

28 REPERFORATOR-TRANSMITTER UNIT

LUBRICATION

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1. GENERAL

1.01 This section contains the lubrication procedures for the 28 reperforator-transmitter unit. This section, together with the general lubrication section and associated sections, provides the complete lubrication for the 28 reperforator-transmitter unit.

1.02 The lubrication symbols used herein are the same as those in the general section. However, the symbol O is used in this section to mean only one drop of oil. The symbol O2 is used to specify two drops of oil.

1.03 Lubrication of the 28 reperforator-transmitter unit, before it is placed in service, should be governed by the principles given in the preparation of teletypewriter apparatus for installation section. After a few weeks in service, the unit should ordinarily be relubricated to make sure that all lubrication points receive lubricant. Thereafter, unless otherwise specified by the local regulations, the recommended lubrication intervals given in the individual sections for the components of the reperforator-transmitter unit may be used as a guide for use under normal operating conditions.

2. LUBRICATION DETAILS.

A. Nontyping Reperforator of a 28 Reperforator-Transmitter Unit So Equipped

2.01 Refer to the section covering 28 single magnet nontyping reperforator lubrication.

B. Typing Reperforator of a 28 Reperforator-Transmitter Unit So Equipped

2.02 Refer to the section covering 28 single magnet typing reperforator lubrication.

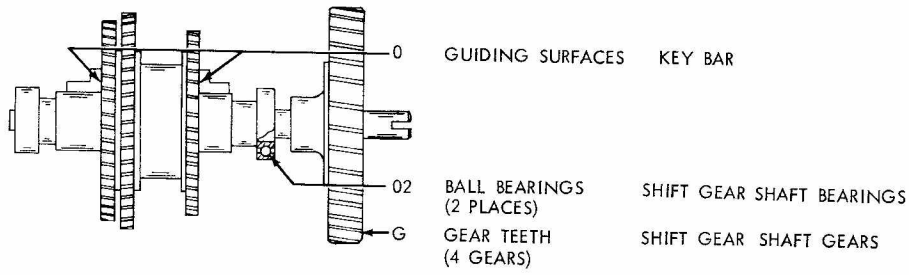
C. Transmitter-Distributor of a 28 Reperforator-Transmitter Unit

2.03 Refer to the section covering 28 transmitter-distributor unit lubrication.

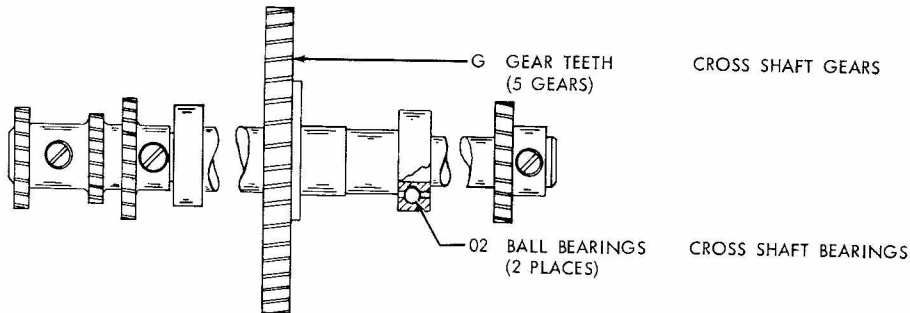
D. Gears and Tape-winding Mechanism of a 28 Reperforator-Transmitter Unit

Note: The following lubrication interval is suggested as a guide for use under normal operating conditions: Lubricate every 500 hours of operation or every six months, whichever occurs first.

