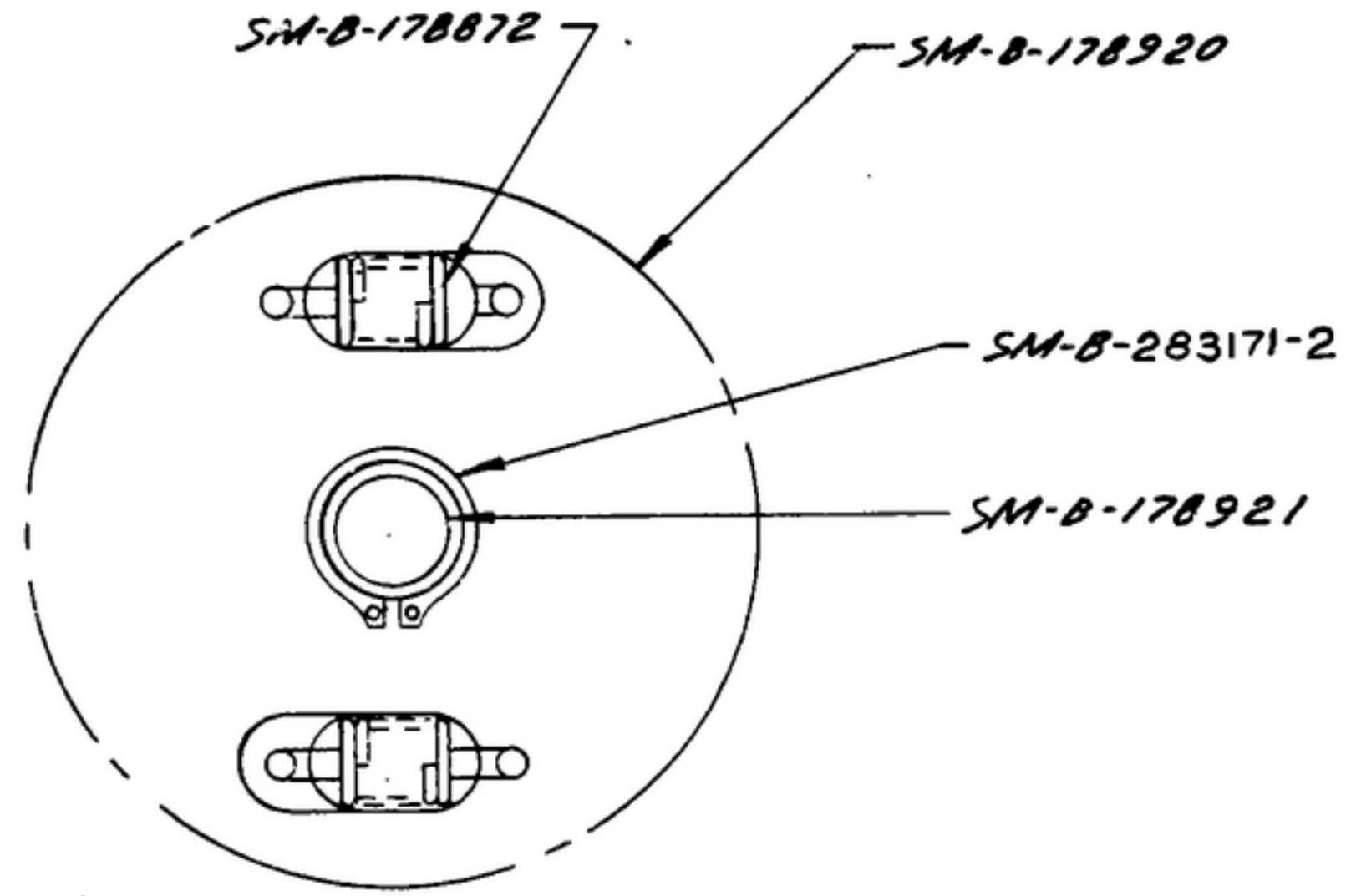


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NOTE:  
\*FOR INFORMATION ONLY, CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS

~~SWE APPROVAL~~  
SYM-FR10042-3

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A <sub>3</sub>	A <sub>1</sub> -REVISED NOTES A <sub>2</sub> -REMOVED SUPPLIERS NAME & ADDED SM-B-283171-2 WAS SM-B-178919-1; A <sub>3</sub> -ADDED APPL. SM-D-248975, SM-D-343600, SC-DL-248775.	6 OCT 53	42428-PC59 AI-51 REV'D PME



- (A<sub>1</sub>) NOTES:  
1.-SM-B-178920 MUST ROTATE WITHOUT BINDING-WITHIN RANGE OF SPRING TRAVEL ON SM-B-178921.  
2.-ASSEMBLE GEAR/RETAINING RING ON HUB WITH BURR SIDE OF RETAINING RING AWAY FROM FACE OF GEAR & ATTACH SPRINGS.

(A<sub>2</sub>)

1	SM-B-283171-2	RING, RETAINER
1	SM-B-178921	GEAR ASSY
1	SM-B-178920	GEAR
2	SM-B-178872	SPRING

QTY	PART NO.	DESCRIPTION	MATL	MATL SPEC	NOTES
LIST OF MATERIAL					

(A <sub>3</sub> )	SM-D-343600	↑	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES ____	AUTHENTICATION DRAWN 21852-PH-50-93 TRACED PHOTO CHECKED <i>[Signature]</i> VERIFIED P.D.B.R. APPROVED P.D.B.R. REVIEWED P.M.E. DATE 4-AUG. 53		GEAR ASSY	SCALE 2/1	SIGNAL CORPS ENGINEERING LABORATORIES PORT MONMOUTH NEW JERSEY  SM-B-178919
	SM-D-248975	SC-DL-248775						
	SM-D-178900	SC-DL-178967						
	NEXT ASSY	USED ON						
APPLICATION								