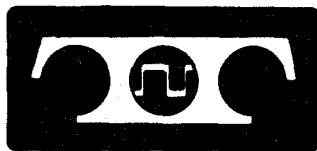


**BULLETIN 1172B**

**28 and 29 NONTYPING  
REPERFORATOR SET (LRPE)**

**PARTS**



**TELETYPE<sup>®</sup>**  
**CORPORATION**

**5555 TOUHY AVENUE, SKOKIE, ILLINOIS**

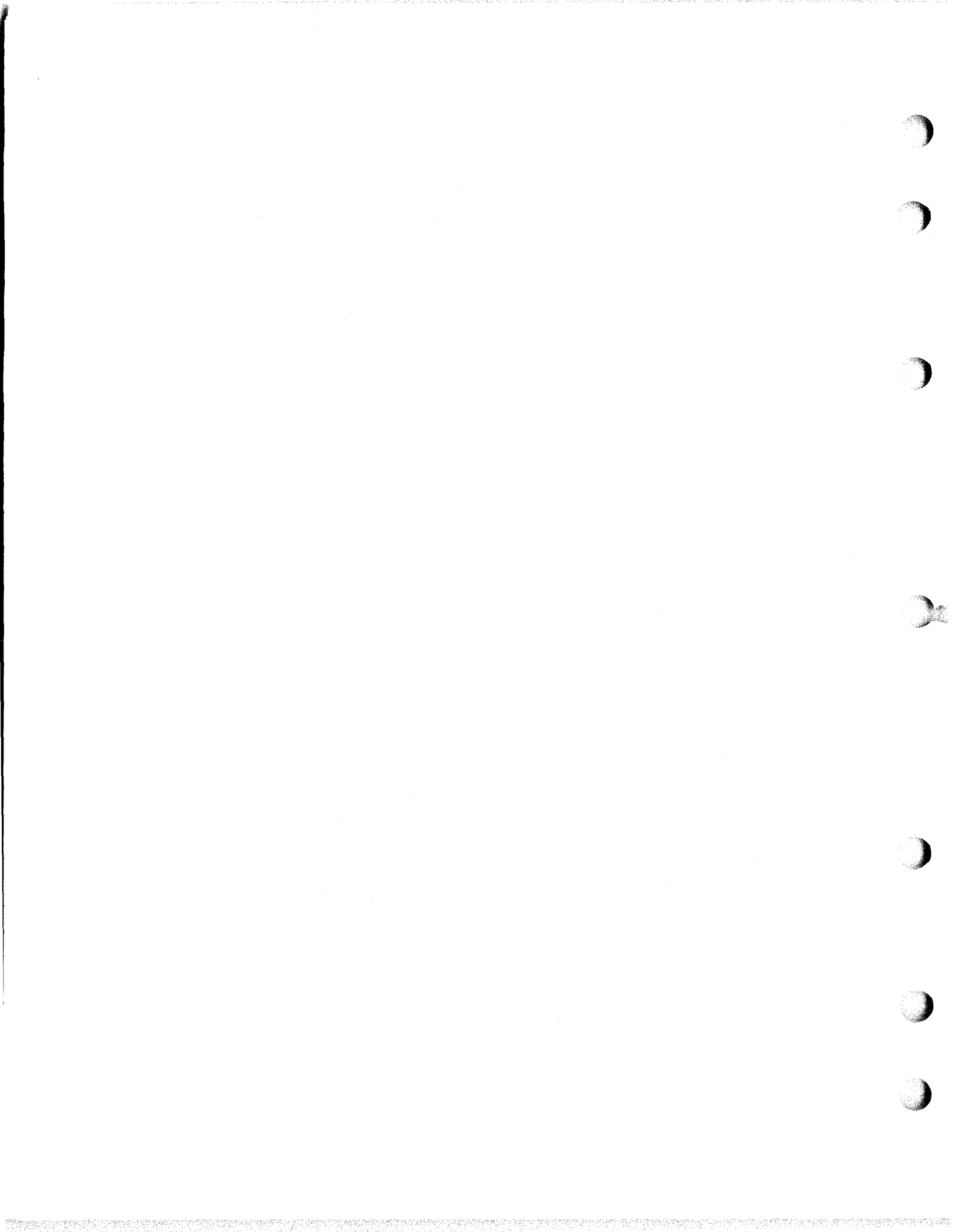


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| 573-123-800TC | 28 Send-Receive Reperforator Keyboard Base (LTRK) and 28 Send-Receive Tape Printer Keyboard Base (LTPK)  | 1     | March 1965    |
| 573-133-801TC | 28 Electrical Service Unit (LESU) for Reperforators  | 2     | October 1967  |
| 573-135-800TC | 28 Receiving-only Reperforator or Tape Printer Cover (LRC), 28 Send-Receive Reperforator or Tape Printer Cover (LSRC) and 28 Reperforator or Tape Printer Table (LT) | *2    | May 1970      |
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NOTE: For motors refer to bulletin 295B

\*Indicates revised sections



28 and 29 NONTYPING REPERFORATOR (LRPE)

PARTS

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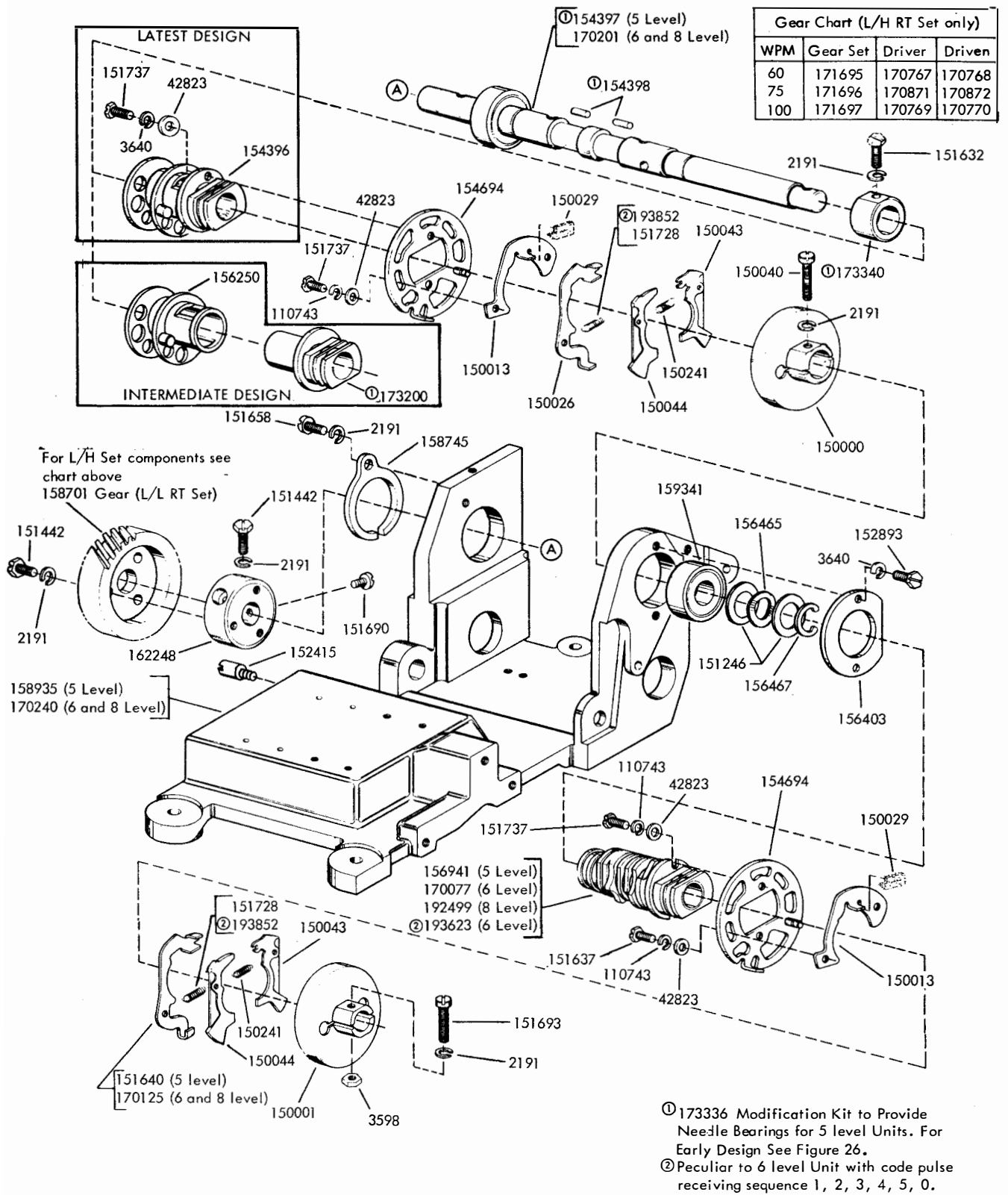


