

35 TYPING UNIT (LP)

PARTS

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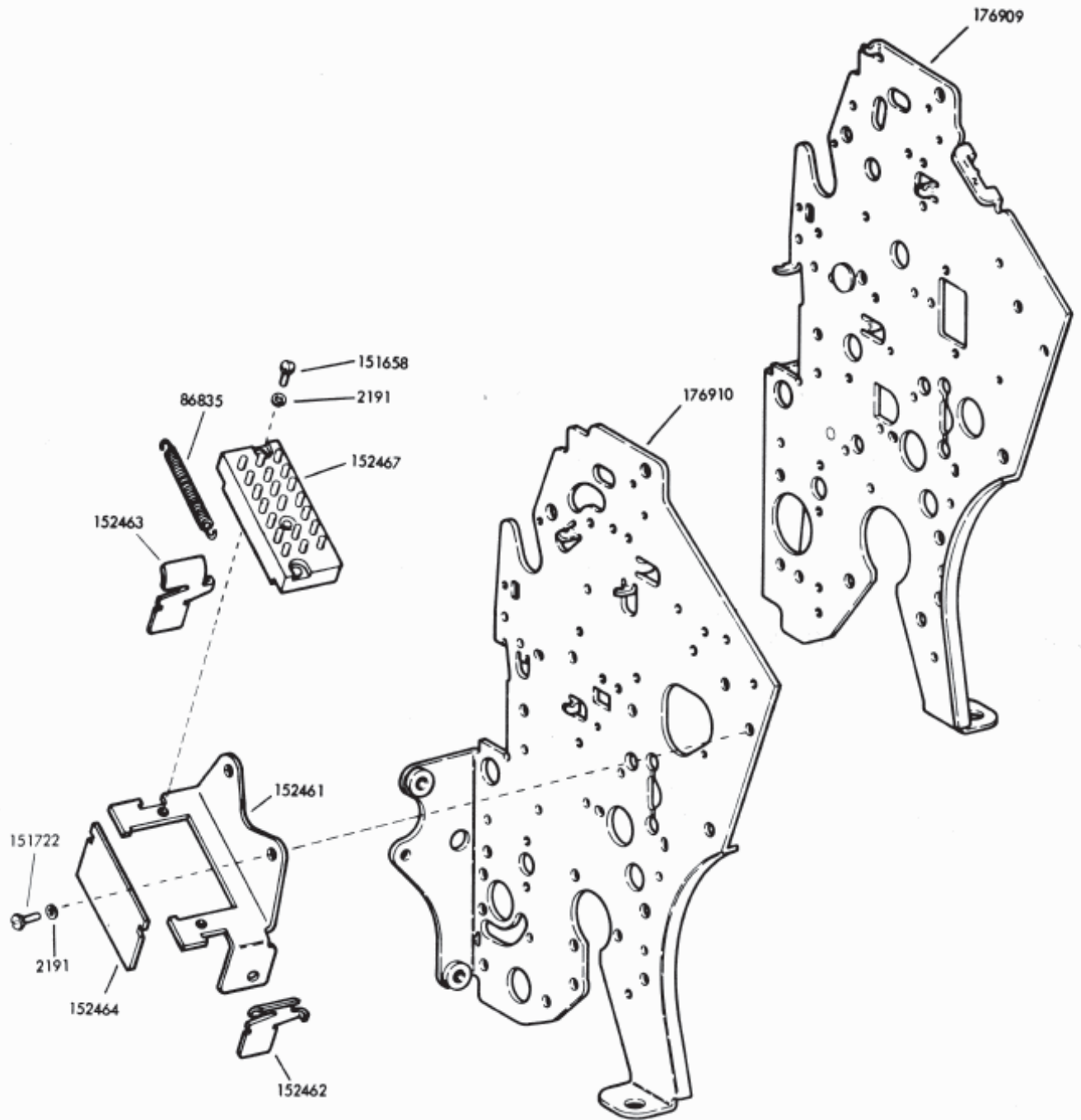


FIGURE 1. RIGHT AND LEFT SIDE FRAMES (WALL MOUNTED)

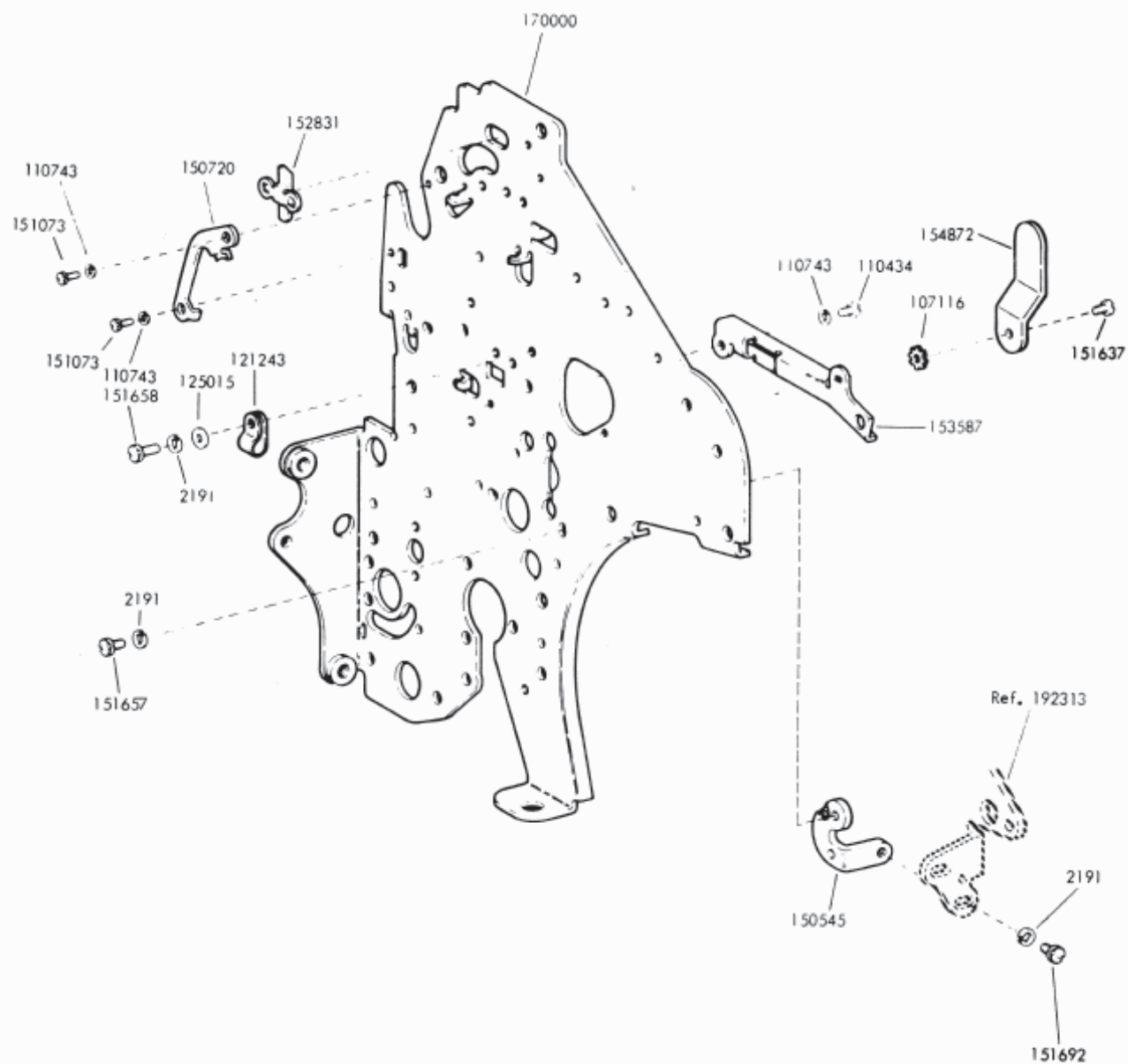


FIGURE 2. RIGHT SIDE FRAME

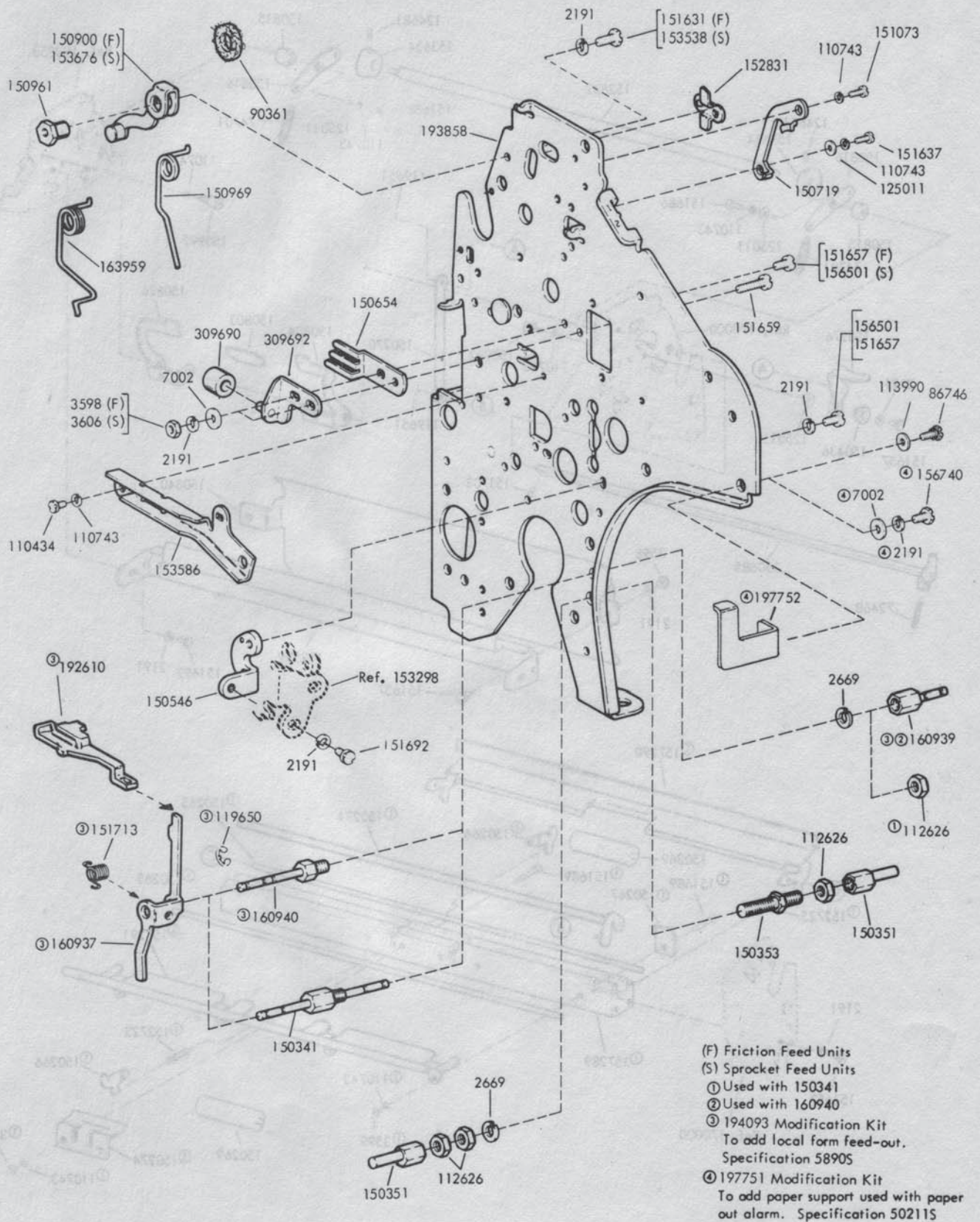
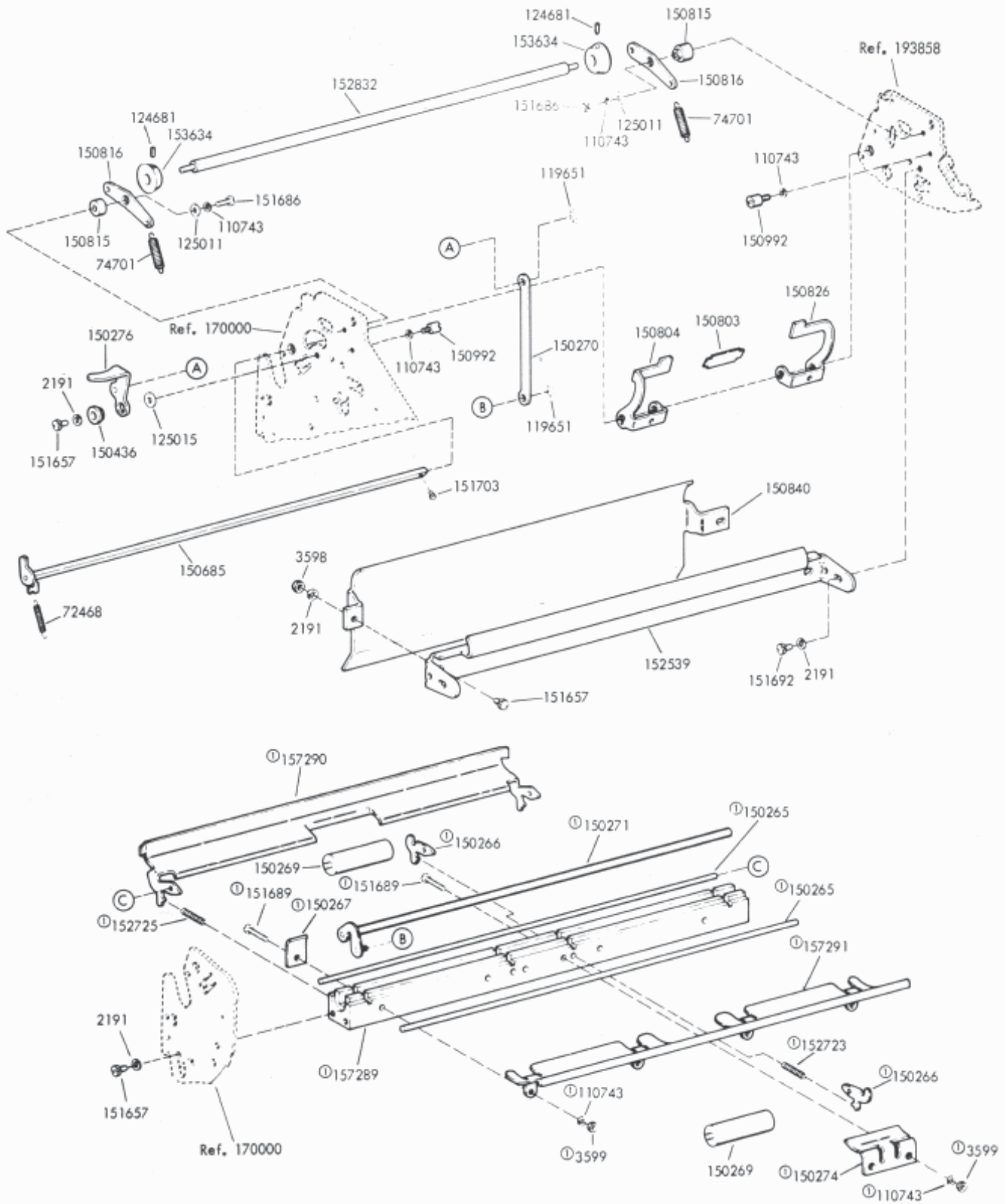


