

43 TELEPRINTER 5-LEVEL PAPER TAPE MOTOR AREA

DISASSEMBLY/REASSEMBLY

1. GENERAL

1.01 This section covers disassembly/reassembly procedures for the 43 Teleprinter 5-Level Paper Tape Motor Area.

1.02 Whenever this section is reissued, the reason will be listed in this paragraph.

1.03 The extent of the disassembly procedure is limited to that which is required for correction of troubles or replacement of parts in field locations. When removing the motor follow the removal procedure and note sequence of removal to enable proper reassembly. For reassembly, reverse the procedure except where different instructions are given. Do not force or pry parts in the process of removal.

1.04 Reference in the procedure to left or right, up or down and top or bottom, etc, refer to the unit in its normal operating position.

1.05 When ordering replaceable parts or components, unless otherwise specified, prefix each part number with the letters "TP" (ie, TP410055).

1.06 Disassembly of motor unit parts will require removal of the punch and reader module from the set housing. Refer to 43 Teleprinter 5-Level Paper Tape Unit Disassembly/Reassembly, Section 574-504-720.

2. TOOLS REQUIRED

2.01 The following tools may be required when performing the motor disassembly/reassembly procedures. Most of these items should normally be present in standard maintenance tool kits. See Section 570-005-800 for a complete listing of various hand tools available for maintaining Teletype Corporation equipment.

<u>Part No.</u>	<u>Tools</u>
89954	Wrench, Assembly 1/4"
100982	Screwdriver w/Clip, 1/4", 6" Blade
104457	Wrench, Hex Key 1/16"
124682	Wrench, Hex Key 1/16"
129534	Wrench, 3/16 x 1/4 Open End
129536	Wrench, 7/16 x 1/2 Open End
152835	Wrench, 5/16 x 3/8 Open End
159841	Wrench, Hex Key (0.093)
325991	Handle (Terminal Insertion and Removal Tool)
325992	Removal Bit (Male)
325993	Removal Bit (Female)
325994	Insertion Bit (0.020 to 0.024 Gauge)
325995	Insertion Bit (18 Gauge)

3. DISASSEMBLY/REASSEMBLY

Motor

To remove the motor:

① Remove punch and reader assembly. Perform Section 574-504-720, 3.02.

Note: See Section 574-507-800 for parts location.