FIGURE 1. SINGLE CYCLE SELECTOR CLUTCH MECHANISM

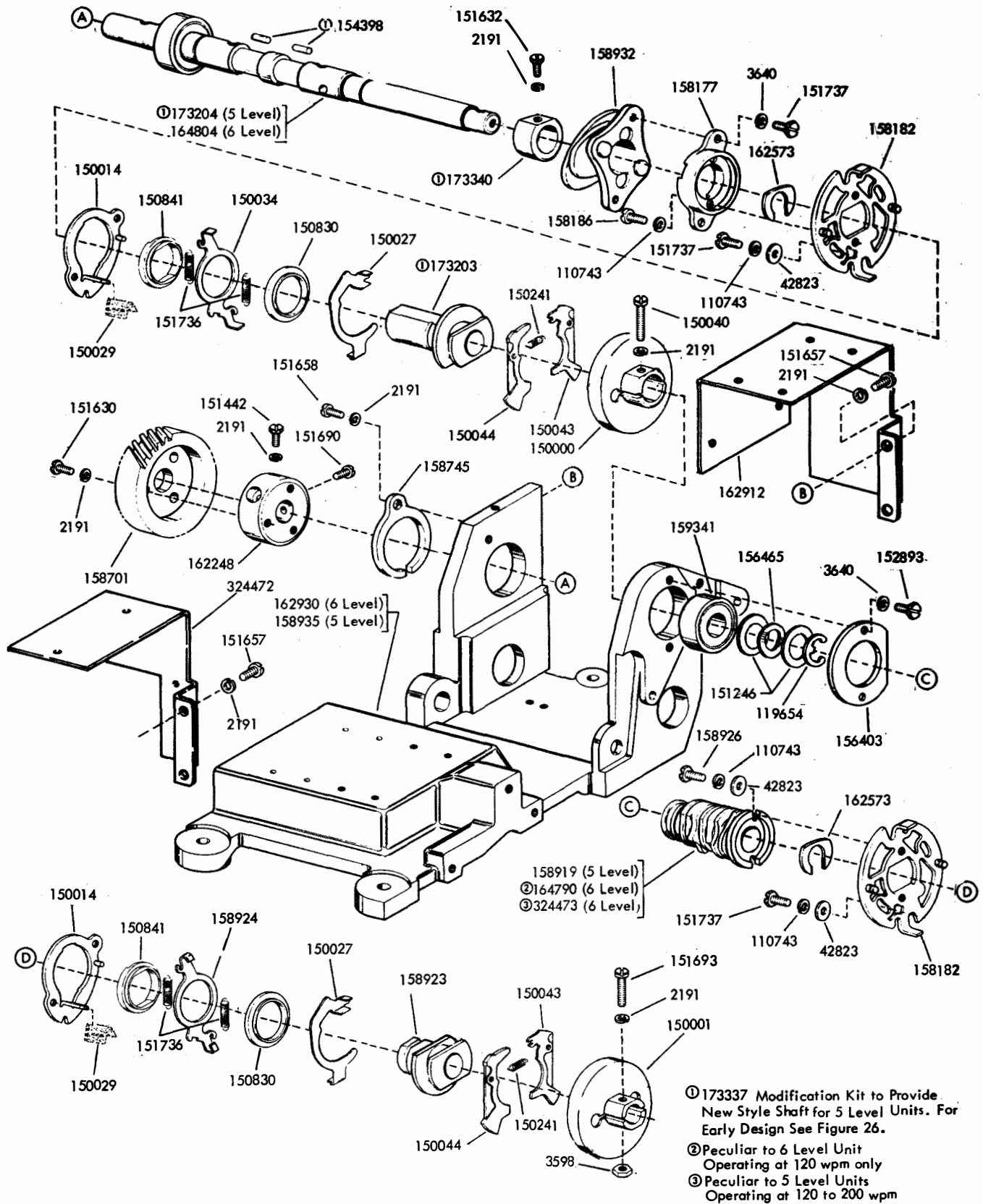


FIGURE 2. TWO CYCLE SELECTOR CLUTCH MECHANISM



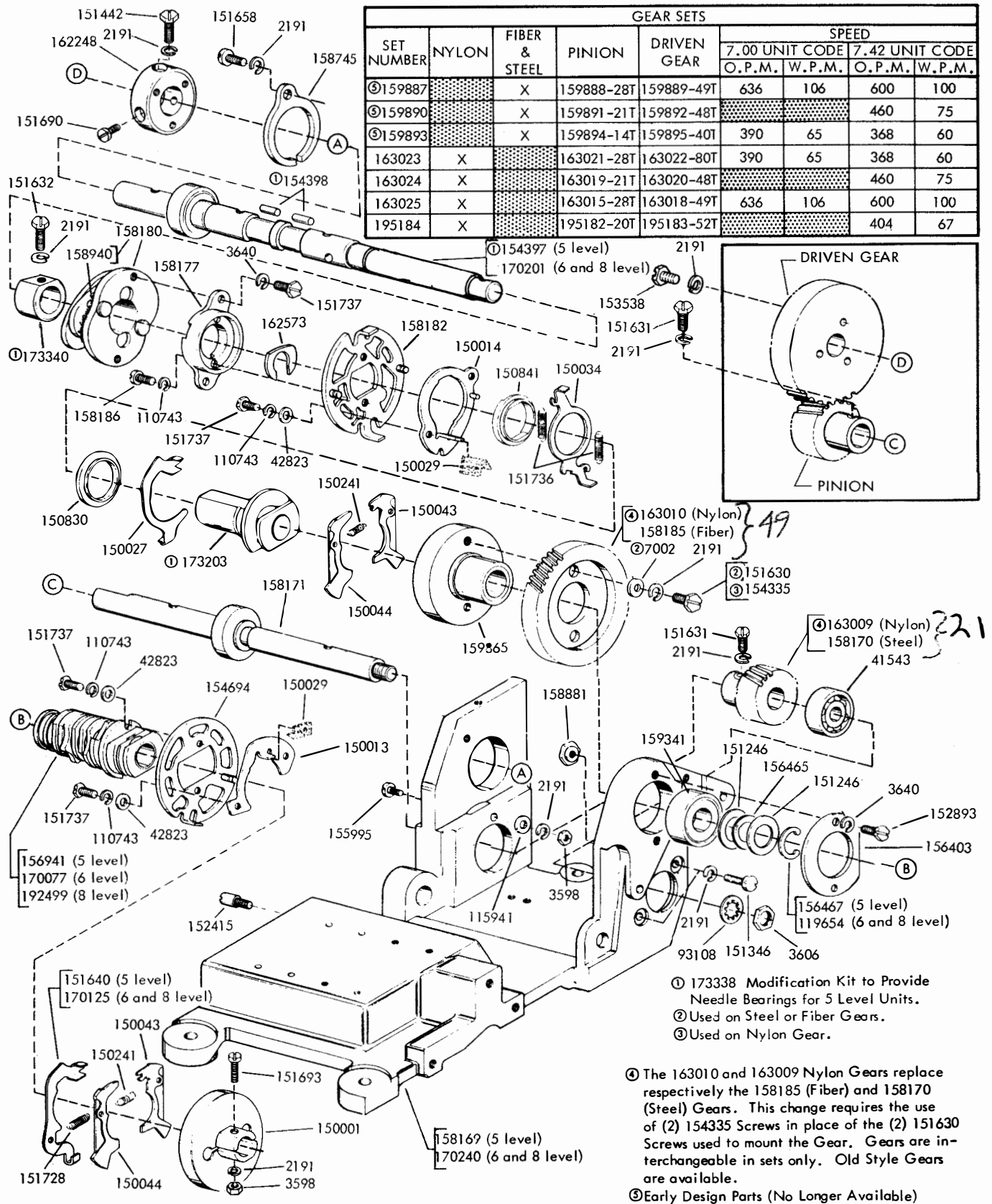


FIGURE 3. DOUBLE SHAFT MECHANISM

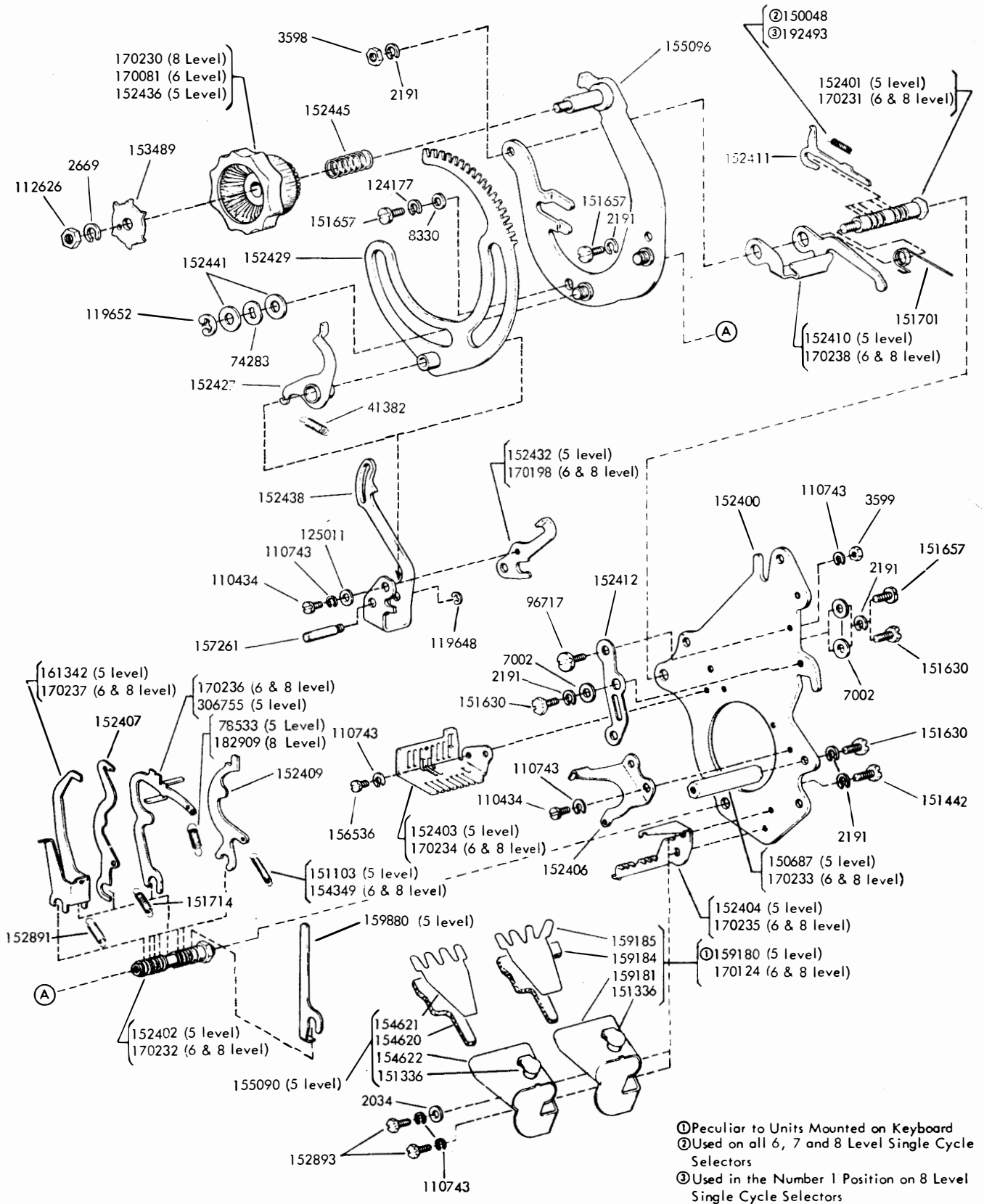
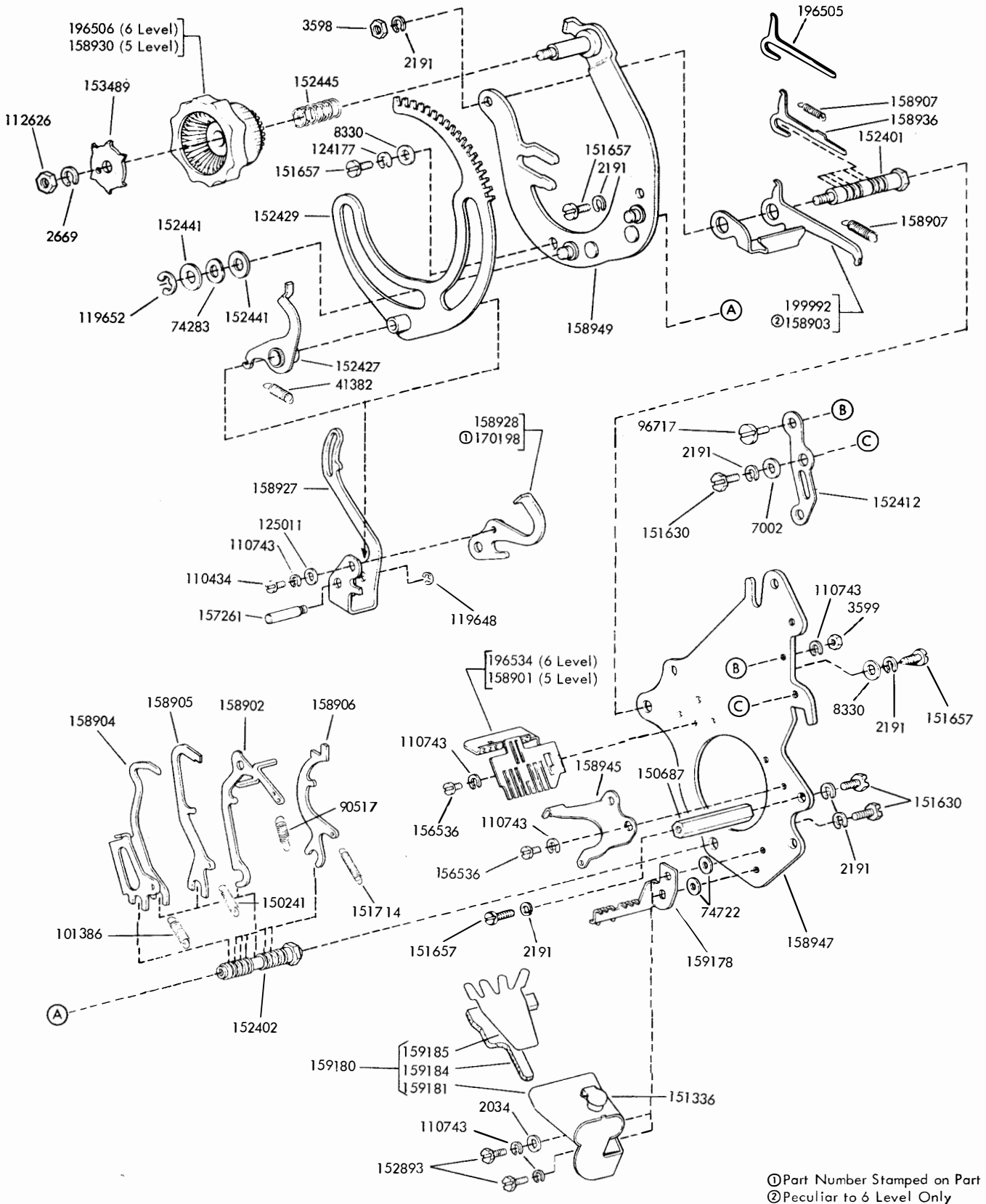
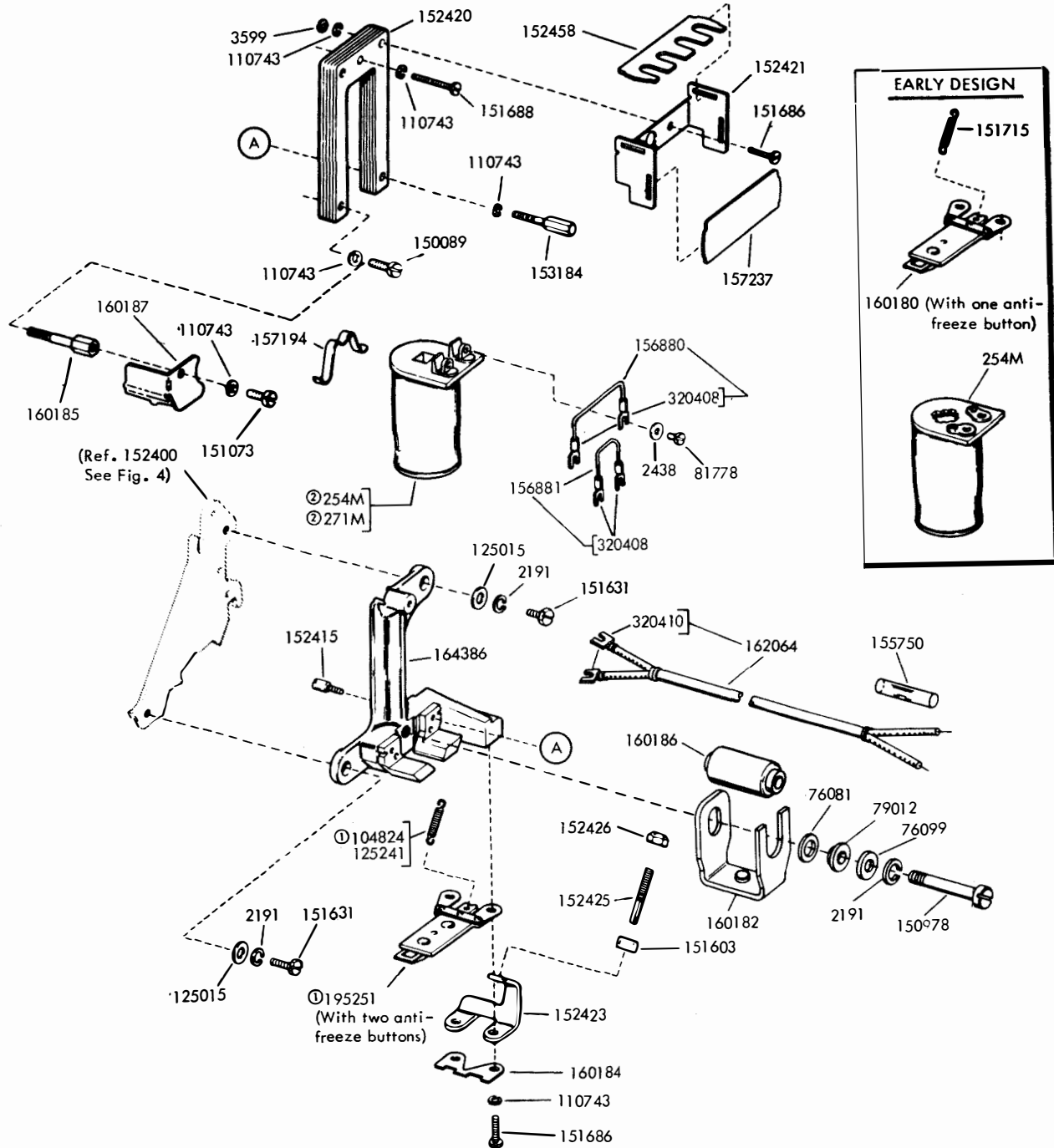


FIGURE 4. SINGLE CYCLE SELECTOR MECHANISM



① Part Number Stamped on Part  
② Peculiar to 6 Level Only

FIGURE 5. TWO CYCLE SELECTOR MECHANISM



① 195634 Modification Kit to provide quick release of the armature. (New and Early design parts are interchangeable in pairs only).  
 ② Part Number Stamped on Bottom