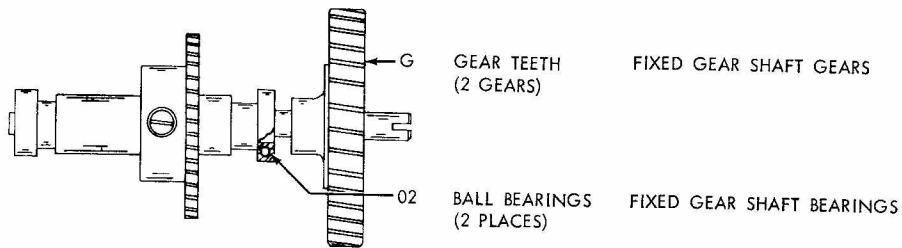
2.04 Shift-gear-shaft Assembly



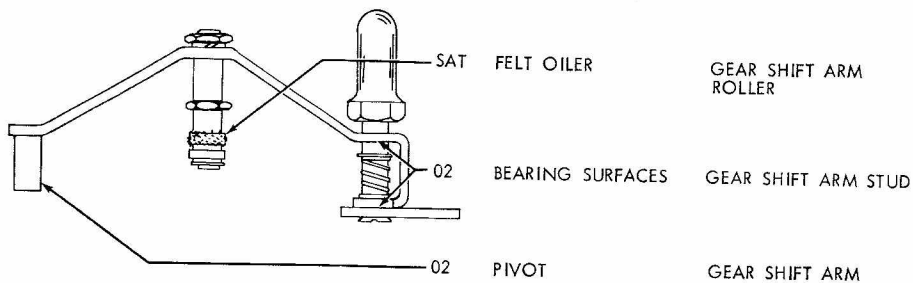
2.05 Cross-shaft Assembly



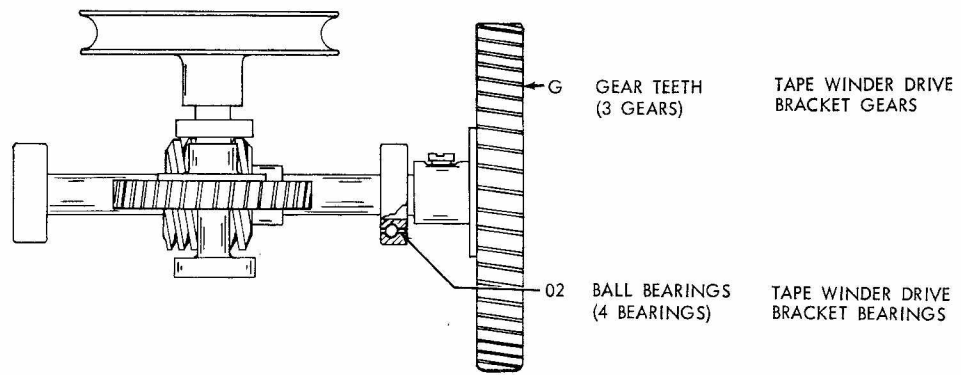
2.06 Fixed-gear Shaft



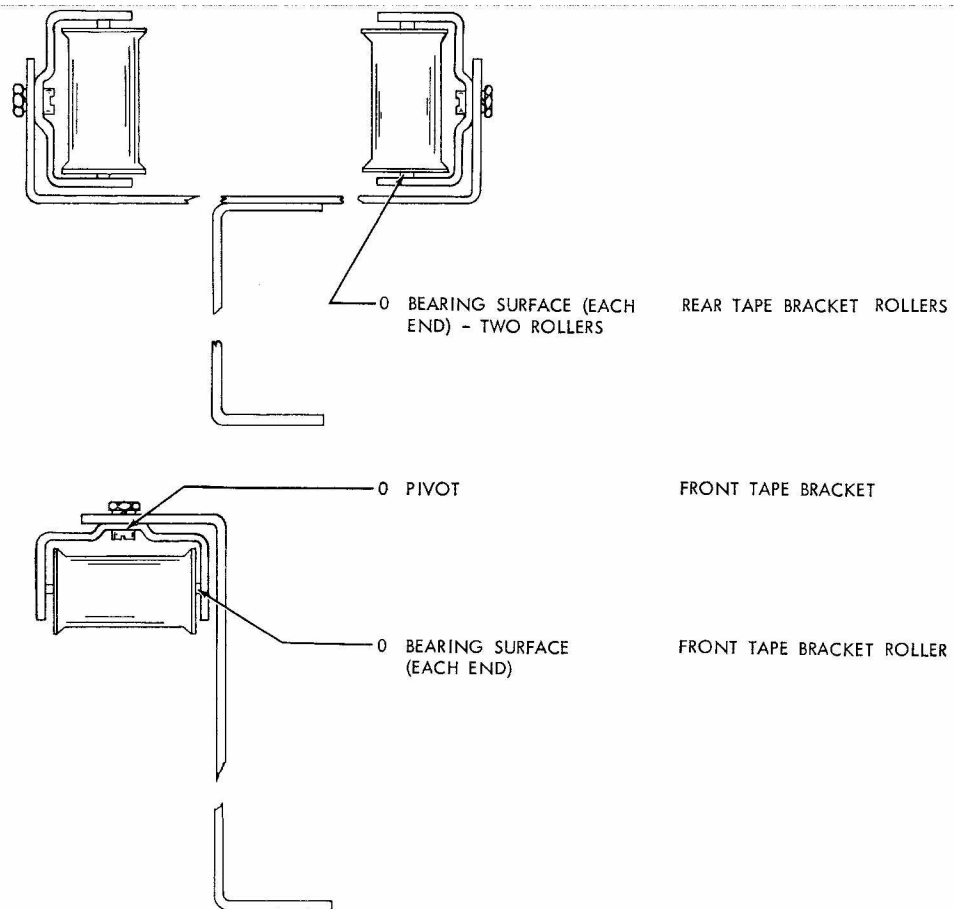
2.07 Gear-shift-arm Assembly



2.08 Tape-winder-drive Bracket



2.09 Tape-bracket Rollers and Shaft



E. Motor of a 28 Reperforator-Transmitter Unit

Note: Lubrication intervals of the motor unit should always be determined by the local regulations.

2.10 Refer to the section covering 28 motor unit lubrication.