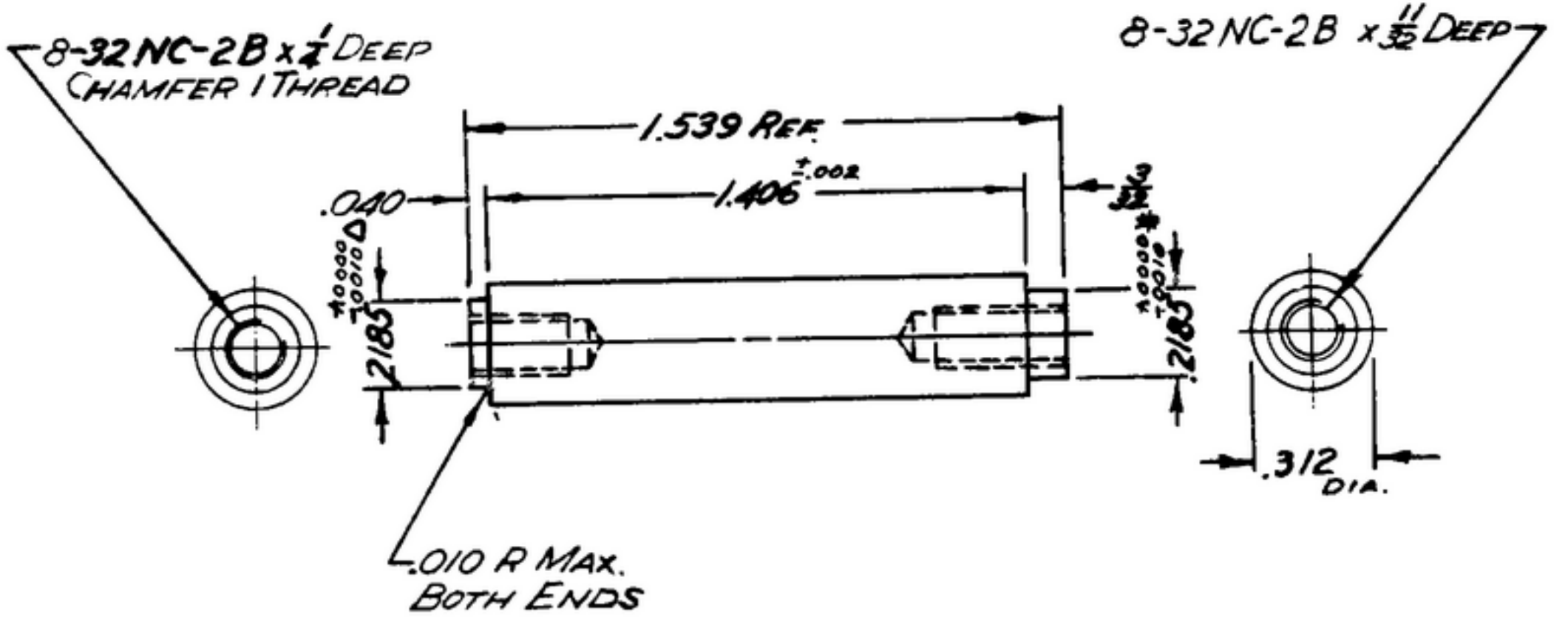


NOTICE: When Government drawings, specifications, or other data are used for any purpose other than in connection with a definitely related Government procurement operation, the United States Government thereby incurs no responsibility or any obligation whatsoever; and the fact that the Government may have formulated, furnished, or in any way supplied the said drawings, specifications, or other data is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use or sell any patented invention that may in any way be related thereto.

NEXT ASSEMBLY	USED ON	SWE * APPROVAL	REVISIONS			
			SYM	DESCRIPTION	DATE	APPROVAL
SM-D-178900	SC-DL-178467	SWE * APPROVAL SYN M 10042-2	A ₁	ADDED FINISH NOTE; A ₂ - ADDED APPL SM-D-248975, SM-D-343600, SC-DL-248775	5 OCT 59	42428-PC-59-A1-51
SM-D-248975	SC-DL-248775		A ₂			REF'D P. 11
SM-D-343600			B ₁	(1) FINISH WAS M 262 A	17 JULY 1962	JM ED.3.



1. STEEL COMP FS 1112, COND. COLD ROLLED, PER SPEC QQ-S-633
2. - REMOVE ALL BURRS.
3. - ECCENTRICITY BETWEEN DIAMETERS MARKED Δ SHALL NOT EXCEED .003 TIR.
4. - ALL THREADS SHALL BE IN ACCORDANCE WITH SCREWTHREAD STANDARDS FOR FEDERAL SERVICES HANDBOOK H-28.
5. FINISH: M264 PER MIL-F-14072

NOTE: FOR INFORMATION ONLY, CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS

A₁
B₁

REVISION	DATE	DESCRIPTION	BY	CHKD	DATE

UNLESS OTHERWISE SPECIFIED	AUTHENTICATION	POST	DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY
DIMENSIONS ARE IN INCHES	DRAWN 21852-PH/50-93		
TOLERANCES ON FRACTIONS ± 1/64	TRACED PHOTO		
DECIMALS ± .005	CHECKED <i>th</i>		
ANGLES ±	VERIFIED P.D.B.R.		
COMMERCIAL TOLERANCES APPLY TO STOCK SIZES	APPROVED P.D.B.R.		
ALL SURFACES ✓	REVIEWED PME	SCALE 2/1	90-485
	DATE 14-JUL-53		SM-B-178907

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL AND DATE