FIGURE 6. SELECTOR MAGNET MECHANISM

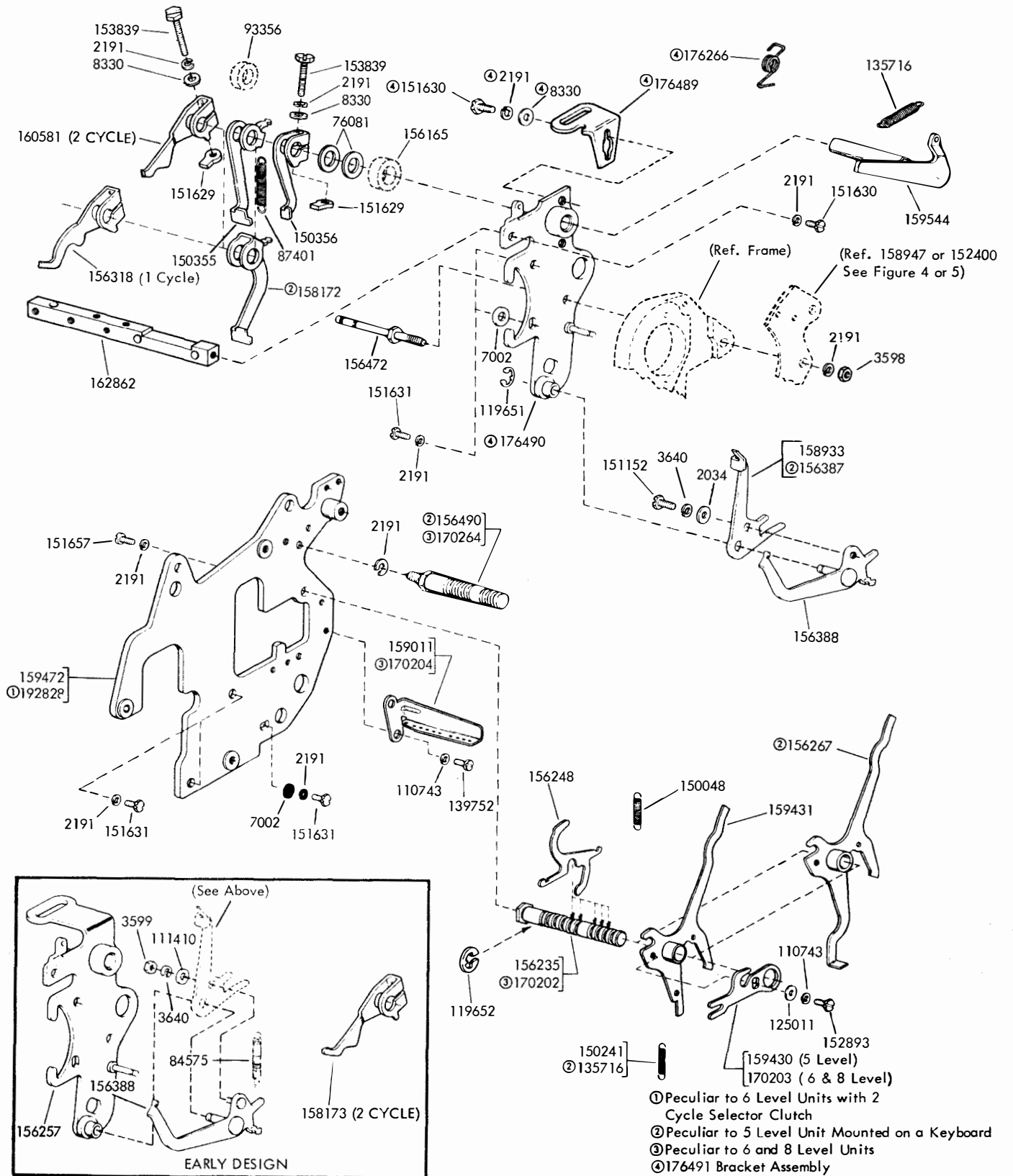
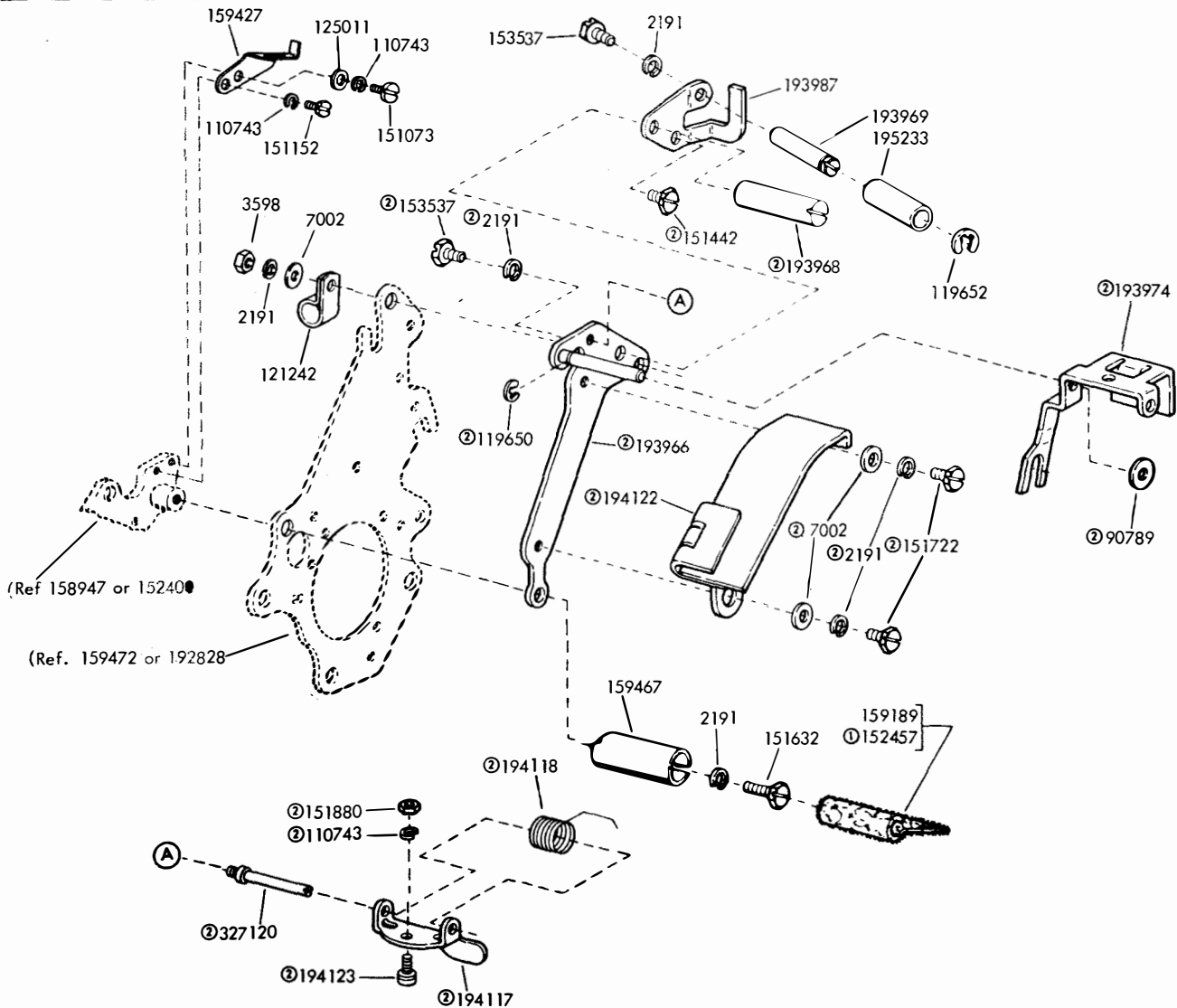
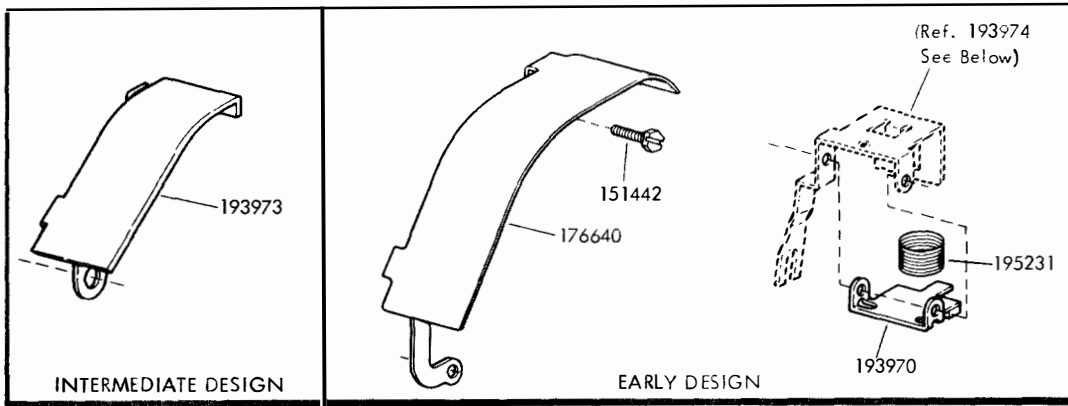


FIGURE 7. MAIN PLATE MECHANISM



① Peculiar to 6 Level Units with 2 Cycle Selector Clutch  
 ② 193993 Modification kit to Maintain Slack Tape - Specification 502475 (Also see Figure 13)

FIGURE 8. MAIN PLATE MECHANISM (Continued)