FIGURE 3. LEFT SIDE FRAME



Ⓞ150096 Pressure Roller Assembly

FIGURE 4. PRESSURE ROLLER MECHANISM

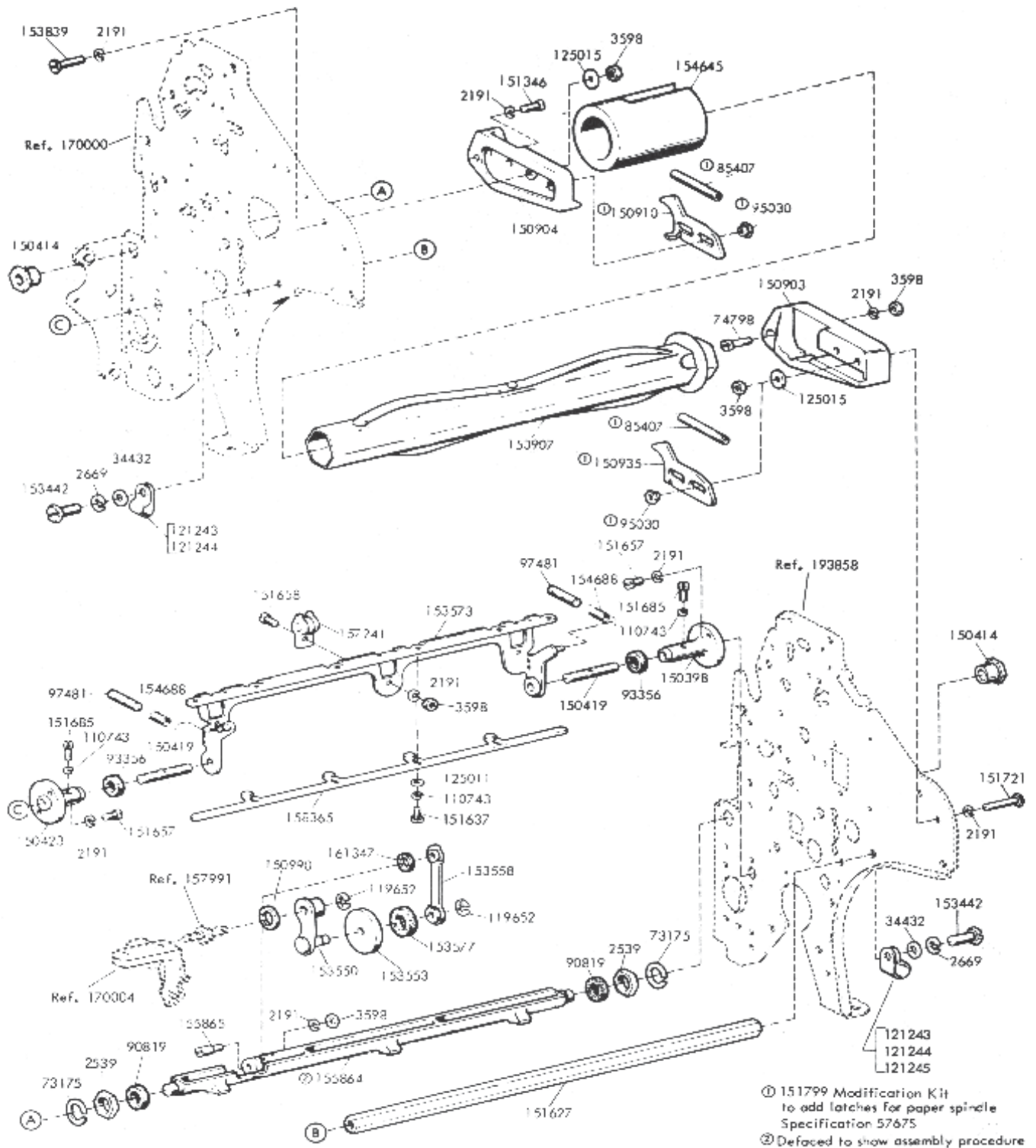


FIGURE 5. PAPER SPINDLE AND RESET BAIL MECHANISM

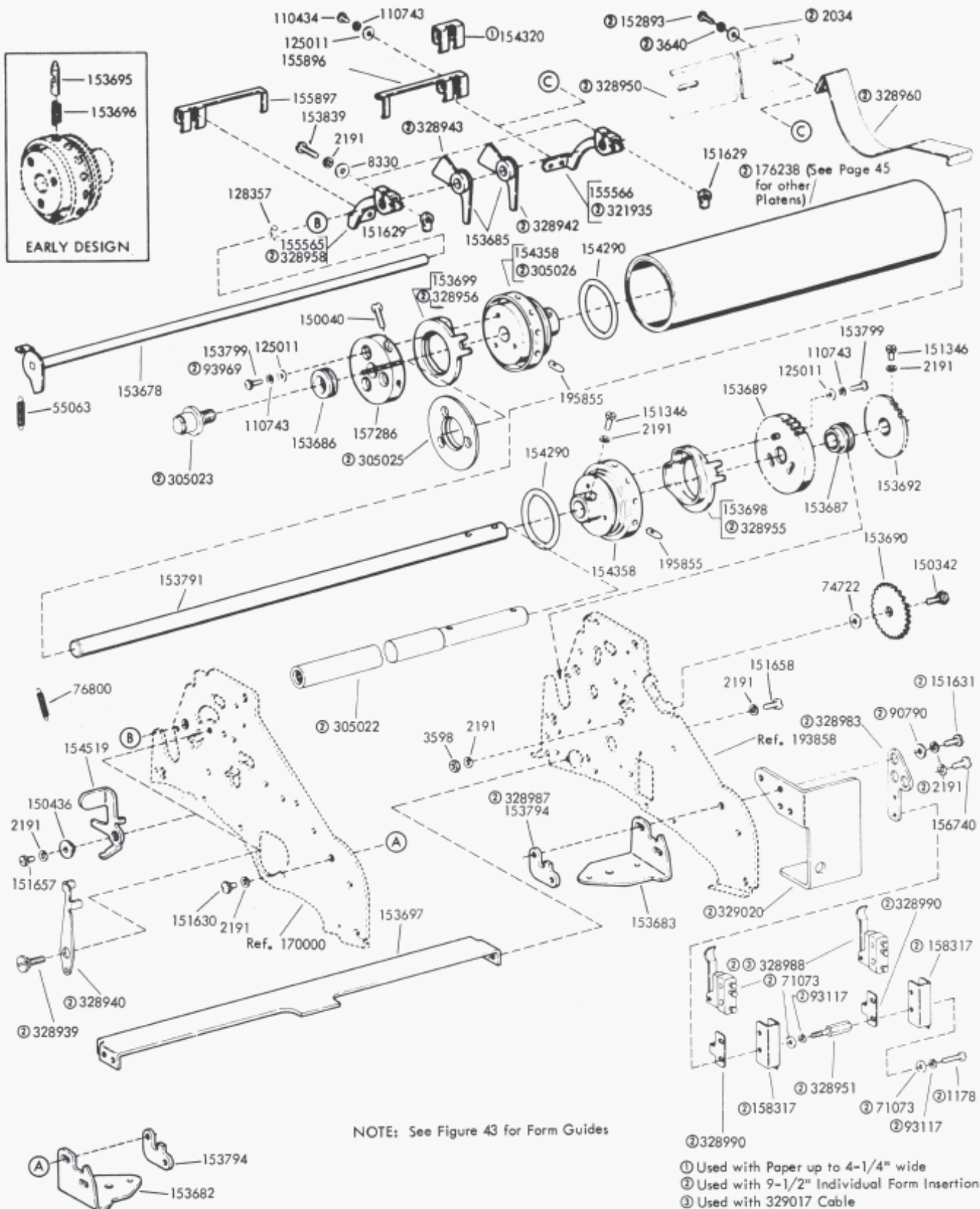


FIGURE 6. SPROCKET FEED PLATEN MECHANISM

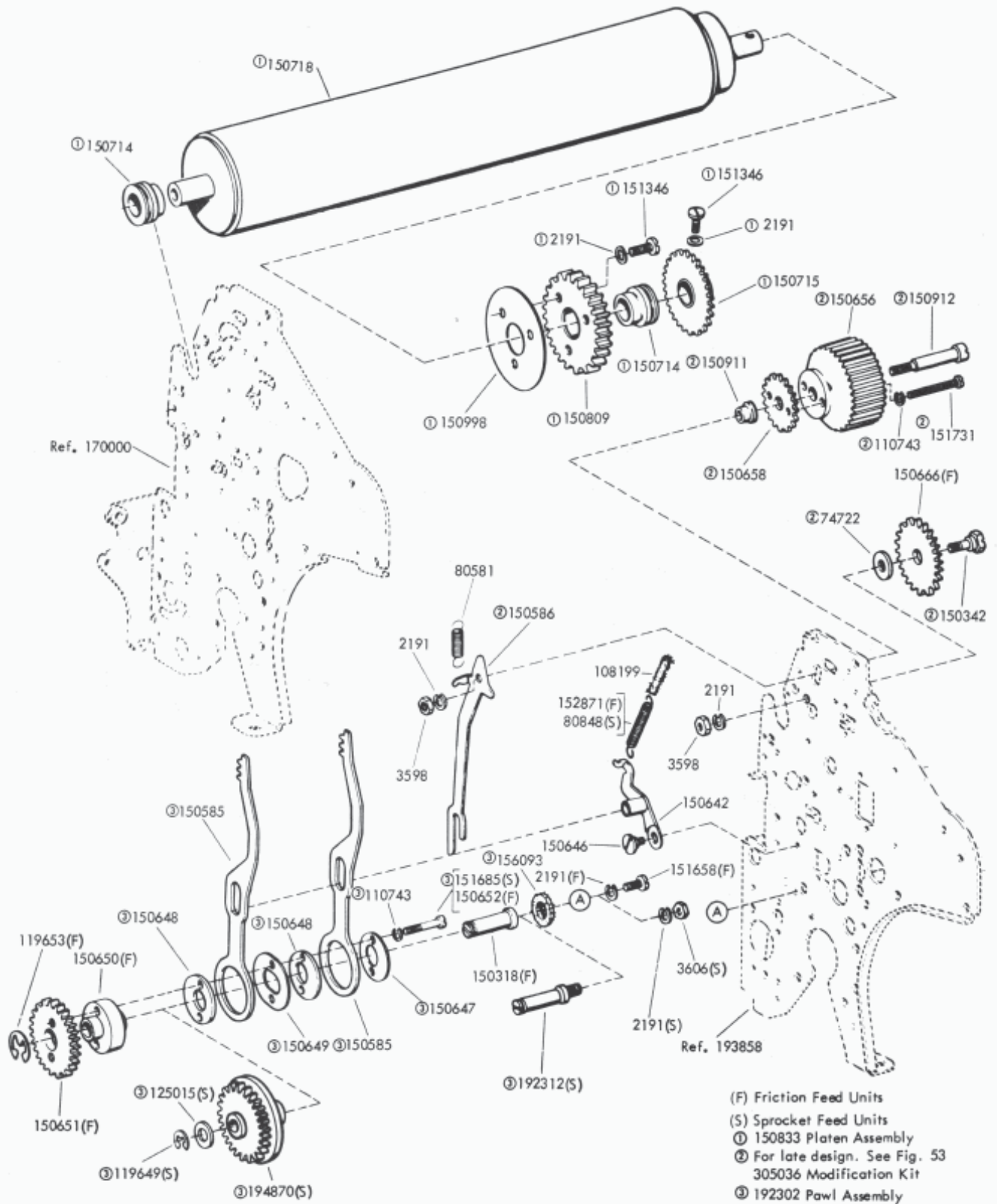


FIGURE 7. FRICTION FEED PLATEN AND LINE FEED MECHANISMS

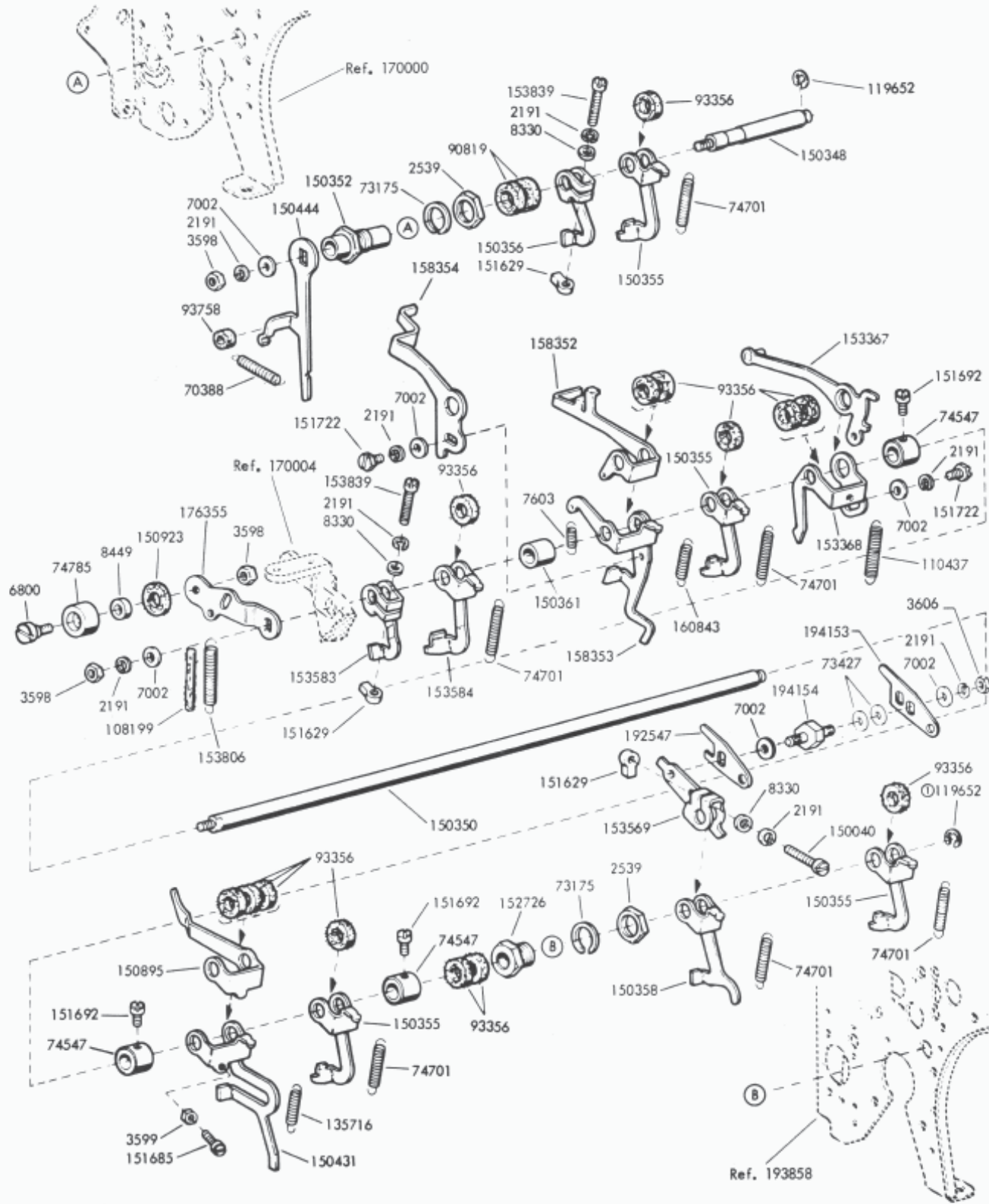


FIGURE 8. TRIP SHAFT MECHANISM

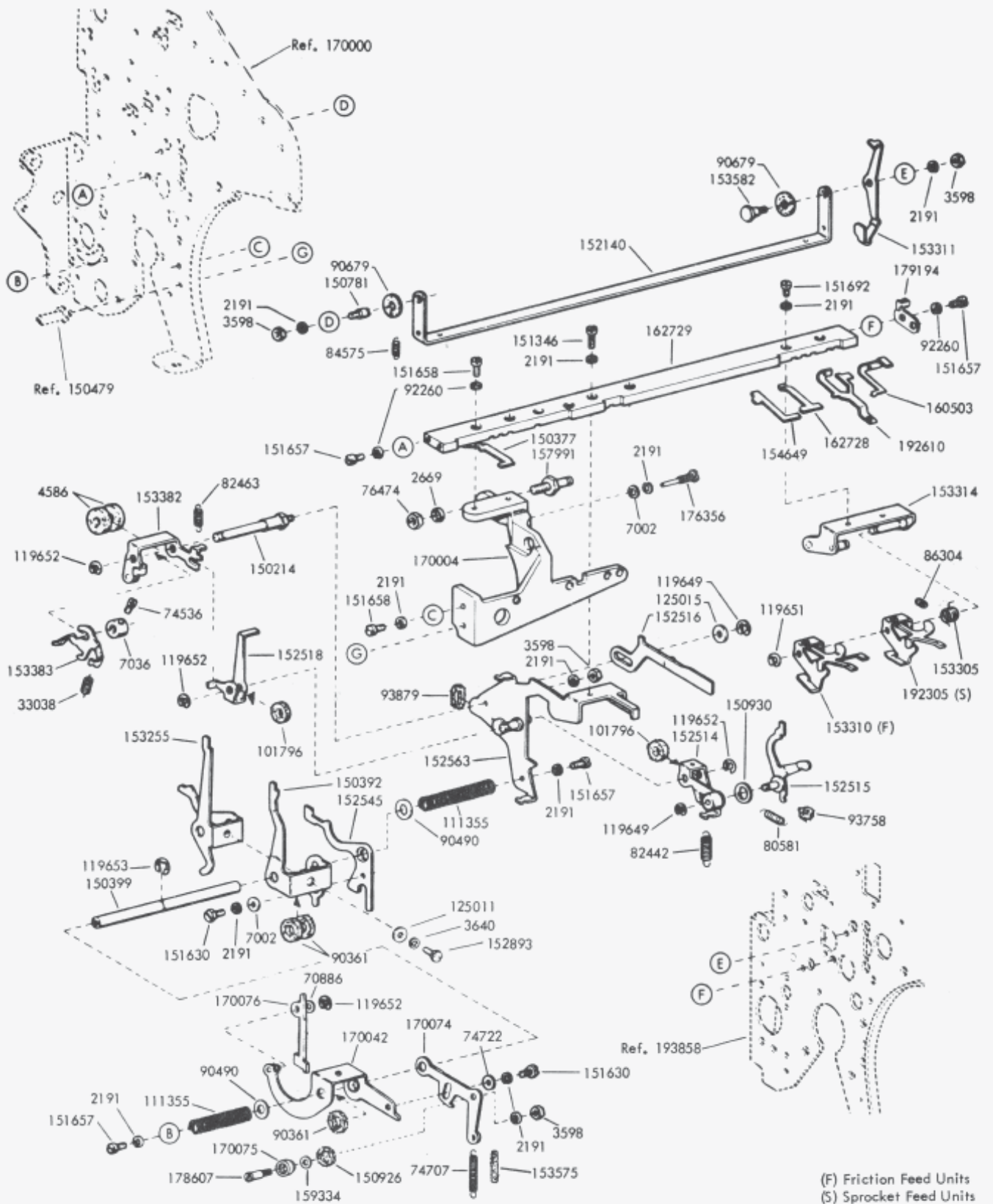


FIGURE 9. SPACE SUPPRESSION MECHANISM

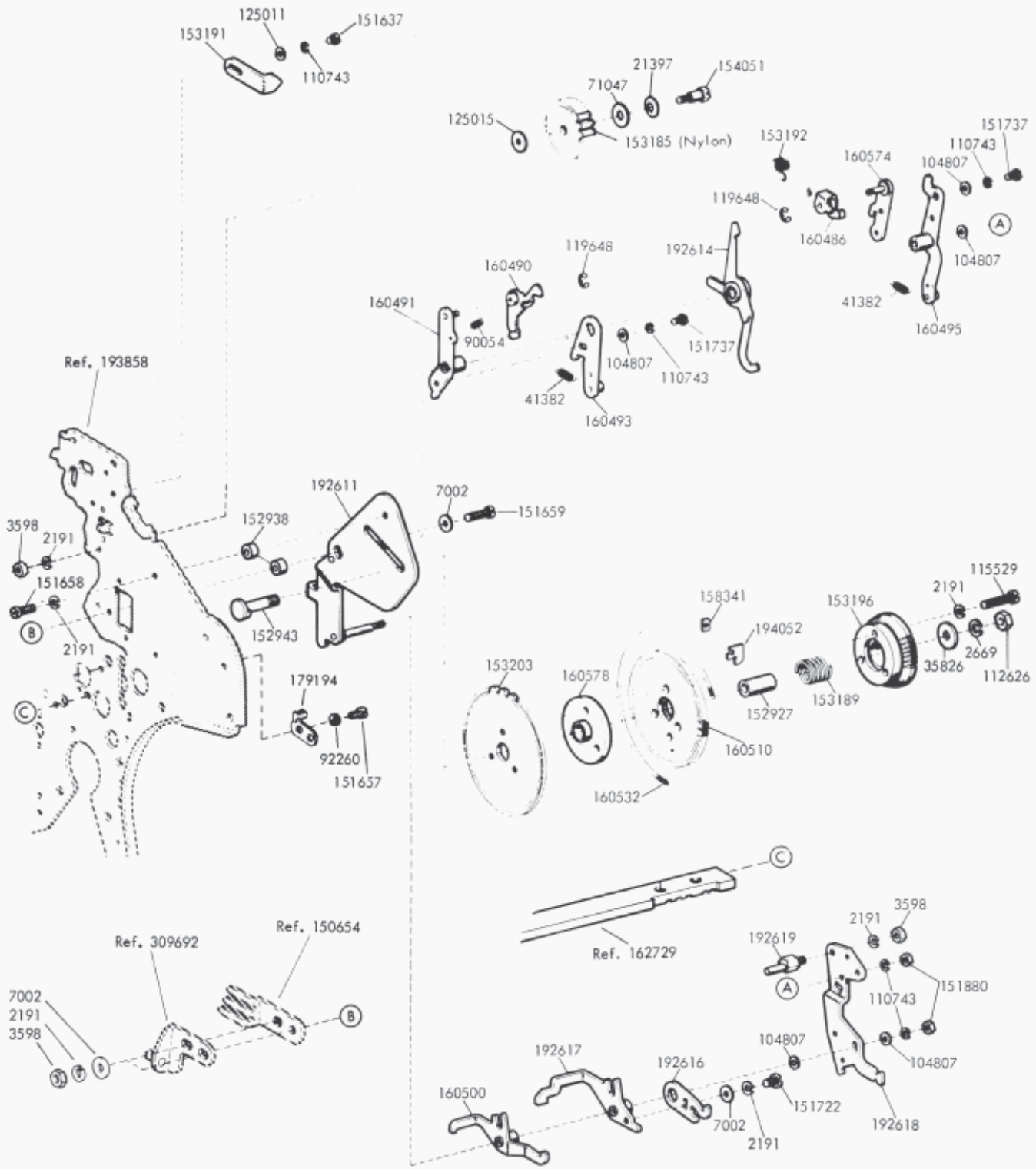


FIGURE 10. VERTICAL TABULATING MECHANISM

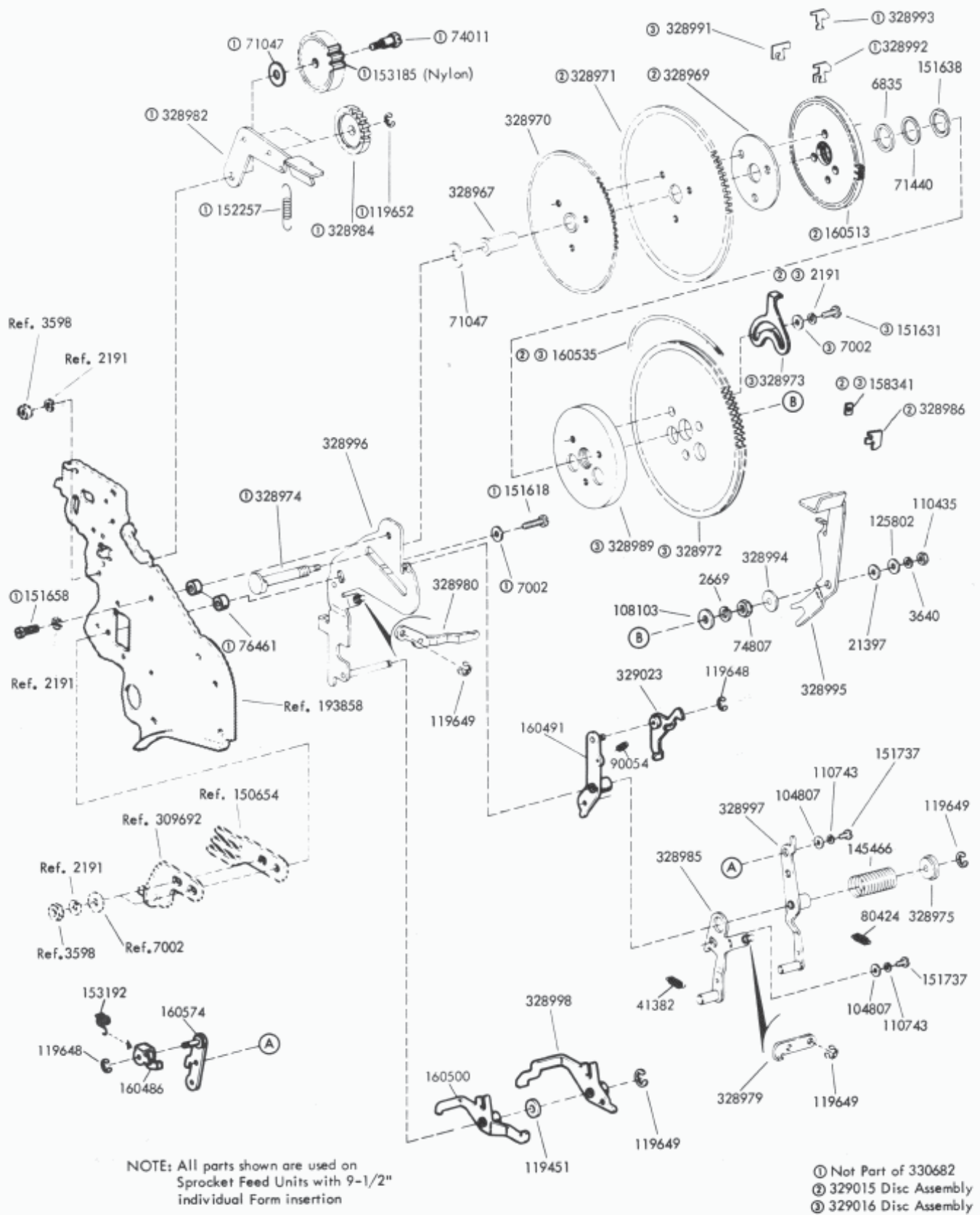


FIGURE 11. 330682 VERTICAL TABULATION ASSEMBLY

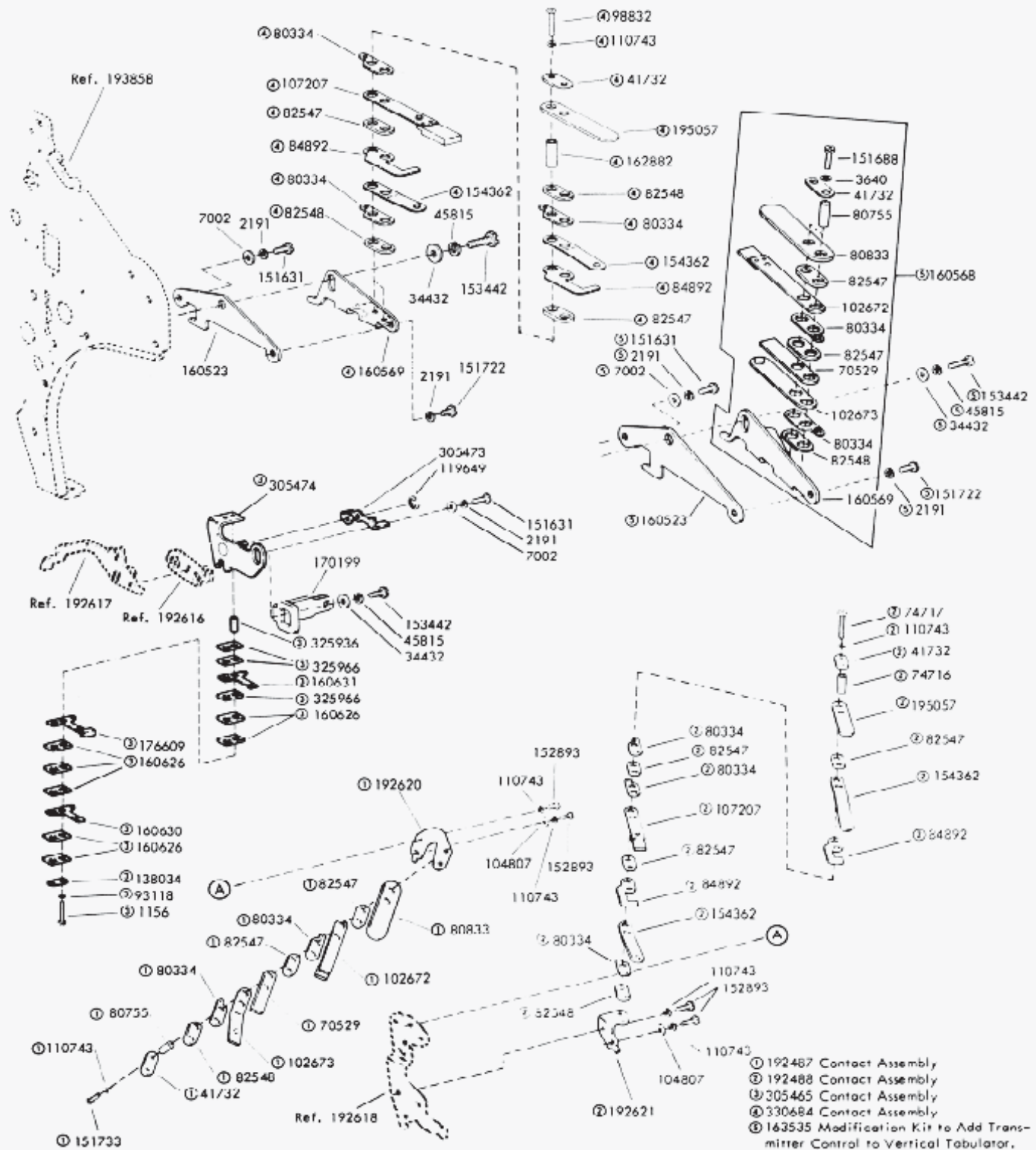


FIGURE 12. CONTACT ASSEMBLIES FOR VERTICAL TABULATING MECHANISM

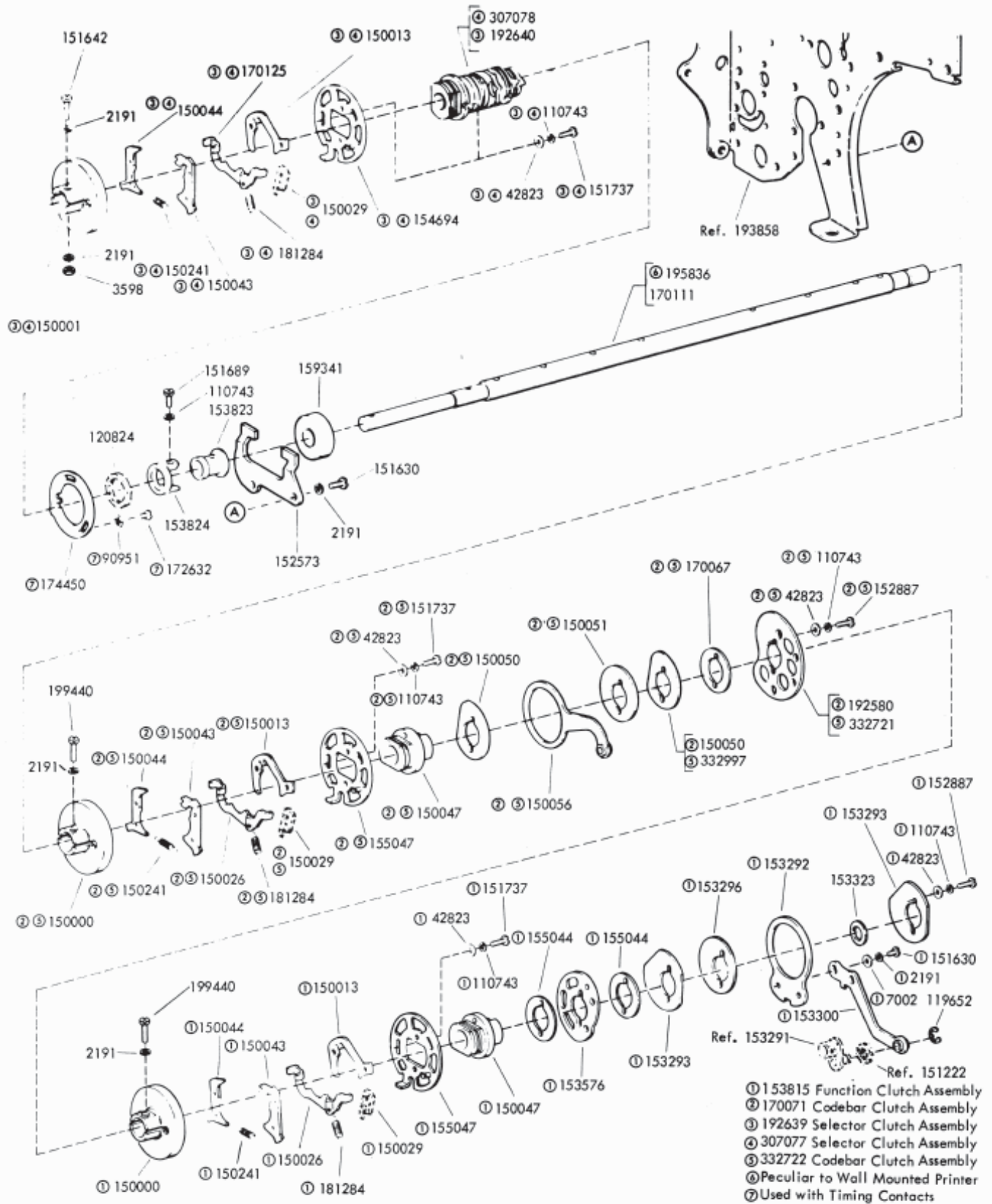


FIGURE 13. MAIN SHAFT MECHANISM

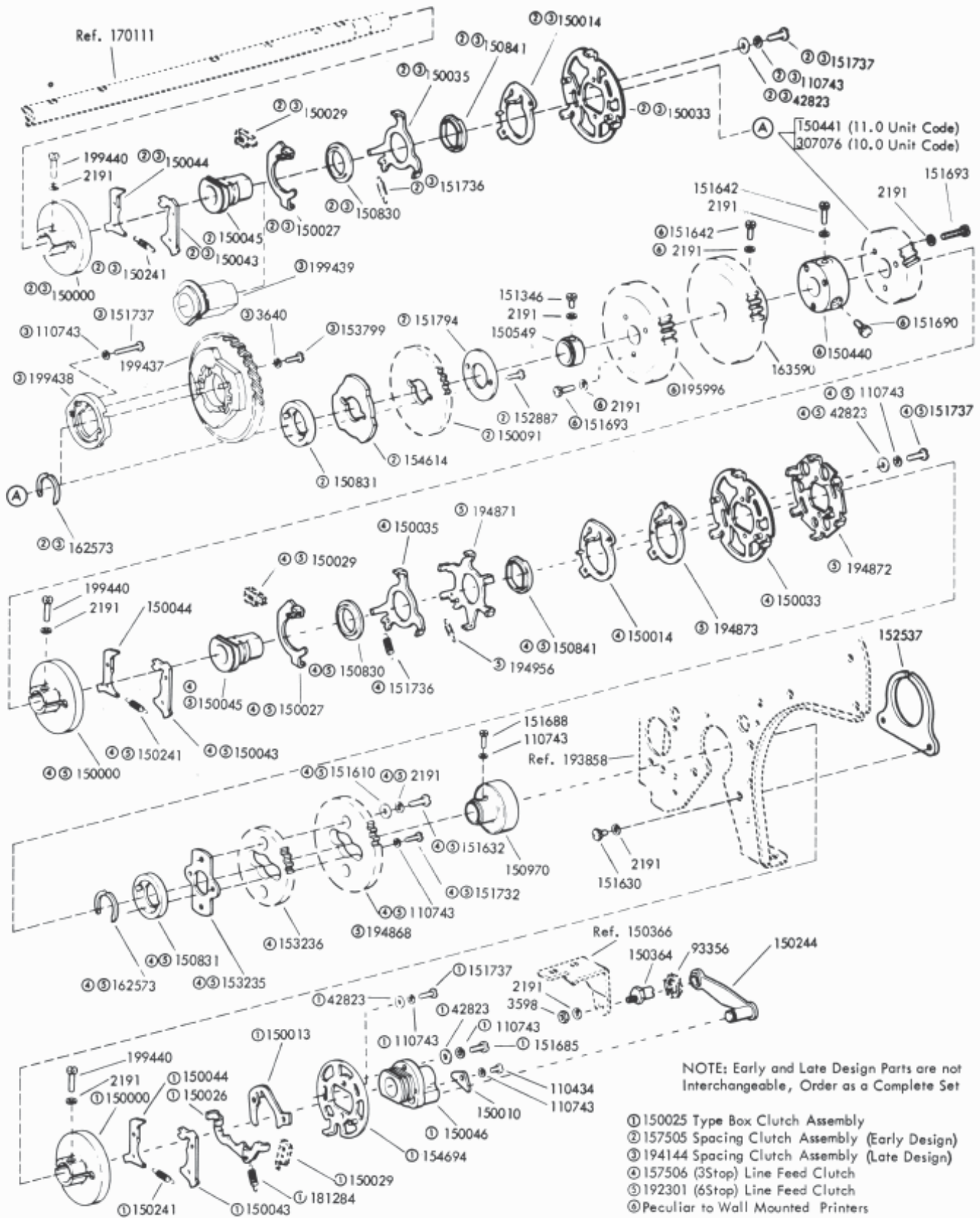


FIGURE 14. MAIN SHAFT MECHANISM (Continued)

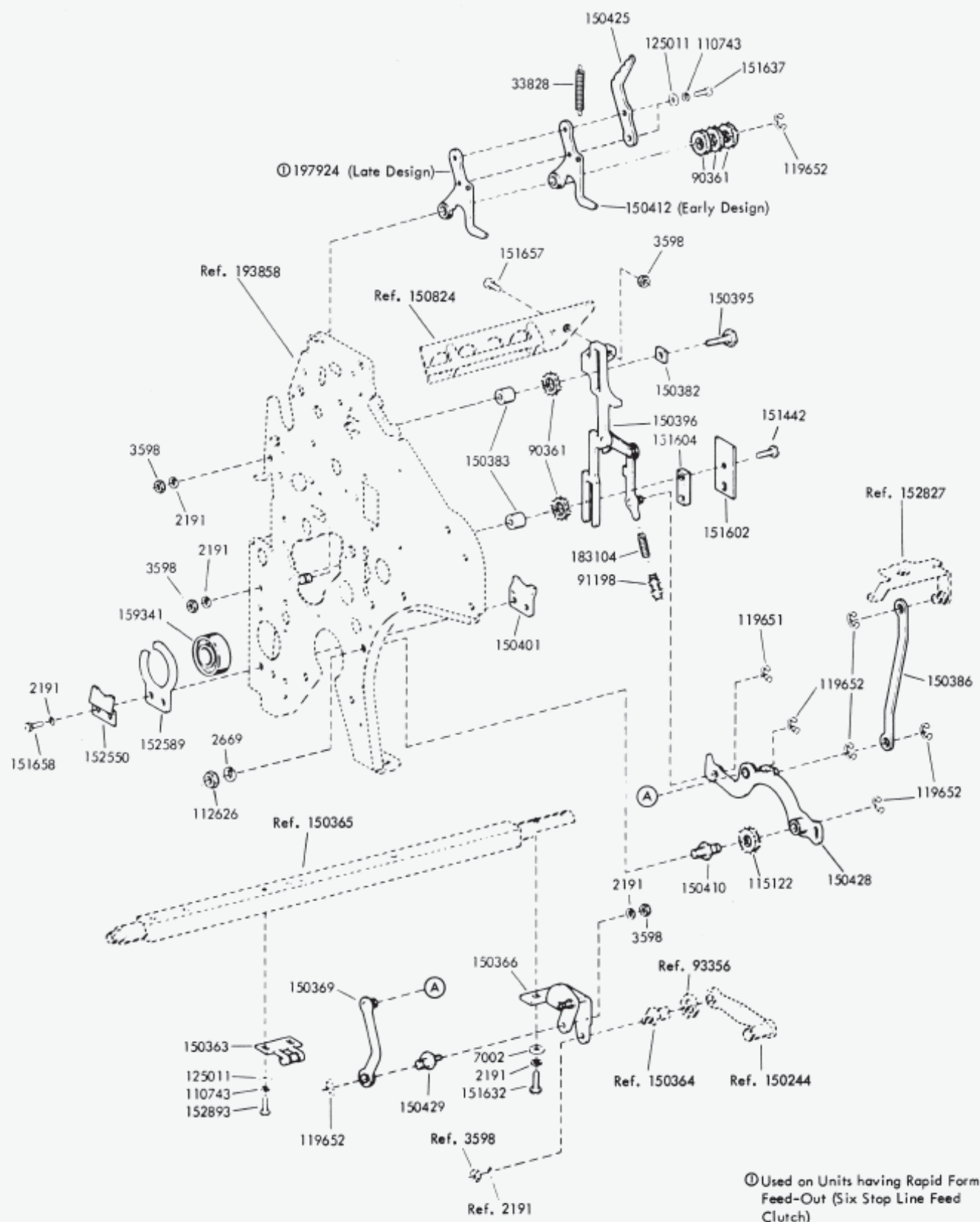


FIGURE 16. LEFT SIDE LINKAGE AND ROCKER SHAFT MECHANISM

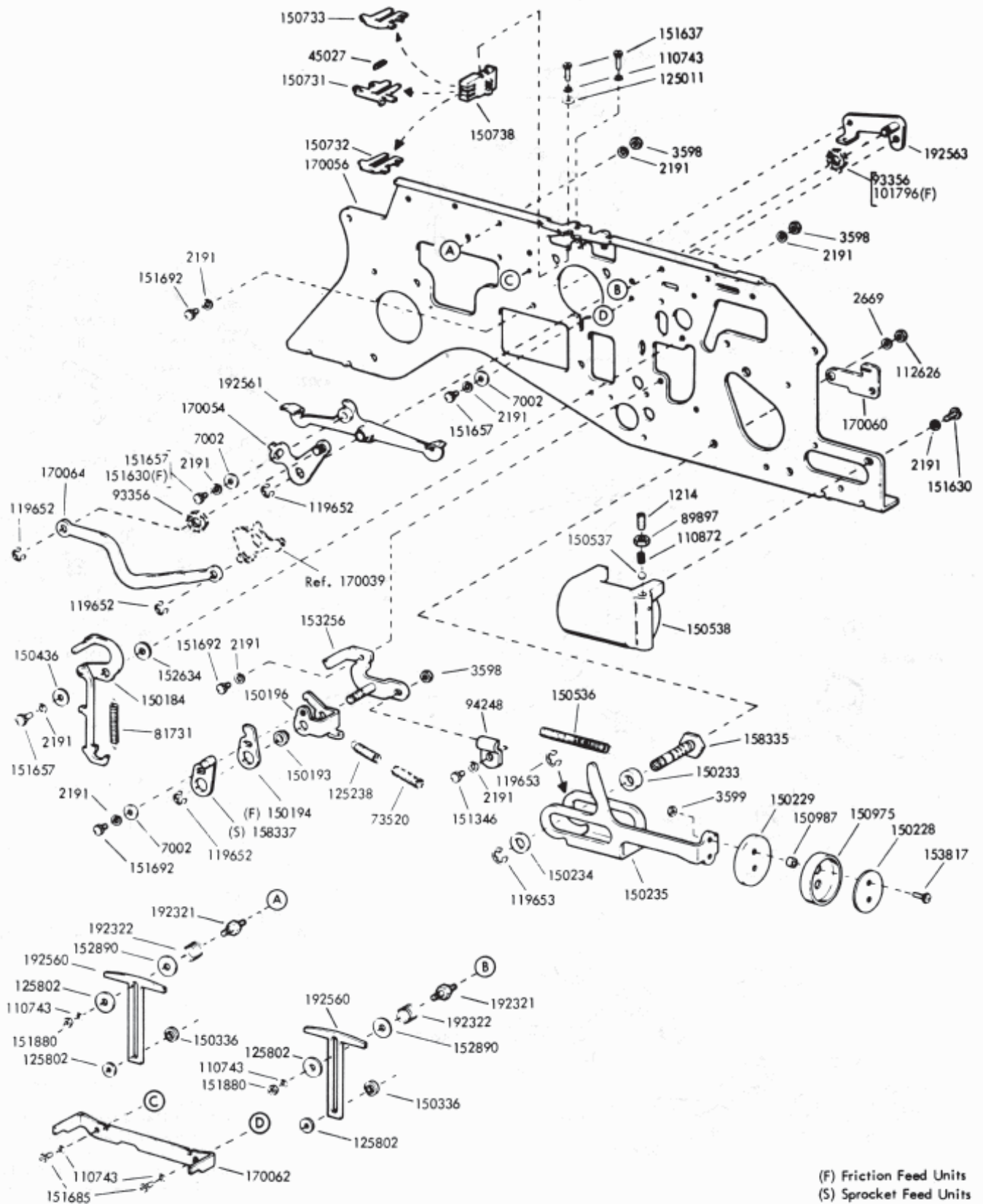


FIGURE 17. FRONT PLATE MECHANISM

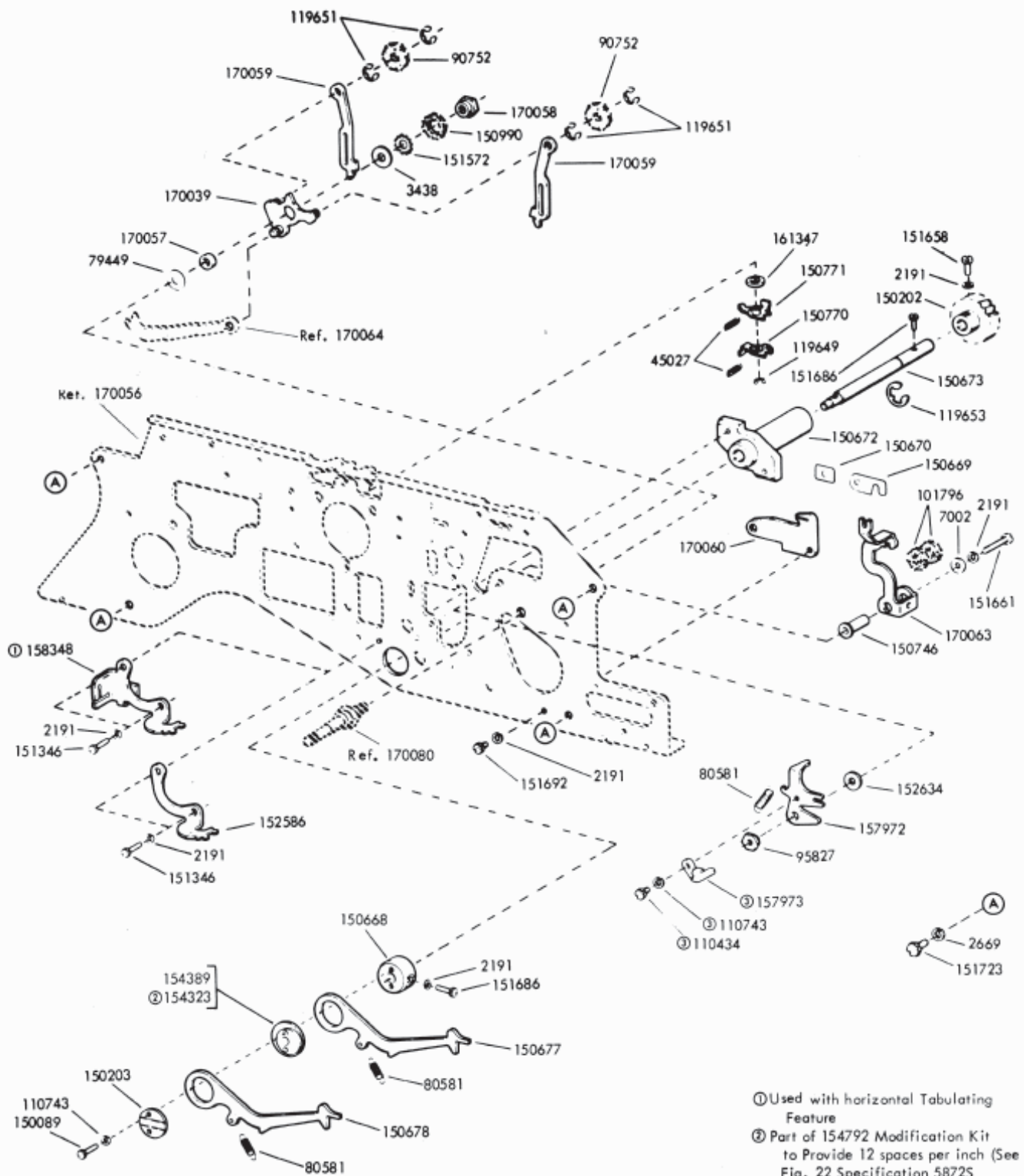


FIGURE 18. FRONT PLATE MECHANISM (Continued)

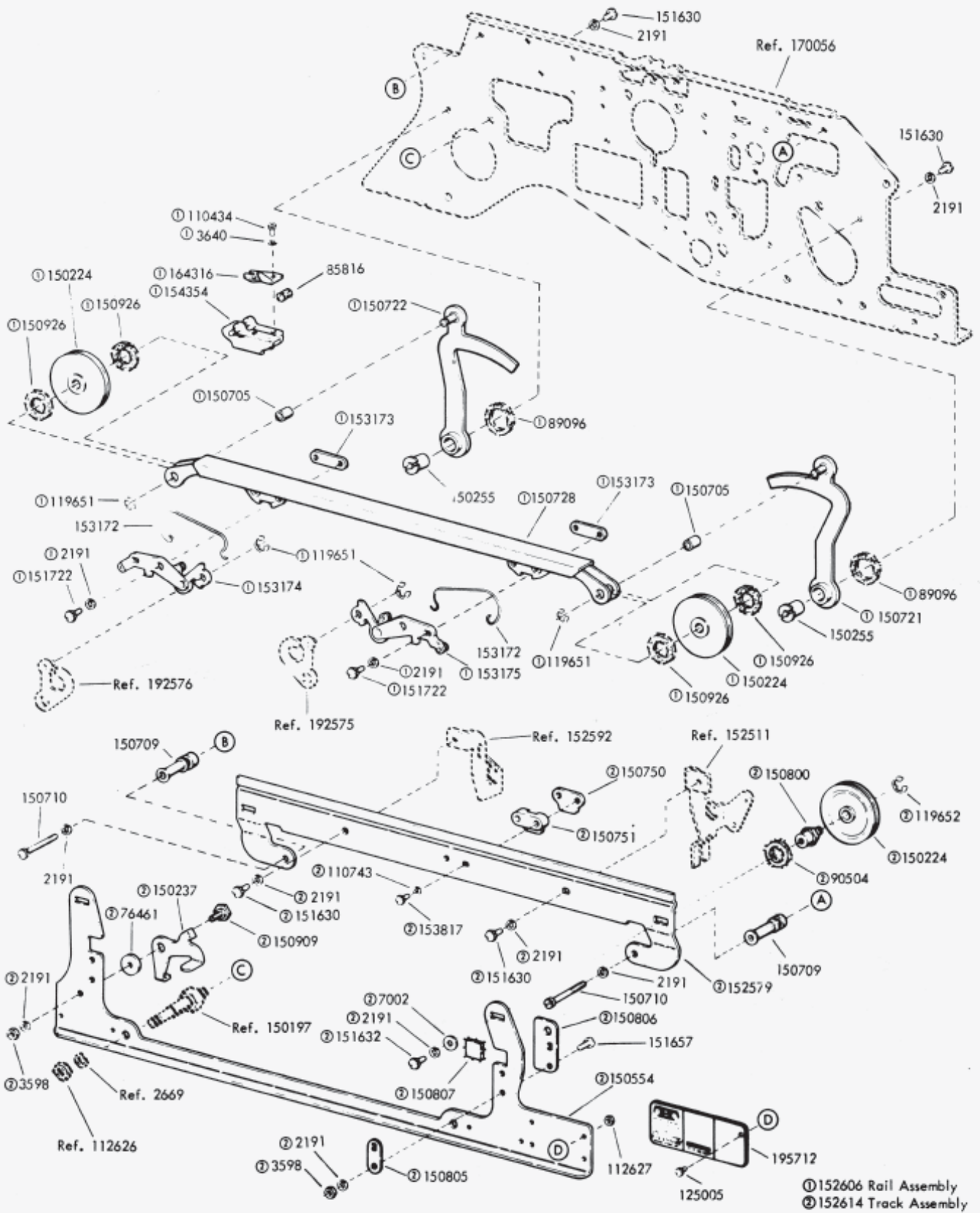


FIGURE 19. FRONT PLATE MECHANISM (Continued)

