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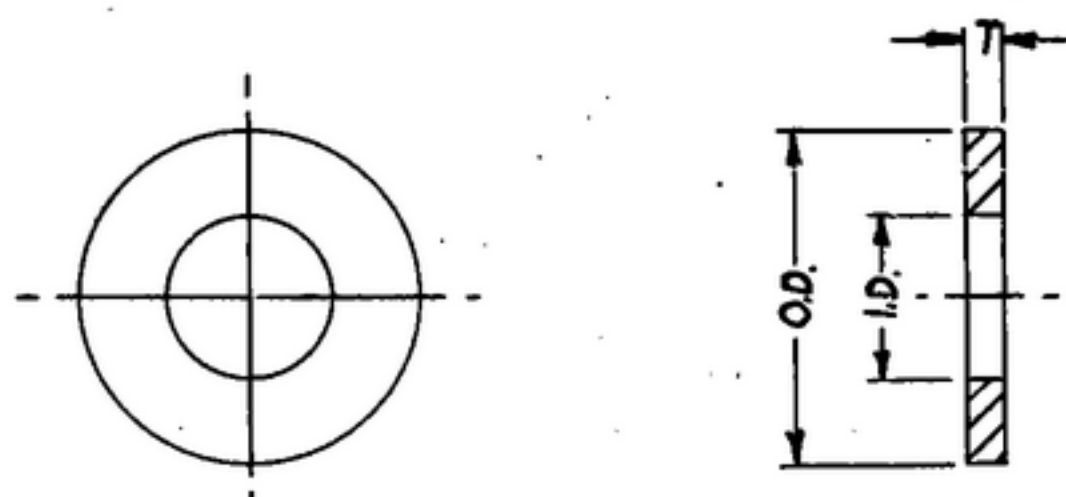
NOTE:

FOR INFORMATION ONLY,
CONTRACTOR MAY AT HIS
OPTION DEVIATE FROM
THESE PROCESS DETAILS

X SWE APPROVAL

REVISIONS

SYM	PR10042-5	SYM	DESCRIPTION	DATE	APPROVAL
		A ₆	A ₁ MAT'L WAS PER AN-S-771 & FINISH WAS NONE A ₂ REVISED APPL A ₃ TYPE 302 WAS TYPE 303 A ₄ WAS PER SPEC MIL-P-3115 A ₅ ADDED NOTE 2 A ₆ FINISH WAS PER SPEC MIL-P-12011	9 OCT 59	42428-PC 59-A1-51 REV'D
B ₁	CA84790	B ₁	B ₁ WAS 572849-25	28 JUNE 60	42428-PC 59 REV'D
C ₁	CA84857	C ₁	C ₁ WAS M262 PER SPEC MIL-F-14072	16 AUG 60	42428-PC 59 REV'D
D			(1) ADDED PHY. & SURFACE COND. PER SPEC. (2) QQ-B-613 WAS QQ-B-611	31 OCT 61	42428-PC-59 REV'D PME
E ₁			(1) WIRIDITE #7 METCOTE PROCESS	22 MAR 1965	42428-PC-61 REV'D PME



X SWE PART No.	PART No.	O.D.	I.D.	T	MATERIAL	FINISH
572849-15	SM-B-178483-1	5/8	.377 ^{+0.005} _{-0.000}	.020 ^{+0.000}	STEEL, COMP. 302 OR 302S PER SPEC. MIL-S-7720 SURFACE COND. C	SEE NOTE 1
572849-24	-2	.344	.1875 ^{+0.003} _{-0.000}	.015 ^{+0.000}	STEEL TYPE 302 PER SPEC MIL-S-5059 ANNEALED	SEE NOTE 1
572849-26	-3	.375 ^{+0.005}	.120 ^{+0.005}	.018 ^{+0.000}	STEEL TYPE 302 PER SPEC MIL-S-5059 ANNEALED	SEE NOTE 1
572849-27	-4	23/32	.390 ^{+0.005}	.031 ^{+0.005}	PLASTIC TYPE PBE-P PER SPEC MIL-P-3115	NONE
572849-36	-5	.375	.191 ^{+0.005} _{-0.000}	.005 ^{+0.005}	BRASS-COMP. II PER SPEC QQ-B-613	SEE NOTE 2

NOTES

1. FINISH: E 300 PER MIL-F-14072 (A₆) (C₁)

2. FINISH: M262 PER MIL-F-14072. (E₁)

QTY	PART No.	DESCRIPTION	MAT.	MAT. SPEC.
LIST OF MATERIAL				

UNLESS OTHERWISE SPECIFIED		AUTHENTICATION	
DIMENSIONS ARE IN INCHES		DRAWN 21552-DH-50-93	
TOLERANCES ON FRACTIONS DECIMALS ANGLES		TRACED PHOTO	
± 1/64	± .005	CHECKED <i>W</i>	
		VERIFIED <i>PO BR.</i>	
		APPROVED <i>PO BR.</i>	
		REVIEWED <i>PME</i>	
		DATE 5-NOV-54	

WASHER

SIGNAL CORPS ENGINEERING
LABORATORIES

PORT MONMOUTH NEW JERSEY

SM-B-178483