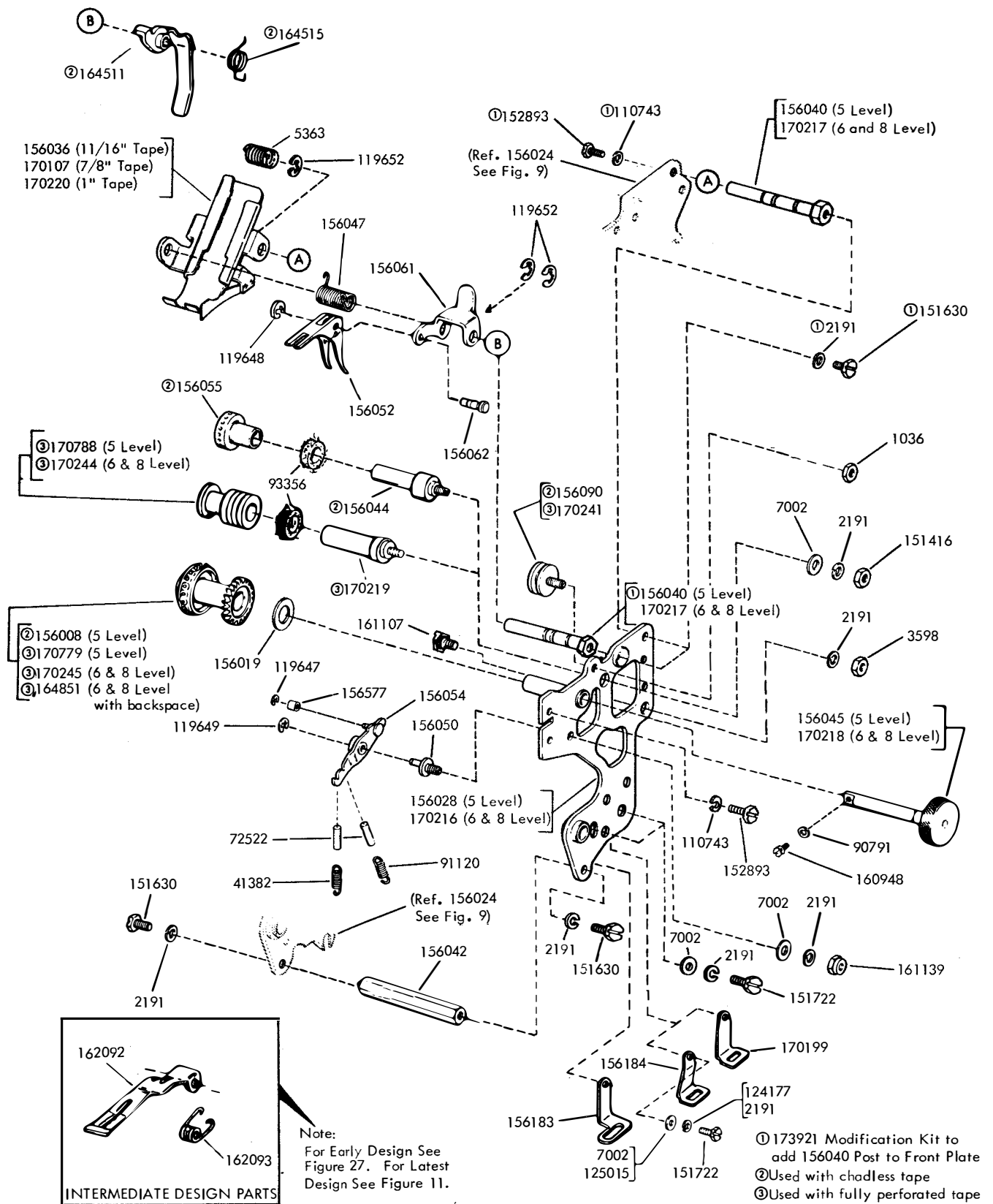
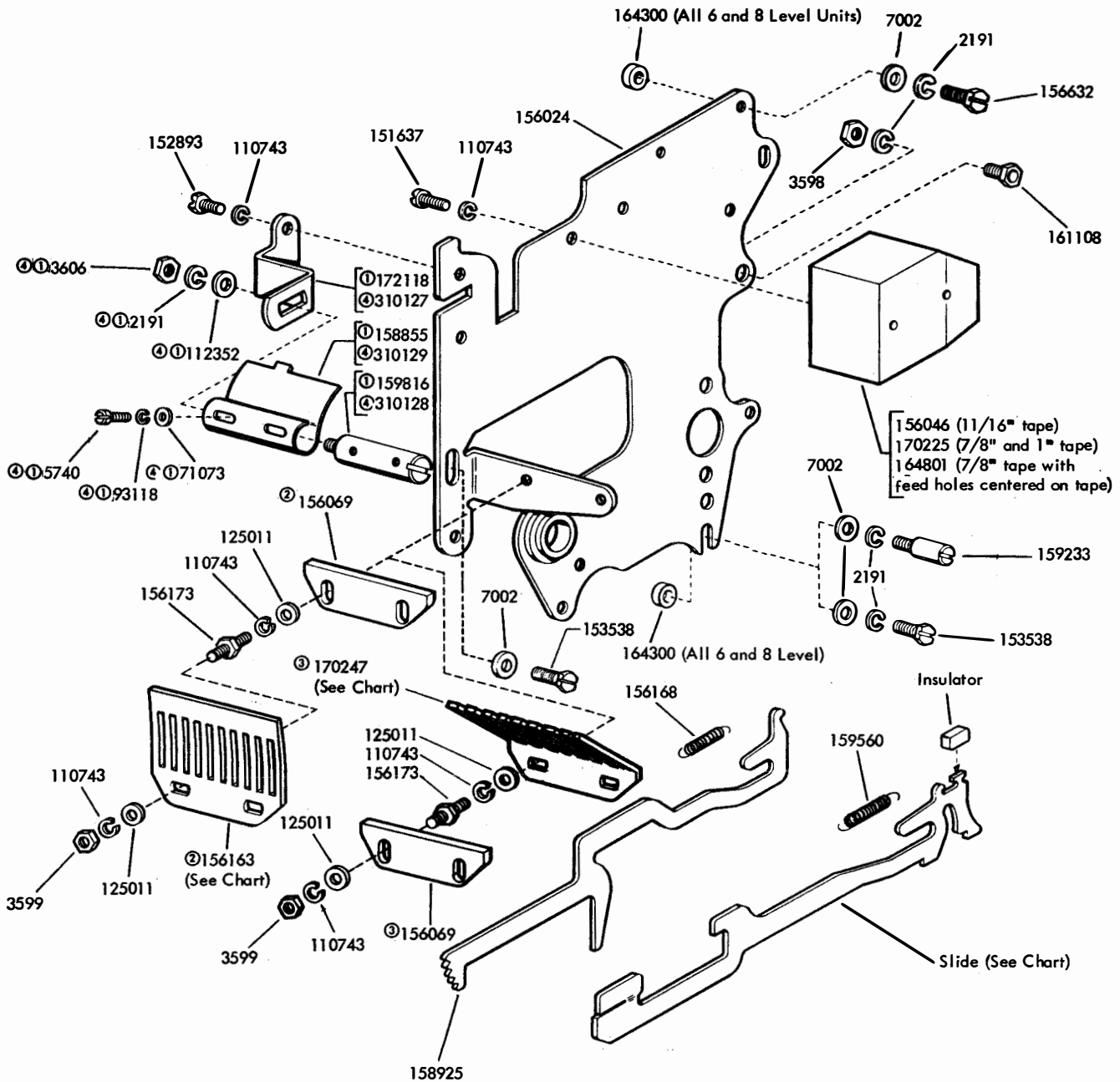


FIGURE 9. FRONT PUNCH PLATE MECHANISM



| SLIDE CHART     |  |                            |
|-----------------|--|----------------------------|
| Slide Type      | Spring retracted Punch Pins                | Power retracted Punch Pins |
| Code Hole Slide | 156089 w/insulator<br>156020 w/o insulator | 170246                     |
| Feed Hole Slide | 170879                                     | 170242                     |
| Slide Guide     | 156163                                     | 170247                     |

- ⓪172112 Tape Depressor Assembly (5 and 6 Level)
- ⓪ Used with Spring Retracted Pins
- ⓪ Used with Power Retracted Pins
- ⓪310132 Tape Depressor Assembly (8 Level)

