

EQUIP. TYPE *R390A/URR* EXP. NO.

*Col. 393-0205-0212-00*

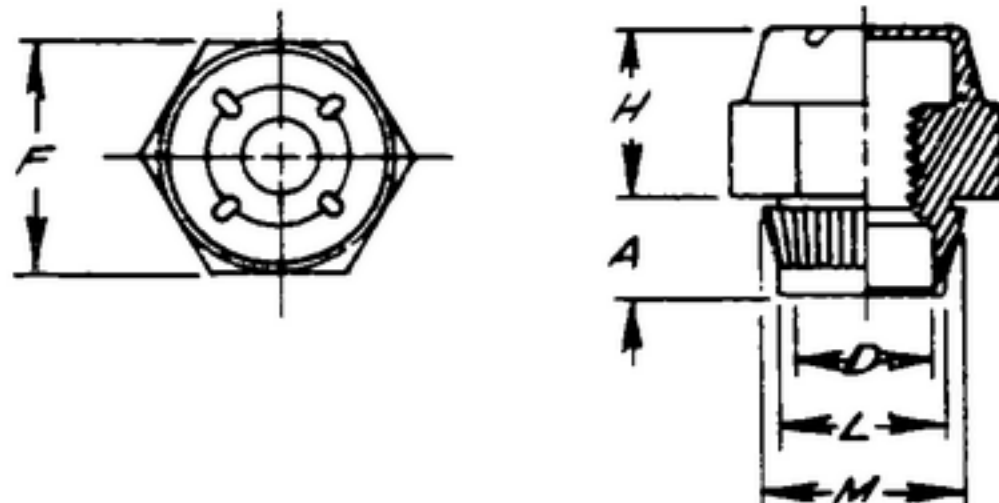
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~~X SWE APPROVAL~~  
~~SYM PR10042-5~~

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A <sub>2</sub>	A <sub>1</sub> ADDED APPL. SM-D-343612 SM-C-343634 & SM-C-343633 A <sub>2</sub> ADDED ALUMINUM	9 OCT 59	42428-PC 59-AI-SI REV'D PME



COLLINS PART NO.	DASH NUMBER	MFGR'S PART NO.	LENGTH OF SHANK "A" ±.006	FOR MAT'L THICKNESS		RECOMMENDED HOLE SIZE		H		F		M		L		D		THREAD SIZE
				MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	
<del>5590251002</del>	<del>SM-B-283164-1</del>	<del>68NC3-62</del>	<del>.105</del>	<del>.054</del>	<del>.073</del>	<del>.217</del>	<del>.219</del>	<del>.173</del>	<del>.203</del>	<del>.303</del>	<del>.323</del>	<del>.220</del>	<del>.224</del>	<del>.213</del>	<del>.216</del>	<del>.163</del>	<del>.168</del>	<del>6-32NC-3B</del>
<del>5590252002</del>	<del>2</del>	<del>68NC4-82</del>	<del>.135</del>	<del>.074</del>	<del>.103</del>	<del>.268</del>	<del>.271</del>	<del>.235</del>	<del>.265</del>	<del>.365</del>	<del>.385</del>	<del>.273</del>	<del>.277</del>	<del>.264</del>	<del>.267</del>	<del>.218</del>	<del>.223</del>	<del>8-32NC-3B</del>

NOTES:

1. PART MAY BE SUPPLIED BY ELASTIC STOP NUT CORP., UNION, NEW JERSEY OR EQUAL, PROVIDING IT MEETS THE FOLLOWING REQUIREMENTS AND DIMENSIONS SHOWN.

DESCRIPTION: ELASTIC STOP-CLINCH NUT, WITH NYLON SELF LOCKING INSERT.

A<sub>2</sub>

MATERIAL: DURAL ALUMINUM

FINISH: E 511 PER SPEC MIL-F-14078

A<sub>1</sub>

COLLINS PART NO.	ITEM	QTY	PART NO.	DESCRIPTION	DATE	DATE SPEC
LIST OF MATERIAL						
COLLINS PART NO. <del>559-0251-002</del> <del>559-0252-002</del>						

SM-C-343633	DRAWN	CHECKED	APPROVED	COLLINS RADIO CO. CEDAR RAPIDS, IOWA	NUT - STOP	DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY
SM-C-343634	<i>R. E. E.</i>	<i>[Signature]</i>		14214-PH-51-93		
SM-D-343612	UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.005 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64 MACHINED ANGLES MAY VARY ±1° SHEARED ANGLES MAY VARY ±.25° BROKEN ANGLES MAY VARY ±1° ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING. ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.			SIGNAL CORPS		
<del>5580478003</del>	<del>4</del>	<del>SM-C-249126</del>		REVIEWED PME		
<del>5580479003</del>	<del>4</del>	<del>SM-C-249127</del>		APPROVED HLY PME		
<del>5580381004</del>	<del>5</del>	<del>SM-D-248982</del>	<del>SC-DL-248775</del>	DATE 18 JAN 56	SCALE	
COLLINS NO.	QTY	NEXT ASSY	USED ON			

APPLICATION:

SM-B-283164