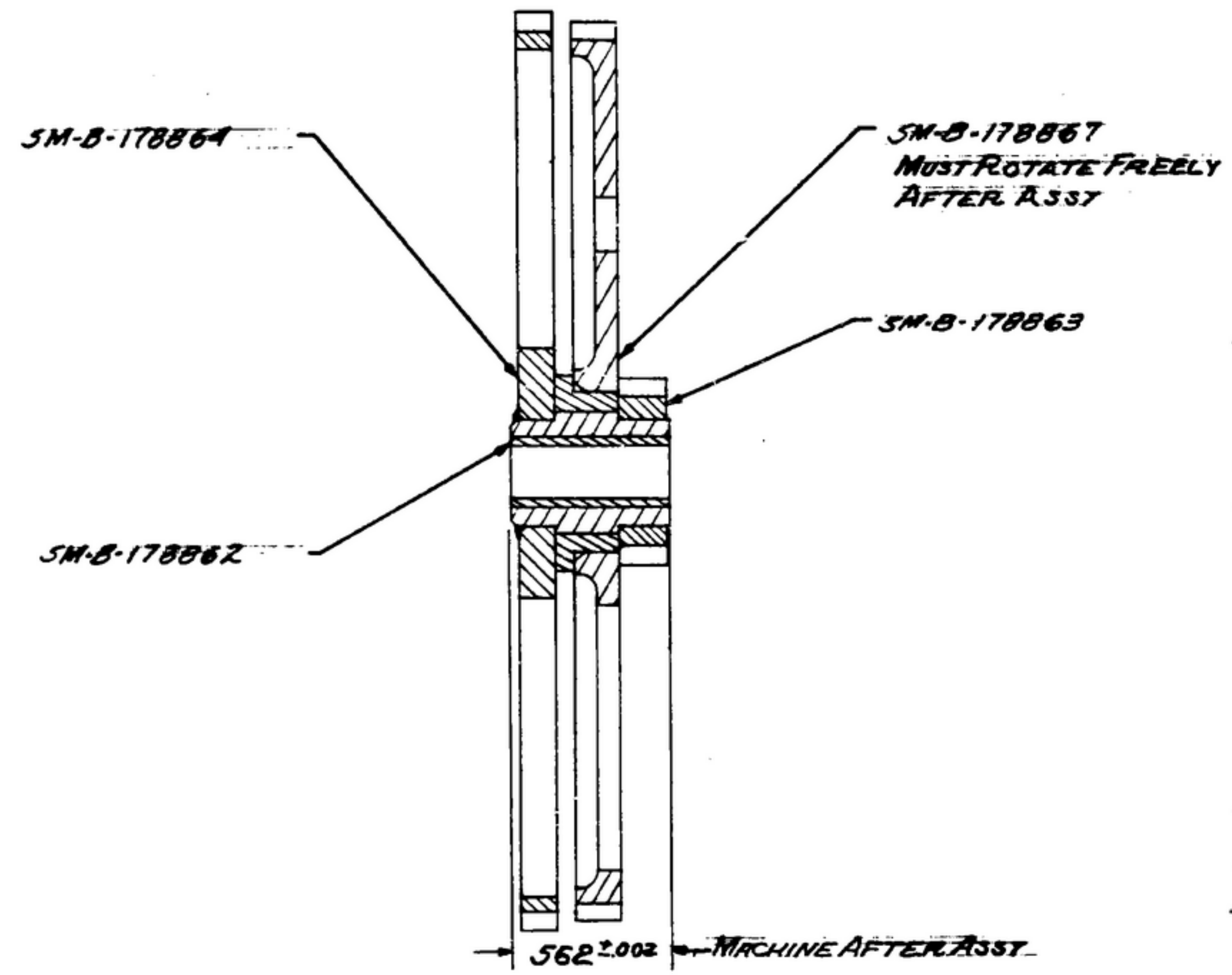


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REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL



- 1-BURNISH BORE TO .1875^{±.0005} DIA.
- 2-PRESS SM-B-178863 OVER KNURL OF SM-B-178864 WITH C'SIDE TOWARD SHOULDER ON HUB.

QTY	PART NO.	DESCRIPTION	MATL	MATL SPEC	NOTE
1	SM-B-178867	GEAR ASSY			
1	SM-B-178864	GEAR ASSY			
1	SM-B-178863	GEAR			
1	SM-B-178862	BEARING			

LIST OF MATERIAL

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES			AUTHENTICATION DRAWN <i>E1852-PN-50-85</i> TRACED <i>PHOTO</i> CHECKED <i>[Signature]</i> VERIFIED <i>P.D.BR.</i> APPROVED <i>P.D.BR.</i> REVIEWED <i>P.M.E.</i> DATE <i>28 JUL 53</i>		GEAR ASSY		SIGNAL CORPS ENGINEERING LABORATORIES	
SM-C-178854		SC-DL-178467			SCALE <i>2/1</i>				FORT MONMOUTH NEW JERSEY	
NEXT ASSY		USED ON					SM-B-178861			
APPLICATION										