FIGURE 10. REAR PUNCH PLATE MECHANISM



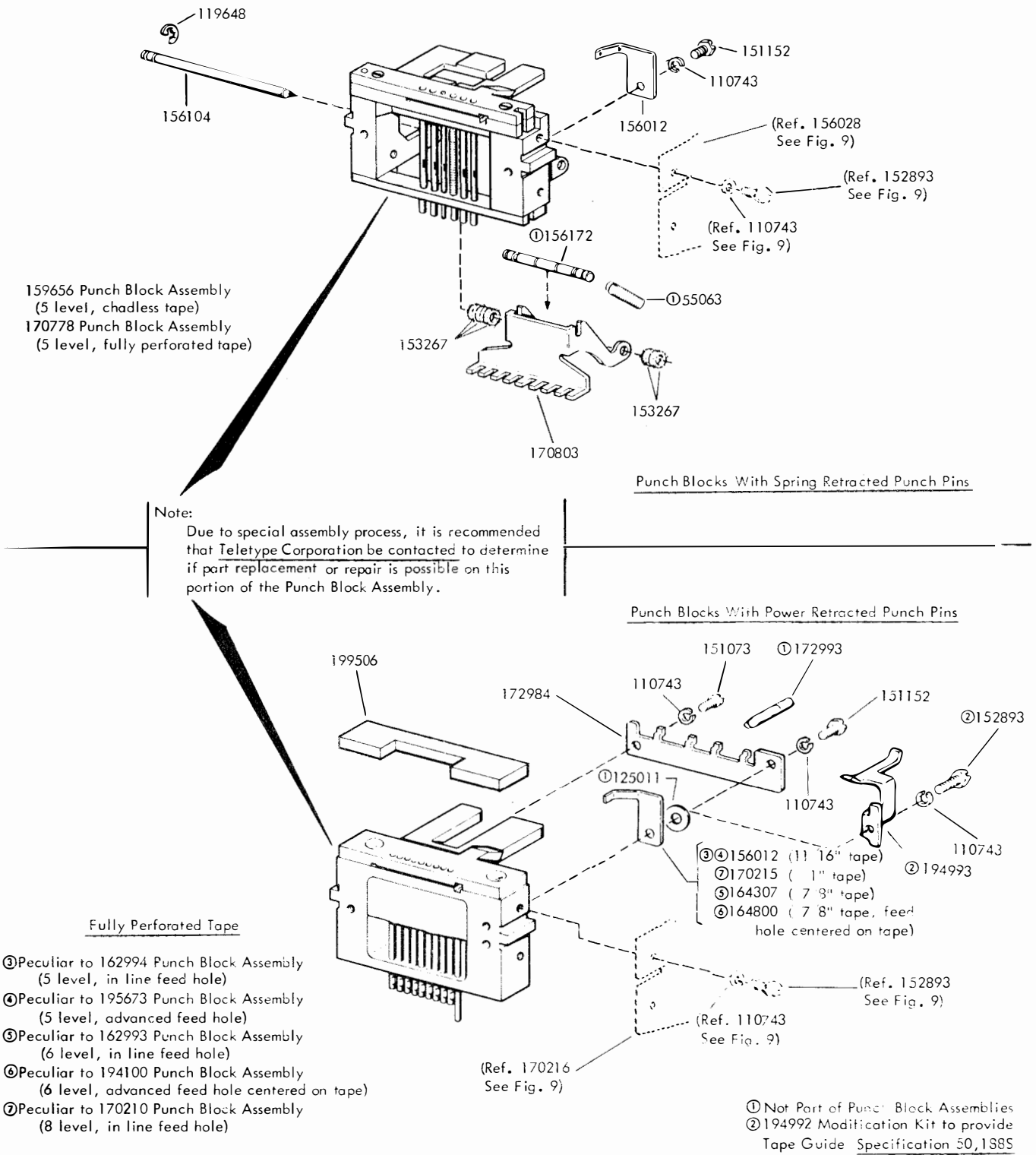


FIGURE 11. PUNCH BLOCK ASSEMBLIES

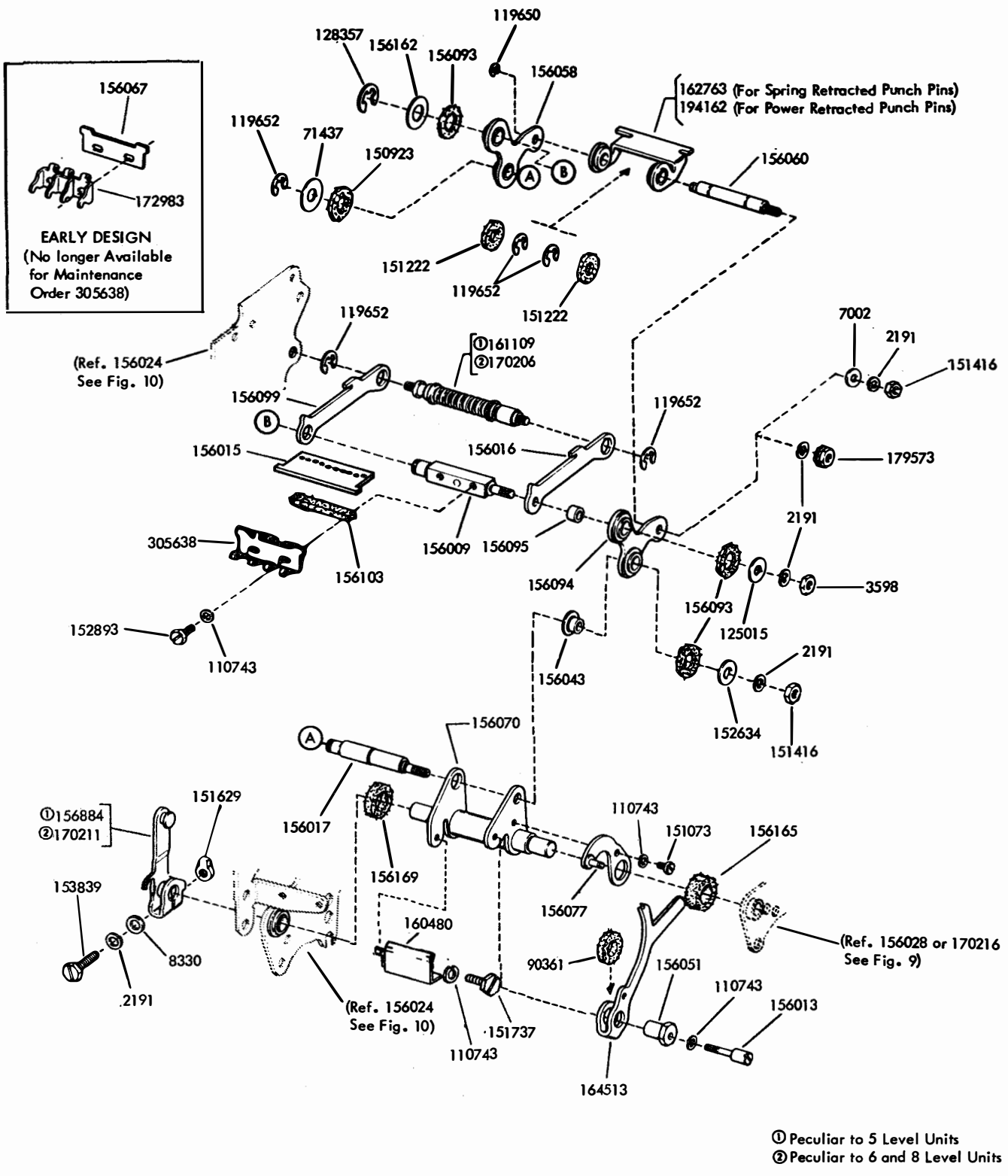


FIGURE 12. PUNCH BAIL MECHANISM

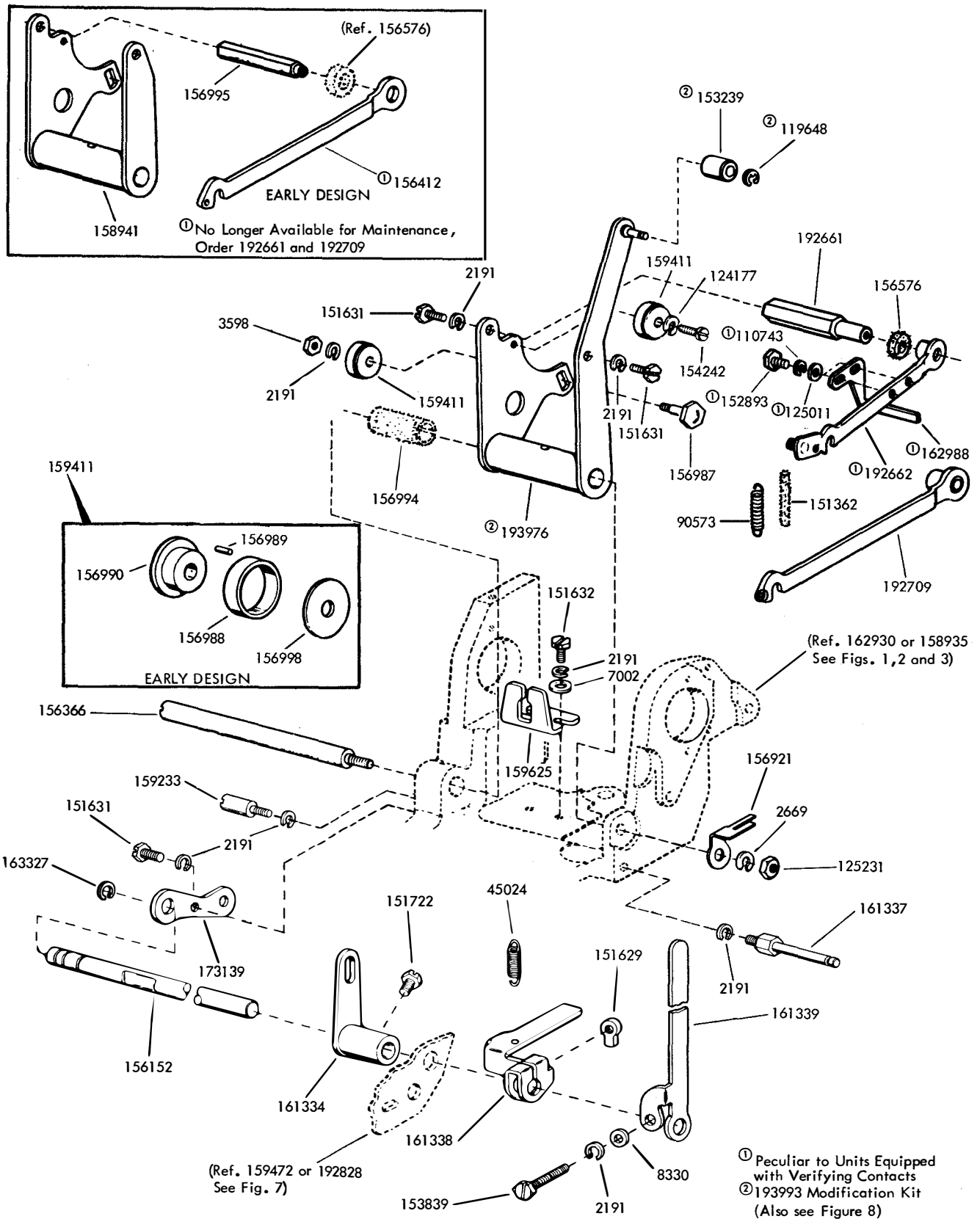
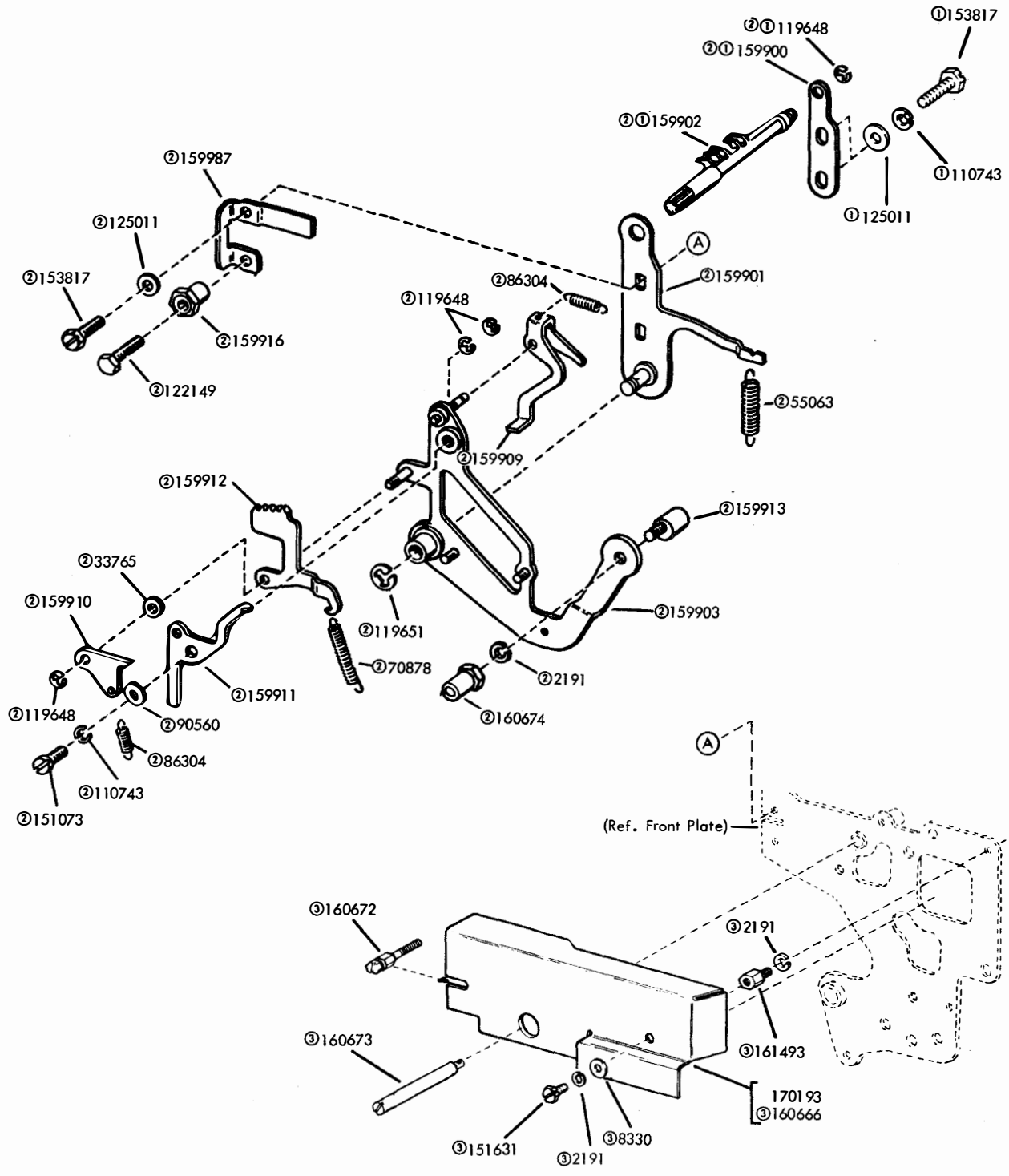


