

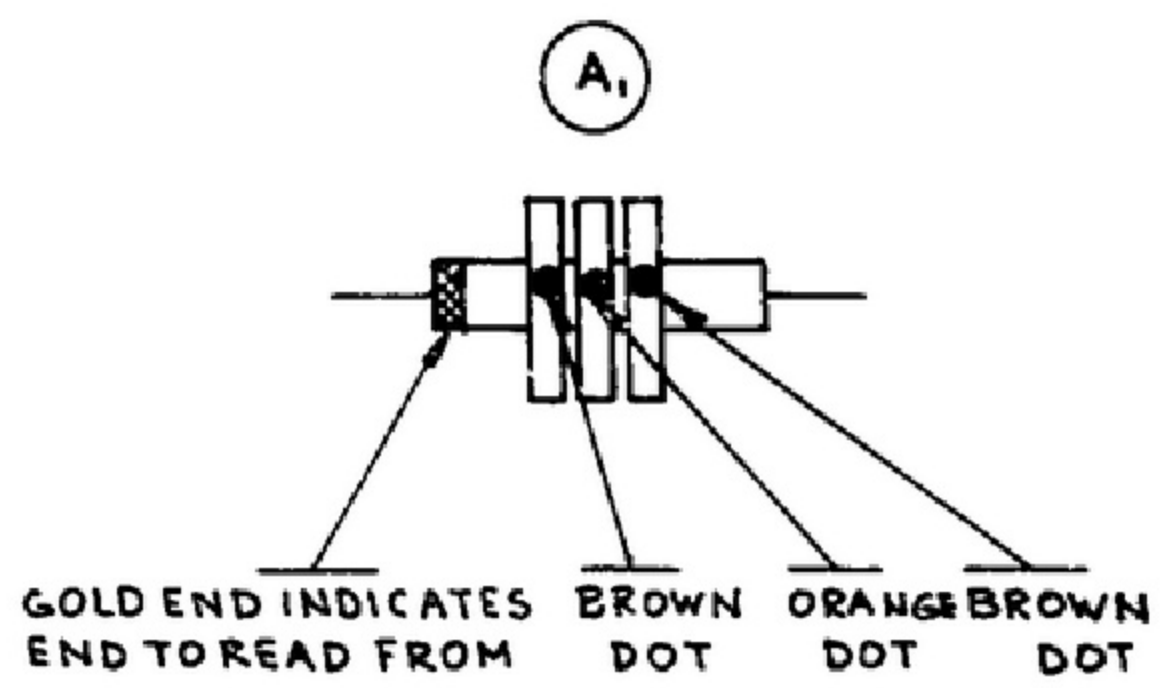
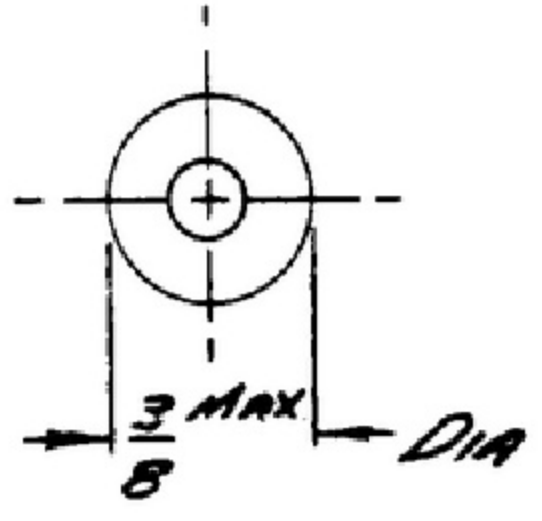
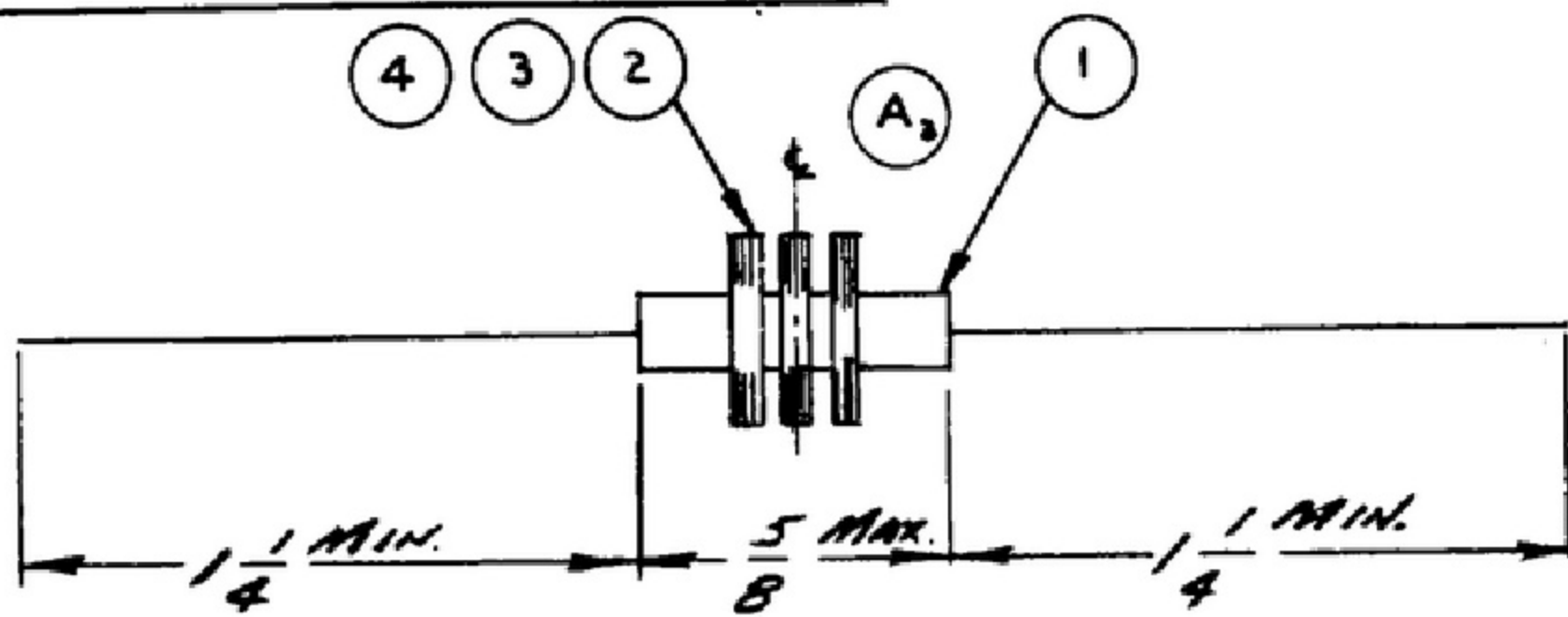
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**X SWE APPROVAL**  
SYM PR10042-17

