

INSTRUCTIONS FOR INSTALLING THE 101177 SET OF  
CONTROL RELAY PARTS ON THE 36 TYPE PRINTER

The 101177 set of control relay parts consists of the following:

1	101168	Control Relay
2	101169	Spacer
2	1208	Screw
2	2669	Lock Washer
2	34-4	Nut
1	104252	Cable

To install the relay, the following procedure should be followed:

1. Remove the 36 type printer cover by removing the three mounting screws which fasten the cover to the printer base plate.
2. Install the relay on the printer base plate under the motor, with the relay contacts toward the rear of the printer. Insert the 1208 screws through the holes in the relay base, place the 101169 spacers on the screws, insert the screws through the holes in the printer base plate and install the 2669 lock washers and 34-4 nuts.
3. Replace the printer cover.