

INSTRUCTIONS FOR INSTALLING THE 179252 MODIFICATION
KIT TO PROVIDE CHAD DISPOSAL ON SELF-CONTAINED
FULLY PERFORATING TYPING OR NON-TYPING REPERFORATORS

1. GENERAL

a. The 179252 Modification Kit offers a means of chad disposal for use with the self-contained, typing or non-typing reperforator producing fully perforated tape.

b. The 179252 Modification Kit consists of:

1	2191	Washer, Lock	2	110743	Washer, Lock
1	3598	Nut	1	151630	Screw
1	7002	Washer, Flat	2	152893	Screw
4"	194862	Extension	1	163674	Chad, Chute
2	90560	Washer, Flat			

c. For parts ordering information see Teletype Model 28 Parts Bulletins 1167B and 1172B.

2. INSTALLATION (See Figure 1)

a. Mount the 163674 Chad Chute using two 152893 Screws, two 110743 Lock Washers and two 90560 Flat Washers to the punch of the reperforator. The 90560 Flat Washer should be between the chad chute and face of the punch block on punches that have the .012 offset on the face of the block. Discard the 90560 Flat Washer on punch blocks with a flat front surface.

NOTE

Position the 163674 Chad Chute so that the chute is flush with the top of the punch block. Tighten mounting screws while keeping chute flush with the block.

b. The 151630 Screw, 7002 Flat Washer, 2191 Lock Washer, and 3598 Nut secure the bottom bracket to the side plate of the punch.

c. The tubing provided is to be placed over the end of the chute to guide the chad into the container.

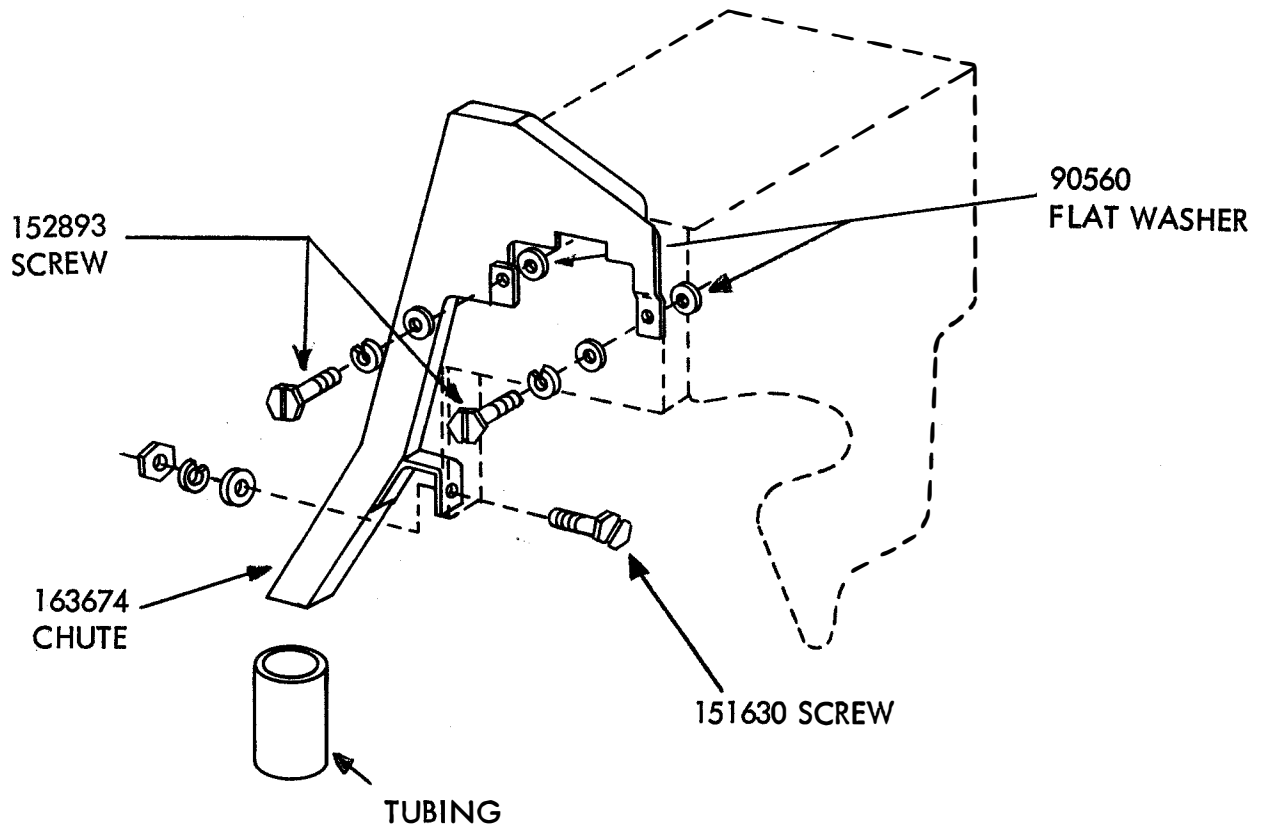
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179252 MODIFICATION KIT

FIGURE 1