REVISIONS		DATE	APPROVAL
A <sub>9</sub>	A <sub>1</sub> ADDED LIST OF MATERIALS (VIEW COLOR CODE) A <sub>2</sub> NUMBERED THE NOTES & REMOVED NAME (PART NO. ETC. OF COMMERCIAL SUPPLIER) A <sub>3</sub> CORRECTED VIEW OF CHOKE A <sub>4</sub> DELETED "COIL FORM" NOTE A <sub>5</sub> NOTE 2 WAS #36 AWG SSE OR SNE COPPER WIRE A <sub>6</sub> ADDED WINDING DATA OF GEARS CAM & IDLER TO NOTE 3 A <sub>7</sub> COMMERCIAL FINISH WAS PER SPEC MIL-P-14 A <sub>8</sub> NOTE 5 WAS "THREE DOTS IN LINE PARALLEL TO LONGITUDINAL AXIS IN THE ORDER BRN.ORG. BRN." A <sub>9</sub> DELETED * SAMPLE APPROVAL * PRODUCTION INSPECTION TESTING & PRODUCTION TYPE TESTING NOTES FROM LIST OF REQUIREMENTS	16 DEC. 59	42428-PC 59-A1-51 REV'D PME



- NOTES**
- APPARENT INDUCTANCE:** APPROXIMATELY 130 MICROHENRIES. UNIT SHALL RESONATE WITH 310 MICROMICROFARADS AT 790 KC ±10% WHEN MEASURED WITH A BOONTON MODEL 160A Q-METER, AS SUPPLIED BY BOONTON RADIO CORP., BOONTON, N. J., OR EQUAL.
  - Q:** 45 MINIMUM WHEN MEASURED AT THE RESONANT FREQUENCY OBTAINED UNDER "APPARENT INDUCTANCE".
  - WIRE:** #36 AWG WIRE TYPE TF PER MIL-W-583
  - WINDING DATA, RECOMMENDED:** 3 UNIVERSAL WOUND PI SECTIONS EVENLY SPACED AND CENTERED ON THE COIL FORM  
47 TURNS PER PI GEARS = 73 DRIVER; DRIVEN  
CAM = 062  
IDLER = 1/1
  - FINISH:** 1 COAT OF POLYWELD 912 AS SUPPLIED BY AMPHENOL CO. CHICAGO, ILL  
2 COAT OF VARNISH PER SPEC MIL-V-173 TYPE I OR APPROVED EQUIVALENT COATINGS
  - MARKING:** FOUR DOTS GOLD, BROWN, ORANGE, BROWN
  - ASSEMBLY:** WINDING TERMINATIONS SHALL BE WOUND A MINIMUM OF THREE TURNS AROUND THE COIL FORM LEADS NEXT TO THE FORM AND SECURELY SOLDERED. THE FINISH COATING SHALL POSSESS A SMOOTH SURFACE TO PROVIDE MAXIMUM MOISTURE RESISTANCE; EXCESSIVE PITTING OR EVIDENCE OF AIR BUBBLES IN THE COATING SHALL CONSTITUTE CAUSE FOR REJECTION. THE CHOKE LEADS SHALL BE FREE OF MOISTURE RESISTING VARNISH TO WITHIN 1/8 INCH OF THE CHOKE BODY.
  - SERVICE CONDITIONS:**
  - AMBIENT TEMPERATURE RANGE:** -55°C TO +105°C OPERATING, TO -62°C STORAGE
  - MOISTURE RESISTANCE:** THE UNIT SHALL WITHSTAND EXPOSURE TO A 10 CYCLE HUMIDITY TEST CONDUCTED IN ACCORDANCE WITH MIL-STD-202, METHOD 106. UPON COMPLETION OF THE TEST THE UNITS SHALL BE AIR DRIED AS SPECIFIED FOR A PERIOD OF 4 TO 24 HOURS. VALUES OF INDUCTANCE SHALL NOT HAVE CHANGED MORE THAN 10% AND VALUES OF Q SHALL NOT HAVE CHANGED MORE THAN 30% FROM VALUES MEASURED AT THE BEGINNING OF THE TEST.
