

EQUIP. TYPE R390A/JRR EXP. NO. _____

COL. 540 7916 002

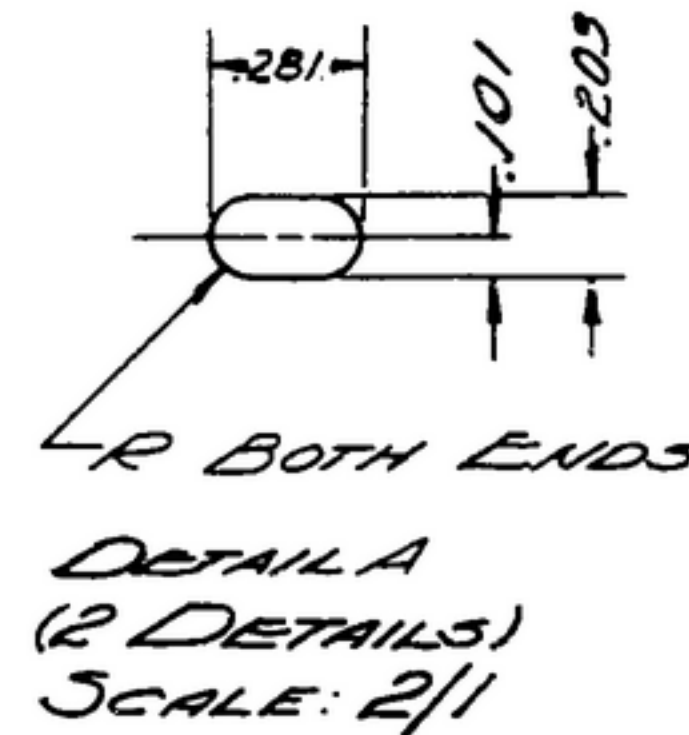
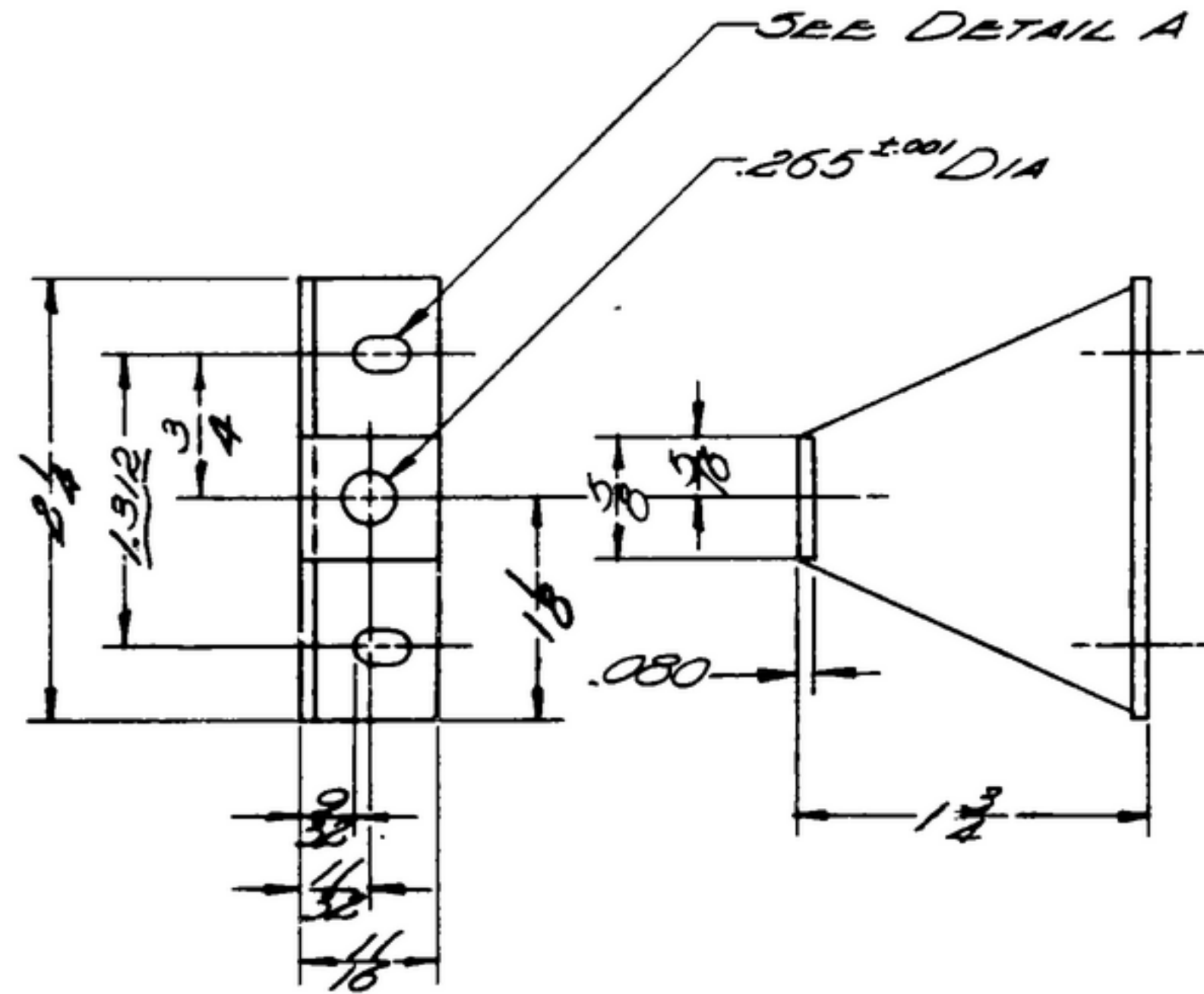
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*FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

~~*SWE APPROVAL~~
~~SYM PR10042-6~~

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A ₂	A ₁ - WAS 525; A ₂ - RELOCATED WORD "NOTES".	15 OCT. 59	42428-PC-59-A1-51 REV'D. PME



- (A₂)
NOTES:
- (A₁)
- ALUMINUM ALLOY 5052, TEMPER H39 PER SPEC QQ-A-318
 - FINISH: E513 PER SPEC MIL-F-14072
~~* COLLINS 580 0036 00~~
 - INSIDE BEND RADIUS 3/32.

COLLINS PART NO.	ITEM	REQD	PART NO.	DESCRIPTION	QTY	UNIT
LIST OF MATERIAL						
COLLINS PART NO. <u>558 0460 002</u>						

DRAWN NUGEN			CHECKED <i>Rhm</i>			APPROVED			COLLINS RADIO CO. —OESAT RAPID, IOWA— 14214-PH-51-93			BRACKET-V.F.O.			DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY		
UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.008 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64 MACHINED ANGLES MAY VARY ±.1° SHEARED ANGLES MAY VARY ±.25° BROKEN ANGLES MAY VARY ±1.° ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING. ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.			REVIEWED <i>PME</i>			APPROVED <i>HLV</i> <i>PME</i>			DATE 16 DEC 55 SCALE 1/1								
558-0460-002 + SM-B-249117 SCDL-248775												SM-B-249108					
COLLINS NO. 558-0460-002			NEXT ASSY			USED ON			APPLICATION								