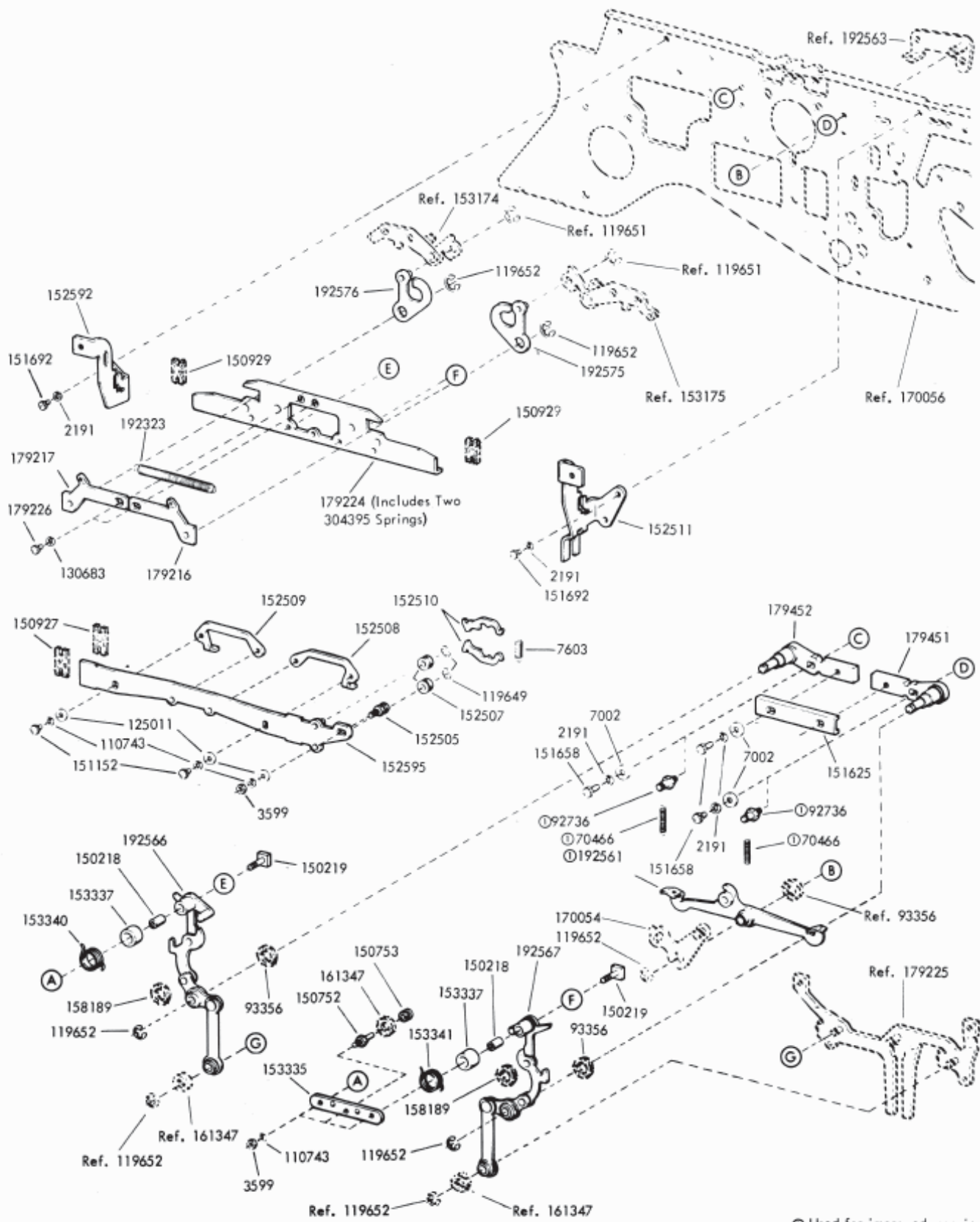


FIGURE 20. FRONT PLATE MECHANISM (Continued)

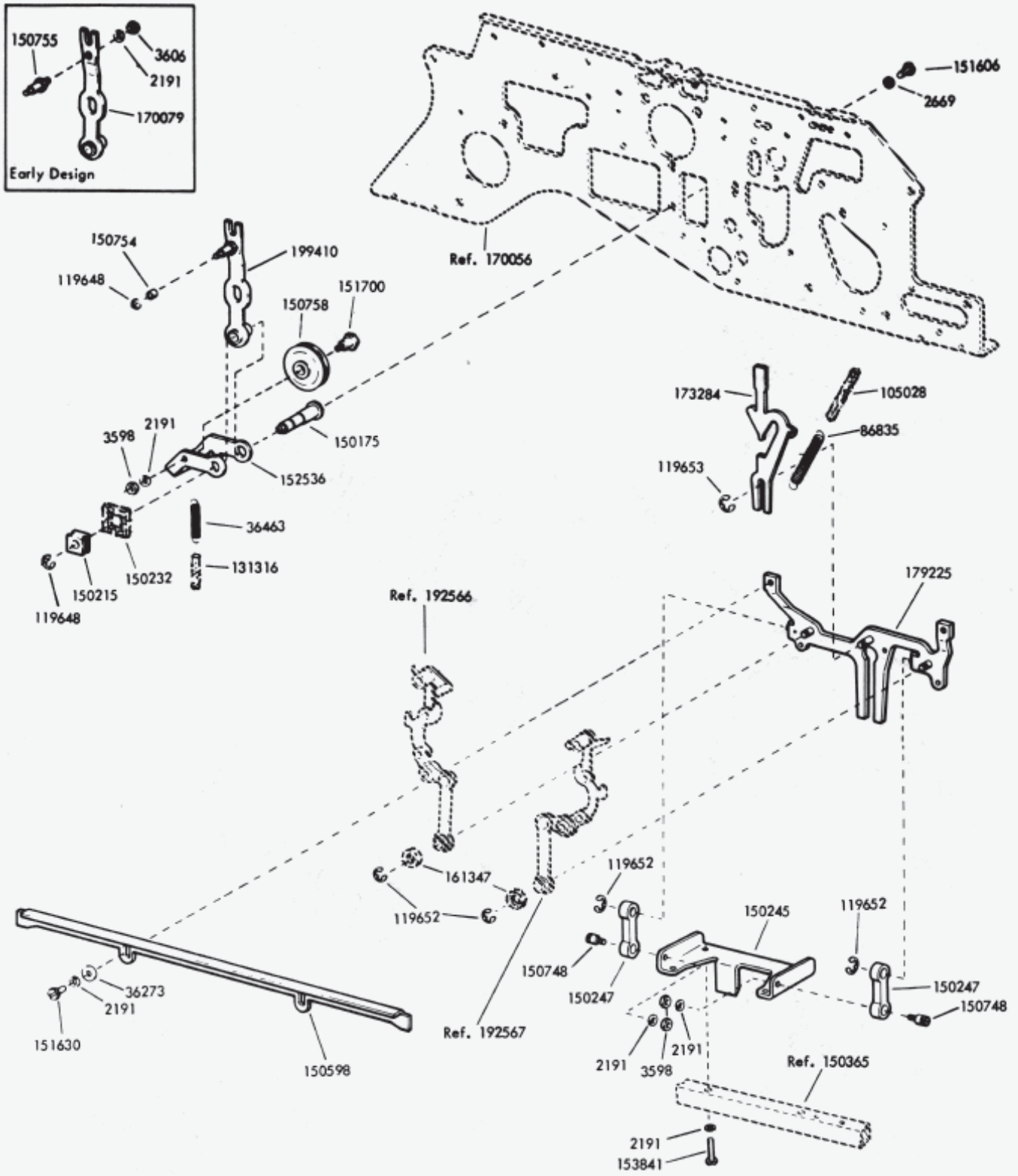


FIGURE 21. FRONT PLATE MECHANISM (Continued)

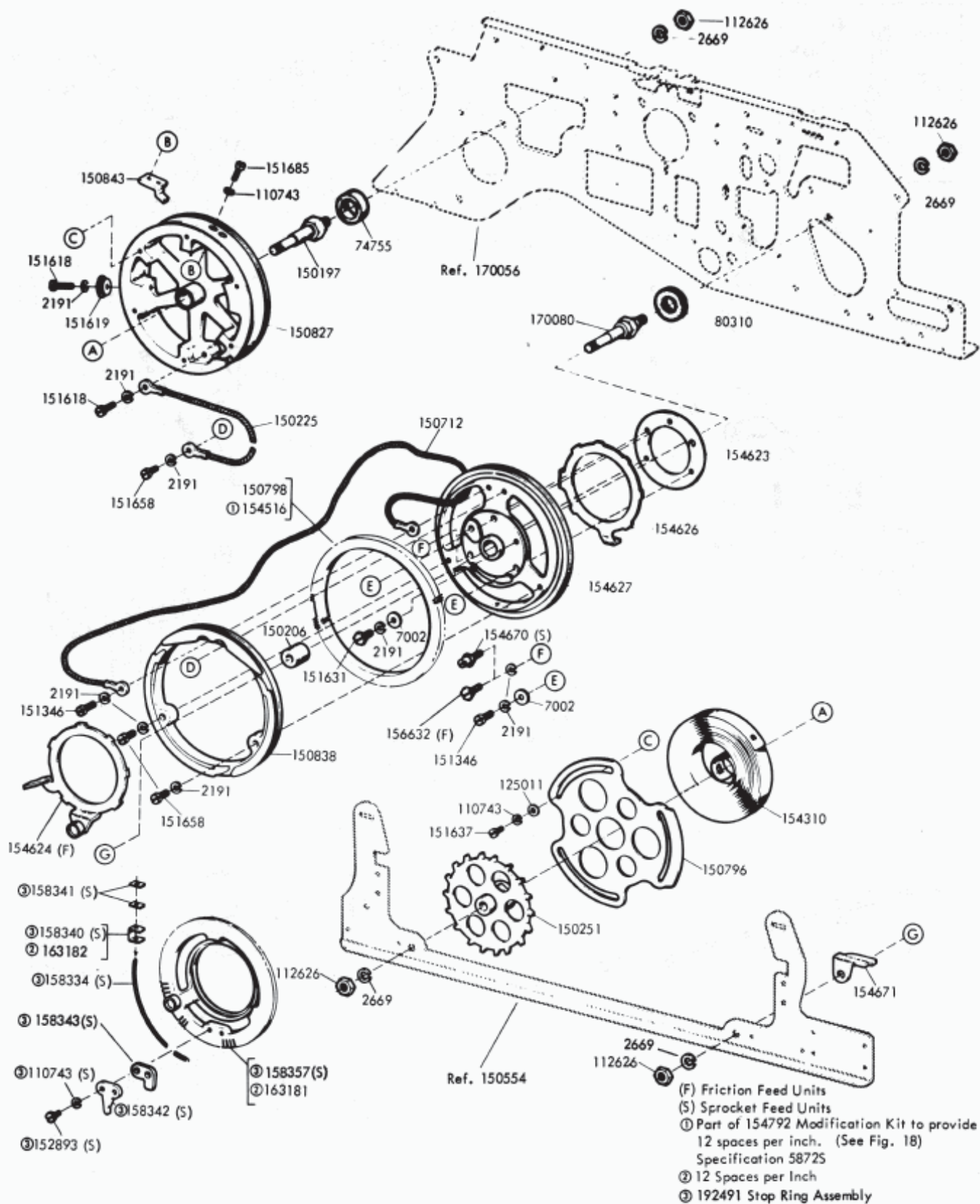
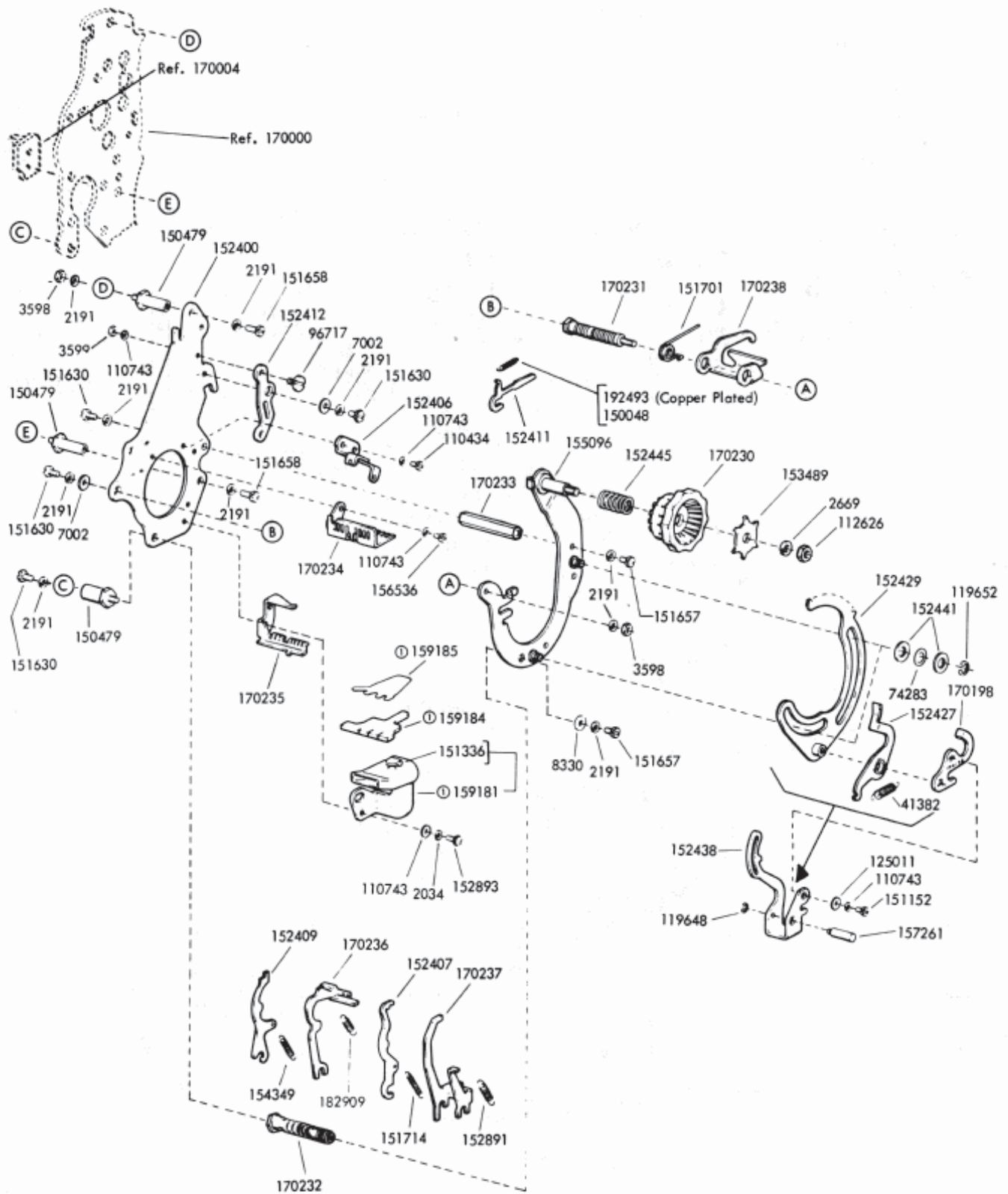