  - TEMPERATURE AND IMMERSION CYCLING:** THE UNIT SHALL WITHSTAND EXPOSURE TO 5 SUCCESSIVE TEMPERATURE CYCLES CONDUCTED IN ACCORDANCE WITH MIL-STD-202, METHOD 102, CONDITION A, FOLLOWED BY 2 SUCCESSIVE IMMERSION CYCLES CONDUCTED IN ACCORDANCE WITH MIL-STD-202, METHOD 104, CONDITION B. UPON COMPLETION OF THE TEST, VALUES OF INDUCTANCE SHALL NOT HAVE CHANGED MORE THAN 10% AND VALUES OF Q SHALL NOT HAVE CHANGED MORE THAN 30% FROM VALUES MEASURED AT THE BEGINNING OF THE TEST.

SWE PART NO.	ITEM	REQD	PART NO.	DESCRIPTION	MATL	MATL SPEC	NOTE
<del>20S130317-7</del>	<del>8</del>	<del>As Req'd</del>	<del>—————</del>	<del>SOLDER SOFT SNGO</del>	<del>—————</del>	<del>QQ-S-571</del>	<del>—————</del>
<del>20S111266-12</del>	<del>7</del>	<del>As Req'd</del>	<del>—————</del>	<del>GOLD LACQUER</del>	<del>—————</del>	<del>TT-L-31</del>	<del>5</del>
<del>20S111266-4</del>	<del>6</del>	<del>As Req'd</del>	<del>—————</del>	<del>ORANGE LACQUER</del>	<del>—————</del>	<del>TF-L-31</del>	<del>5</del>
<del>20S11266-2</del>	<del>5</del>	<del>As Req'd</del>	<del>—————</del>	<del>BROWN LACQUER</del>	<del>—————</del>	<del>TT-L-31</del>	<del>5</del>
<del>20S110264-1</del>	<del>4</del>	<del>As Req'd</del>	<del>—————</del>	<del>VARNISH</del>	<del>—————</del>	<del>MIL-V-173</del>	<del>4</del>
<del>20S110264-3</del>	<del>3</del>	<del>As Req'd</del>	<del>—————</del>	<del>POLYSTYRENE LACQUER</del>	<del>—————</del>	<del>—————</del>	<del>4</del>
<del>30S130131-36</del>	<del>2</del>	<del>1</del>	<del>SM-C-249220-1</del>	<del>WIRE MAGNET (BT IN APPROX)</del>	<del>—————</del>	<del>MIL-W-583</del>	<del>2</del>
<del>—————</del>	<del>1</del>	<del>1</del>	<del>SM-B-343642</del>	<del>FORM, COIL</del>	<del>—————</del>	<del>—————</del>	<del>—————</del>

A<sub>1</sub>

LIST OF MATERIAL ———— COLLINS PART NO. *558-0157-003*

DRAWN <i>LLB</i>	CHECKED <i>EG</i>	APPROVED	COLLINS-RADIO-50- DECAR-RADIO-100A <i>14214-PH</i> <i>51-23</i>	DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES
UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.005 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64 MACHINED ANGLES MAY VARY ±1° SHEARED ANGLES MAY VARY ±25° BROKEN ANGLES MAY VARY ±1° ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING. ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH, AND ARE GIVEN IN INCHES			SIGNAL CORPS	FORT MONMOUTH NEW JERSEY
558-0351-002			REVIEWED <i>PME</i>	<i>CHOKE - R.F.</i>
SM-B-249001 SC-DL-249728			APPROVED <i>HLV</i> <i>PME</i>	
COLLINS NO.	QTY.	NEXT ASSY	USED ON	DATE <i>2 FEB 56</i>
APPLICATION				SCALE <i>2/1</i>
				<i>SM-C-249220</i>