

American Telephone and Telegraph Company

BELL SYSTEM PRACTICES
Teletypewriter and Manual
Telegraph Station and PBX
Installation and Maintenance

SECTION P36.909
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Long Lines Department
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TELETYPEWRITER - TYPING UNIT

15 - TYPE

MODIFICATION FOR SINGLE PRESSURE ROLLER

1. GENERAL

1.01 This section furnishes information for modifying 15-type friction feed typing units to use a single pressure roller.

1.02 The single pressure roller is helpful in preventing the paper from creeping sidewise in teletypewriters using multi-copy roll paper or single copy superfold paper.

2. INSTALLATION

2.01 The parts required are:

- 1 - TP 92745 Paper Chute
- 1 - TP 114520 Release Arm Left
- 1 - TP 114521 Release Arm Right

2.02 Remove the TP 74455 paper chute, TP 74460 front pressure roller shaft and the three associated TP 74490 pressure rollers, TP 74460 rear pressure roller shaft and the three associated TP 74491 rear pressure rollers, the two TP 74457 guide levers and TP 74338 release cranks. All of these parts should be discarded except the TP 74460 rear pressure roller shaft, the three TP 74491 rollers, and associated parts.

2.03 Install the TP 92745 paper chute and the TP 114520 release arm left and the TP 114521 release arm right in place of the TP 74455 chute, TP 74457 guide levers and TP 74338 release cranks.

2.04 Dismantle the TP 74460 rear shaft and remove the rubber or wood from two of the TP 74491 rollers. Retain the bushings for use as spacers.

2.05 Install the TP 74460 shaft in the front position with the intact TP 74491 roller centrally located and with the uncovered roller bushings in the positions formally occupied by the right and left rollers.

3. REQUIREMENTS

3.01 Requirements and procedures contained in Section P36.610 apply to the single roller arrangement.