FIGURE 22. CARRIAGE RETURN AND SPACING DRUM MECHANISM



Ⓞ170124 Oiler Assembly

FIGURE 23. SELECTOR MECHANISM

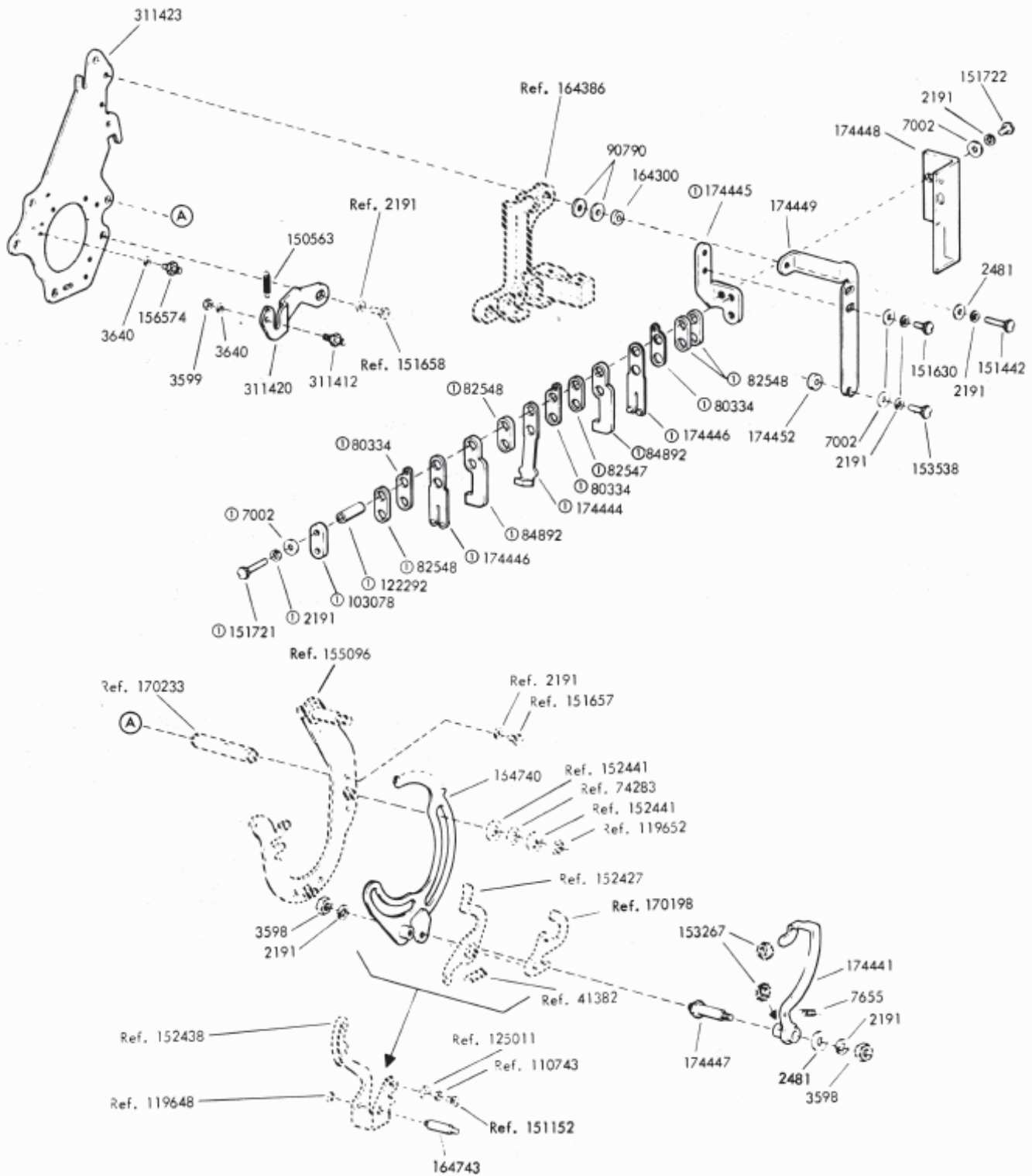


FIGURE 24. SELECTOR MAGNET TIMING CONTACT MECHANISM

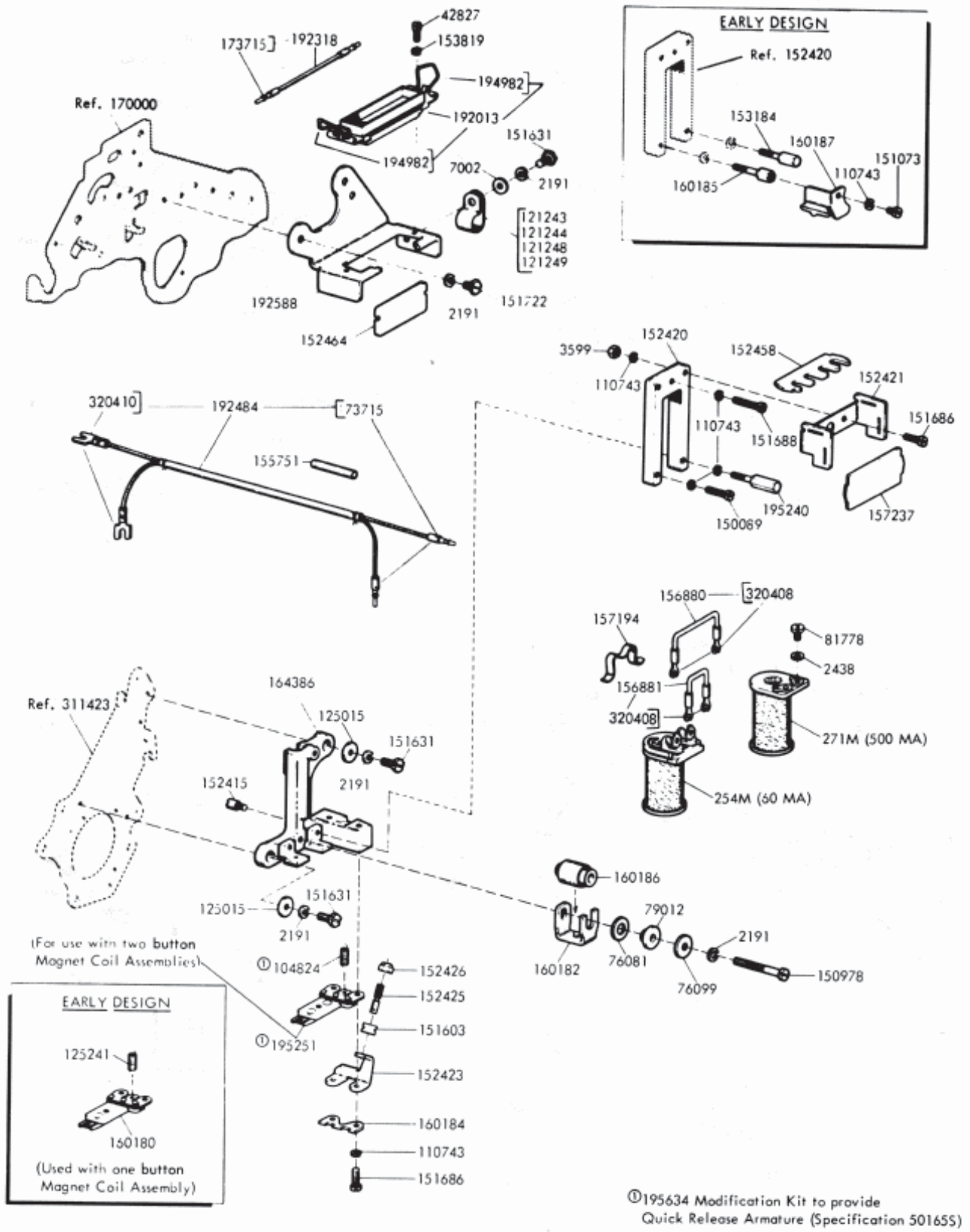


FIGURE 25. SELECTOR MAGNET MECHANISM

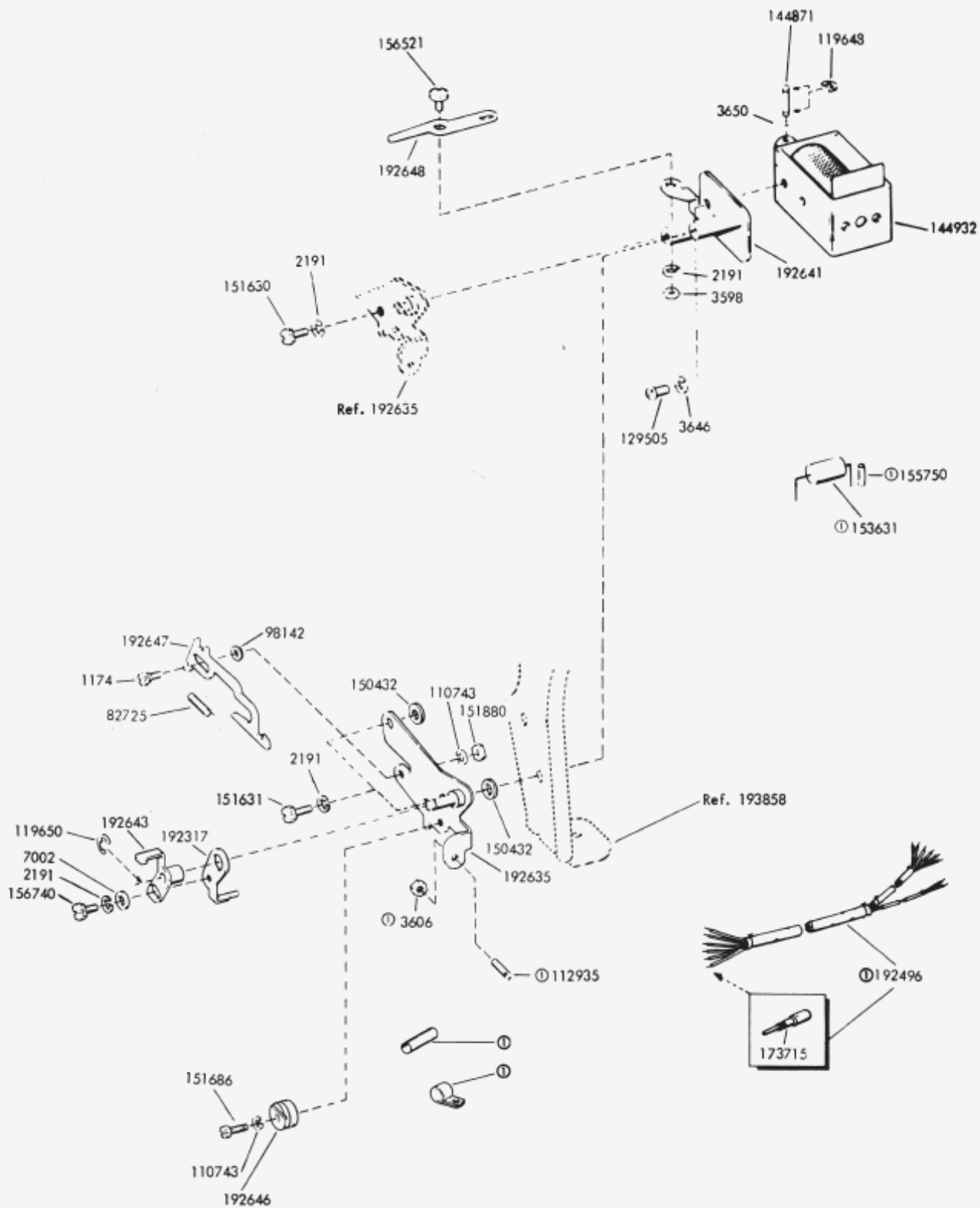


FIGURE 26. 192495 FORM-OUT SOLENOID ASSEMBLY

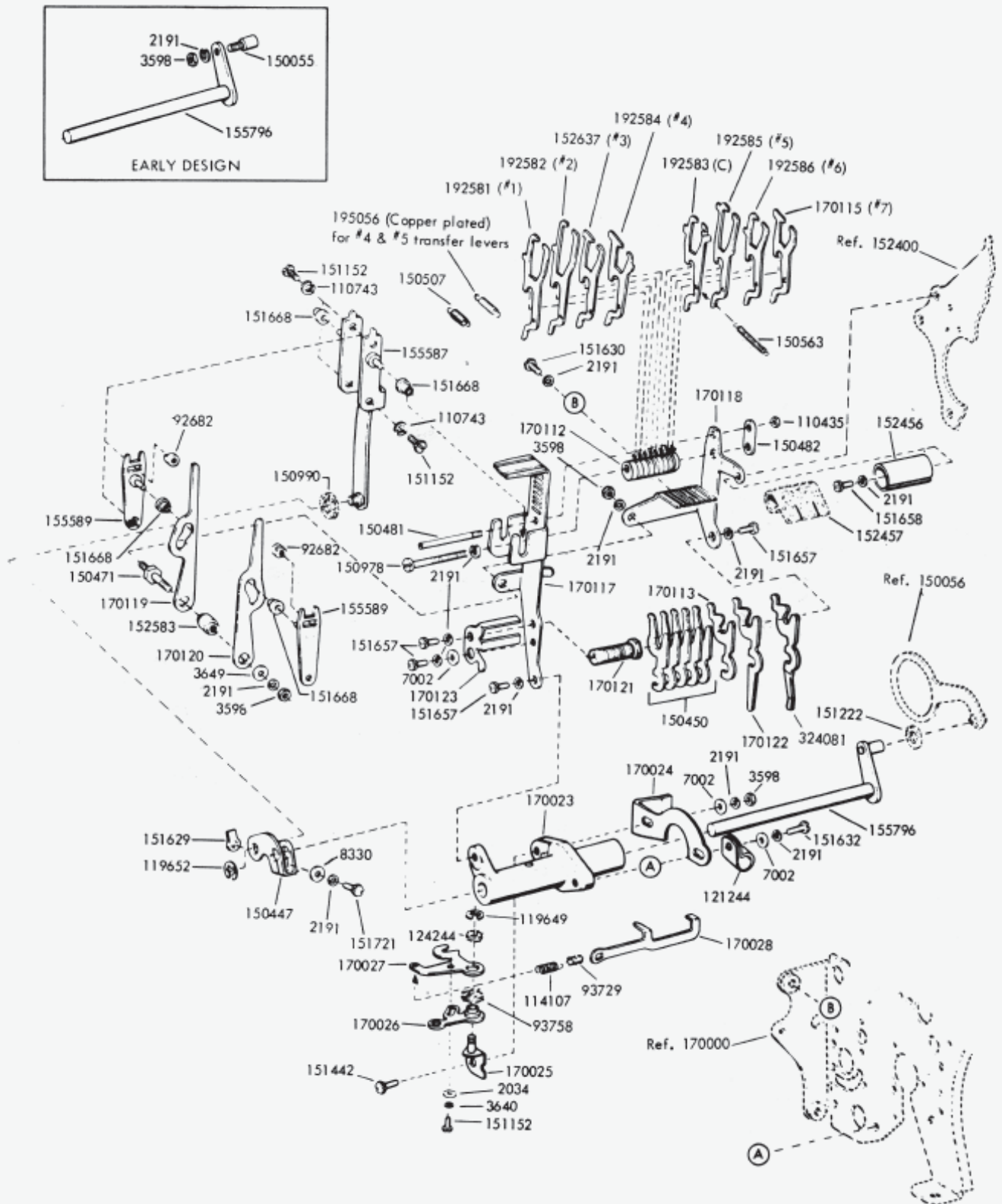


FIGURE 27. CODEBAR POSITIONING MECHANISM

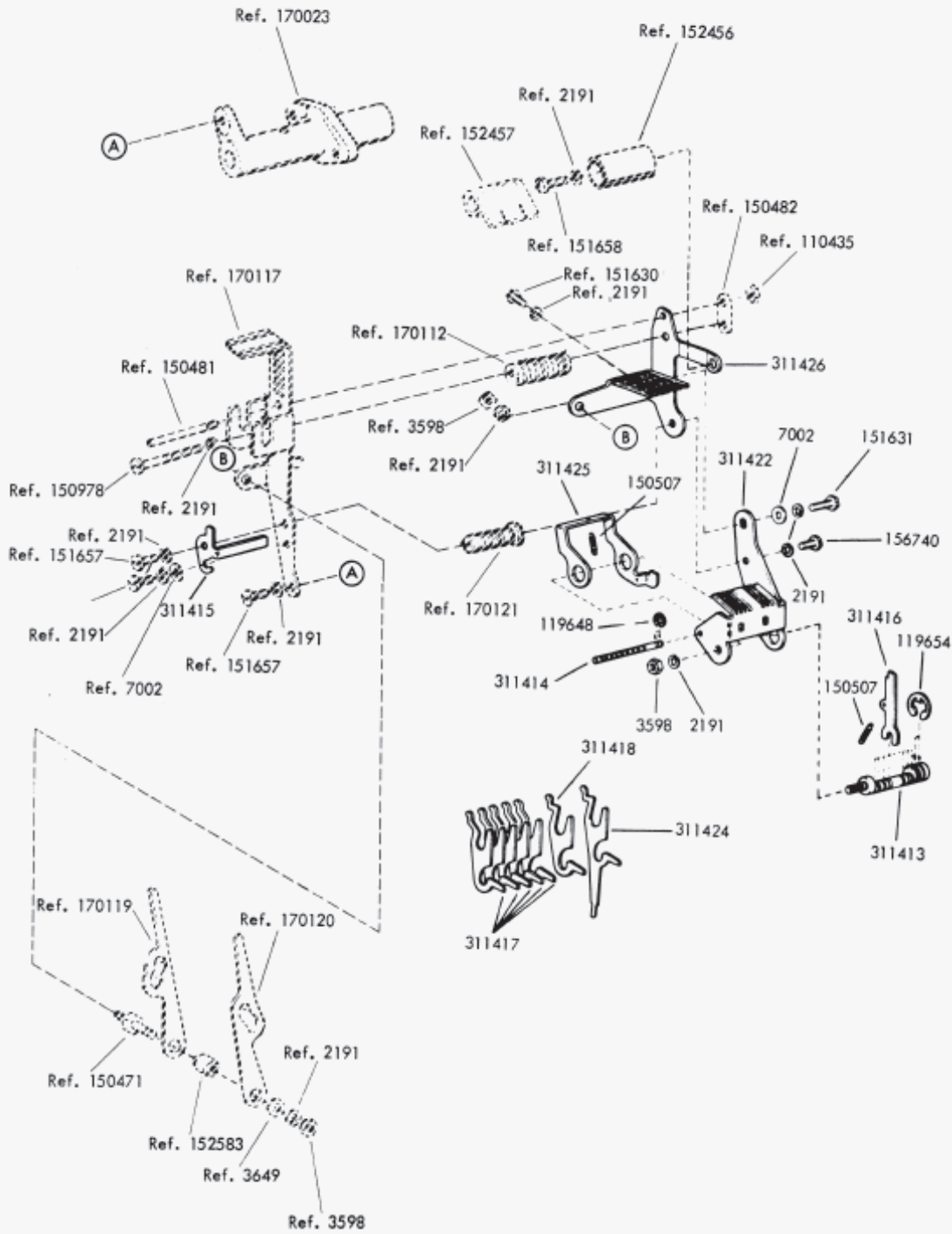


FIGURE 28. INTERMEDIATE STORAGE FEATURE FOR CODEBAR POSITIONING MECHANISM

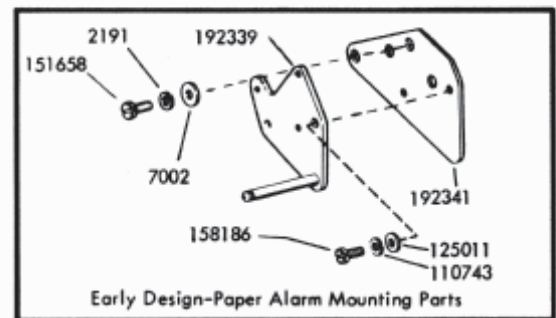
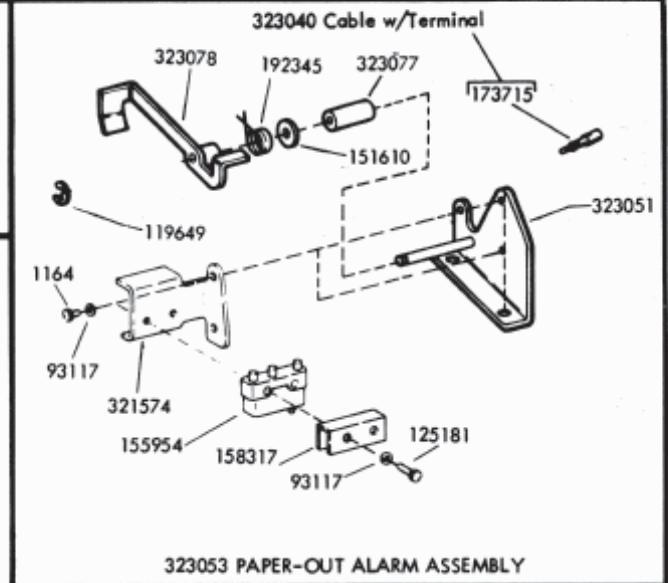
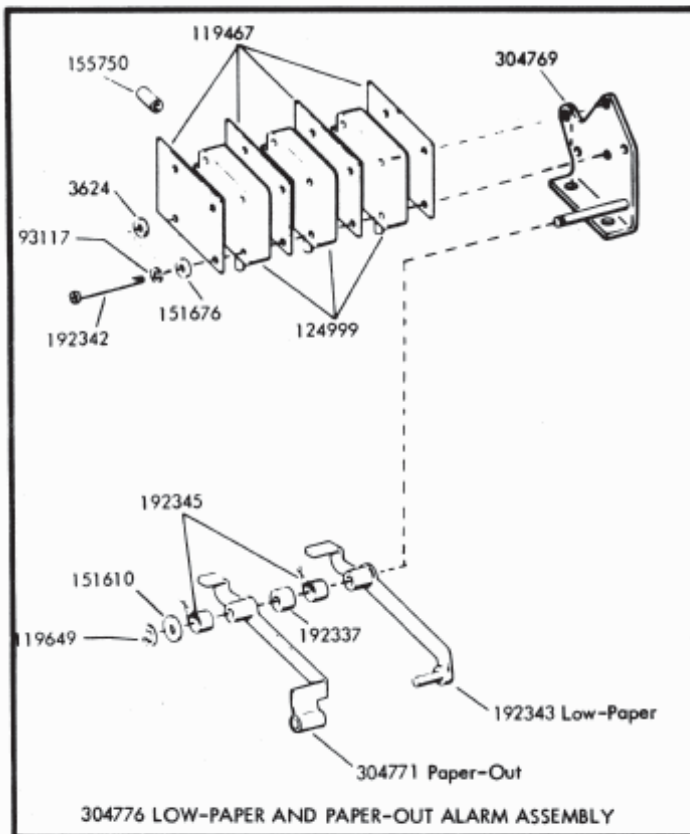
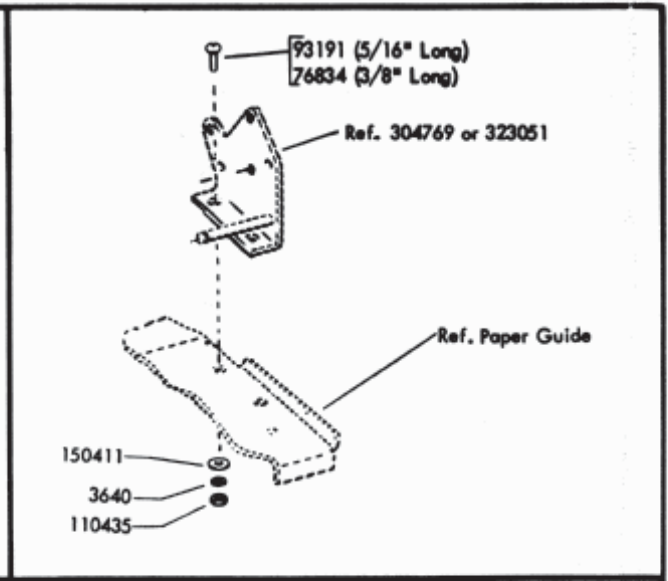
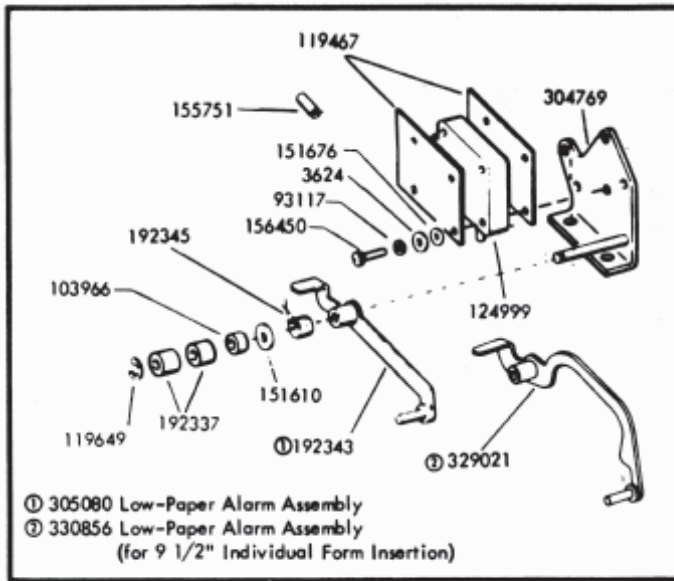


FIGURE 29. LOW-PAPER AND PAPER-OUT ALARMS.

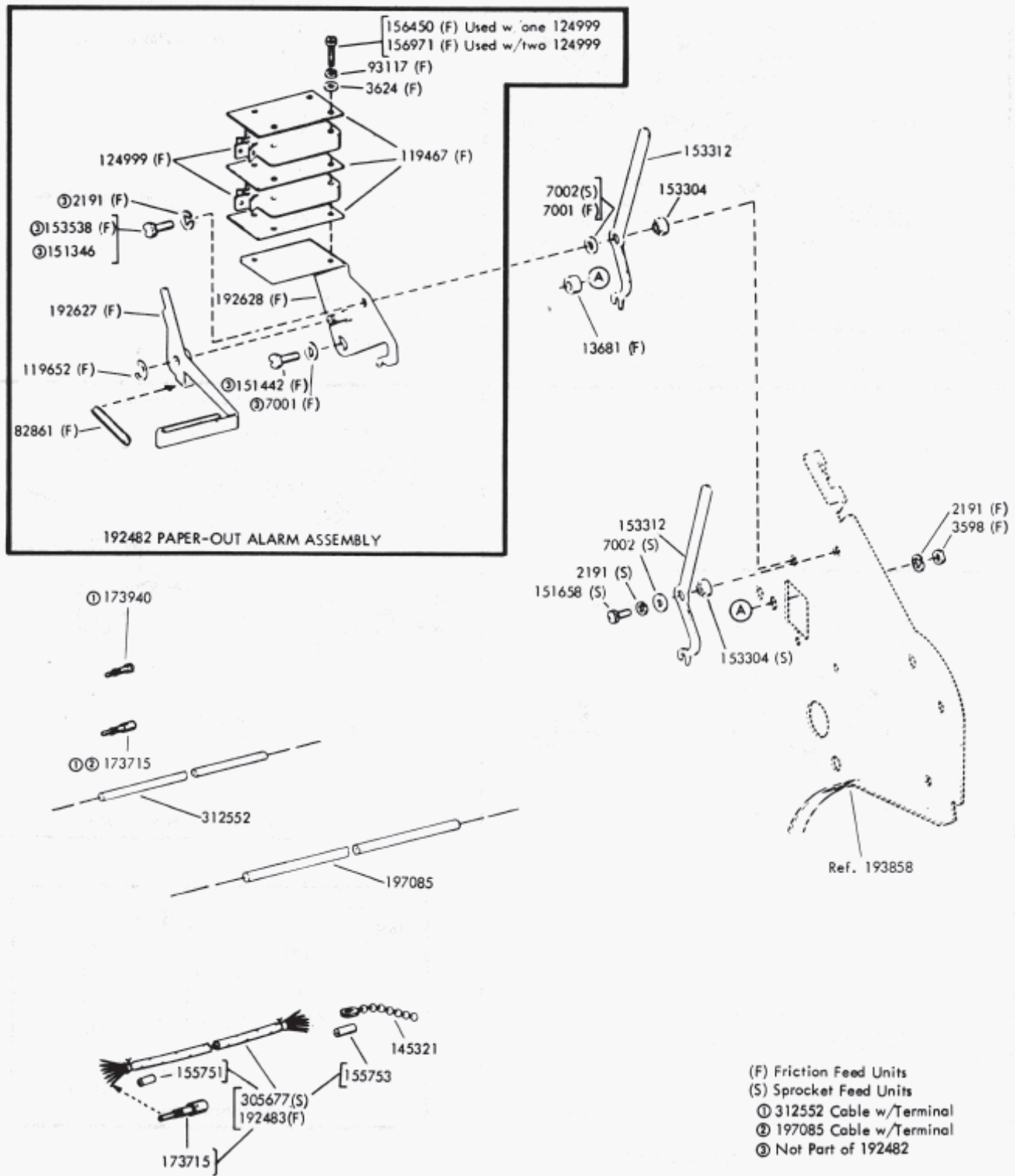


FIGURE 30. PAPER ALARMS AND FORM-OUT MECHANISMS

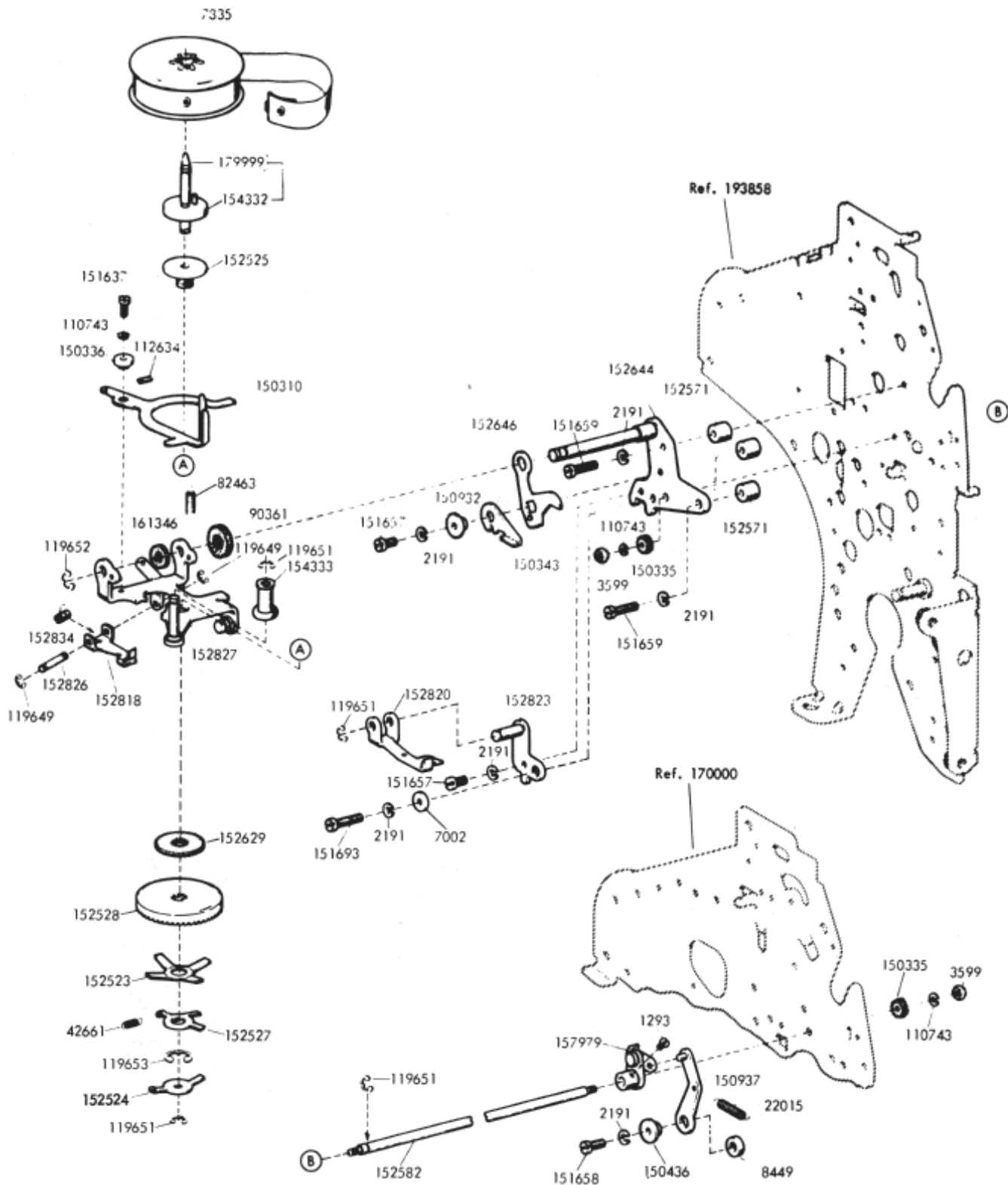


FIGURE 31. LEFT RIBBON FEED MECHANISM

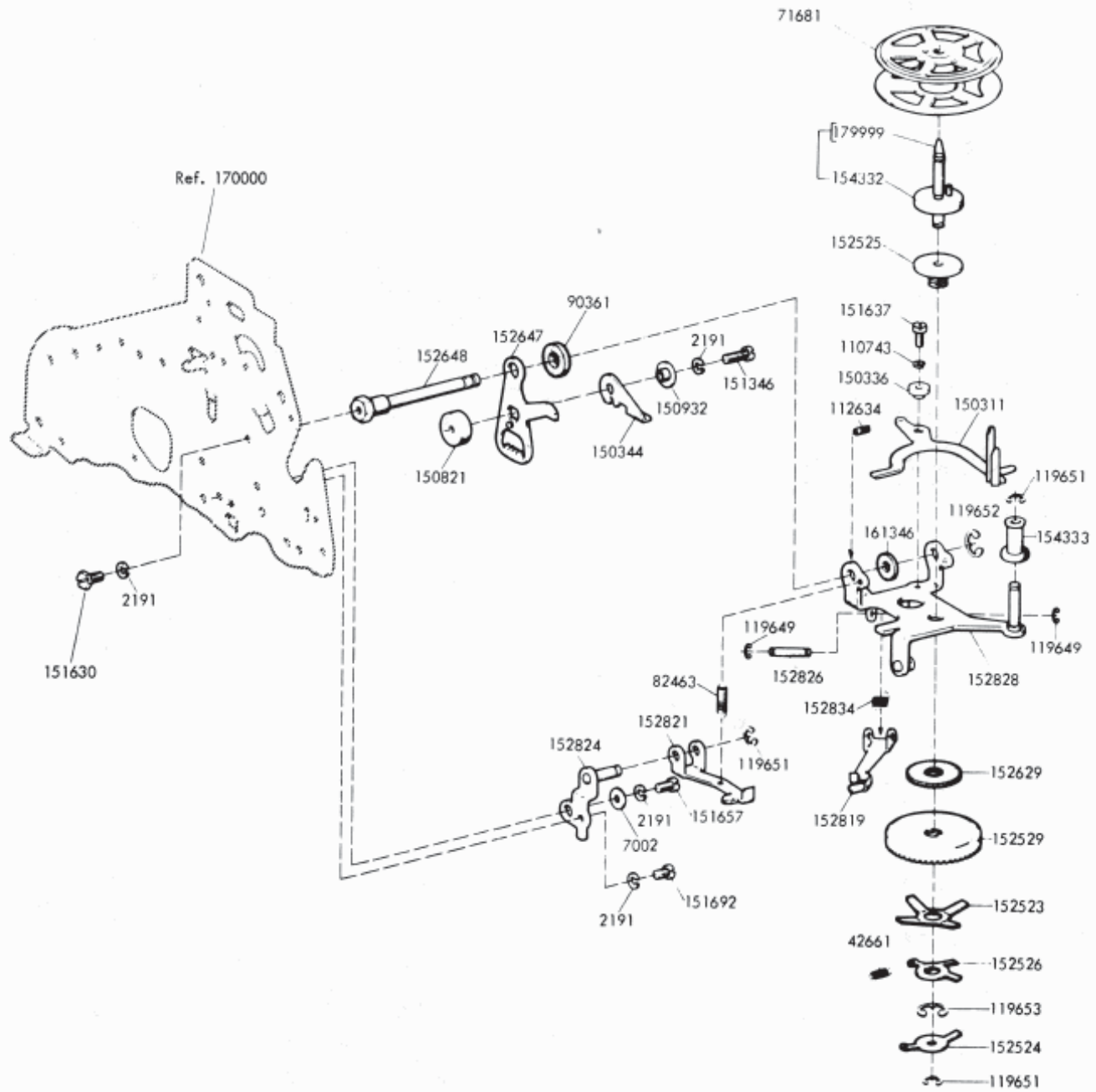


FIGURE 32. RIGHT RIBBON FEED MECHANISM

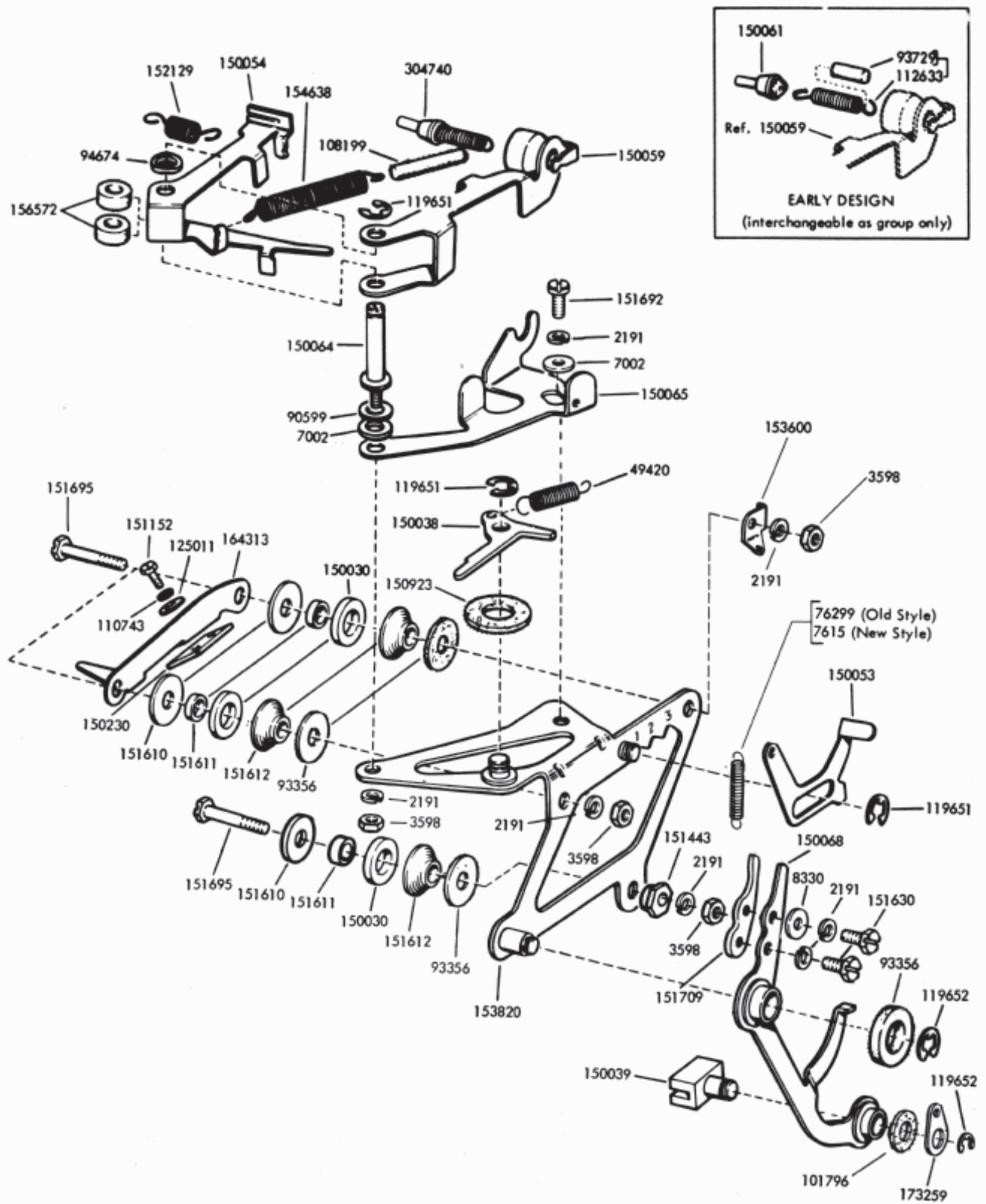


FIGURE 33. 173260 PRINTING CARRIAGE MECHANISM

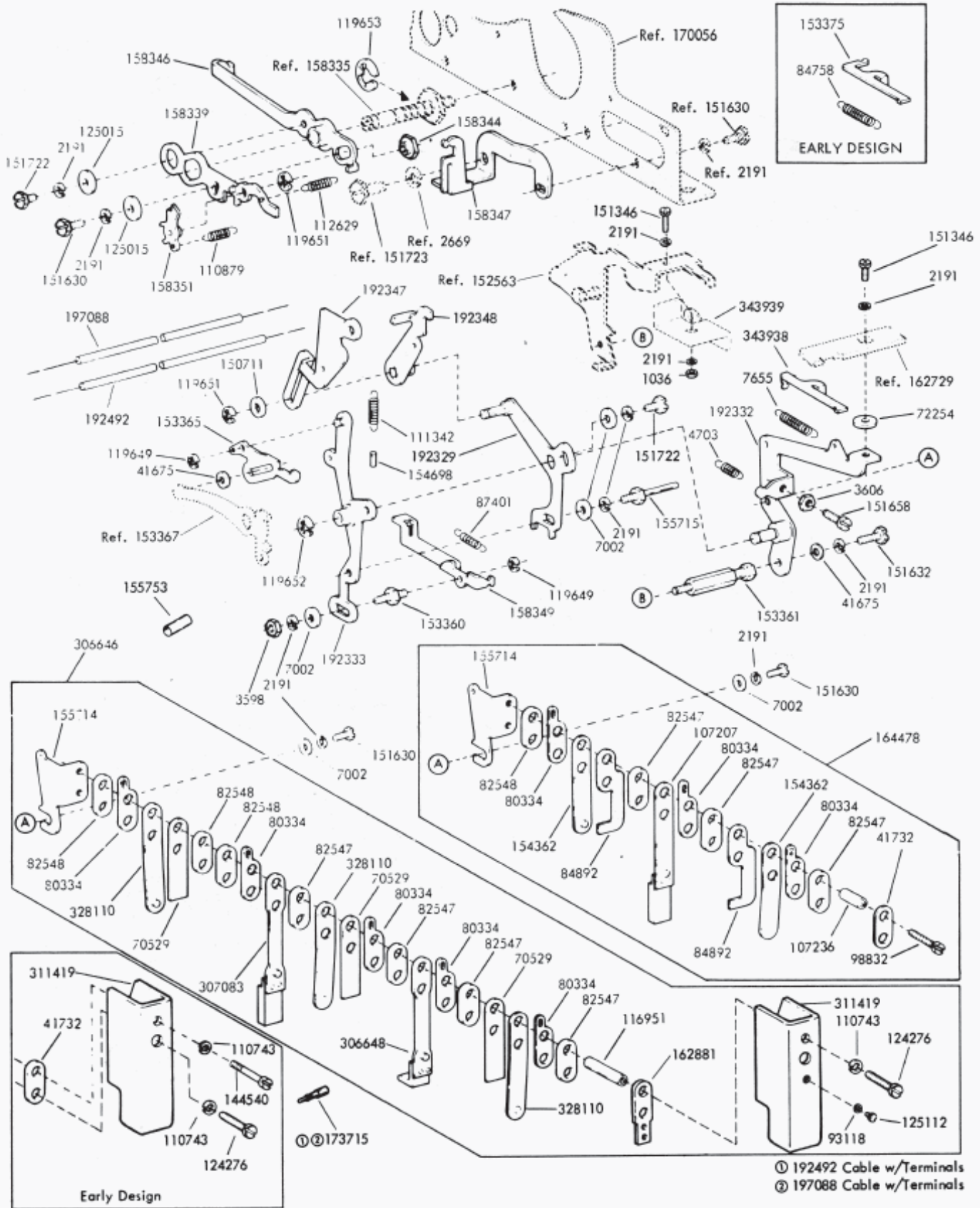


FIGURE 34. HORIZONTAL TABULATING MECHANISM

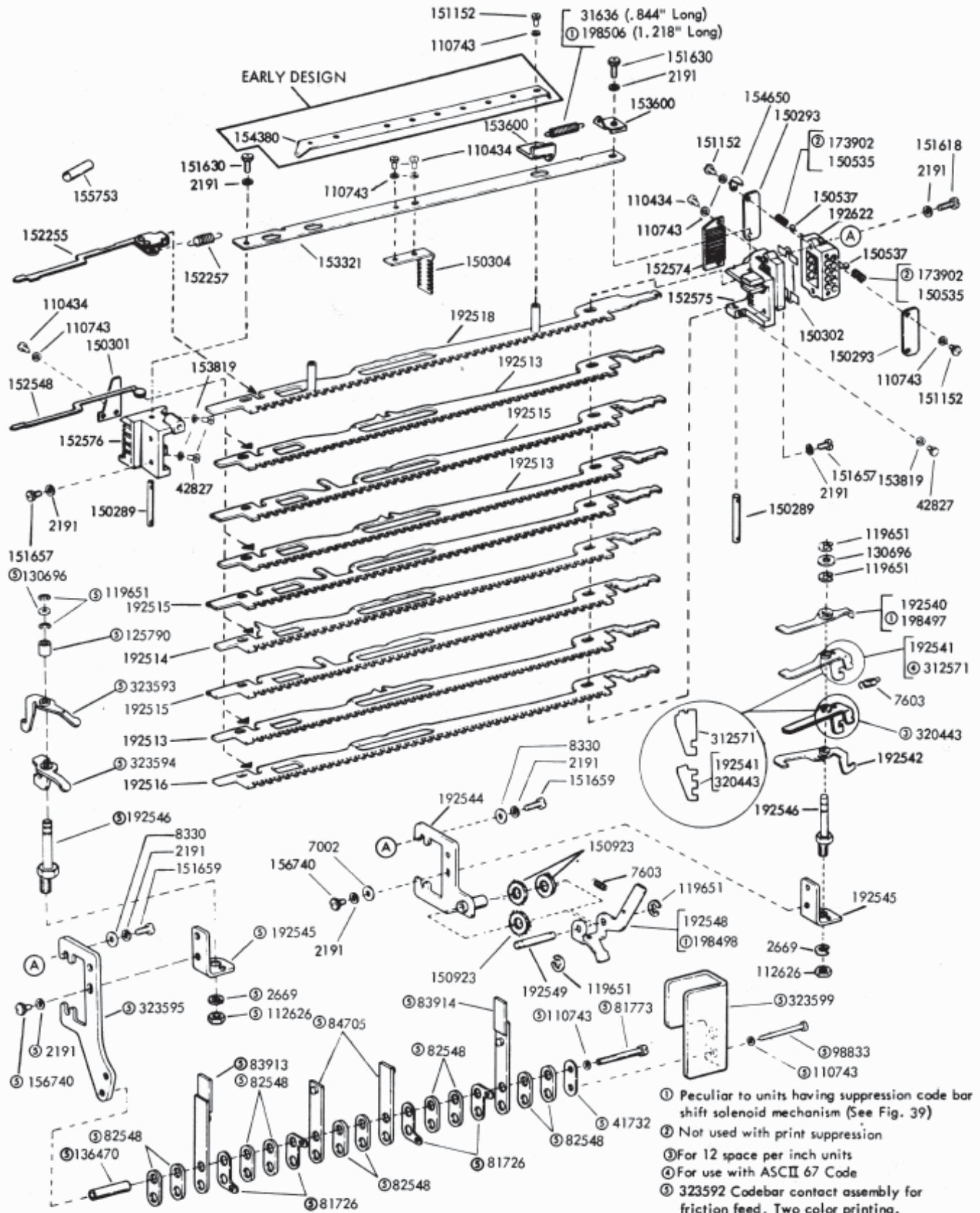
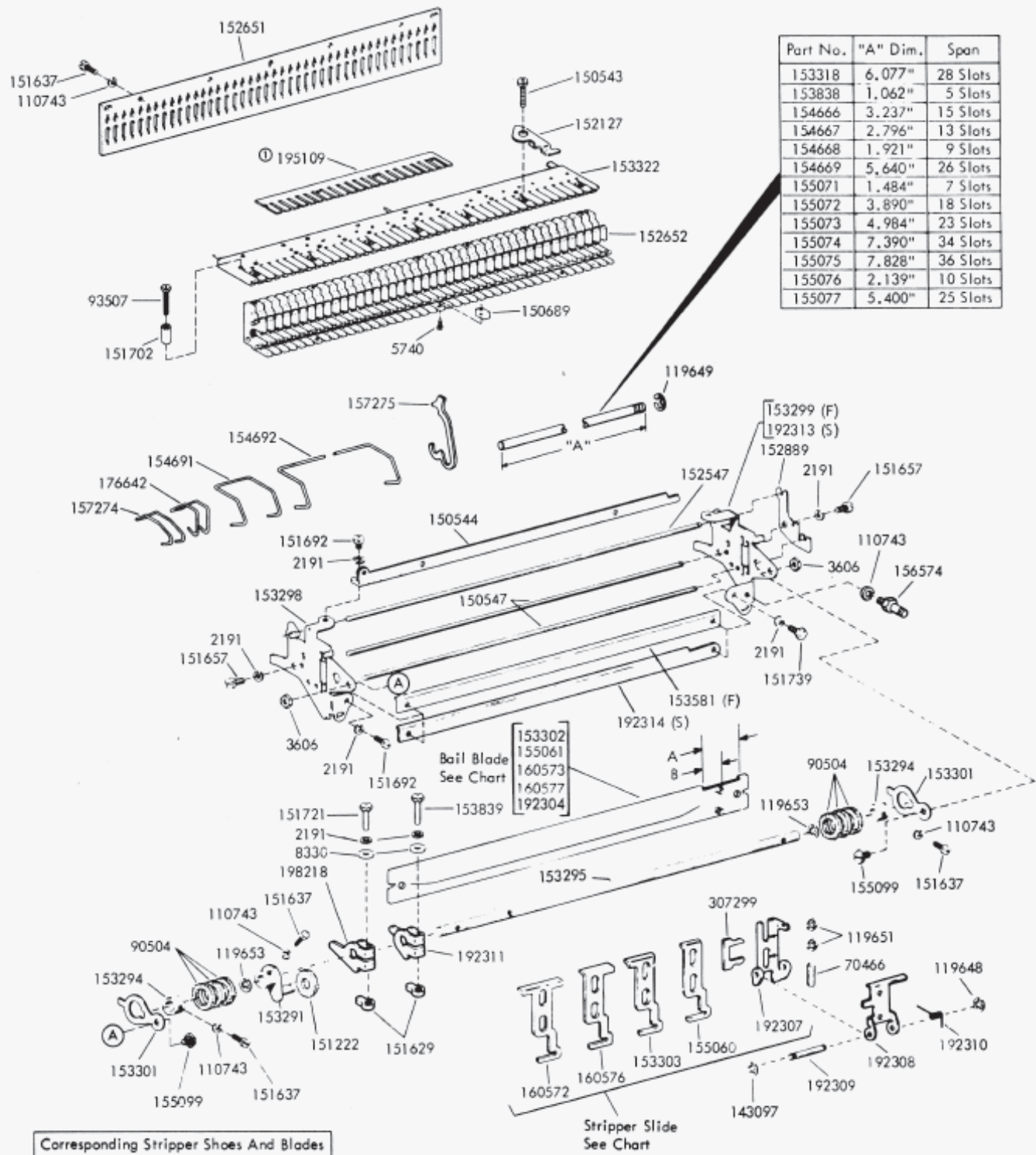


FIGURE 35. CODEBAR MECHANISM



Part No.	"A" Dim.	Span
153318	6.077"	28 Slots
153838	1.062"	5 Slots
154666	3.237"	15 Slots
154667	2.796"	13 Slots
154668	1.921"	9 Slots
154669	5.640"	26 Slots
155071	1.484"	7 Slots
155072	3.890"	18 Slots
155073	4.984"	23 Slots
155074	7.390"	34 Slots
155075	7.828"	36 Slots
155076	2.139"	10 Slots
155077	5.400"	25 Slots

