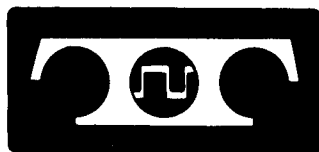


ADJUSTMENTS

BULLETIN 309B
VOL 2

TECHNICAL MANUAL
32 TELETYPEWRITER SETS
KEYBOARD SEND-RECEIVE (KSR)
RECEIVE-ONLY (RO)
AUTOMATIC SEND-RECEIVE (ASR)



TELETYPE[®]
CORPORATION

5555 TOUHY AVENUE, SKOKIE, ILLINOIS

**309B
VOLUME 2**

INTRODUCTION

Bulletin 309B is a technical manual that provides general and specific information about the 32 Receive-Only (RO), Keyboard Send-Receive (KSR), and Automatic Send-Receive (ASR) Teletypewriter Sets and their component units.

Volume 1 provides general descriptions and principles of operation, circuit descriptions, installation instructions, and removal and replacement of components for Model 32 Teletypewriter Sets. It also provides lubrication and disassembly and reassembly information for the keyboard, typing unit, tape reader, and tape punch as well as lubrication information for the cover. Volume 2 provides adjustment information for all components except the call control unit.

Each volume is made up of a group of appropriate, independent sections. They are separately identified by title and section number, and the pages of each section are numbered consecutively, independent of other sections. The identifying number of a section, a 9-digit number, appears on each page of the section, in the upper left corner of left-hand pages and the upper right corner of right-hand pages.

To locate specific information, refer to table of contents. Find the name of the involved component in column one and the title of the section in column two. The correct 9-digit section will then be found in column three. The sections are arranged in the order shown in the table of contents. Turn to page one of the section indicated where the contents of that section will be found (except where a section is small and does not require a listing of contents).

The sections comprising this bulletin are now stocked separately and may be individually ordered if the entire bulletin is not required.

TABLE OF CONTENTS

FILING INSTRUCTIONS

1. The following filing instructions apply to changes sent to the field.
2. Asterisk (*) in the table of contents indicates changes.
3. When the issue of a section changes, replace the old issue with the attached new one.
4. In the case of addendums, turn to the affected section and follow the instructions on the first page of the attached addendum.
5. Replace the old table of contents with this new one.

<u>Equipment</u>	<u>Title</u>	<u>Section</u>	<u>Issue</u>
Keyboard	Adjustments	574-171-700TC	3*
Typing Unit	Adjustments	574-172-700TC	4*
Tape Reader	Adjustments	574-174-700TC	3*
Tape Punch	Adjustments	574-175-700TC	3*
Cover	Adjustments	574-176-700TC	1