FIGURE 13. ROCKER BAIL MECHANISM



- ① Peculiar to Units Producing Chadless Tape
- ② 159363 Modification Kit to Add Manual Backspace
- ③ 160881 Modification Kit to Add Cover Guard

FIGURE 14. MANUAL BACKSPACE MECHANISM

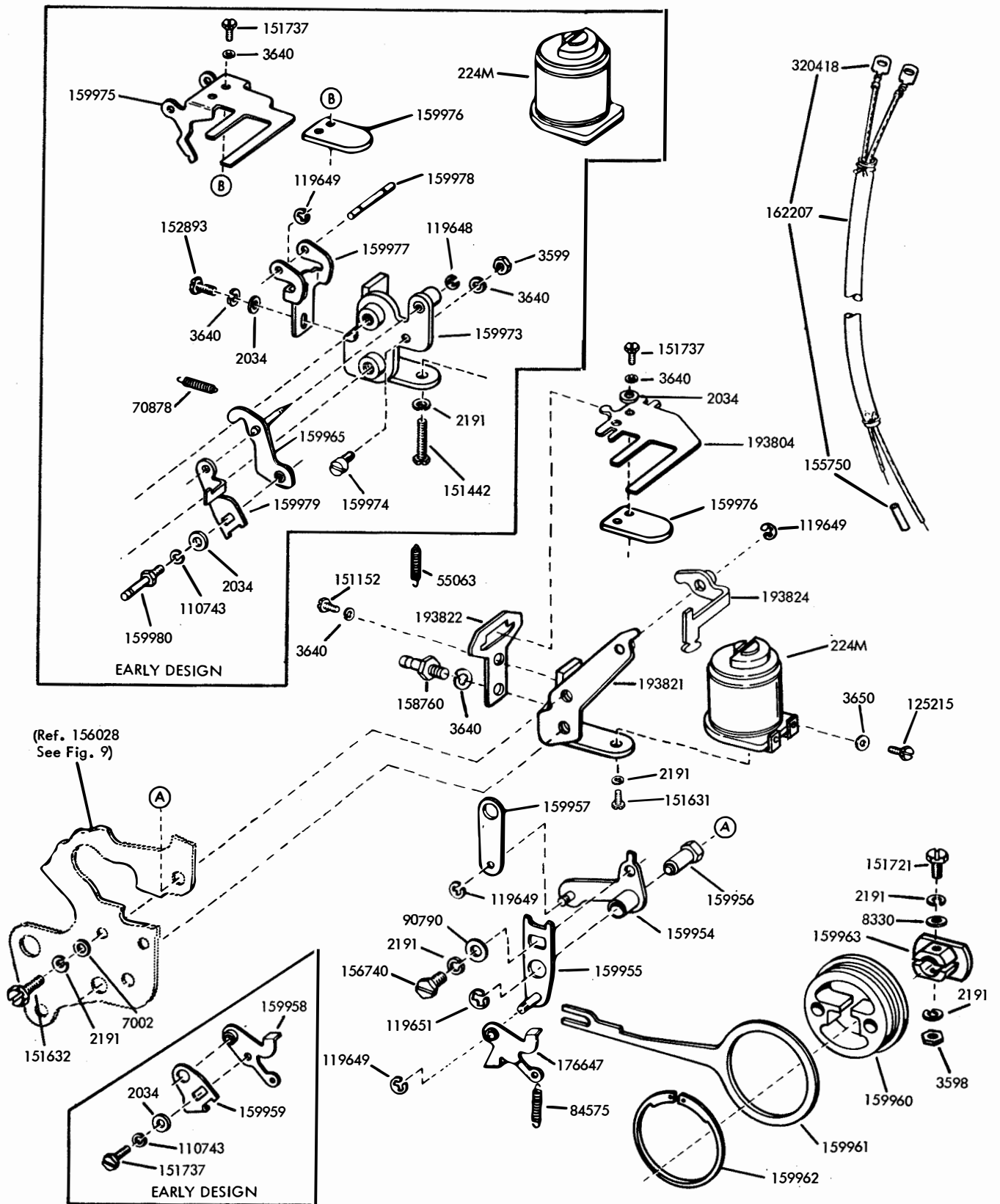
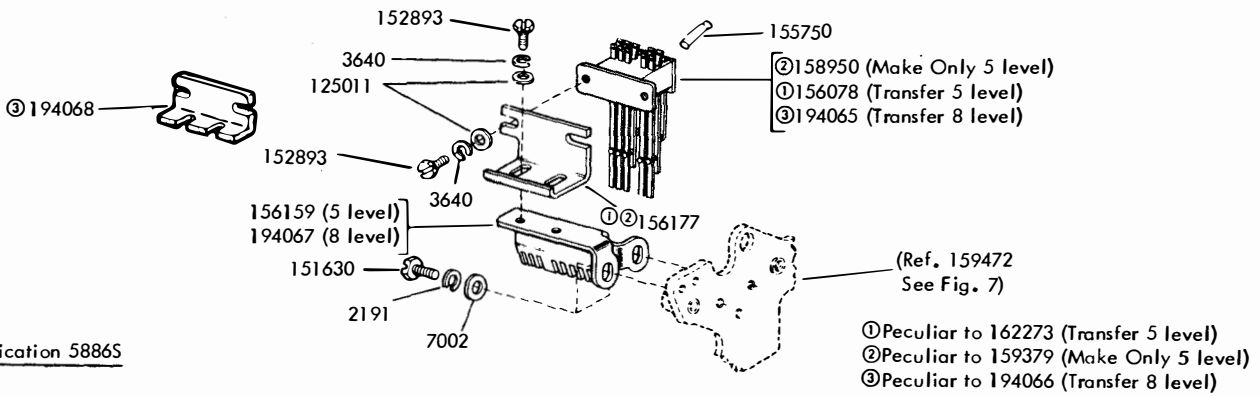
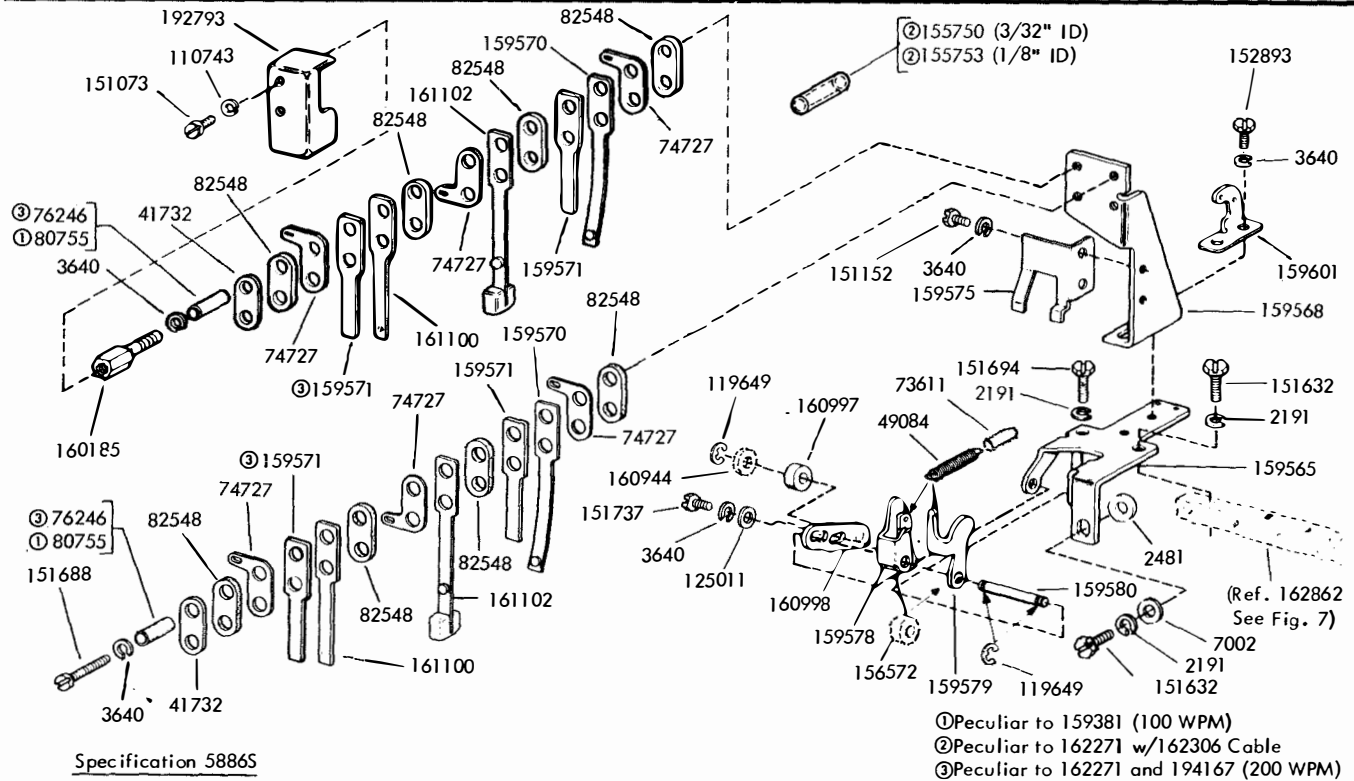