Bail Blade
See Chart

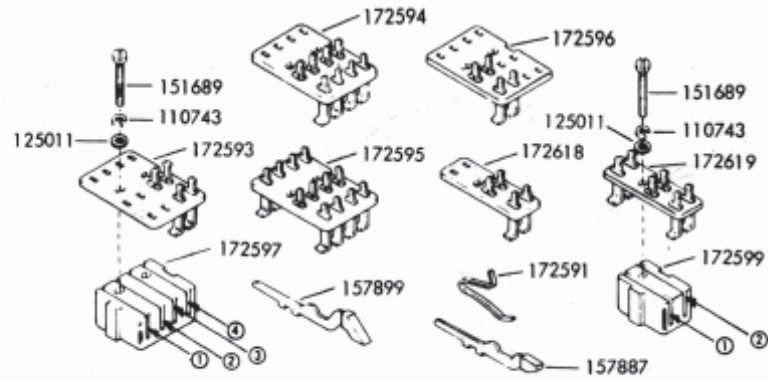
153302
155061
160573
160577
192304

Corresponding Stripper Shoes And Blades

Stripper Blade	Bail Blade	A Dimension	B Dimension
153303	153302	.656	.438
155060	155061	.438	.219
160572	160573	.875	.438
160576	160577	.656	.219
192307	192304	.875	.219

ⓐ Two required to span Guide

FIGURE 36. BASIC STUNT BOX COMPONENTS



SWITCH ASSEMBLY NO.	CONTACT PLATE NO.	CONTACT ARM POSITION			
		1	2	3	4
172500	172593			157887	157887
172501	172593			157887	
172502	172593				157887
172503	172594	157887	157899	157899	157887
172504	172594	157887			
172505	172594	157899			157899
172506	172594		157887		
172507	172594	157899			
172508	172594	157887	157899		
172509	172594	157899		157899	
172510	172594	157899		157899	157887
172511	172594	157899	157899	157899	157899
172512	172594	157887	157887	157899	
172513	172593			157899	
172514	172594	157887	157887	157887	157887
172515	172594	157887	157887	157887	
172516	172594		157887		157887
172517	172594	157899	157887	157899	157887
172518	172594		157887	157899	157887
172519	172594	157899			157887
172520	172594	157899		157887	157899
172521	172593				157899
172522	172594	157887	157899		157887
172523	172594	157899	157887	157887	157899
172524	172594	157887			157887
172525	172595	157887	157887	157887	157887
172526	172596		157887		
172527	172595			157887	
172528	172595	157887		157887	
172529	172595			157887	157887
172530	172595	157887	157887	157887	
172531	172595	157887		157887	157887
172532	172595	157887			
172533	172595	157887	157887		
172534	172594		157899	157887	
172535	172594			157899	157887
172536	172594	157899	157887	157899	
172537					
172538	172595		157887	157887	157887
172539	172595		157887		157887
172540	172594		157899	157887	157887
172541	172594	157899	157887	157887	157887
172542	172594	157887	157899	157887	157887
172543	172594	157899		157887	
172544	172595		157899		157887
172545	172595	157899		157899	
172546	172595	157899		157887	
172547	172595	157887	157899	157887	
172548	172596		157899		
172549	172595				157887
172550	172595	157899			157899
172551	172594		157887	157887	157887
172552	172594	157899		157887	157887
172553	172595		157887	157899	
172554	172594		157899		157899
172555	172595	157899	157887	157899	157899
172556	172595	157887	157887		157887
172557	172594	157887		157887	157887
172558	172595	157899			
172559	172594	157899	157887		
172560	172595	157899	157899	157887	157887
172561	172594		157887	157899	

SWITCH ASSEMBLY NO.	CONTACT PLATE NO.	CONTACT ARM POSITION			
		1	2	3	4
172562	172594			157899	
172563	172594	157887	157899	157887	157899
172564	172594	157899	157887		157899
172565	172595	157899	157887		
172566	172595		157899		
172567	172595		157887		157899
172568	172595	157887			157887
172569	172595		157887	157887	
172570	172595			157887	
172571	172594	157887	157887		157887
172572	172593				157887
172573	172595	157899	157899	157899	157899
172574	172595	157899	157899	157899	157887
172575	172595	157899	157899		
172576	172595	157899	157899	157899	157899
172577	172595	157899	157899	157899	
172578	172595		157899	157899	157899
172579	172595		157899	157887	
172580	172595	157899		157899	157899
172581	172595		157899	157899	157899
172582	172595	157887	157899	157899	
172583	172595			157887	157899
172584	172595		157899	157899	157899
172585	172595	157887	157887		157899
172586	172595			157899	157899
172587	172595			157899	
172588	172595	157887		157899	
172589	172595				157899
172590	172595	(5)	(5)	(5)	(5)
172600	172618	157887			
172601	172618		157887		
172602	172618	157887	157887		
172603	172619	157887			
172604	172619		157887		
172605	172619	157887	157887		
172606	172618	157899			
172607	172618	157899	157899		
172608	172619	157899			

Ⓢ172591 Contact Arm Spring included in slot

FIGURE 37. SWITCH ASSEMBLIES AND COMPONENTS

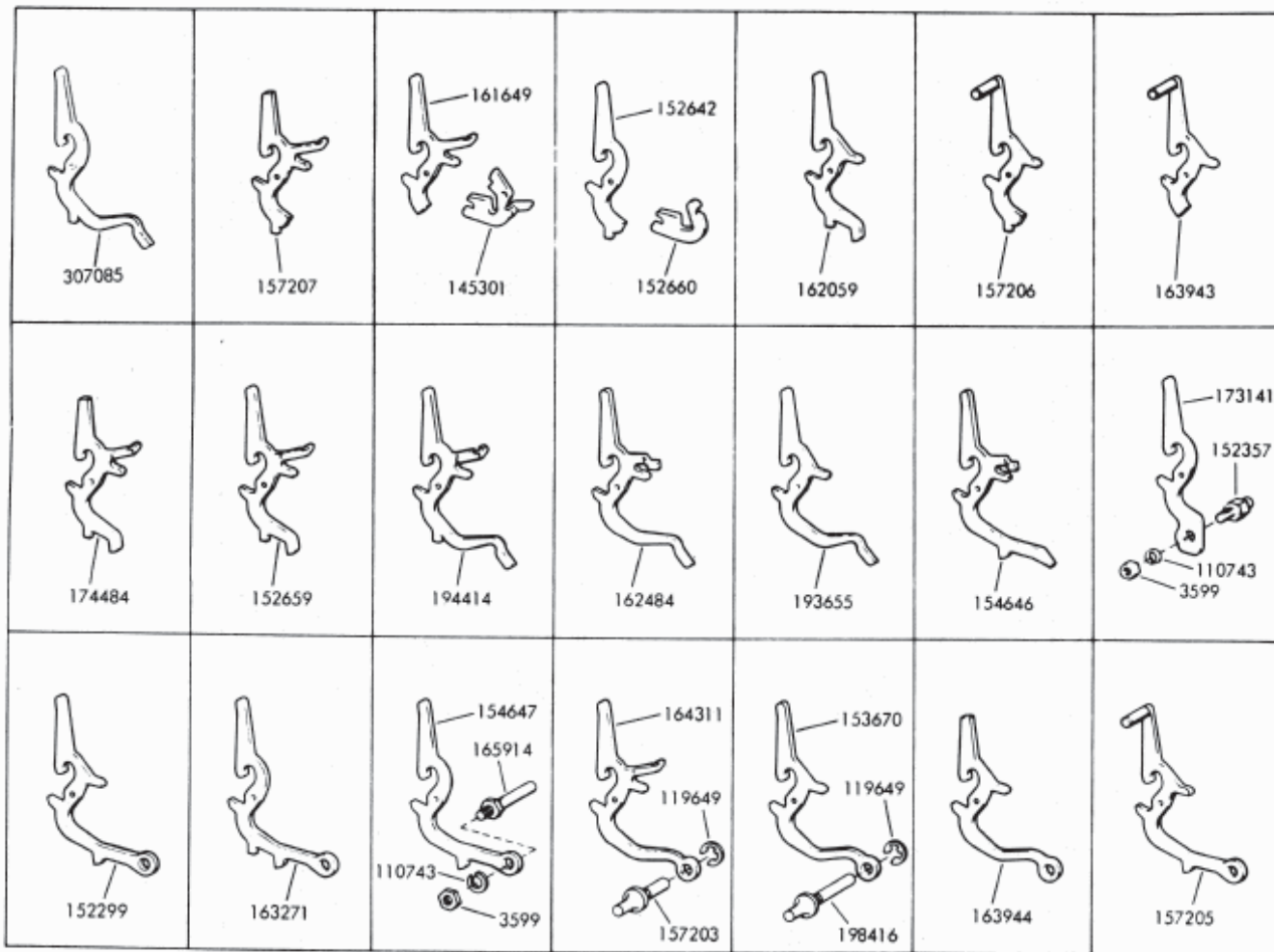
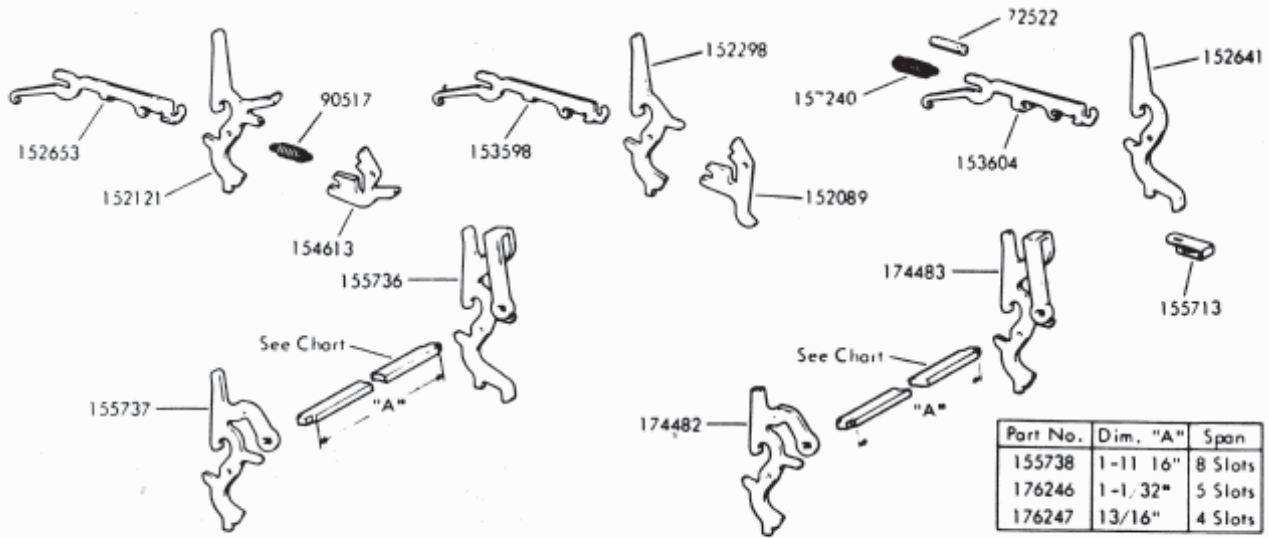


FIGURE 38. FUNCTION LEVERS AND PAWLS

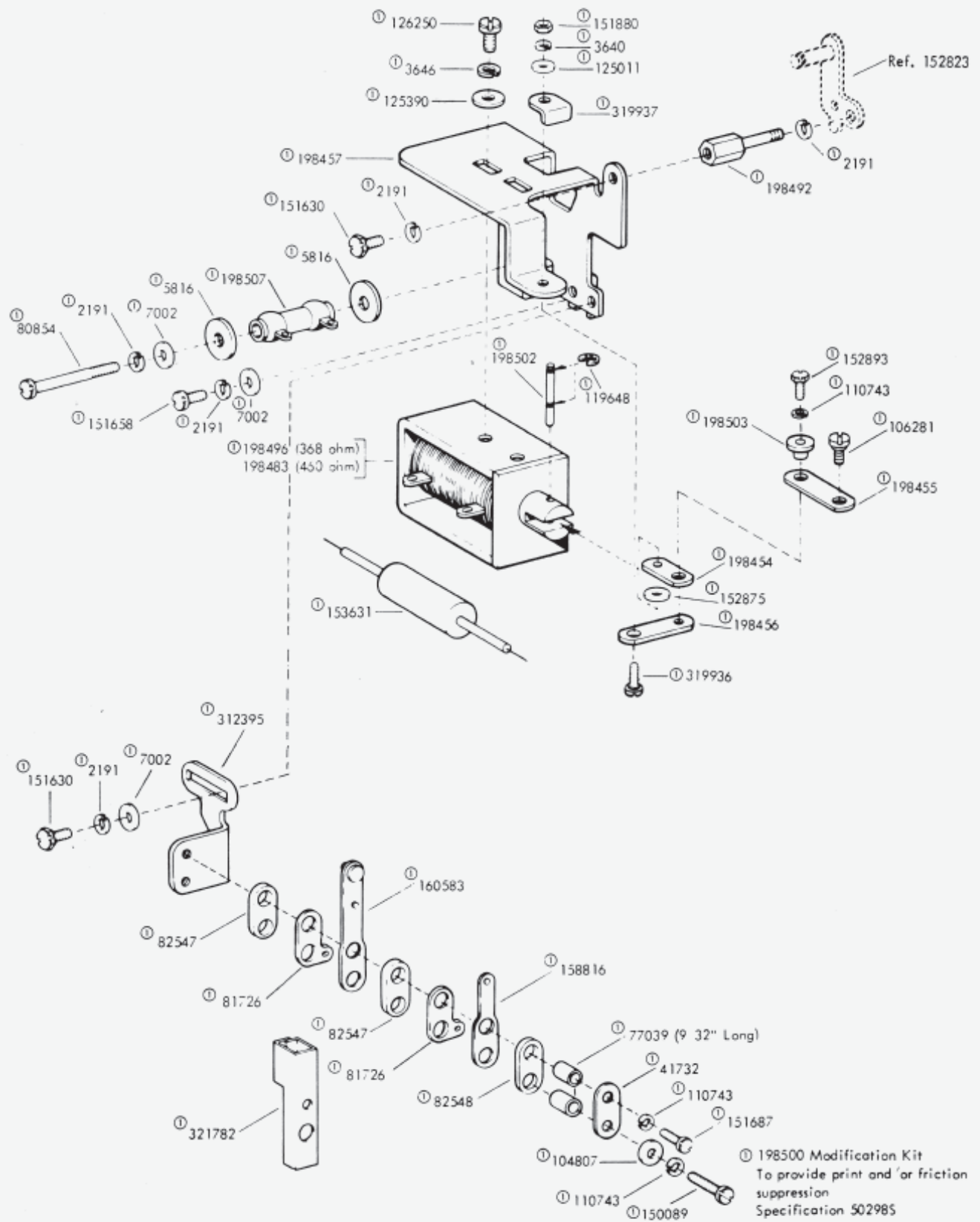
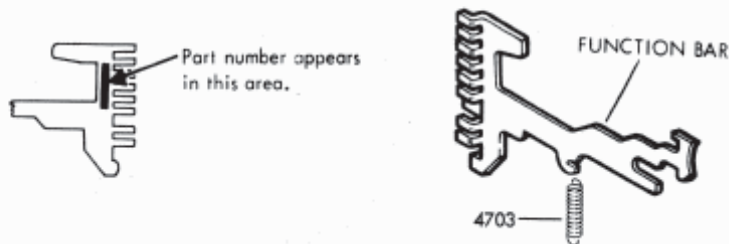


FIGURE 39. SUPPRESSION SOLENOID MECHANISM



Function Bar Number	Description of Function Character	Function Bar Function Character ASCII 63 Code	Function Bar Mnemonic Character ASCII 67 Code	Function Bar Bell System Usage Function Character ASCII 67 Code	Function Bar Private Line Usage Function Characters
152704	Universal -No Tines				
153440	Uncoded -Two Full Rows of Tines				
192459	Carriage Return	CR	CR	RETURN	CR (Return)
192460 ①	Receiver Off Device Control	DC 4 (Stop)*	DC 4	TAPE	DC 4 (TAPE)
192461 ①	End of Message End of Text	EOM	ETX	ETX	EOM or ETX
192462	Receiver On Device Control	DC 2 (TAPE)	DC 2	TAPE	DC 2 (TAPE)
192463	Bell	BELL	BEL	BELL	BELL
192464	Horizontal Tabulation	H-TAB	HT	TAB	H-TAB or HT
192465	Who Are You Enquiry	WRU	ENQ	WRU	WRU or ENQ
192466	End of Transmission	EOT	EOT	EOT	EOT
192467	Transmitter Off Device Control	DC 3 (X-OFF)	DC 3	X-OFF	DC 3 (X-OFF)
192468	Are You Acknowledge	RU	ACK	ACK	ACK or RU
192469	Transmitter On Device Control	DC 1 (X-ON)	DC1	X-ON	DC 1 (X-ON)
192470	Acknowledge	ACK			ACK
192471 ①	Line Feed	LF	LF	LINE FEED	LF (Line Feed)
192472	Vertical Tabulation	V-TAB	VT	VT	V-TAB or VT
192473	Form Feed	FF	FF	FF	FF
192474	Escape (For Data Processing)	ESC			ESC
192475	Horizontal & Vertical Tabulation	H&V TAB	HT&VT	HT&VT	H&VTAB or HT&VT
192476 ①	Blank	BLANK / Idle	NUL (Blank)	NULL (Blank)	NULL (Blank)
192477	Carriage Return-Form Feed	CR-FF	CR-FF	CR-FF	CR-FF
192478	For Data Processing Function	TREMA	TREMA	TREMA	TREMA
192479	For Data Processing Function	CIRCUMFLEX	CIRCUMFLEX	CIRCUMFLEX	CIRCUMFLEX
192480	For Data Processing Function	GRAVE ACCENT	GRAVE ACCENT	GRAVE ACCENT	GRAVE ACCENT
198463	Device Control Data Link Escape	DCo	DLE	DLE	DCo or DLE
198464	End of Address Start of Text	EOA	STX	STX	EOA or STX
198465	Any Symbol	GRAPHIC	GRAPHIC	GRAPHIC	GRAPHIC
198467 ②	Blank	NULL	NULL	NULL	NULL (Blank)
198468	Space	SPACE	SPACE	SPACE	SPACE
198469	Start of Message Start of Heading	SOM	SOH	SOH	SOM or SOH
198470	Escape (For Data Processing)		ESC	ESC	ESC
198471 ②	End of Text		ETX	ETX	ETX
198472 ②	Line Feed or Vertical Tabulation		LF or VT	LF or VT	LF or VT
198473 ②	Receiver Off Device Control		DC4	DC4	DC 4
199224	Line Feed				LF
199225	Carriage Return				CR
301761	Alternate-Mode				ALT-MODE
301762	Answer Back				V
301763	Time Stamp				TIME
301764	Upper Case - Time Stamp				UCTIME
306704	For Data Processing Function				SPECIAL
306705	For Data Processing Function				SPECIAL
306706	For Data Processing Function				SPECIAL
315532	Shift Out	SO	SO	SO	SO
315533	Shift In	SI	SI	SI	SI
317218	For Data Processing Function				SPECIAL

① Senses suppression bar in space
 ② Senses in either mark or space condition
 () Indicates possible implementation

FIGURE 40. FUNCTION BARS

GOTHIC "12-TO-INCH"				LONG GOTHIC STYLE				LARGE GOTHIC PALLETS				GOTHIC STYLE				COMBINATION STYLE			
PALLET NUMBER		199974 "TH"	324465 "DG"	PALLET NUMBER		199986 "TJ"		PALLET	310309 "TR"	321705 "DB"	PALLET NUMBER		307180 "TN"		PALLET NUMBER		197997 "TF"	305090 "TP"	
A	155432	X	X	A	155618	X		A	157729	157729	A	159752	X	X	A	159752	X	X	
B	155433	X	X	B	155619	X		B	157730	321780	B	159753	X		B	159753	X	X	
C	155434	X	X	C	155620	X		C	157731	321681	C	159754	X		C	159754	X	X	
D	155435	X	X	D	155621	X		D	157732	321695	D	159755	X		D	159755	X	X	
E	155436	X	X	E	155622	X		E	157733	321698	E	159756	X		E	159756	X	X	
F	155437	X	X	F	155623	X		F	157734	321682	F	159757	X		F	159757	X	X	
G	155438	X	X	G	155624	X		G	157735	157735	G	159758	X		G	159758	X	X	
H	155439	X	X	H	155625	X		H	157736	321683	H	159759	X		H	159759	X	X	
I	155440	X	X	I	155626	X		I	157737	157737	I	159760	X		I	159760	X	X	
J	155441	X	X	J	155627	X		J	157738	321684	J	159761	X		J	159761	X	X	
K	155442	X	X	K	155628	X		K	157739	157739	K	159762	X		K	159762	X	X	
L	155443	X	X	L	155629	X		L	157740	321697	L	159763	X		L	159763	X	X	
M	155444	X	X	M	155630	X		M	157741	157741	M	159764	X		M	159764	X	X	
N	155445	X	X	N	155631	X		N	157742	157742	N	159765	X		N	159765	X	X	
O	155446	X	X	O	155632	X		O	157743	321696	O	159766	X		O	159766	X	X	
P	155447	X	X	P	155633	X		P	157744	321685	P	159767	X		P	159767	X	X	
Q	155448	X	X	Q	155634	X		Q	157745	321700	Q	159768	X		Q	159768	X	X	
R	155449	X	X	R	155635	X		R	157746	321686	R	159769	X		R	159769	X	X	
S	155450	X	X	S	155636	X		S	157747	157747	S	159770	X		S	159770	X	X	
T	155451	X	X	T	155637	X		T	157748	157748	T	159771	X		T	159771	X	X	
U	155452	X	X	U	155638	X		U	157749	321699	U	159772	X		U	159772	X	X	
V	155453	X	X	V	155639	X		V	157750	157750	V	159773	X		V	159773	X	X	
W	155454	X	X	W	155640	X		W	157751	157751	W	159774	X		W	159774	X	X	
X	155455	X	X	X	155641	X		X	157752	157752	X	159775	X		X	159775	X	X	
Y	155456	X	X	Y	155642	X		Y	157753	157753	Y	159776	X		Y	159776	X	X	
Z	155457	X	X	Z	155643	X		Z	157754	157754	Z	159777	X		Z	159777	X	X	
1	155458	X	X	1	155644	X		1	157755	157755	1	159778	X		1	159778	X	X	
2	155459	X	X	2	155645	X		2	157756	157756	2	159779	X		2	159779	X	X	
3	155460	X	X	3	155646	X		3	157757	157757	3	159780	X		3	159780	X	X	
4	155461	X	X	4	155647	X		4	157758	157758	4	159781	X		4	159781	X	X	
5	155462	X	X	5	155648	X		5	157759	157759	5	159782	X		5	159782	X	X	
6	155463	X	X	6	155649	X		6	157760	157760	6	159783	X		6	159783	X	X	
7	155464	X	X	7	155650	X		7	157761	157761	7	159784	X		7	159784	X	X	
8	155465	X	X	8	155651	X		8	157762	157762	8	159785	X		8	159785	X	X	
9	155466	X	X	9	155652	X		9	157763	157763	9	159786	X		9	159786	X	X	
.	157636	X	X	.	155653	X		.	157764	157764	.	159787	X		.	159787	X	X	
.	157637	X	X	.	155654	X		.	157765	157765	.	159788	X		.	159788	X	X	
.	157638	X	X	.	155655	X		.	157766	157766	.	159789	X		.	159789	X	X	
.	194886	X	X	.	155656	X		.	157767	157767	.	159790	X		.	159790	X	X	
.	157642	X	X	.	155657	X		.	157768	157768	.	159791	X		.	159791	X	X	
.	157644	X	X	.	155658	X		.	157769	157769	.	159792	X		.	159792	X	X	
.	157645	X	X	.	155659	X		.	157770	157770	.	159793	X		.	159793	X	X	
.	157646	X	X	.	155660	X		.	157771	157771	.	159794	X		.	159794	X	X	
.	157648	X	X	.	155661	X		.	157772	157772	.	159795	X		.	159795	X	X	
.	155469	X	X	.	155662	X		.	157773	157773	.	159796	X		.	159796	X	X	
.	199990	X	X	.	155663	X		.	157774	157774	.	159797	X		.	159797	X	X	
.	199989	X	X	.	155664	X		.	157775	157775	.	159798	X		.	159798	X	X	
.	161366	X	X	.	155665	X		.	157776	157776	.	159799	X		.	159799	X	X	
.	161369	X	X	.	155666	X		.	157777	157777	.	159800	X		.	159800	X	X	
.	155479	X	X	.	155667	X		.	157778	157778	.	159801	X		.	159801	X	X	
.	194335	X	X	.	155668	X		.	157779	157779	.	159802	X		.	159802	X	X	
.	194208	X	X	.	155669	X		.	157780	157780	.	159803	X		.	159803	X	X	
.	194209	X	X	.	155670	X		.	157781	157781	.	159804	X		.	159804	X	X	
.	163197	X	X	.	155671	X		.	157782	157782	.	159805	X		.	159805	X	X	
.	163198	X	X	.	155672	X		.	157783	157783	.	159806	X		.	159806	X	X	
.	199987	X	X	.	155673	X		.	157784	157784	.	159807	X		.	159807	X	X	
.	194336	X	X	.	155674	X		.	157785	157785	.	159808	X		.	159808	X	X	
.	155871	X	X	.	155675	X		.	157786	157786	.	159809	X		.	159809	X	X	
.	157647	X	X	.	155676	X		.	157787	157787	.	159810	X		.	159810	X	X	
.	157641	X	X	.	155677	X		.	157788	157788	.	159811	X		.	159811	X	X	
.	157640	X	X	.	155678	X		.	157789	157789	.	159812	X		.	159812	X	X	
.	155483	X	X	.	155679	X		.	157790	157790	.	159813	X		.	159813	X	X	
.	157639	X	X	.	155680	X		.	157791	157791	.	159814	X		.	159814	X	X	
.	155467	X	X	.	155681	X		.	157792	157792	.	159815	X		.	159815	X	X	
.	155470	X	X	.	155682	X		.	157793	157793	.	159816	X		.	159816	X	X	
.	155473	X	X	.	155683	X		.	157794	157794	.	159817	X		.	159817	X	X	
.	155480	X	X	.	155684	X		.	157795	157795	.	159818	X		.	159818	X	X	
.	157658	X	X	.	155685	X		.	157796	157796	.	159819	X		.	159819	X	X	
.	157678	X	X	.	155686	X		.	157797	157797	.	159820	X		.	159820	X	X	
.	195200	X	X	.	155687	X		.	157798	157798	.	159821	X		.	159821	X	X	
.	305584	X	X	.	155688	X		.	157799	157799	.	159822	X		.	159822	X	X	
.	305589	X	X	.	155689	X		.	157800	157800	.	159823	X		.	159823	X	X	
.	305590	X	X	.	155690	X		.	157801	157801	.	159824	X		.	159824	X	X	
.				.	155691	X		.	157802	157802	.	159825	X		.	159825	X	X	
.				.	155692	X		.	157803	157803	.	159826	X		.	159826	X	X	
.				.	155693	X		.	157804	157804	.	159827	X		.	159827	X	X	
.				.	155694	X		.	157805	157805	.	159828	X		.	159828	X	X	
.				.	155695	X		.	157806	157806	.	159829	X		.	159829	X	X	
.				.	155696	X		.	157807	157807	.	159830	X		.	159830	X	X	
.				.	155697	X		.	157808	157808	.	159831	X		.	159831	X	X	
.				.	155698	X		.	157809	157809	.	159832	X		.	159832	X	X	
.				.	155699	X		.	157810	157810	.	159833	X		.	159833	X	X	
.				.	155700	X		.	157811	157811	.	159834	X		.	159834	X	X	
.				.	155701	X		.	157812	157812	.	159835	X		.	159835	X	X	
.				.	155702	X		.	157813	157813	.	159836	X		.	159836	X	X	
.				.	155703	X		.	157814	157814	.	159837	X		.	159837	X	X	
.				.	155704	X		.	157815	157815	.	159838	X		.	159838	X	X	
.				.	155705	X		.	157816	157816	.	159839	X		.	159839	X	X	
.				.	155706	X		.	157817	157817	.	159840	X		.	159840	X	X	
.				.	155707	X		.	157818	157818	.	159841	X		.	159841	X	X	
.				.	155708	X		.	157819	157819	.	159842	X		.	159842	X	X	
.				.	155709	X		.	157820	157820	.	159843	X		.	159843	X	X	
.				.	155710	X		.	157821	157821	.	159844</							

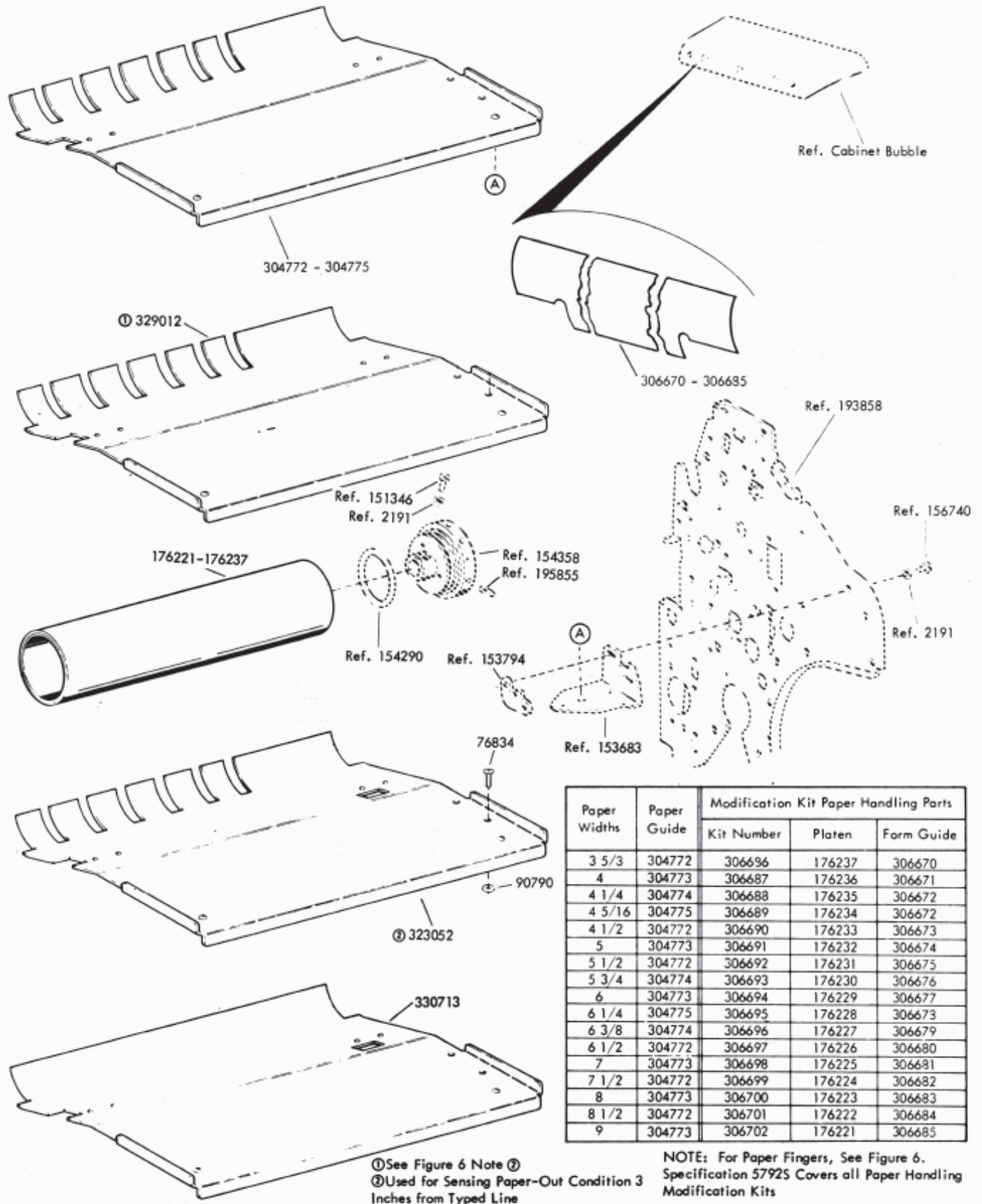
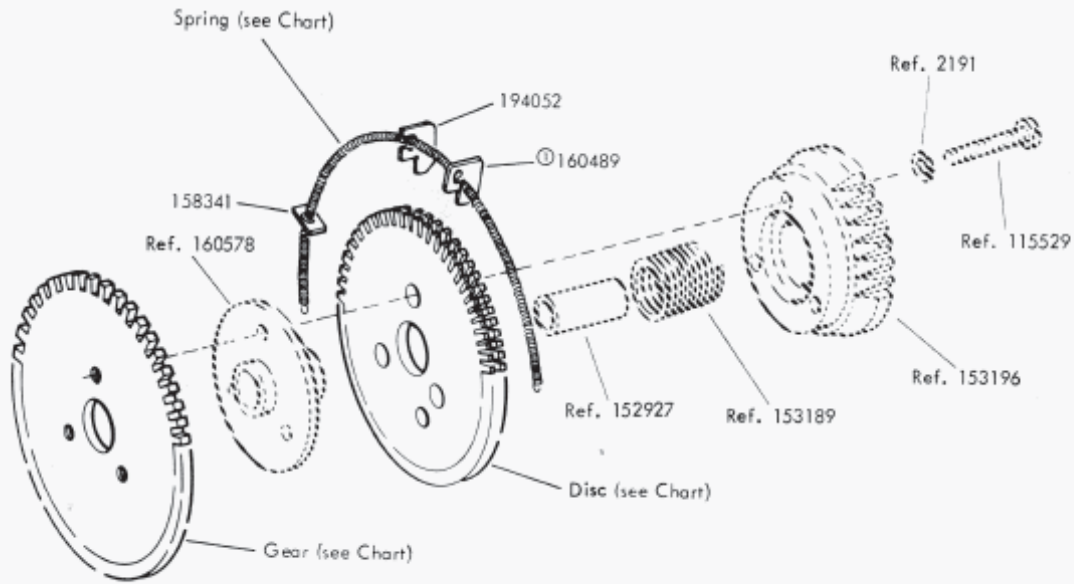


