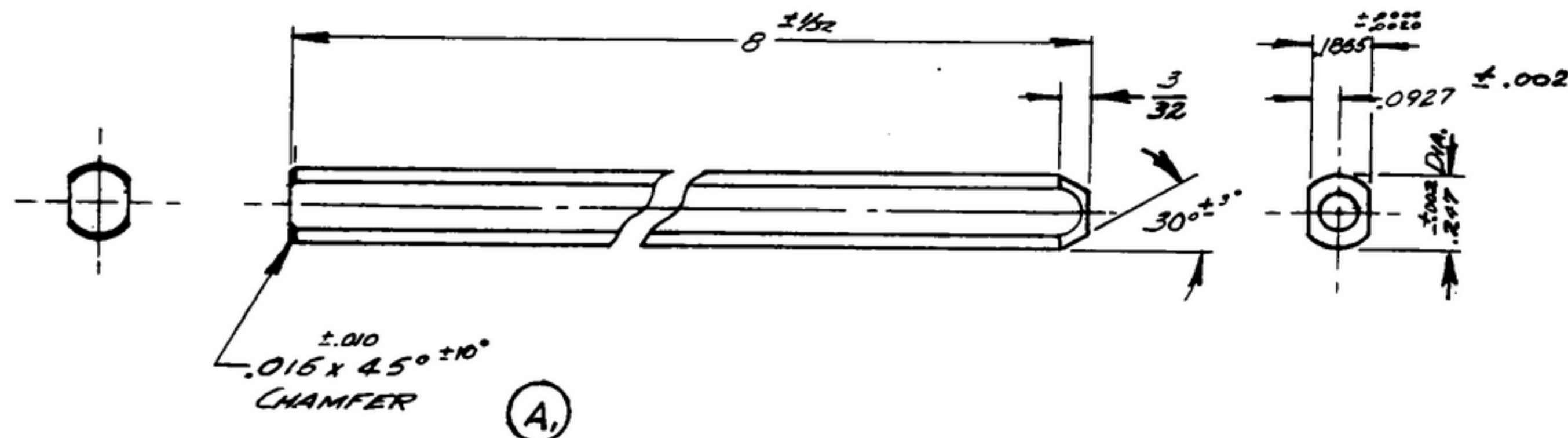


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\* FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
<del>SYM PR10042-9</del>	<del></del>		
A <sub>2</sub>	A <sub>1</sub> -WAS 245 A <sub>2</sub> -ADDED APPL SM-D-343620	4 NOV 59	43428-PC-59 A1-51 REV'D PME



ALUMINUM ALLOY 2024 TEMPER T4, PER SPEC. QQ-A-267

FINISH: E513 PER SPEC MIL-F-14072  
\* ~~COLLINS 580-0036-00~~

NOTES:  
1. SHAFT TO BE STRAIGHT WITHIN .020 T.I.R.

COLLINS PART NO.	ITEM	REQD	PART NO.	DESCRIPTION	DATE	DATE SPEC
LIST OF MATERIAL						
COLLINS PART NO. 558-0357-002						

COLLINS NO.	QTY	NEXT ASSY	USED ON
558-0363-004	1	SM-D-248818	SM-D-248715
		SM-D-343620	

DRAWN HENRY  
CHECKED *lh*  
APPROVED

UNLESS OTHERWISE SPECIFIED:  
DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.008  
FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64  
MACHINED ANGLES MAY VARY ±.1°  
SHEARED ANGLES MAY VARY ±.25°  
BROKEN ANGLES MAY VARY ±1°  
ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.  
ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

COLLINS-RADIO-CO.  
CEDAR-RAPIDS, IOWA  
14214-P.H.  
51-93

SIGNAL CORPS  
REVIEWED PME  
APPROVED HLY  
PME

DATE 16 Dec 58 SCALE 2/1

SHAFT-SWITCH

DEPARTMENT OF THE ARMY  
SIGNAL CORPS ENGINEERING  
LABORATORIES  
FORT MONMOUTH NEW JERSEY  
SM-B-249008