

CHANGES IN BULLETIN 138, ISSUE 5
TO MAKE IT APPLICABLE TO THE MODEL 15
PRINTER (WITH COMBINED BASE-KEYBOARD)
FOR SHIPBOARD USE

The Model 15 printer (with combined base-keyboard) for shipboard use is equipped with parts designed to permit operation while tilted at any angle not exceeding 45 degrees. With the following modifications, the standard Model 15 printer adjustments found in Bulletin 138 and the following correction sheets apply:

EE-358, EE-474, EE-524, EE-534, EE-556, EE-562, EE-580, EE-583,
EE-594, and EE-625

PAGE 40

Under "CARRIAGE RETURN SPRING DRUM ADJUSTMENT" the spring tension should be "5-3/4 to 6-1/4 lbs." instead of "3-3/4 to 4-1/4 lbs."

PAGE 38

Under "DASHPOT LEVER SPRING TENSION" the spring tension should be "13 to 19 ozs." instead of "18 to 24 ozs."

PAGE 47

Under "DASHPOT VENT SCREW ADJUSTMENT" add the following as a second and third paragraph:

"Operate the printer from a transmitter distributor at 60 W.P.M. Use a test message tape having short, medium, and full length lines with carriage return and one line-feed perforation between lines. Tilt the printer to the right at angles not exceeding 45 degrees by inserting a block under its left side.

"With the printer set up as described above, the carriage should return from any length of line to its left stop in time to provide proper spacing between the first and second characters. Refine the adjustment of the dashpot vent screw, if necessary, to meet this requirement. Do not, however, open the vent so far as to upset the proper requirement when the printer is in its normal horizontal position."

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