FIGURE 43. SPROCKET FEED PAPER HANDLING MODIFICATION KITS



Form Length in inches	Mod. Kit No.	Gear No.	Disc No.	Spring No.
8, 4, 2	154760	153198	160505	160527
8-1/2	154761	153199	160506	160528
9, 4-1/2	154762	153200	160507	160529
9-1/2	154763	153201	160508	160530
10, 5	154764	153202	160509	160531
11, 5-1/2	154765	153203	160510	160532
12, 6, 3	154766	153204	160511	160533
13, 6-1/2	154767	153205	160512	160534
14, 7, 3-1/2	154768	153206	160513	160535
15, 7-1/2	154769	153207	160514	160536
14-2/3, 7-1/3, 3-2/3	192706	161250	192704	160536

⓪No longer available, use 194052

Specification 50004S covers all
Vertical tabulation modification kits

FIGURE 44. VERTICAL TABULATION MODIFICATION KITS

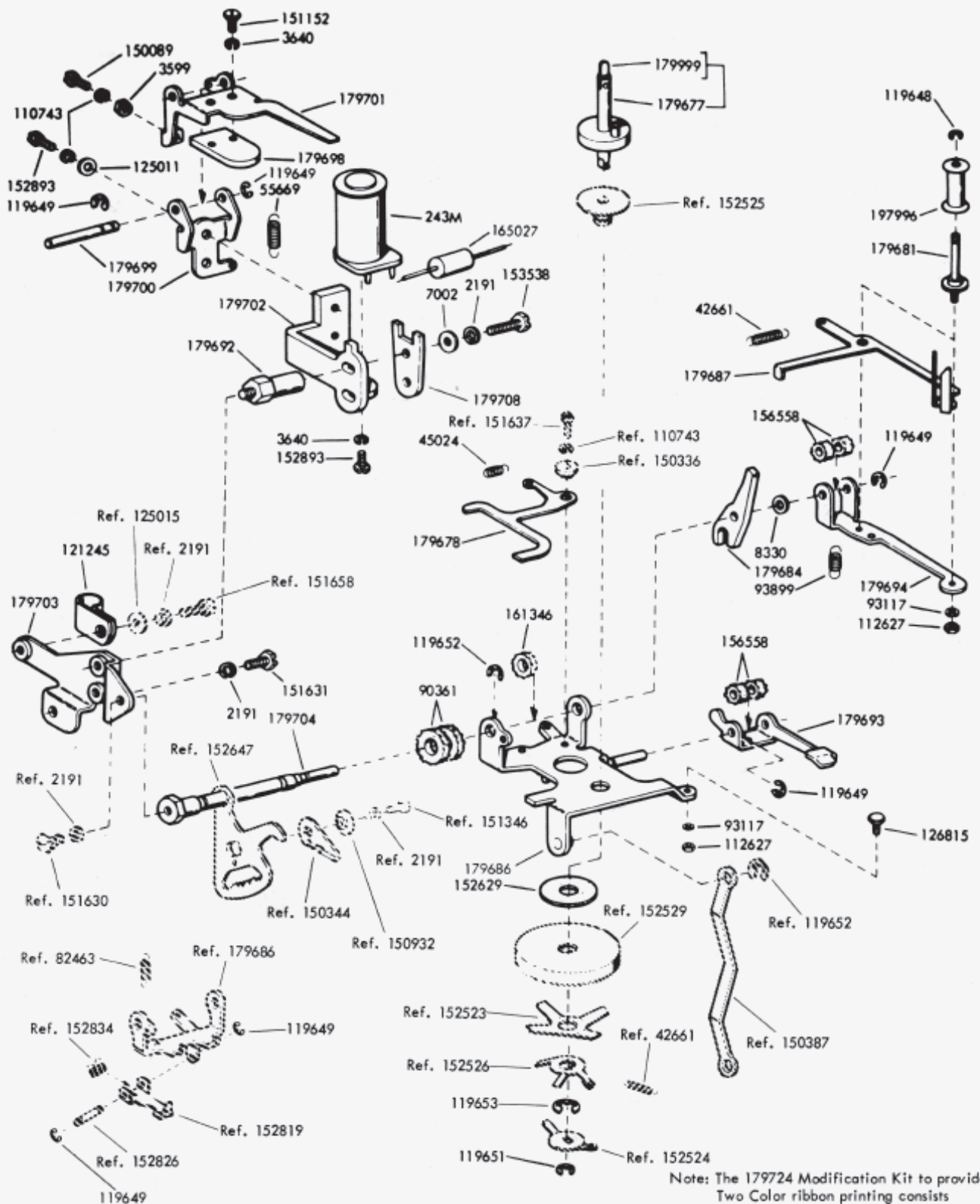


FIGURE 45. RIGHT SIDE-RIBBON FEED MECHANISM FOR TWO COLOR RIBBON PRINTING

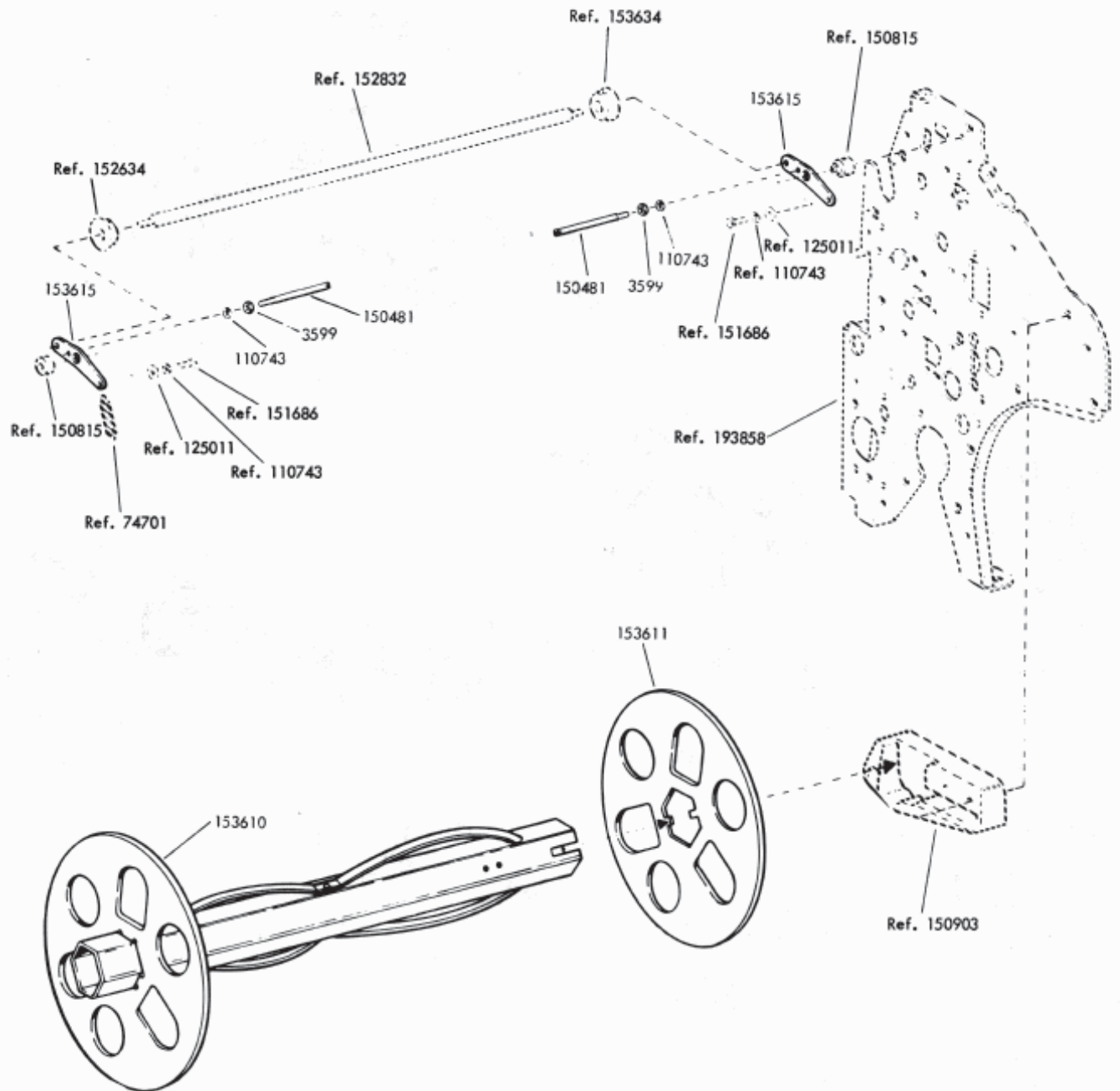
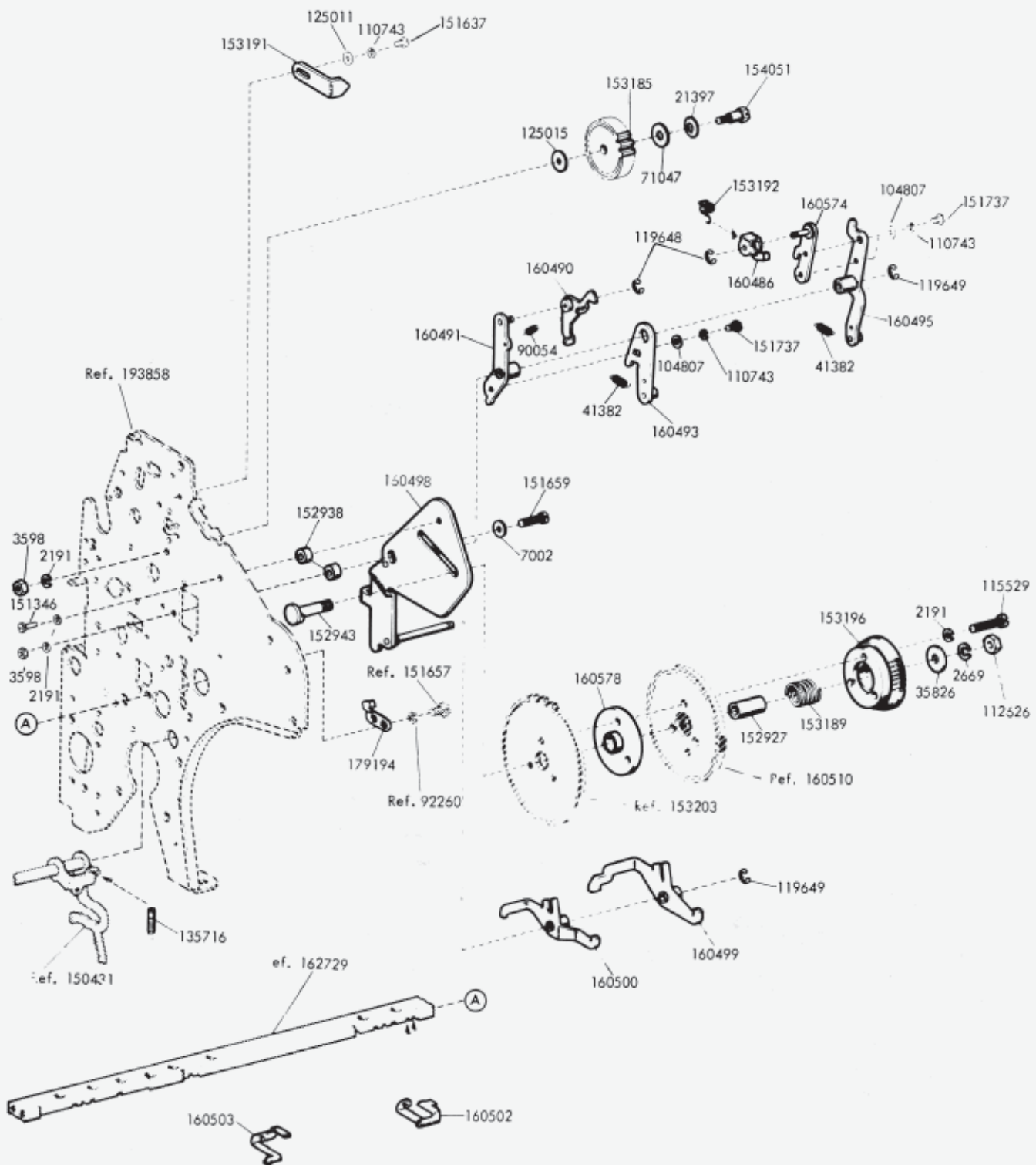


FIGURE 47. 152340 MODIFICATION KIT TO PROVIDE MULTI-COPY PAPER HANDLING

Specification 57895



Specification 500045

FIGURE 48. 154771 MODIFICATION KIT TO PROVIDE VERTICAL TABULATION

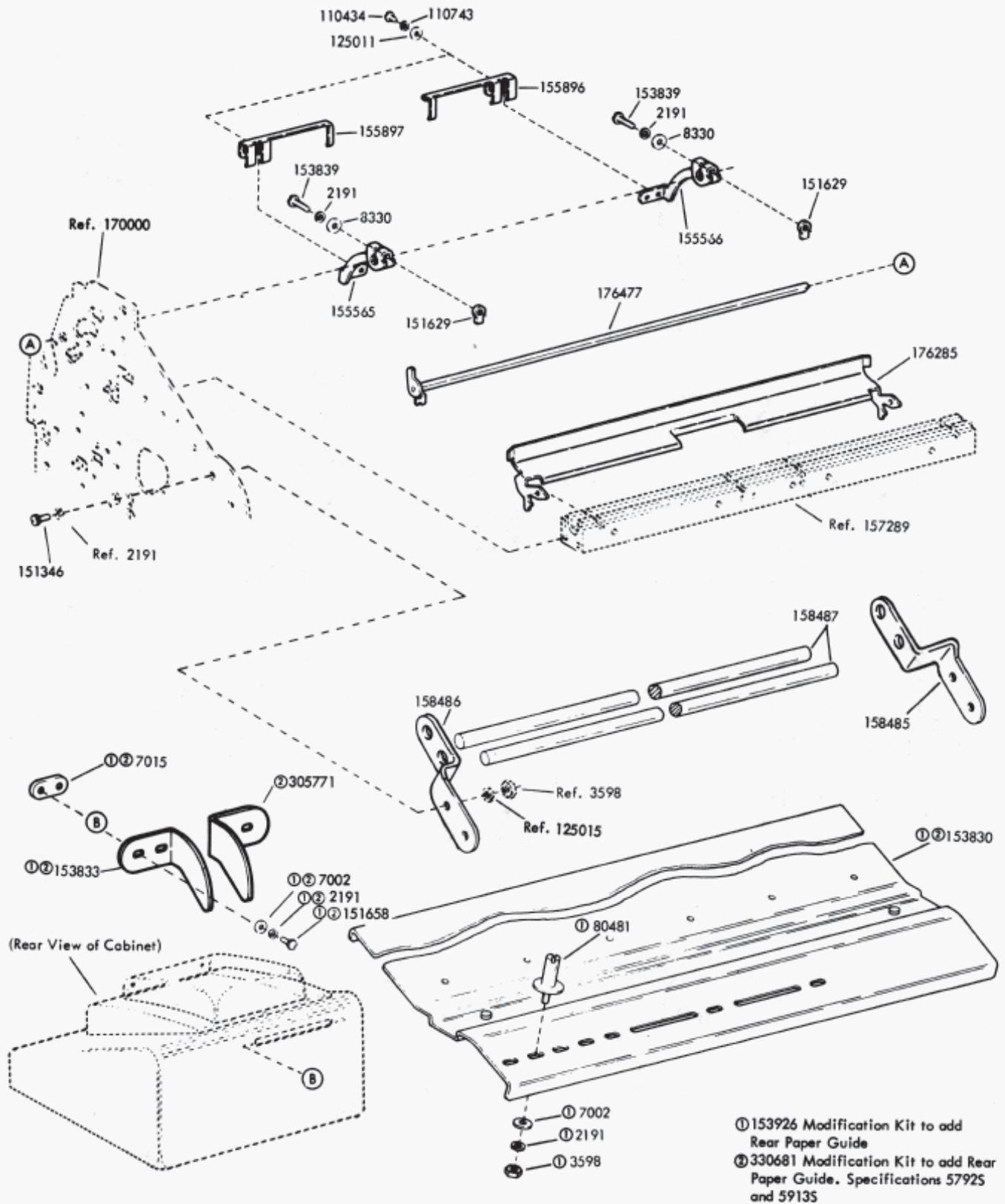


FIGURE 49. 154798 MODIFICATION KIT TO PROVIDE SUPERFOLD FRICTION FEED PAPER HANDLING

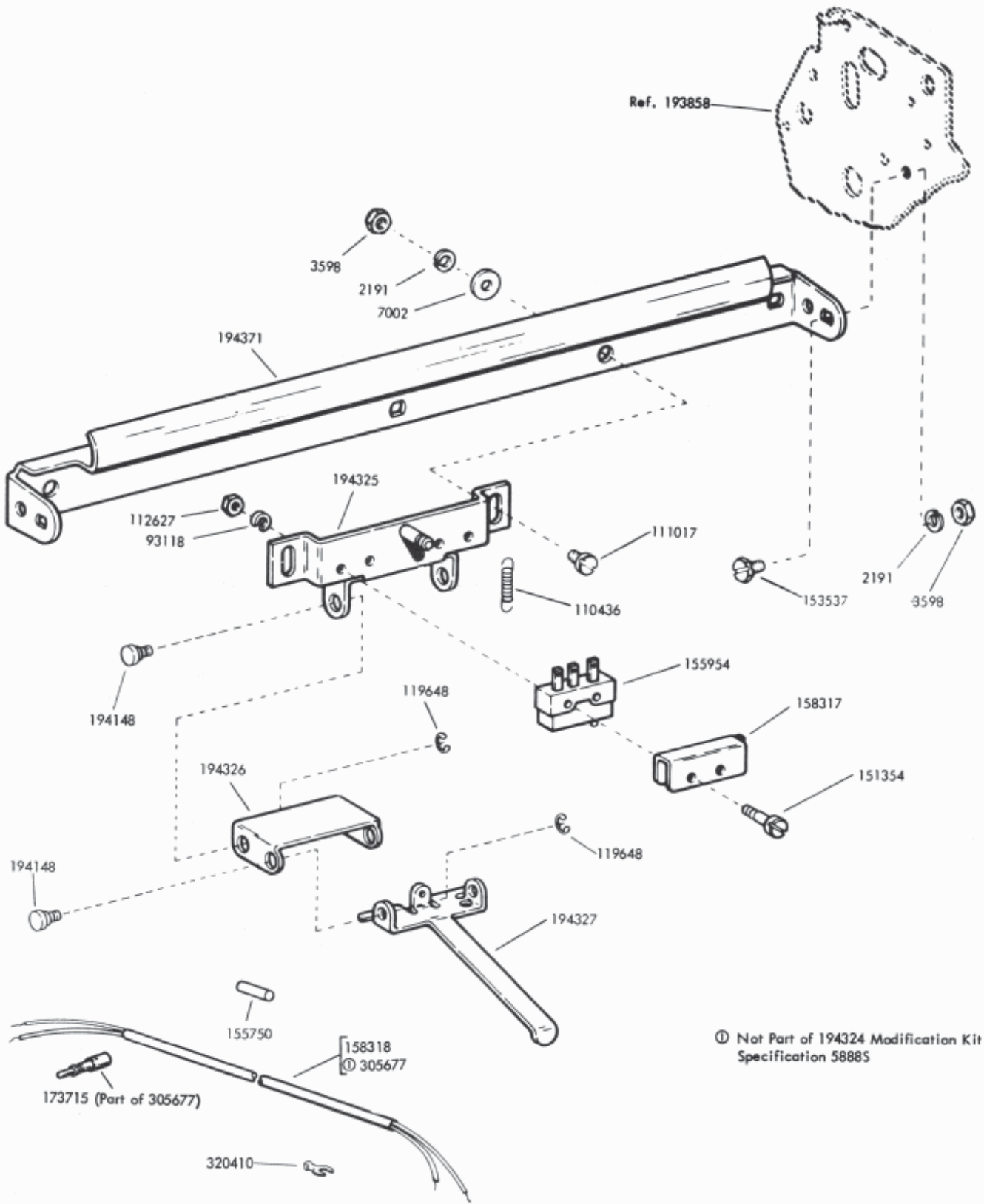


FIGURE 51. 194324 MODIFICATION KIT TO PROVIDE PAPER-OUT ALARM SWITCH

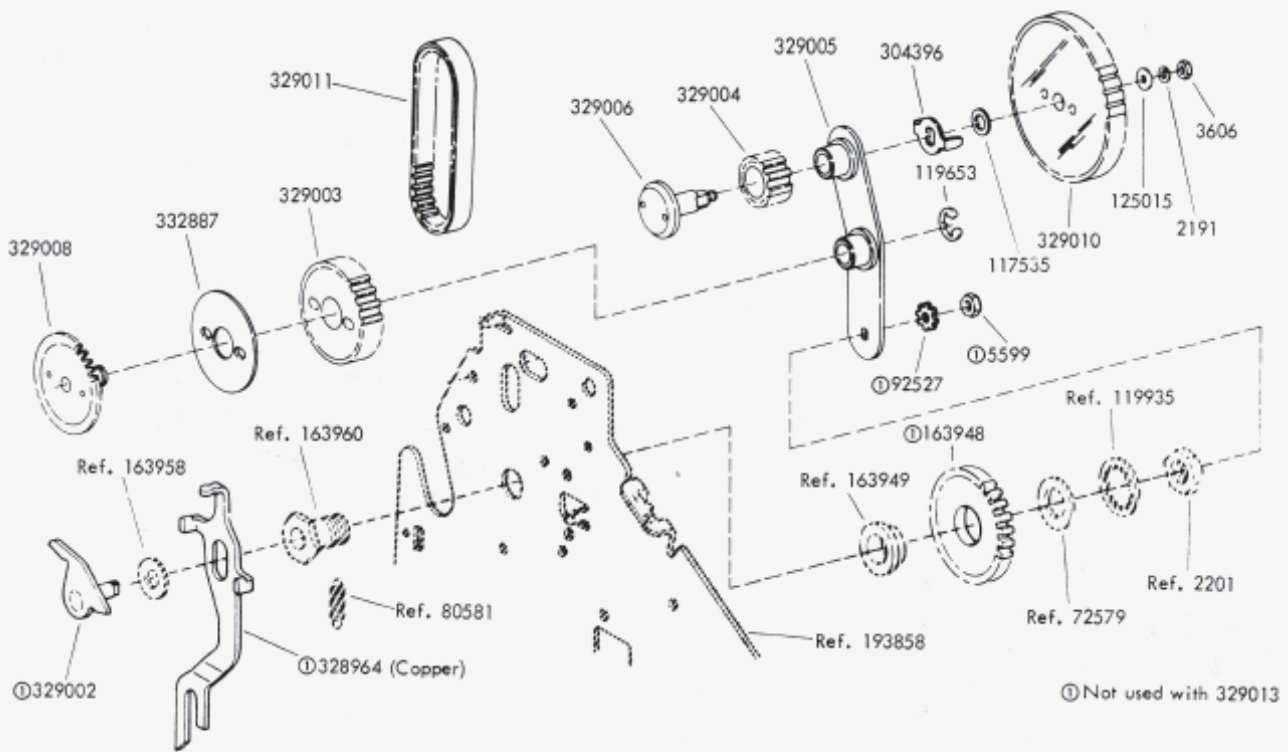


FIGURE 52. 329013 HANDWHEEL ASSEMBLY

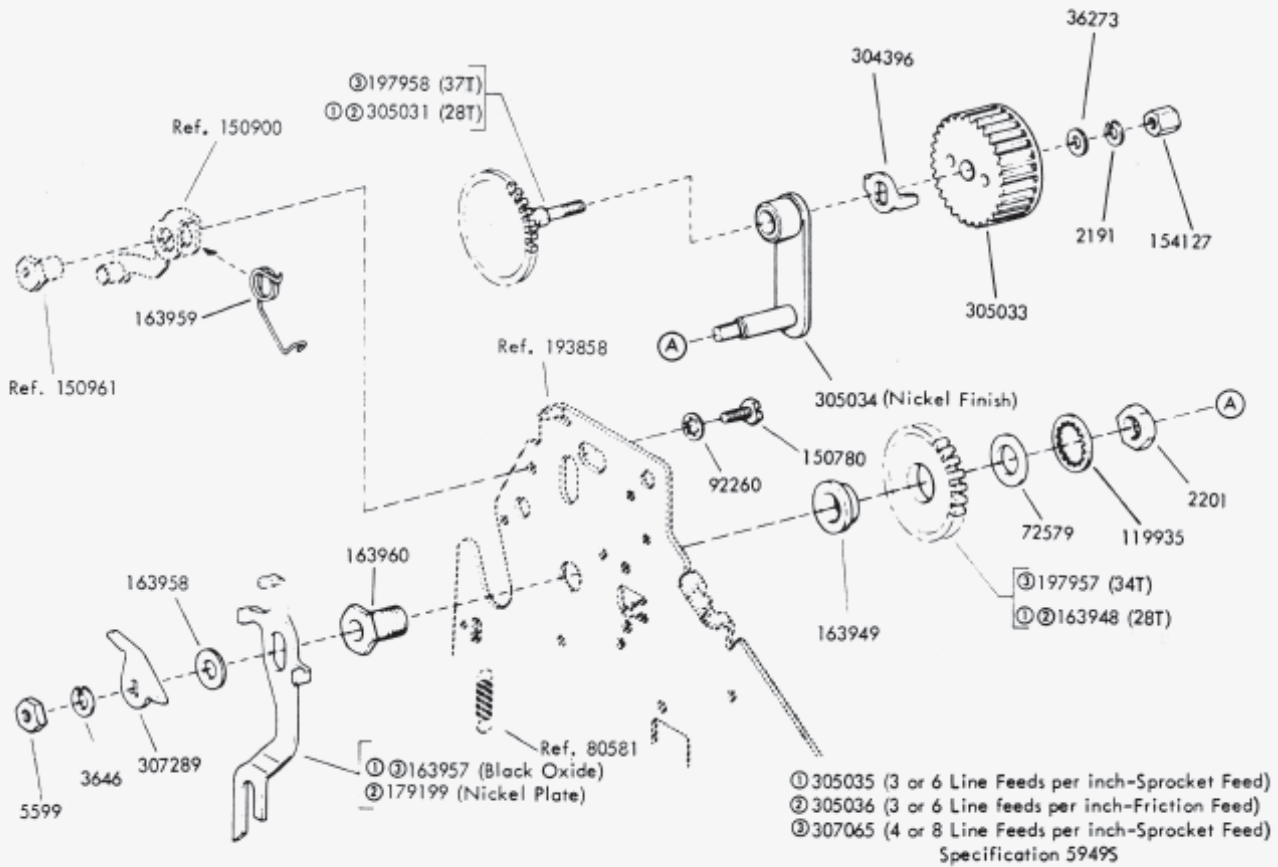
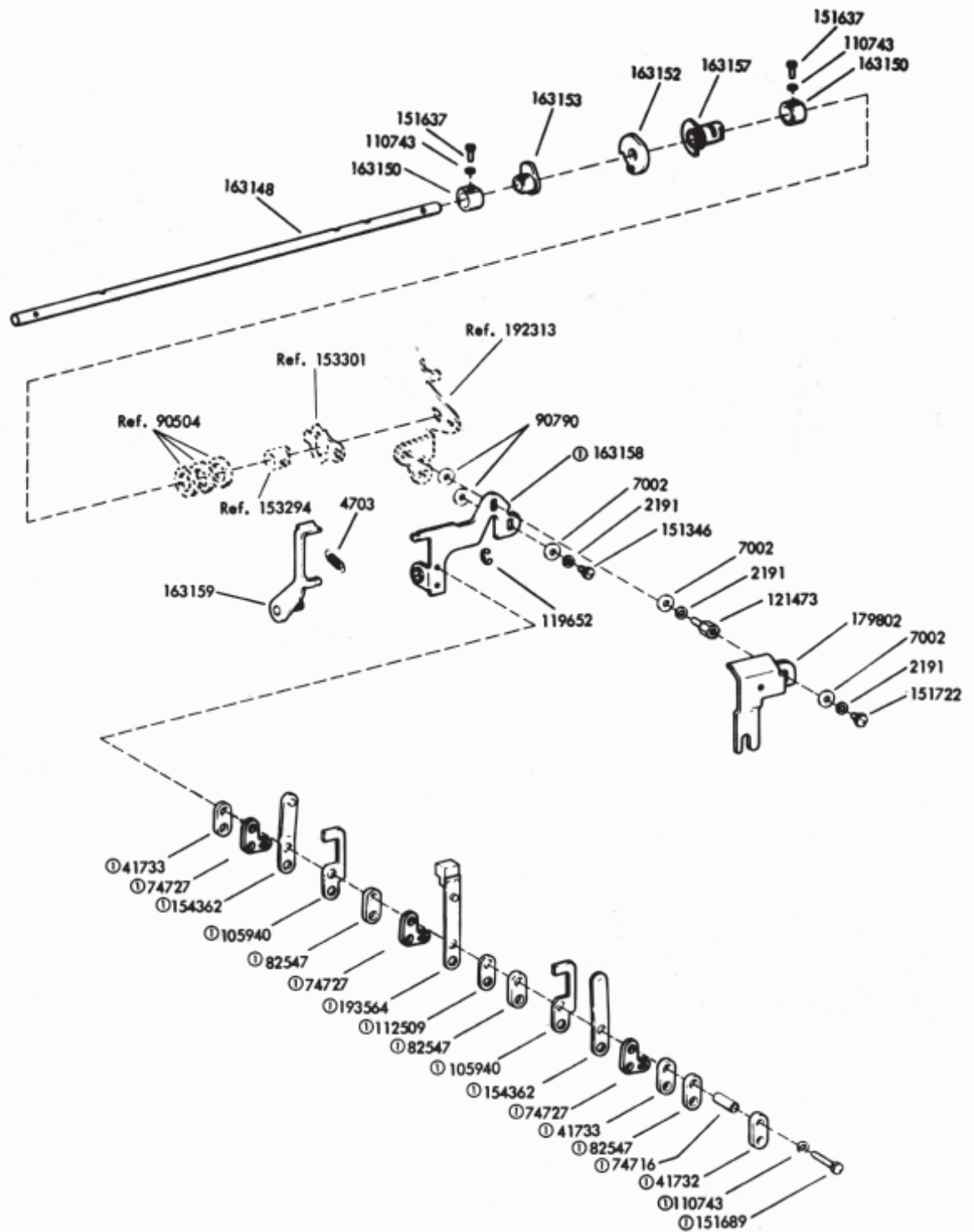


