

American Telephone and Telegraph Company

BELL SYSTEM PRACTICES
Teletypewriter and Manual
Telegraph Station and PBX
Installation and Maintenance

SECTION P36.907
Issue A, 1-1-47
Long Lines Department
Dist. Class. 602.02AC

TELETYPEWRITER - TYPING UNIT

15-TYPE

INSTRUCTIONS FOR MODIFYING, INSTALLING AND
ADJUSTING FUNCTION LEVERS TO PERMIT
PRINTING AND SPACING ON FUNCTIONS WITH THE
81956M BLOCKING BAIL

1. GENERAL

- 1.00 This section replaces Section P36.462 and its addendum.
- 1.01 This section furnishes information covering the modification, installation and adjustment of function levers to permit printing and spacing on functions when employing the standard 81956M blocking bail. If printing is desired on any of the various functions, it will, of course, be necessary to make additional changes in the unit that are not covered in this section, such as providing suitable pull bars, type bars, etc.
- 1.02 The information contained herein is to cover such cases where printing or spacing or both may be desired on certain functions, and applies only to those function levers whose contours are such that printing or spacing is not normally obtained.
- 1.03 The change described will permit the use of the standard 81956M blocking bail although there are cases where these features are obtained with a special blocking bail, i.e., the 91885M blocking bail of the 96807M set of parts (see Bell System Practices Section P36.902).

NO. 15 TYPING UNIT
MODIFYING, INSTALLING
AND ADJUSTING
FUNCTION LEVERS

2. MODIFICATION

2.01 The function lever on which printing or spacing or both shall occur should be modified by removing a triangular section from the tip of the curved arm which normally engages the blocking bail as shown in Figure 1. Due to the hardness of the material, this modification should be made with a fairly fine grinding wheel and care should be taken not to overheat the material. Remove all sharp edges resulting from the grinding operation.

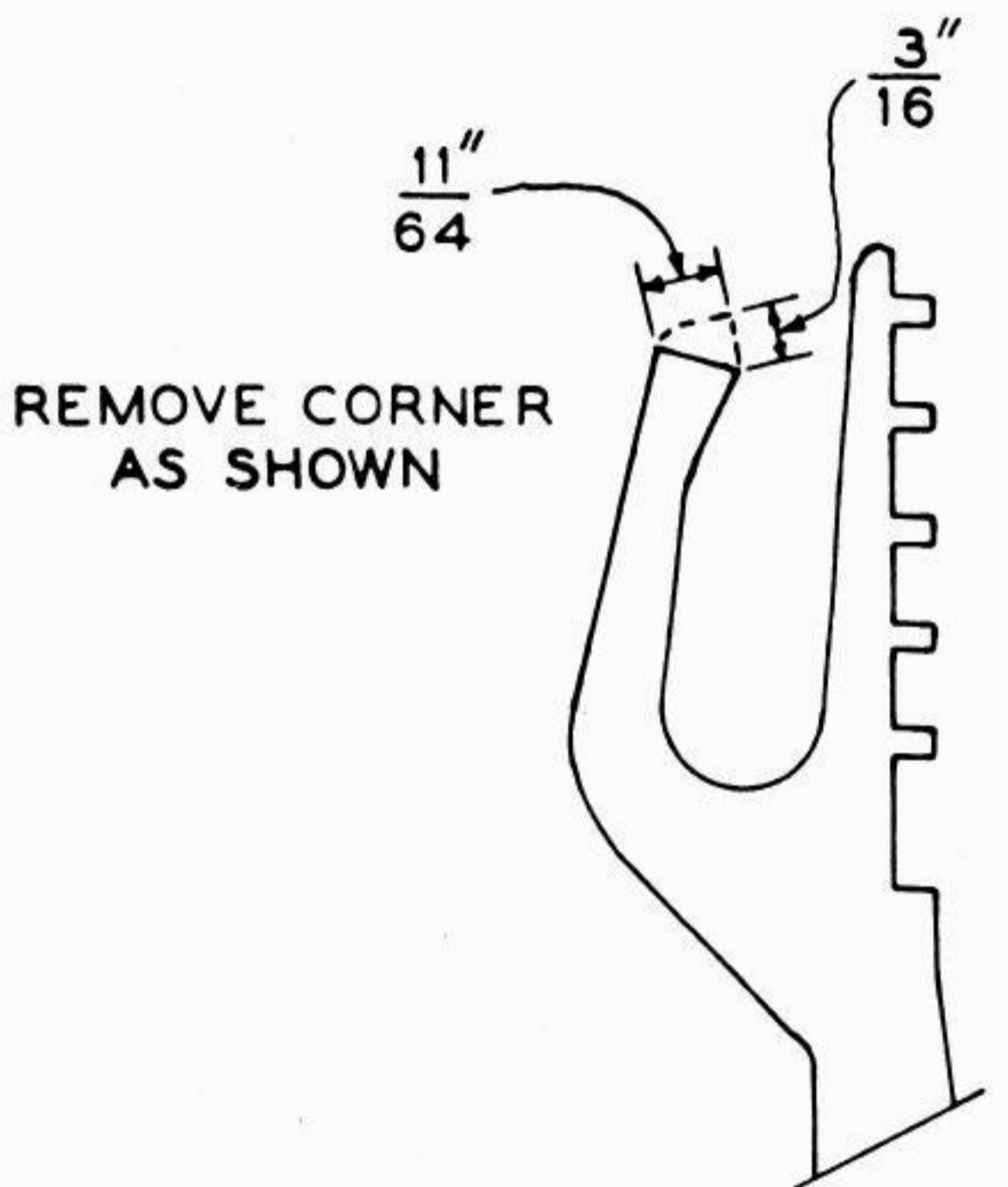


FIG. 1

3. INSTALLATION

3.01 The function lever should not be modified on the customer's premises. It can, however, be modified in the repair center and the change can then be made on the customer's premises if desired.

3.02 Remove the standard function lever or levers from the typing unit and modify or replace them with function levers modified per Paragraph 2.01.

4. ADJUSTMENTS

4.01 The requirements of the section on Typing Unit - 15-Type shall be observed.