~~EQUIP. TYPE R-390A/URR~~ ~~EXP. NO.~~

~~COL. 139 0796, 0801 00~~

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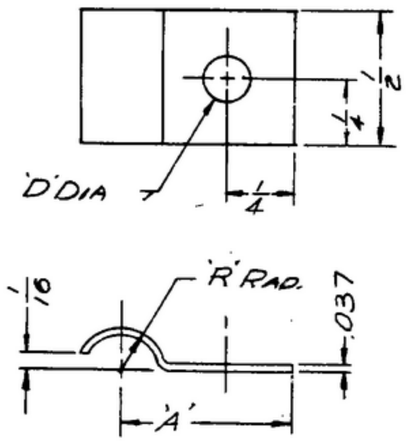
*FOR INFORMATION ONLY, CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL



DIMENSIONS (INCHES)			DASH NO.	~~COLLINS PART NO.~~	MFG PART NO.
A	D	R			
5/8	.169	5/32	SM-B-249203-1	~~559 0116 002~~	1036
11/16	.196	1/4	SM-B-249203-2	~~559 0117 002~~	8589

NOTES:
PART MAY BE SUPPLIED BY CINCH MFG CORP, CHICAGO, ILL, OR EQUAL, PROVIDING IT MEETS THE FOLLOWING REQUIREMENTS & DIMENSIONS SHOWN.

MATERIAL: C R STEEL
FINISH: M262 PER SPEC MIL-F-14072

~~COLLINS PART NO.~~	~~ITEM~~	~~REQD~~	~~PART NO.~~	~~DESCRIPTION~~	~~MATL~~	~~MATL SPEC~~

LIST OF MATERIAL ~~COLLINS PART NO. 559 0116 0117 002~~

~~COLLINS NO.~~	~~QTY~~	NEXT ASSY	USED ON
		SM-D-343619	↑
~~558 0492 004~~	~~2~~	SM-D-249140	SC-DL-248775

APPLICATION

DRAWN RAW
CHECKED [illegible]
APPROVED

UNLESS OTHERWISE SPECIFIED:
DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.005
FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64
MACHINED ANGLES MAY VARY ±.1°
SHEARED ANGLES MAY VARY ±.25°
BROKEN ANGLES MAY VARY ±1.°
ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.
ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

~~COLLINS RADIO CO.~~
~~CEDAR RAPIDS, IOWA~~
14214-PH-51-93
SIGNAL CORPS
REVIEWED PME
APPROVED HLY PME
DATE 11 JAN 56
SCALE 2/1

CLAMP-CABLE

DEPARTMENT OF THE ARMY
SIGNAL CORPS ENGINEERING LABORATORIES
FORT MONMOUTH NEW JERSEY

SM-B-249203

PD-794—074-2071-10—A4706—299507

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL, IF ANY, AND DATE