FIGURE 53. 305035, 305036, 307065 MODIFICATION KITS TO PROVIDE MANUAL PLATEN LINE FEED



①163147 Contact Assembly
Specification 58045

FIGURE 54. 163146 MODIFICATION KIT TO PROVIDE UNIVERSAL CONTACT

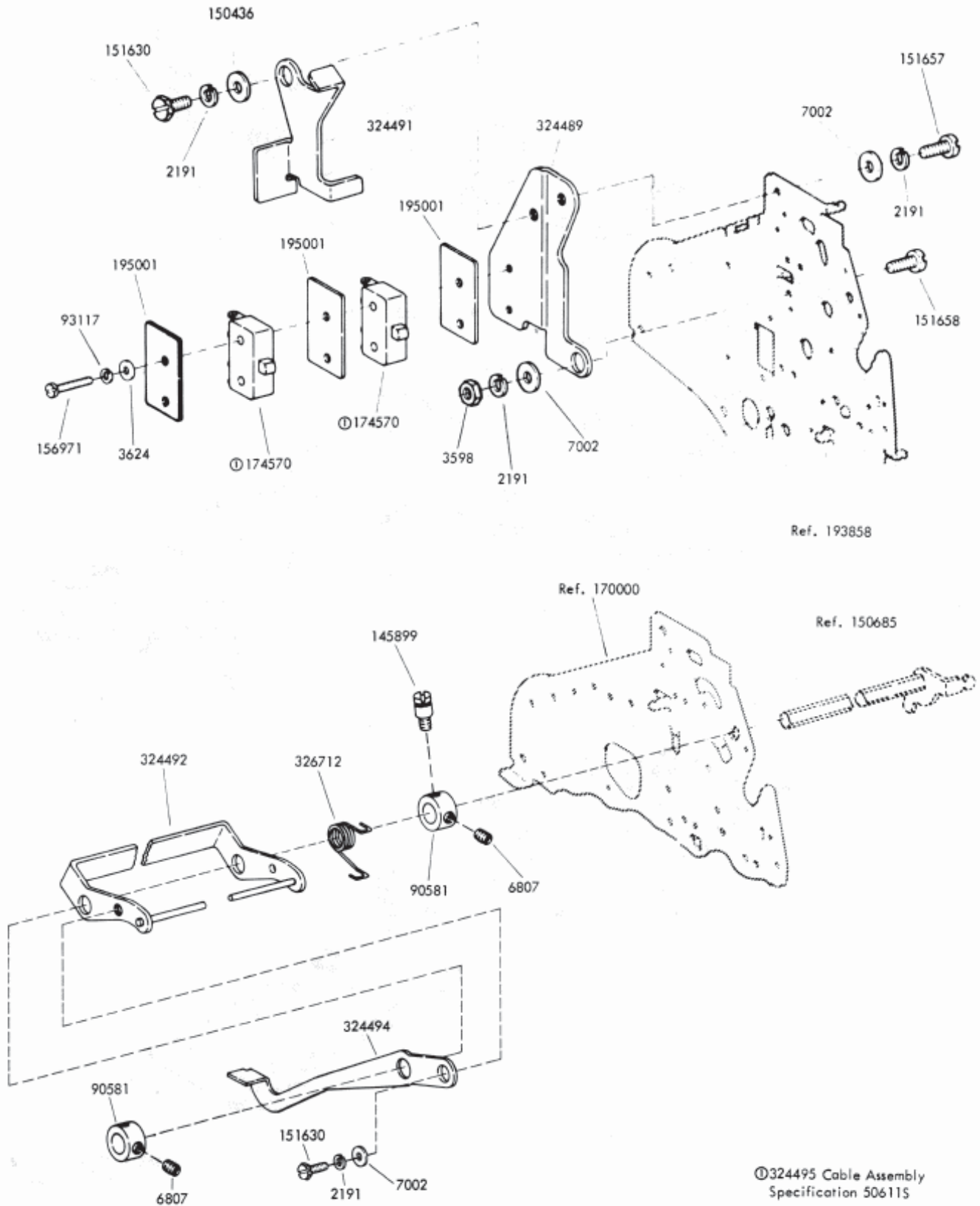
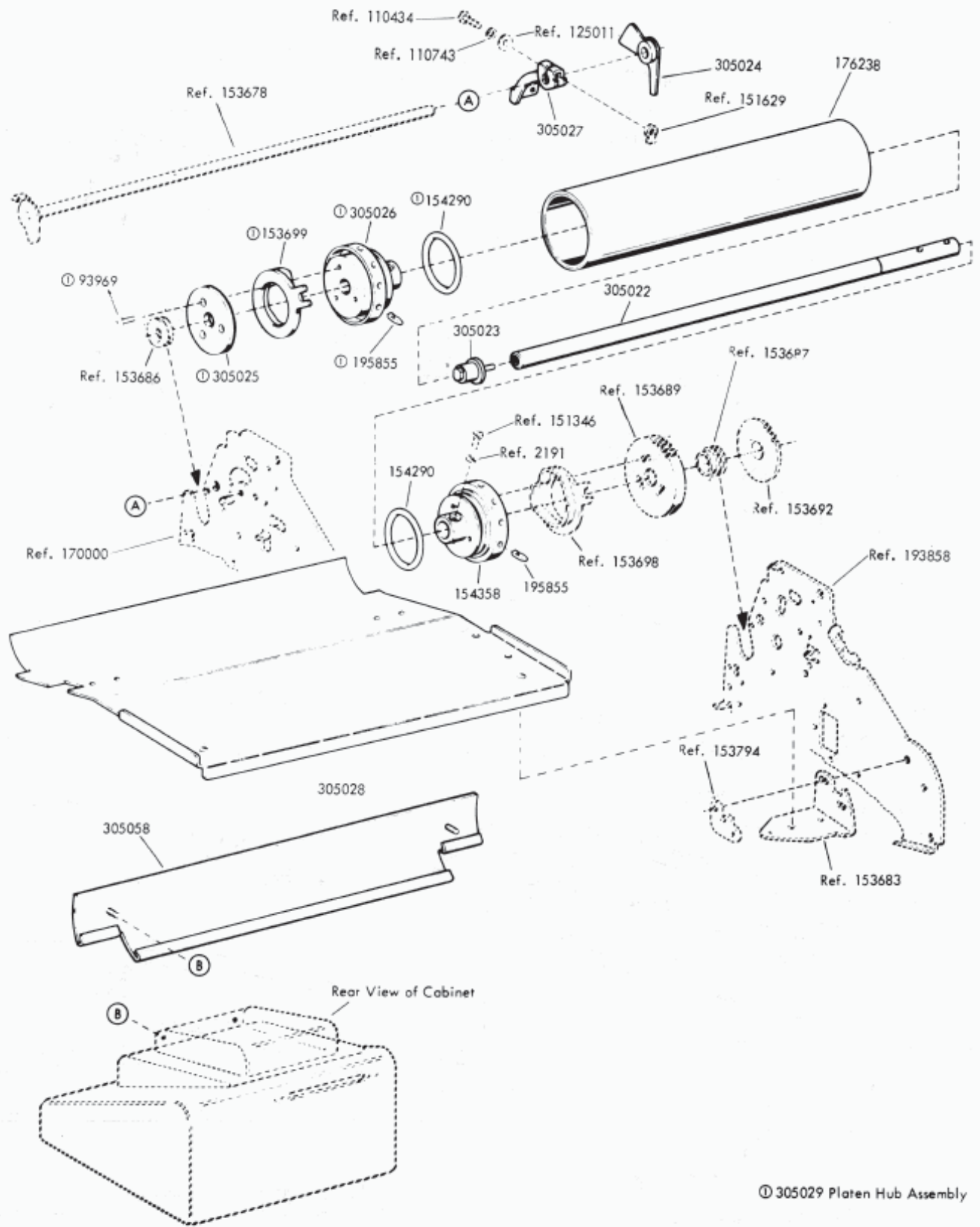


FIGURE 55. 324490 MODIFICATION KIT TO PROVIDE PAPER JAM ALARM



ⓐ 305029 Platen Hub Assembly

Specification 503865

FIGURE 56. 305037 MODIFICATION KIT TO ADAPT SPROCKET FEED PRINTERS TO 9-1/2 INCH FORM WIDTHS

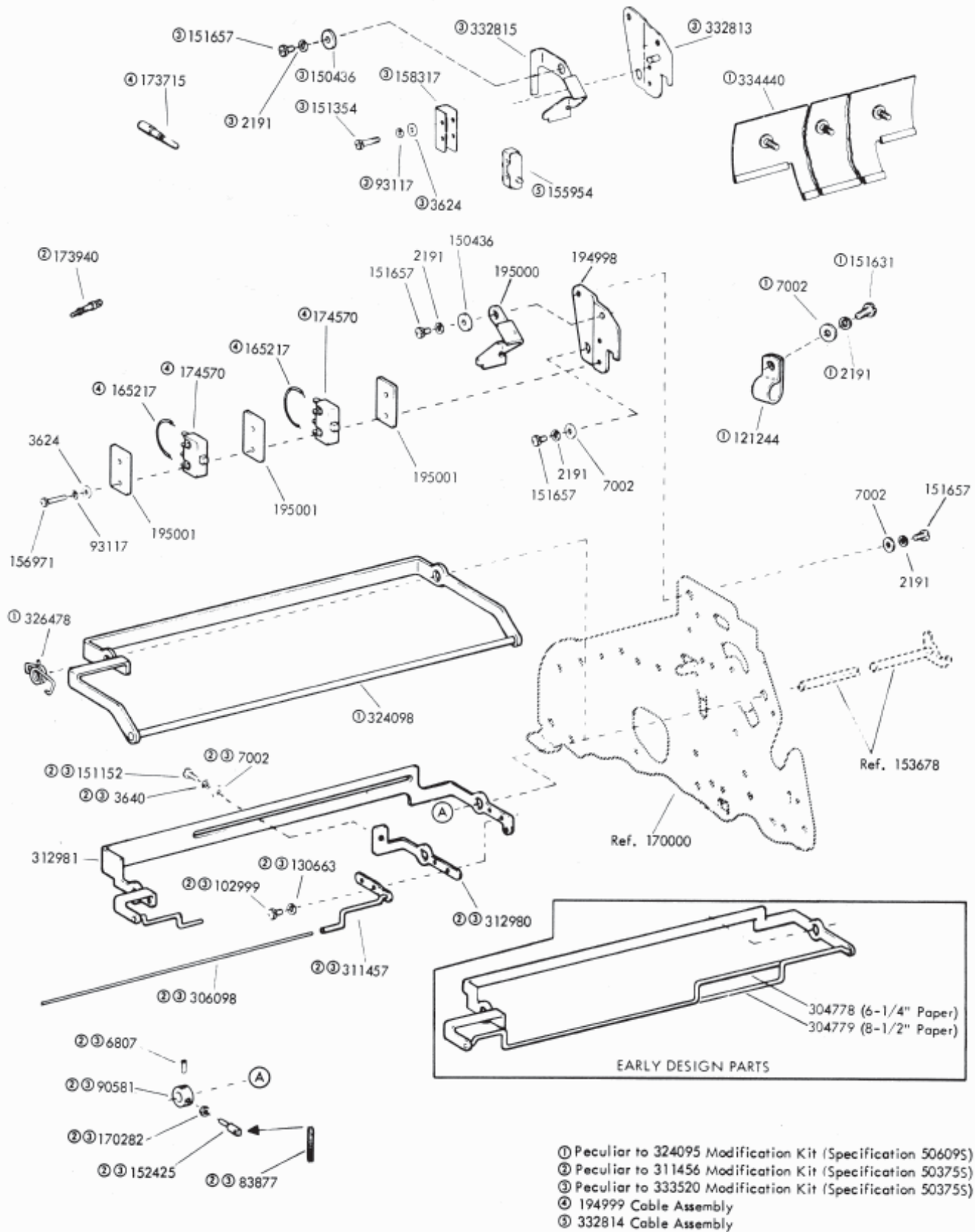
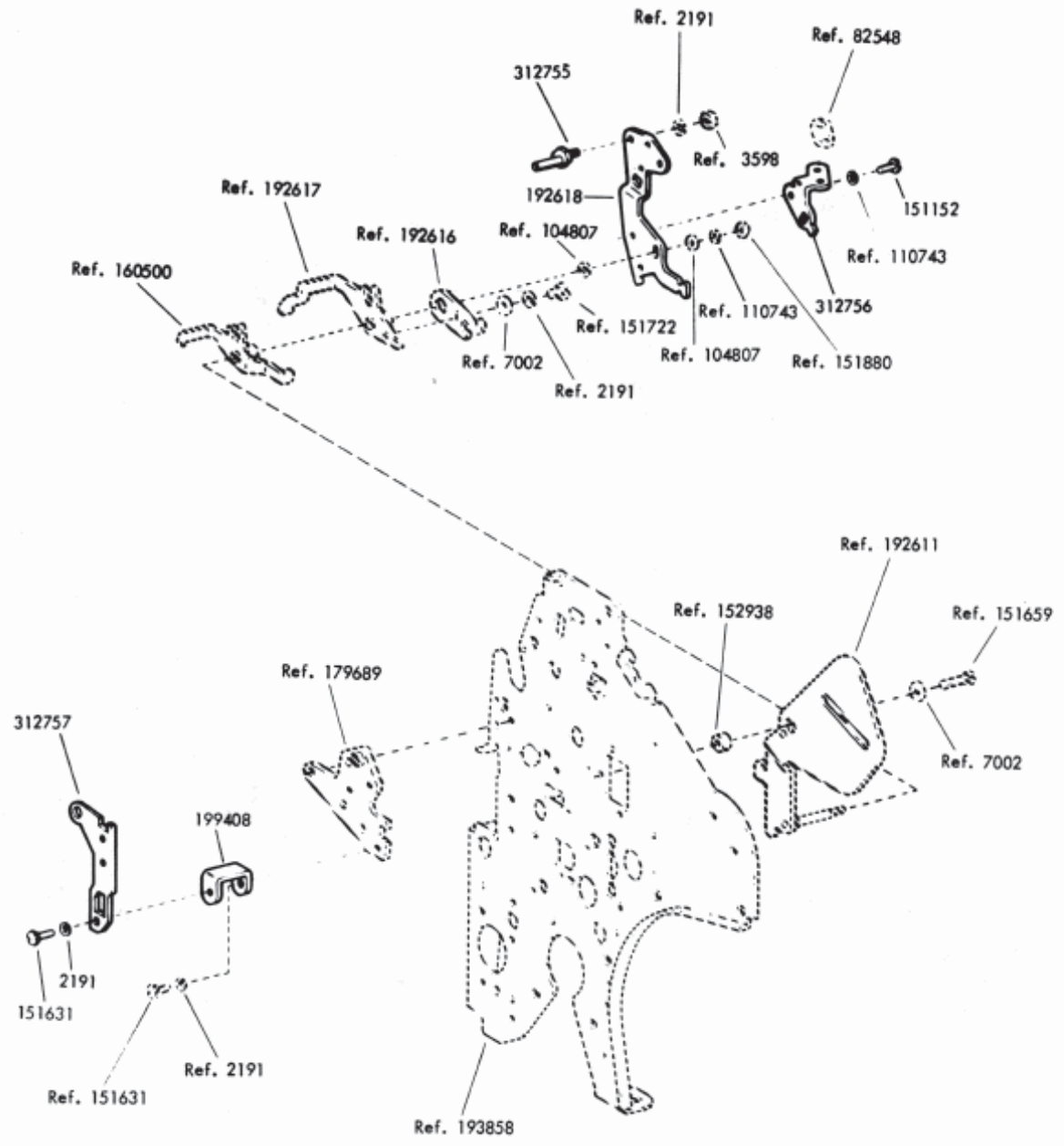
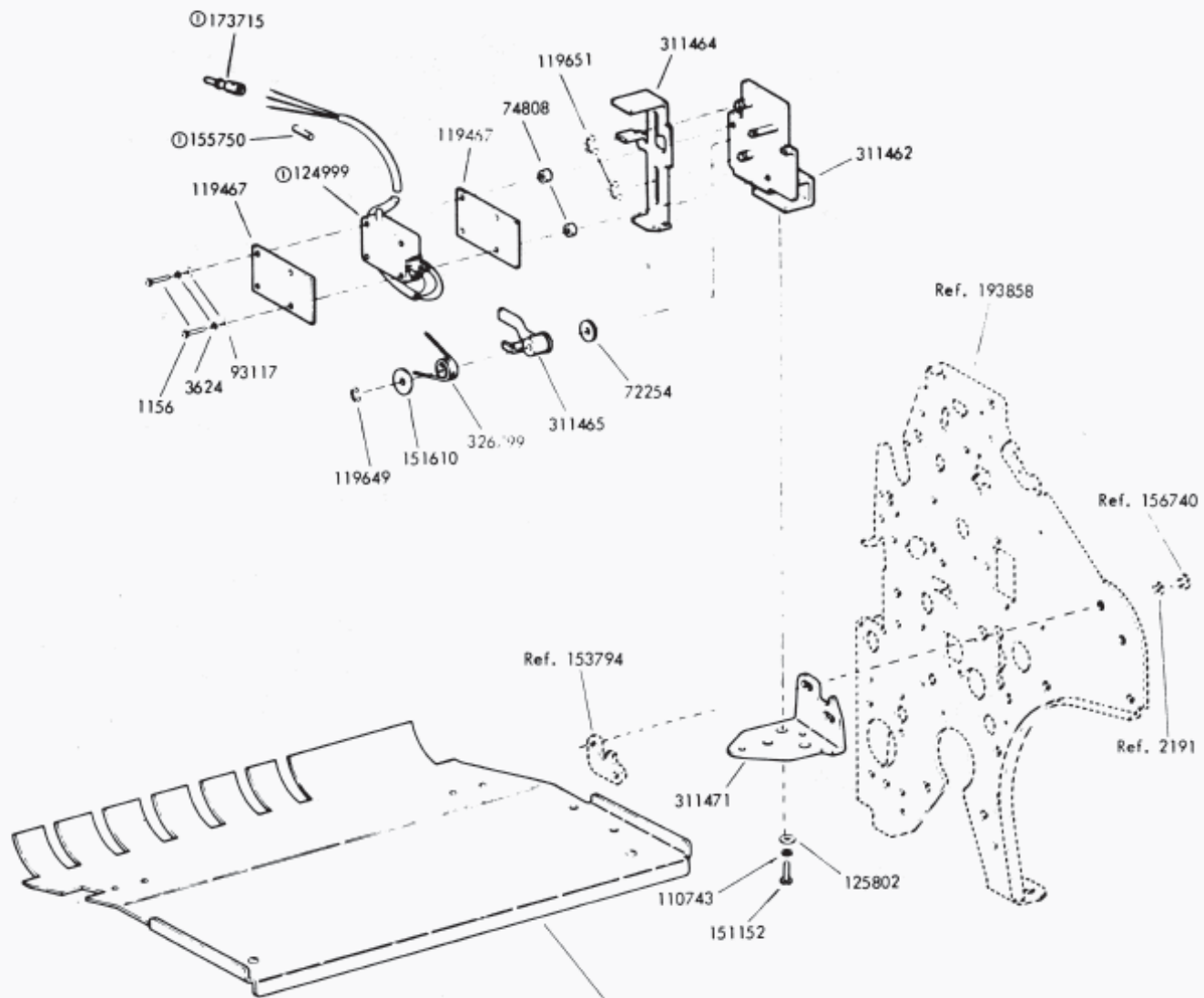


FIGURE 57. 311456, 324095 & 333520 MODIFICATION KITS TO PROVIDE PAPER JAM ALARMS



Specification 501505

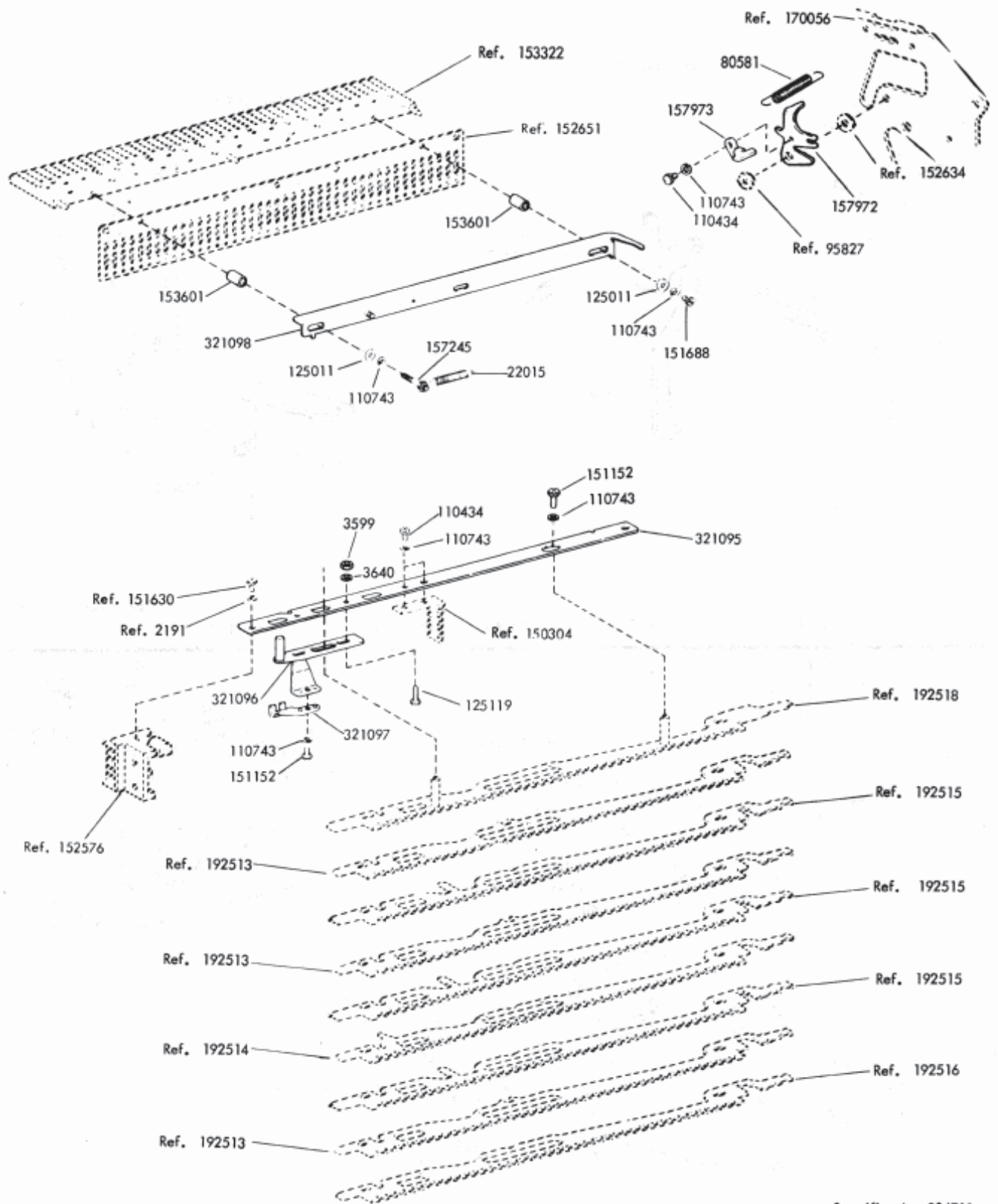
FIGURE 58. 312711 MODIFICATION KIT TO ADAPT UNITS WITH A VERTICAL TABULATING MECHANISM TO USE THE 179724 MODIFICATION KIT



- ② 311466 (3-5/8", 4-1/2", 5-1/2", 6-1/2", 7-1/2" or 8-1/2" Platen)
- ③ 311467 (3", 4", 5", 6", 7", 8" or 9" Platen)
- ④ 311468 (4-1/4", 5-3/4" or 6-3/8" Platen)
- ⑤ 311469 (4-5/16" or 6-1/4" Platen)

- ① 311730 Cable Assembly
 - ② Peculiar to 311458 Modification Kit
 - ③ Peculiar to 311459 Modification Kit
 - ④ Peculiar to 311460 Modification Kit
 - ⑤ Peculiar to 311461 Modification Kit
- Specification 504685

FIGURE 59. 311458, 311459, 311460 AND 311461 MODIFICATION KITS TO ADD ADJUSTABLE LAST FORM ALARM



Specification 504715

FIGURE 60. 321099 MODIFICATION KIT TO PROVIDE AUTOMATIC CARRIAGE RETURN AND LINE FEED

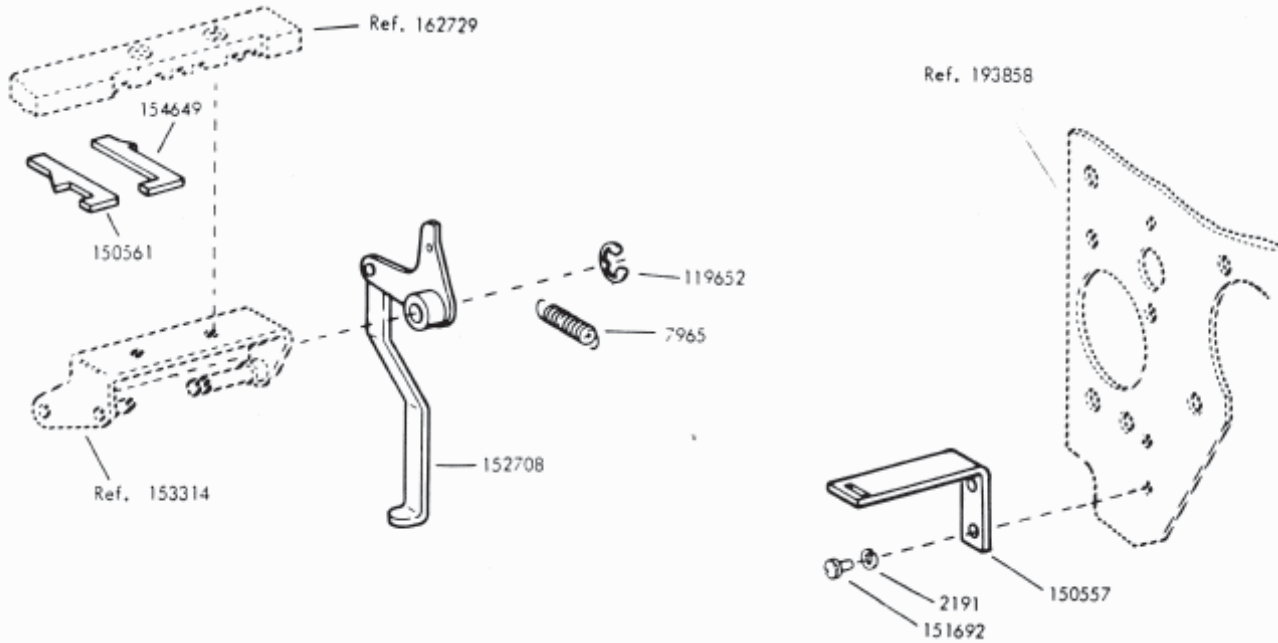


FIGURE 61. 152350 MODIFICATION KIT TO PROVIDE KEYBOARD LOCK

Specification 503345

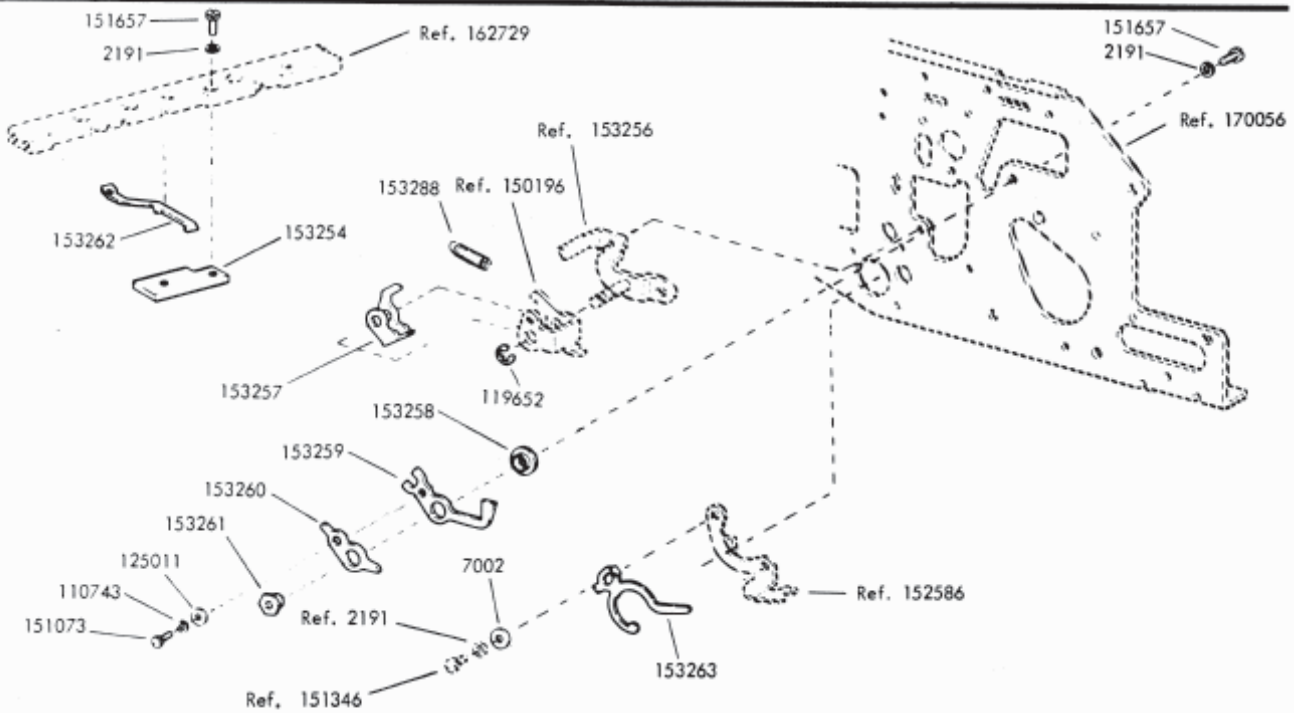
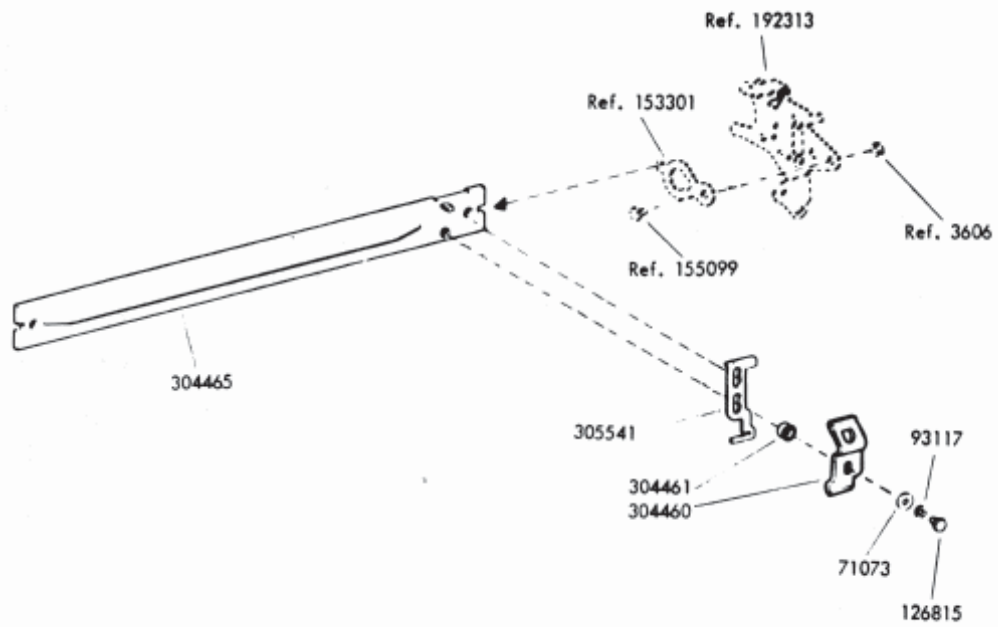


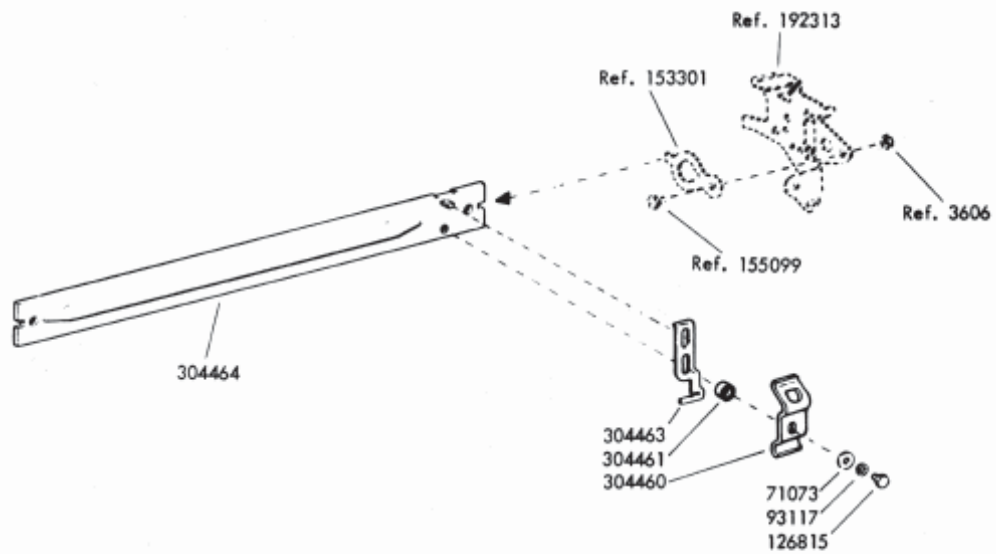
FIGURE 62. 157510 MODIFICATION KIT TO PROVIDE LOCAL BACKSPACE

Specification 57665



Specification 503525

FIGURE 63. 305540 MODIFICATION KIT TO PROVIDE A YIELD MECHANISM FOR THE LINE FEED STRIPPER SLIDE (FUNCTION BOX SLOTS 39, 40 & 41)



Specification 503525

FIGURE 64. 305539 MODIFICATION KIT TO PROVIDE A YIELD MECHANISM FOR THE LINE FEED STRIPPER SLIDE (FUNCTION BOX SLOTS 39 & 40)

