

BELL SYSTEM PRACTICES
Teletypewriter and Manual
Telegraph Station and P.B.X.
Installation and Maintenance

SECTION P35.478
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AT&T Co Standard

MODIFICATION AND INSTALLATION OF LINE RELAYS USED ON NO. 14-TYPE TYPING REPERFORATOR BASES

1. GENERAL

1.01 This section covers the modification and installation of polar telegraph relays on the No. 14-type Typing Reperforator Bases.

2. MODIFICATION

2.01 Remove and discard the two relay mounting legs and their associated nuts and washers that are normally in the upper position when the relay is mounted horizontally.

3. LIST OF MATERIAL

3.01 The following parts are required to install the line relay on the No. 14-type Typing Reperforator Base. These parts are normally provided with the base.

3.02 List of parts:

<u>Quantity</u>	<u>Part Number</u>	<u>Name</u>
2	6745M	Screw
2	34432M	Washer
2	2669M	Lockwasher

4. INSTALLATION

4.01 Insert the relay in the mounting base with the remaining two mounting legs in the corresponding holes on the base.

4.02 Secure the upper portion of the relay to the base using the two 6745M screws, 34432M washers and 2669M lockwashers.