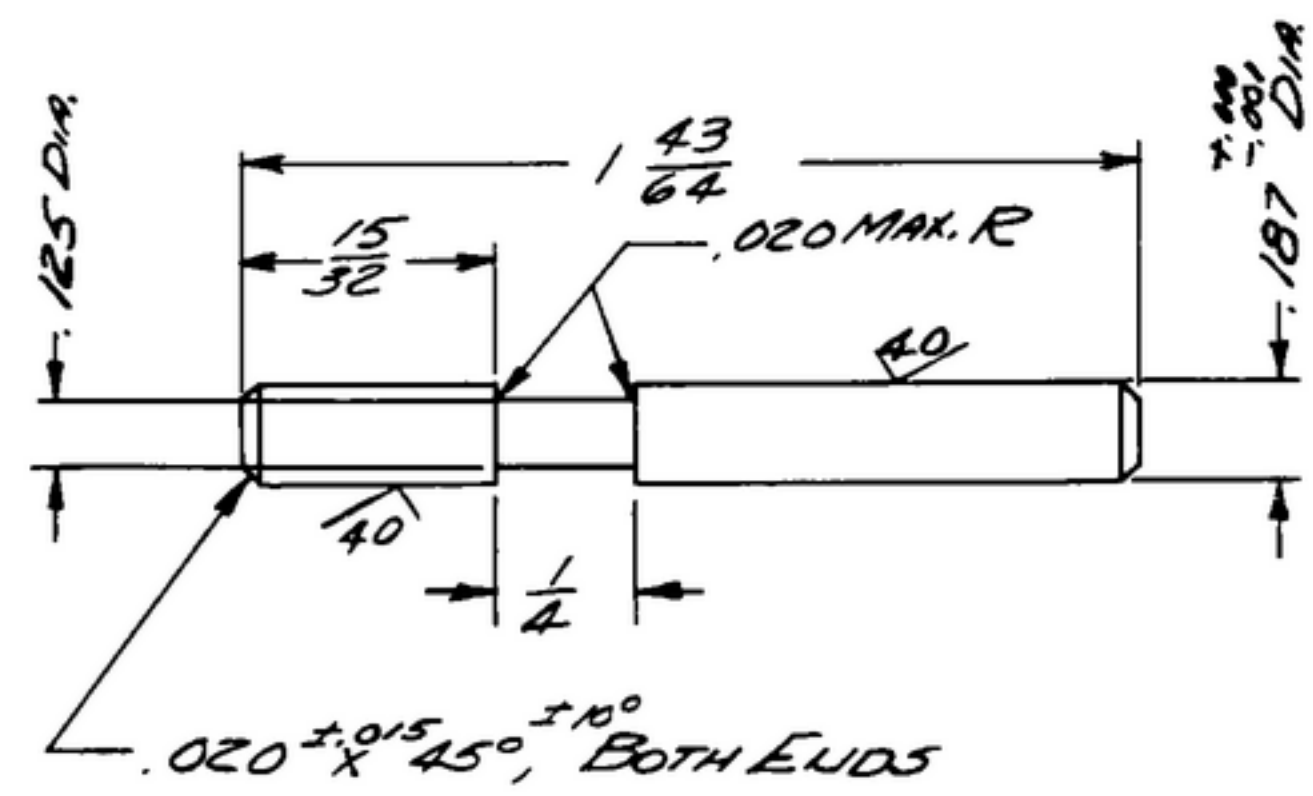


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REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL



NOTES:
 1. SHAFT SHALL BE STRAIGHT WITHIN .007 I.R.
 2. CUTOFF BURR PERMISSIBLE.

CRS, COMP 3035, COND. B, PER SPEC MIL-S-7720, SURFACE COND. d,

*FINISH: E 300 PER SPEC MIL-F-14072
 * COLLINS 539-0025-00*

COLLINS PART NO.	ITEM	REQD	PART NO.	DESCRIPTION	MATL	MATL SPEC
LIST OF MATERIAL						
- COLLINS PART NO. <i>539-0246-002</i>						

DRAWN <i>LIPPISCH</i>				CHECKED <i>EG</i>		APPROVED		- COLLINS RADIO-66 - - CEDAR RAPIDS, IOWA - <i>14214-PH-51-93</i>		DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY <i>SM-B-248897</i>			
UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.005 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64 MACHINED ANGLES MAY VARY ±.1° SHEARED ANGLES MAY VARY ±.25° BROKEN ANGLES MAY VARY ±.1° ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING. ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.								SIGNAL CORPS				<i>SHAFT - UNDERCUT</i>	
								REVIEWED <i>PME</i>					
								APPROVED <i>HLV</i> <i>PME</i>					
539-0287-002 / <i>SM-B-248897-56-R-248775</i>				APPLICATION				DATE <i>6 MARCH 58</i>		SCALE <i>E/1</i>			
COLLINS NO.				QTY		NEXT ASSY		USED ON					