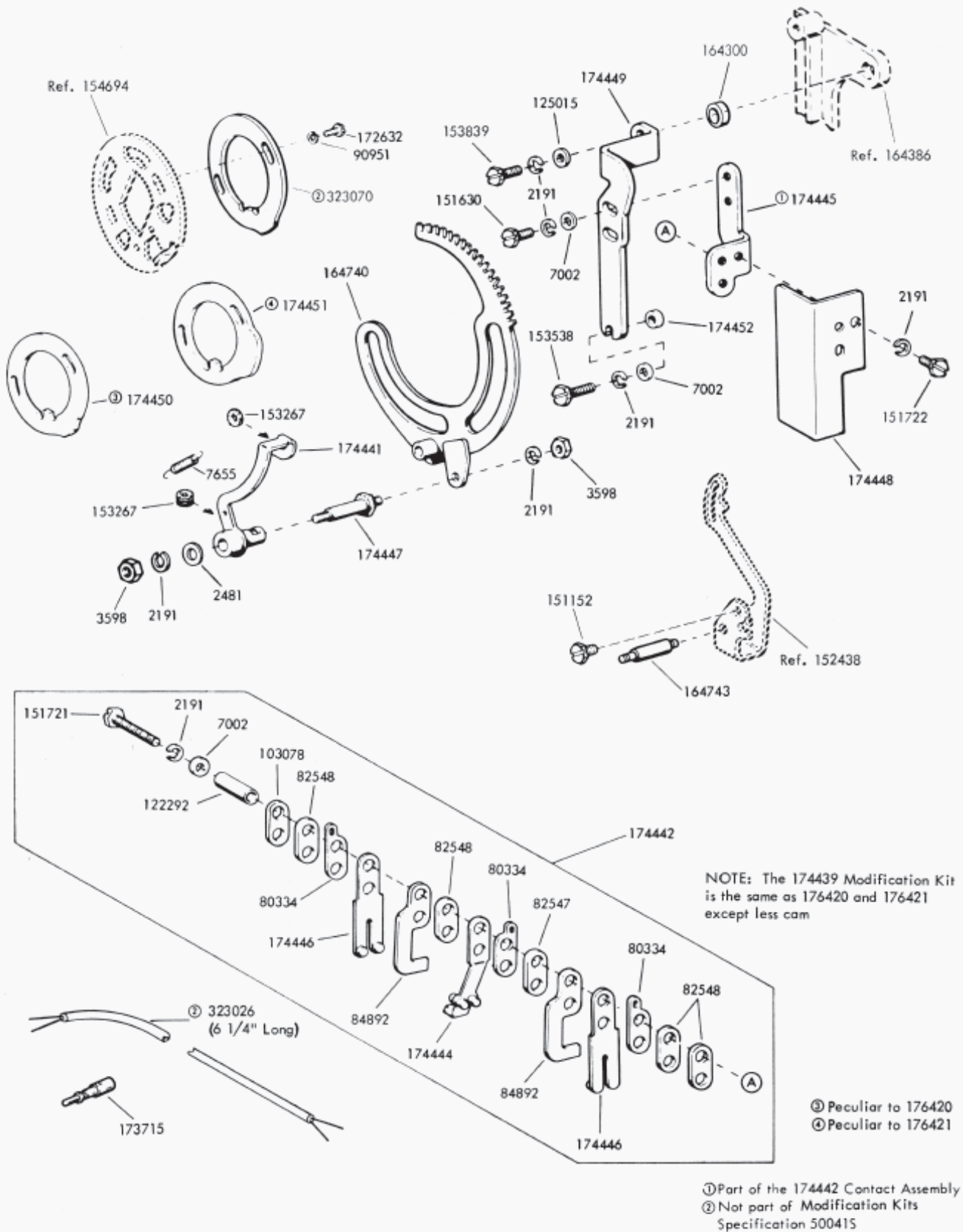
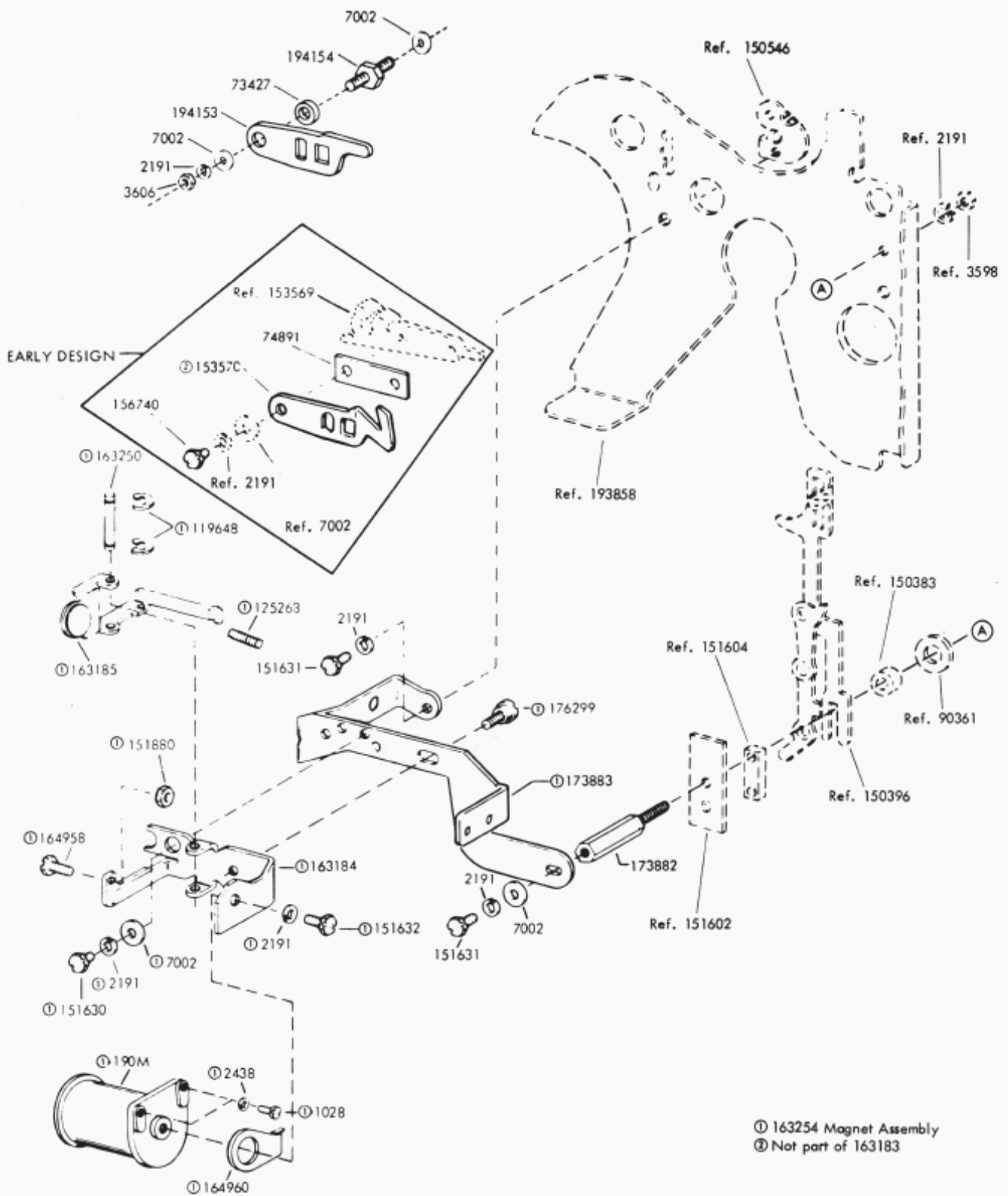


FIGURE 65. 176420, 176421 MODIFICATION KITS TO ADD TIMING CONTACTS FOR SELECTOR



Specification 59465

FIGURE 66. 163183 MODIFICATION KIT TO PROVIDE D.C. MAGNET OPERATED PRINT SUPPRESSION

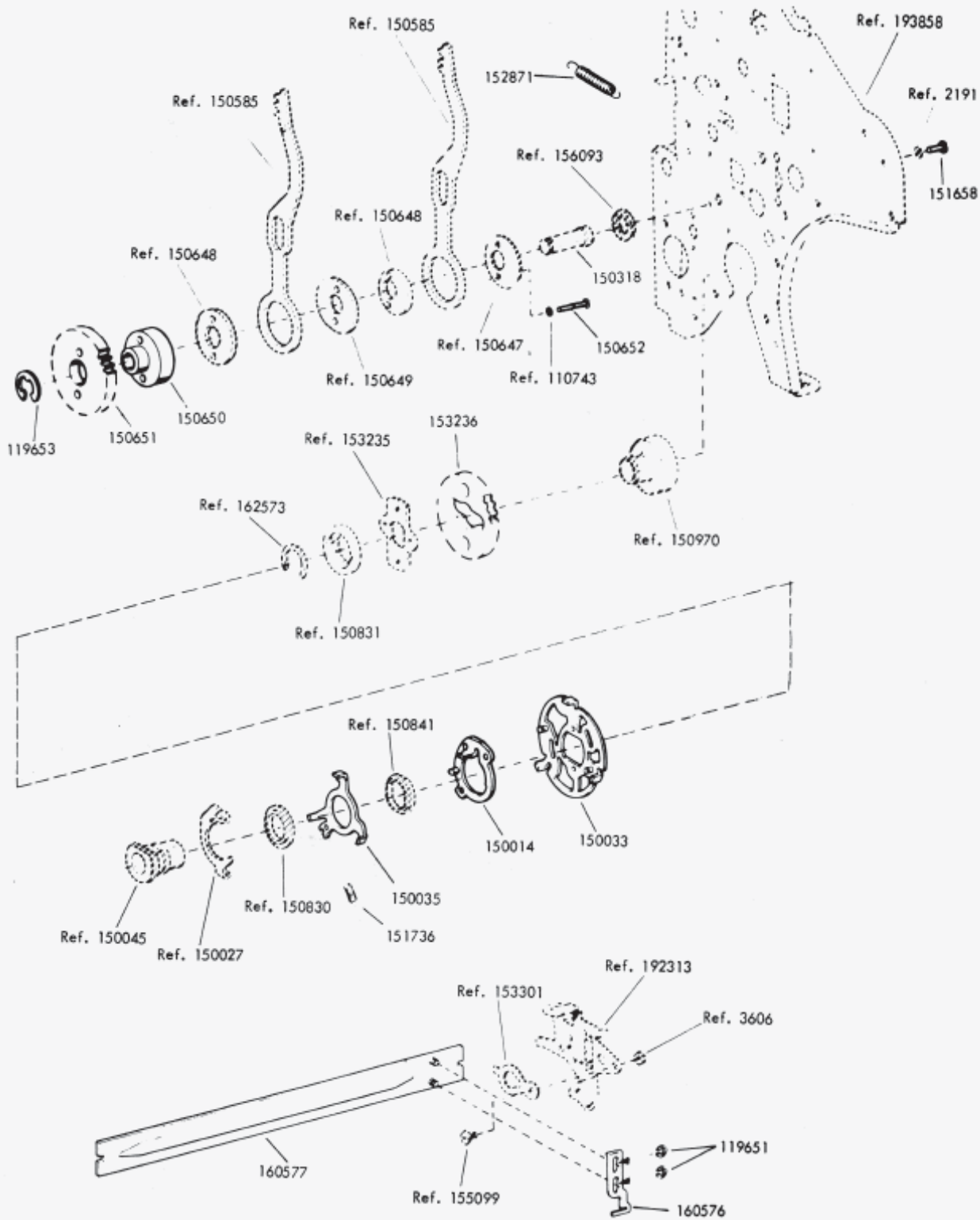


FIGURE 67. 325967 MODIFICATION KIT TO CONVERT SPROCKET
 FEED PRINTER LINE FEED FROM 6.1 TO 3.1 RATIO
 (6 STOP TO 3 STOP CLUTCH)

Specification 506035

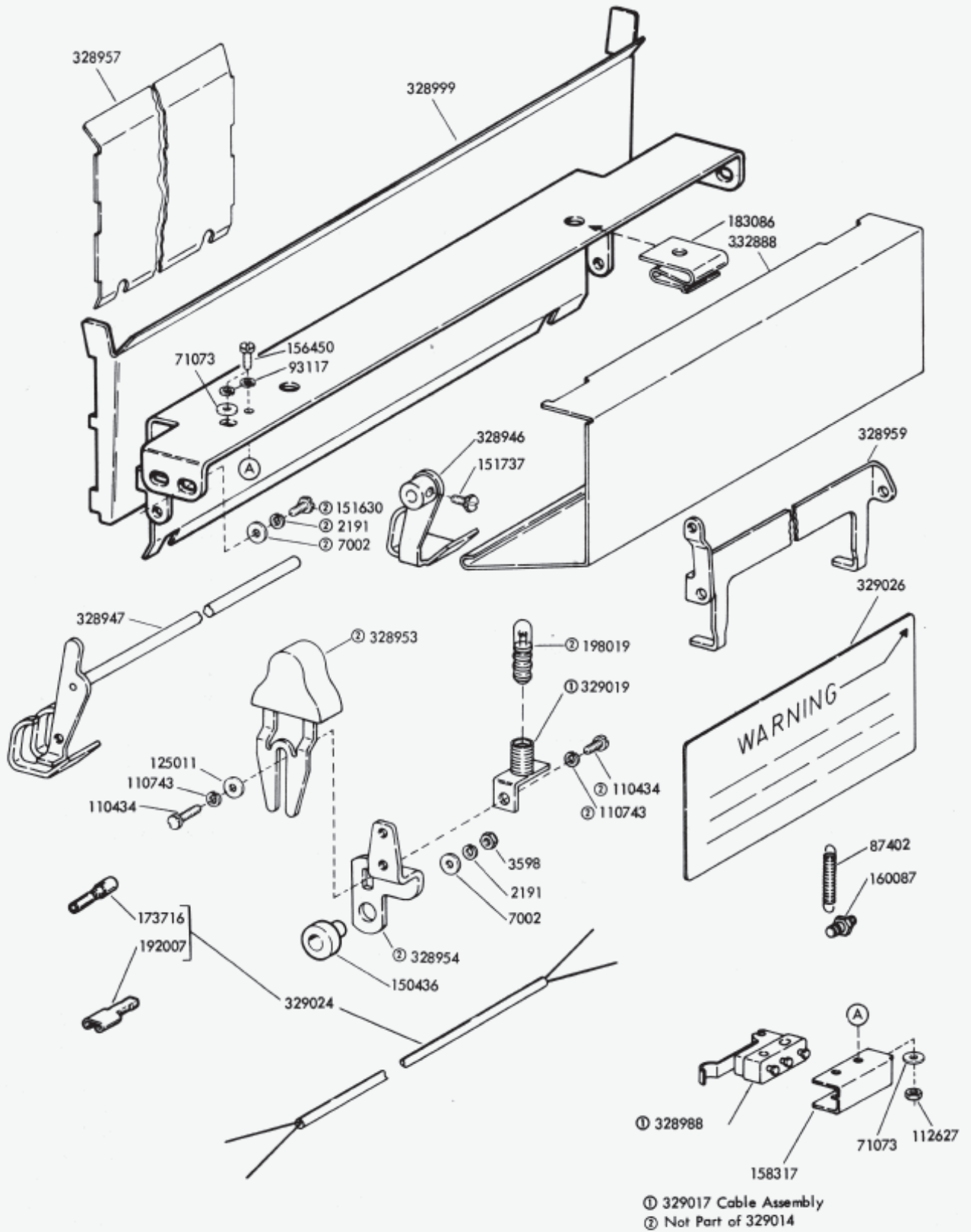


FIGURE 68. 329014 PAPER CHUTE ASSEMBLY

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Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
190M	Coil, Magnet 65	7001	Washer, Flat 32	71681	Spool, Ribbon 34
243M	Coil, Magnet 47,48	7002	Washer, Flat 5,10 to 15, 17 to 22,24 to 33,34,35, 36,37,41,47,48,50,51,52, 53,55,56,58,59,62,64,65, 67	72254	Washer, Flat 36,60
254M	Coil, Magnet 27			72468	Spring 6
271M	Coil, Magnet 27			72522	Wick, Felt 40
1028	Screw, 4-40 x 1/4 Fil 65			72579	Washer, Flat 54
1036	Nut, 6-40 Hex 36			73035	Spring 52
1156	Screw, 2-56 x 9/16 Fil 14,60	7015	Plate, Nut 51	73175	Lockwasher 7,10
1164	Screw, 2-56 x 3/16 Fil 31	7036	Collar, Locking 11	73427	Washer, Flat 10,65
1174	Screw, 4-40 Shoulder 28	7603	Spring 10,22,37	73520	Wick, Felt 19
1178	Screw, 2-56 x 7/16 Fil 8	7615	Spring 35	74011	Screw, 6-40 Shoulder 13
1214	Setscrew, 10-32 19	7655	Spring 26,36,64	74283	Washer, Spring 25,26
1293	Screw, 4-40 x 1/8 Fil 33	7835	Ribbon w/Spool, Black 33	74536	Setscrew, 6-40 11
2034	Washer, Flat 8,25,29	7965	Spring 62	74547	Collar 10
2191	Lockwasher 3 to 38,41,45 to 48,50 to 61,62,64,65, 66,67	8330	Washer, Flat 8,10,25,29, 35,37,38,47,48,51	74553	Wick, Felt 17
2201	Nut, 5/16-32 Hex 54	8449	Spacer, .094" Thk 10,33	74701	Spring 6,10,49
2438	Washer, Flat 27,65	13681	Spacer, .187" Thk 32	74707	Spring 11
2481	Washer, Flat 26,64	21397	Washer, Spring 12,13,50	74716	Bushing, Insulating 14,55
2539	Nut, 3/8-32 Hex 7,10	22015	Spring 33,61	74717	Screw, 4-40 x 23/32 Fil 14
2669	Lockwasher 5,7,11,12,13, 17 to 21, 23,24,25,36, 37,50	27425	Screw, 2-56 x 5/32 Fil 17	74722	Washer, Flat 8,9,11
3438	Washer, Flat 20	31636	Spring 37	74727	Terminal, Contact 55
3598	Nut, 6-40 Hex 5 to 13,15, 16,17,18,19,21,23,25,26, 28,29,30,32,35,36,50,51, 52,53,56,59,64,65,67	33038	Spring 11	74755	Washer, Felt 24
3599	Nut, 4-40 Hex 6,10,19,22, 25,26,27,33,40,47,48,49, 61	33828	Spring 17,18	74785	Roller 10
3606	Nut, 6-40 Hex 5,9,10,23, 28,36,38,54,63,65,66	34432	Washer, Flat 7,14	74798	Screw, 6-40 x 31/64 Fil 7
3624	Washer, Flat 31,32,56, 58,60	35826	Washer, Flat 12,50	74807	Nut, 10-32 Shoulder Hex 13
3640	Lockwasher 8,11,13,14,16, 21,26,29,31,41,47,48,58,61	36273	Washer, Flat 23,54	74808	Bushing 60
3646	Lockwasher 28,41,54	36463	Spring 23	74882	Spring 17
3649	Washer, Flat 29,30	41382	Spring 12,13,25,26,50	74891	Shim, .004" Thk 65
3650	Washer, Flat 28	41675	Washer, Flat 36	76081	Washer, Flat 27
4586	Washer, Felt 11	41732	Plate, Clamp 14,36,37, 41,55	76099	Washer, Flat 27
4703	Spring 36,42,55	41733	Insulator, .062" Thk 55	76299	Spring 35
5599	Nut, 8-32 Hex 54	42661	Spring 33,34,47,48	76461	Washer, Flat 13,21
5740	Screw, 2-56 x 1/4 Fil 38	42823	Washer, Flat 15,16	76474	Nut, 10-32 Hex 11
5816	Washer, Insulating 41	42827	Screw, 3-48 x 1/4 Fil 27, 37	76800	Spring 8
6800	Screw, 6-40 Shoulder 10	45024	Spring 47,48	76834	Screw, 4-40 x 3/8 Flat 31, 45
6807	Setscrew, 6-40 56,58	45027	Spring 19,20	77039	Bushing, Insulating 41
6835	Washer, Flat 13	45815	Lockwasher 14	79012	Insulator 27
		49420	Spring 35	79449	Shim, .008" Thk 20
		55063	Spring 8	80310	Washer, Felt 24
		55669	Spring 47,48	80334	Terminal, Contact 14,26, 36,64
		70388	Spring 10	80424	Spring 13
		70466	Spring 22,38	80481	Screw, 6-40 Spl 51
		70529	Stiffener 14,36	80581	Spring 9,11,20,54,61
		70886	Washer, Flat 11	80755	Bushing, Insulating 14
		71047	Washer, Flat 12,13,50	80833	Guard, Contact Spring 14
		71073	Washer, Flat 8,63,67	80848	Spring 9
		71440	Washer, Flat 13		

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80854	Screw, 6-40 x 1-7/16 Fil 41	92736	Post, Spring 22	110435	Nut, 4-40 Hex 13,29,30, 31
81726	Terminal 37,41	93117	Lockwasher 8,31,32,47, 48,56,58,60,63,67	110436	Spring 53
81731	Spring 19,52	93118	Lockwasher 14,36,53	110437	Spring 10
81773	Screw, 4-40 x 29/32 Fil 37	93191	Screw, 6-40 x 5/16 Flat 31	110743	Lockwasher 4 to 9,12 to 22,24 to 29,31,33 to 41, 43,47,48,49,50,51,52,55, 57,59,60,61,62,66,67
81778	Screw, 4-40 x 3/16 Fil 27	93356	Washer, Felt 7,10,16,17, 18,19,22,35	110872	Spring, Compression 19
82442	Spring 11	93507	Screw, 4-40 x 3/4 Hex 38	110879	Spring 36
82463	Spring 11,33,34,47	93729	Wick, Felt 29,35	111017	Screw, 6-40 x 5/16 Fil 53
82547	Insulator, .094" Thk 14,26,36,41,55,64	93758	Washer, Felt 10,11,29	111342	Spring 36
82548	Insulator, .062" Thk 14,26,36,37,41,59,64	93879	Oiler, Felt 11	111355	Spring, Compression 11
82725	Spring 28	93899	Spring 47,48	112509	Insulator, .031" Thk 55
82861	Spring 32	93969	Screw, 4-40 x 3/16 Flat 8,57	112626	Nut, 10-32 Hex 5,12,17, 18,19,21,24,25,37,50
83877	Spring 58	94248	Clamp, Cable 19	112627	Nut, 2-56 Hex 21,47,48, 53,67
83913	Spring, Contact 37	94674	Washer, Cup 35	112629	Spring 36
83914	Spring, Contact 37	95030	Nut, 6-40 Shoulder 7	112633	Spring w/Wick 35
84575	Spring 11	95827	Bushing 20,61	112634	Spring 33,34
84705	Spring, Contact 37	96717	Screw, 4-40 Shoulder 25	112935	Setscrew, 6-40 28
84758	Spring 36	97117	Ribbon w/Spool, Red-Black 48	113990	Washer, Flat 5
84892	Stiffener 14,26,36,64	97481	Wick, Felt 7	114107	Spring 29
85407	Spring, Compression 7	98142	Washer, Flat 28	115122	Washer, Felt 17,18
85816	Wick, Felt 21	98832	Screw, 4-40 x 11/16 Fil 14,36	115529	Screw, 6-40 x 11/16 Fil 12,46,50
86304	Spring 11	98833	Screw, 4-40 x 31/32 Fil 37	116951	Bushing, Insulating 36
86746	Screw, 6-40 Shoulder 5	101796	Washer, Felt 11,17,19,20, 35	117535	Washer, Flat 54
86835	Spring 3,23	102672	Spring, Contact 14	119451	Spacer 13
87401	Spring 36	102673	Spring, Contact 14	119467	Insulator, .032" Thk 31, 32,60
87402	Spring 67	102999	Screw, 2-56 x 5/32 Fil 58	119648	Ring, Retaining 12,13,17, 23,25,26,28,30,38,41,47, 48,50,52,53,65
89096	Washer, Felt 21	103078	Plate 26,64	119649	Ring, Retaining 9,11,13, 14,20,22,29,31,33,34,36, 38,40,47,48,50,60
89897	Nut, 10-32 Hex 19	103966	Spacer 31	119650	Ring, Retaining 5,28
90054	Spring 12,13,50	104807	Washer, Flat 12,13,14,41, 50,59	119651	Ring, Retaining 6,11,17, 18,20,21,22,33,34,35,36, 37,38,47,48,60,66
90361	Washer, Felt 5,11,17,18, 33,34,47,48,65	104824	Spring 27	119652	Ring, Retaining 7,10,11, 13,15,17,18,19,21,22,23, 25,26,29,32,33,34,35,36, 47,48,55,62
90490	Shim, .005" Thk 11	105028	Wick, Felt 23	119653	Ring, Retaining 9,11,19, 20,23,33,34,36,38,47,48, 54,66
90504	Washer, Felt 21,38,55	105940	Stiffener 55		
90517	Spring 40	106281	Screw, 4-40 Shoulder 41		
90581	Collar 56,58	107116	Lockwasher 4		
90599	Shim, .008" Thk 35	107207	Spring, Contact 14,36		
90679	Washer, Felt 11	107236	Bushing 36		
90752	Washer, Felt 20	108103	Washer, Flat 13		
90790	Washer, Flat 8,26,45,55	108199	Wick, Felt 9,10,35		
90791	Lockwasher 17	110434	Screw, 4-40 x 3/16 Fil 4,5,8,16,20,21,25,37,43, 51,57,61,67		
90819	Washer, Felt 7,10				
90951	Lockwasher 15,64				
91198	Wick, Felt 17,18				
92260	Lockwasher 11,12,50,54				
92527	Lockwasher 54				
92682	Nut, 4-40 Spl 29				

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119654	Ring, Retaining 30	144871	Shaft, Solenoid Plunger 28	150091	Gear, 27T 16
119935	Lockwasher 54	144932	Solenoid 28	150096	Roller Assembly, Pressure 6
120824	Washer, Felt 15	145301	Latch 40	150175	Stud 23
121243	Clamp, 3/16 ID Cable 4,7,27	145321	Tie, Cable 32	150184	Link 19
121244	Clamp, 1/4 ID Cable 7,27, 29,58	145466	Spring, Compression 13	150193	Hub 19
121245	Clamp, 5/16 ID Cable 7,47	145899	Post, Spring 56	150194	Plate 19
121248	Clamp, 1/2 ID Cable 27	150000	Drum, Clutch 15,16	150196	Bail 19,62
121249	Clamp, 5/8 ID Cable 27	150001	Drum, Clutch 15	150197	Stud 21,24
121473	Post 55	150010	Plate, Retaining 16	150202	Gear, 18T 20
122292	Bushing, Insulating 26,64	150013	Disc, Adjusting 15,16	150203	Retainer 20
124244	Washer, Felt 29	150014	Disc, Adjusting 16,66	150206	Spacer, .412" Thk 24
124276	Screw, 4-40 x 1-3/64 Fil 36	150025	Clutch Assembly, Type Box 16	150214	Stud, Bearing 11
124681	Setscrew, 6-40 6	150026	Lever, Shoe Release 15,16	150215	Block, Guide 23
124999	Switch, Sensitive 31,32, 60	150027	Lever, Shoe Release 16,66	150218	Bushing 22
125005	Screw, 2-56 x 3/16 Rd 21	150029	Wick, Felt 15,16	150219	Screw, 4-40 x 1/2 Sq 22
125011	Washer, Flat 5,6,7,8,11, 12,17,18,19,22,24,25,26, 31,35,39,41,43,47,48,49, 50,51,57,61,62,67	150030	Roller, Bearing 35	150224	Pulley 21
125015	Washer, Flat 4,6,7,9,11, 12,17,27,36,47,50,51,54, 64	150033	Disc, 3 Stop 16,66	150225	Rope, Draw Wire 24
125112	Screw, 2-56 x 1/8 Fil 36	150035	Disc, 3 Stop 16,66	150228	Spacer, .035" Thk 19
125119	Screw, 4-40 Shoulder 61	150038	Latch 35	150229	Retainer 19
125181	Screw, 2-56 x 3/8 Fil 31	150039	Slide, Printing Arm 35	150230	Plate 35
125238	Spring 19	150040	Screw, 6-40 x 5/8 Fil 8,10,48	150232	Retainer, Oil 23
125241	Spring 27	150043	Shoe, Secondary Clutch 15,16	150233	Roller 19
125268	Spring 65	150044	Shoe, Primary Clutch 15,16	150234	Roller 19
125390	Washer, Flat 41	150045	Bearing, Clutch Sleeve 16,66	150235	Slide, Transfer 19
125790	Bushing 37	150046	Bearing, Type Box Clutch 16	150237	Lever, Escapement 21
125802	Washer, Flat 13,19,60	150047	Bearing, Code Bar Clutch 15	150241	Spring 15,16
126250	Screw, 8-32 x 1/4 Fil 41	150048	Spring 25	150244	Link 16,18
126815	Screw, 2-56 x 15/64 Hex 47,48,63	150050	Spacer, Clutch 15	150245	Bracket 23
128357	Ring, Retaining 8	150051	Cam, Eccentric 15	150247	Link 23
129505	Screw, 8-32 x 3/16 Rd 28	150053	Bracket 35	150251	Wheel, Ratchet 24
130663	Lockwasher 58	150054	Bail w/Roller 35	150255	Bushing 21
130683	Lockwasher 22	150055	Stud 29	150265	Shaft 6
130696	Washer, Felt 37	150056	Arm 15,29	150266	Lever, Guide 6
131316	Wick, Felt 23	150059	Bail 35	150267	Clamp 6
135716	Spring 10,50	150061	Head, Print Hammer 35	150269	Roller, Pressure 6
136470	Bushing, Insulating 37	150064	Stud 35	150270	Link 6
138034	Plate, Clamp 14	150065	Bracket, Stop 35	150271	Arm, Release 6
143097	Ring, Retaining 38	150068	Arm 35	150274	Bracket, Clamp 6
144540	Screw, 4-40 x 1-1/8 Fil 36	150078	Nut, 4-40 Shoulder Hex 43	150276	Lever 6
		150079	Stud 43	150289	Stud 37
		150089	Screw, 4-40 x 1/2 Fil 20,27,41,47,48	150293	Plate, Retaining 37
				150301	Plate, Retaining 37
				150302	Shim, .006" Thk 37
				150304	Bracket, Guide 37,61
				150310	Lever, Ribbon 33
				150311	Lever, Ribbon 34
				150318	Stud 9,52,66
				150335	Gear, 12T 33
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150342	Screw, 6-40 Shoulder 8,9	150436	Bushing 6,8,19,33,56,58,67	150678	Pawl, Feed 20
150343	Lever 33,48	150440	Hub 16	150685	Plate 6,56
150344	Lever 34,47	150441	Gear, 21T 16	150689	Block, Guide 38
150348	Shaft 10	150444	Lever, Trip Shaft 10	150705	Bushing 21
150350	Shaft 10	150447	Arm 29	150709	Spacer 21
150351	Stud, Eccentric 5	150450	Arm 29	150710	Screw, 6-40 x 1-1/4 Fil 21
150352	Bushing 10	150471	Stud 29,30	150711	Washer, Flat 36
150353	Stud 5	150479	Stud 11,25	150712	Rope, Draw Wire 24
150355	Lever, Latch 10	150481	Shaft 29,30,49	150714	Bearing, Sleeve 9
150356	Lever, Trip 10	150482	Plate 29,30	150715	Gear, 32T 9
150358	Lever, Trip 10	150507	Spring 29,30	150718	Platen 9
150361	Spacer, .277" Thk 10	150535	Spring, Compression 37	150719	Retainer 5
150363	Plate 18	150536	Spring 19	150720	Retainer 4
150364	Stud, Eccentric 16,18	150537	Ball, Bearing 19,37	150721	Arm 21
150365	Shaft, Rocket 17,18,23	150538	Cylinder, Dashpot 19	150722	Arm 21
150366	Bracket 16,18	150543	Screw, 3-48 x 13/32 Fil 38	150728	Rail 21
150367	Bracket 17	150544	Handle 38	150731	Slide 19
150369	Link, Left 18	150545	Bracket, Right 4	150732	Slide, Bottom 19
150370	Link, Right 17	150546	Bracket, Left 5,65	150733	Slide, Top 19
150377	Arm 11	150547	Shaft 38	150738	Guide 19
150380	Stud 17	150549	Collar 16	150746	Bushing 20
150382	Block, Guide 17,18	150554	Plate 21,24	150748	Stud 23
150383	Spacer, .149" Thk 18,65	150557	Bracket 62	150750	Plate 21
150384	Spacer, .245" Thk 17	150561	Arm 62	150751	Block, Guide 21
150386	Link, Left Ribbon Drive 18,48	150563	Spring 26,29	150752	Stud 22
150387	Link, Right Ribbon Drive 17,47	150585	Bar, Line Feed 9,66	150753	Roller 22
150392	Bail 11	150586	Lever 9	150754	Roller 23
150395	Screw, 6-40 Shoulder 17,18	150598	Track, Printing 23	150755	Stud 23
150396	Lever, Left 18,65	150642	Bellcrank 9	150758	Pulley 23
150397	Lever, Right 17	150646	Screw, 6-40 Shoulder 9	150770	Bellcrank 20
150398	Stud, Pivot 7	150647	Eccentric 9,52,66	150771	Bellcrank 20
150399	Shaft 11	150648	Eccentric 9,52,66	150780	Screw, 6-40 Spl 54
150401	Clamp 18	150649	Washer, Spacing 9,52,66	150781	Stud 11
150410	Stud 18	150650	Bushing 9,66	150796	Disc 24
150411	Washer, Flat 17,31	150651	Gear, 28T 9,66	150798	Ratchet 24
150412	Arm, Left Follower 18	150662	Screw, 4-40 x 37/64 Fil 9,66	150800	Stud 21
150413	Arm, Right Follower 17	150654	Guide 5,12,13	150803	Spring, Flat 6
150414	Bushing 7	150656	Handwheel 9,52	150804	Guide, Right Paper 6
150419	Shaft 7	150658	Gear, 21T 9,52	150805	Shim, .012" Thk 21
150420	Lever, Right 17	150666	Gear, 28T 9	150806	Plate 21
150423	Stud, Pivot 7	150668	Collar, Spacing 20	150807	Oiler, Felt 21
150425	Lever, Lock 17,18	150669	Shim, .002" Thk 20	150809	Gear, 32T 9
150428	Lever, Left 18	150670	Shim, .004" Thk 20	150811	Stud 17
150429	Stud, Eccentric 17,18	150672	Bearing 20	150815	Bushing 6,49
150431	Lever, Trip 10,50	150673	Shaft 20	150816	Lever 6
				150821	Spacer, .156" Thk 34
				150824	Track 17,18

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150827	Drum, Spring 24	151442	Screw, 6-40 x 1/2 Hex 18, 26,29,32	151686	Screw, 4-40 x 3/8 Fil 6,20,27,28,49
150830	Bushing, Shoulder 16,66	151443	Eccentric 35	151687	Screw, 4-40 x 7/16 Fil 41
150831	Ring, Retaining 16,66	151572	Lockwasher 20	151688	Screw, 4-40 x 5/8 Fil 14, 16,27,61
150833	Platen Assembly 9	151602	Plate 17,18,65	151689	Screw, 4-40 x 3/4 Fil 6,15,39,55
150838	Ring, Retaining 24	151603	Spacer 17,27	151690	Screw, 10-32 x 5/16 Fil 16
150840	Bracket, Guide 6	151604	Block, Guide 17,18,65	151692	Screw, 6-40 x 3/16 Fil 4,5,6,10,11,19,20,22,34, 35,38,52,62
150841	Bearing 16,66	151606	Screw, 10-32 x 1/4 Hex 23	151693	Screw, 6-40 x 9/16 Fil 16,33
150843	Plate, Hok 24	151610	Washer, Flat 16,31,32,35,60	151695	Screw, 6-40 x 5/8 Fil 35
150891	Block 17	151611	Bushing 35	151700	Screw, 6-40 Shoulder 23
150895	Arm, Trip 10	151612	Spacer 35	151701	Spring, Torsion 25
150900	Bail, Detent 5,54	151618	Screw, 6-40 x 7/16 Fil 13,24,37	151702	Nut, 4-40 Hex 38
150903	Block, Left Paper Spindle 7,49	151619	Bushing 24	151703	Pin 6
150904	Block, Right Paper Spindle 7	151625	Strip 22	151709	Arm 35
150907	Spindle, Paper 7	151627	Rod 7	151713	Spring, Torsion 5
150909	Screw, 6-40 Shoulder 21	151629	Nut, 6-40 Lug 8,10,29,38, 51,57	151714	Spring 25
150910	Latch, Right 7	151630	Screw, 6-40 x 1/4 Hex 8,11,15,16,17,19,21,23, 25,26,28,29,30,34,35,36, 37,41,47,48,52,56,61,64, 67	151721	Screw, 6-40 x 3/4 Hex 7, 26,29,38,64
150911	Bushing, Shoulder 9,52	151631	Screw, 6-40 x 5/16 Hex 5,8,13,14,24,27,30,47, 48,58,59,65	151722	Screw, 6-40 x 3/16 Hex 3, 10,12,14,21,26,27,36,52, 55,59,64
150912	Screw, 6-40 Shoulder 9,52	151632	Screw, 6-40 x 3/8 Hex 16, 17,18,21,29,36,65	151723	Screw, 10-32 x 3/8 Hex 20,36
150923	Washer, Felt 10,35,37	151637	Screw, 4-40 x 1/4 Fil 4, 5,7,12,18,19,24,33,34,38, 47,48,50,55	151731	Screw, 4-40 x 7/8 Fil 9,52
150926	Washer, Felt 11,21	151638	Washer, Spring 13	151732	Screw, 4-40 x 11/32 Fil 16
150927	Oiler, Felt 22	151642	Screw, 6-40 x 3/4 Fil 15, 16	151733	Screw, 4-40 x 9/16 Fil 14
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