FIGURE 15. 159364 MODIFICATION KIT TO ADD POWER DRIVE TO BACKSPACE MECHANISM



Specification 58865

FIGURE 16. 159379 (MAKE ONLY 5 LEVEL), 162273 (TRANSFER 5 LEVEL) and 194066 (TRANSFER 8 LEVEL) MODIFICATION KITS TO PROVIDE CODE READING CONTACTS



Specification 58865

FIGURE 17. 159381, 162271 AND 194167 MODIFICATION KITS TO PROVIDE AUXILIARY TIMING CONTACTS

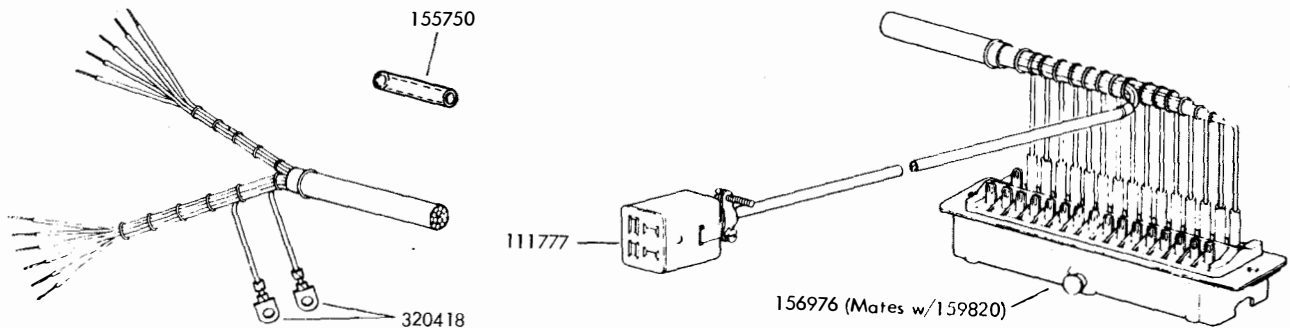
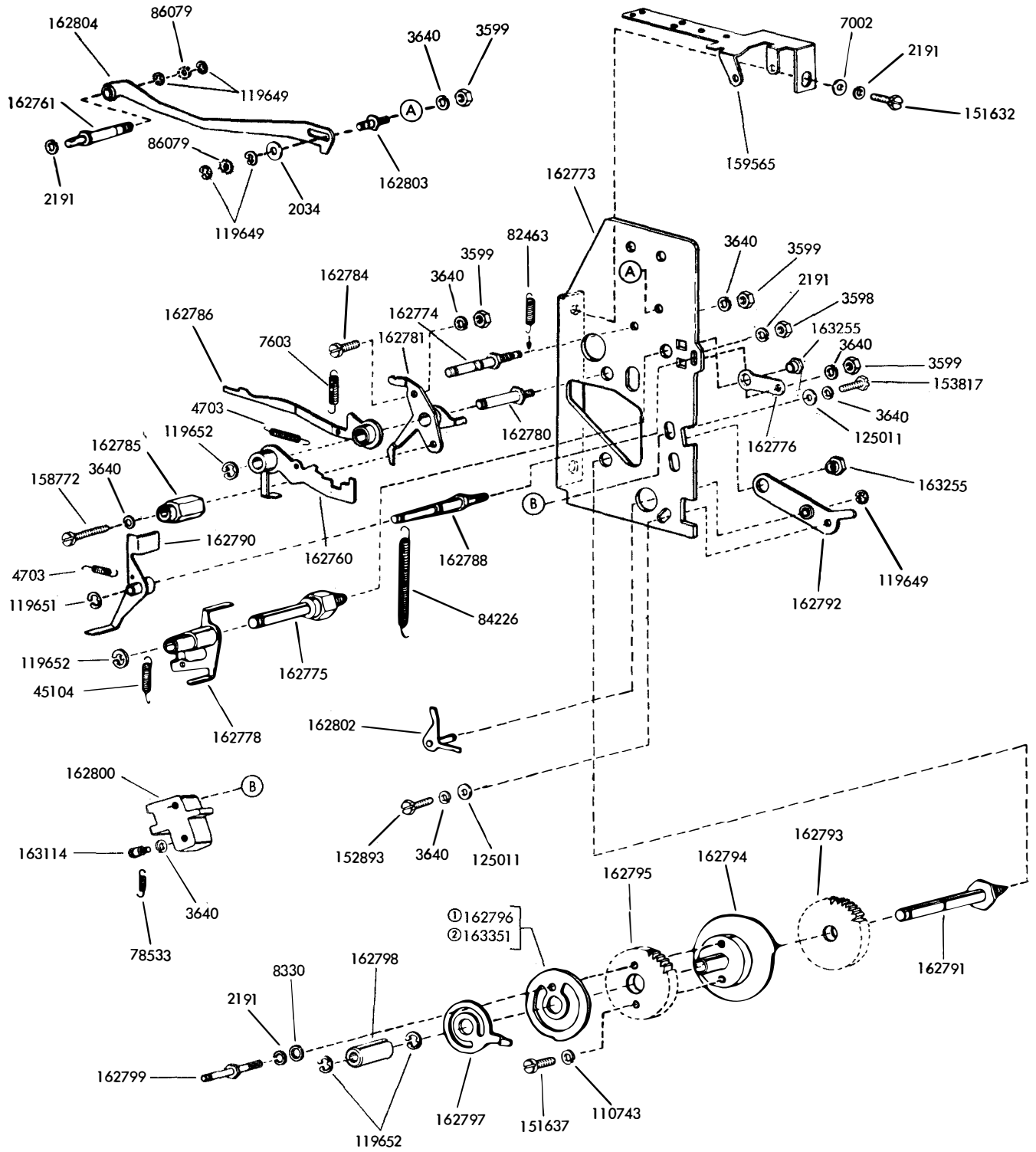


FIGURE 18. 158946 REPERFORATOR TRANSMITTER UNIT CABLE ASSEMBLY



Specification 50,059S and 50,043S

- ① Peculiar to 162379 (4 Second Time Delay at 100 WPM)
- ② Peculiar to 163347 (16 Second Time Delay at 100 WPM)

FIGURE 19. 162379 AND 163347 MODIFICATION KITS TO ADD AUTOMATIC NON-INTERFERING LETTERS TAPE FEED OUT

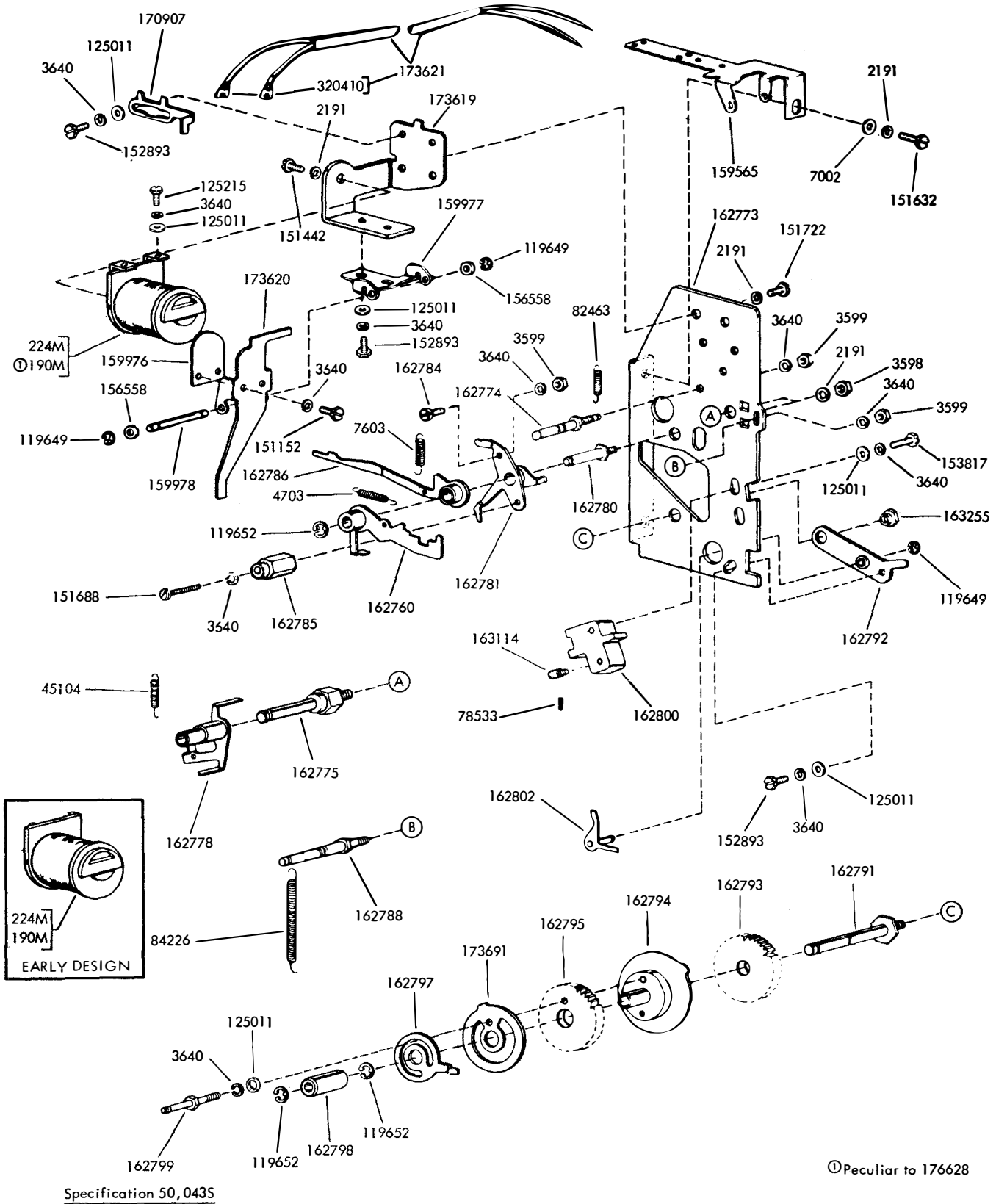
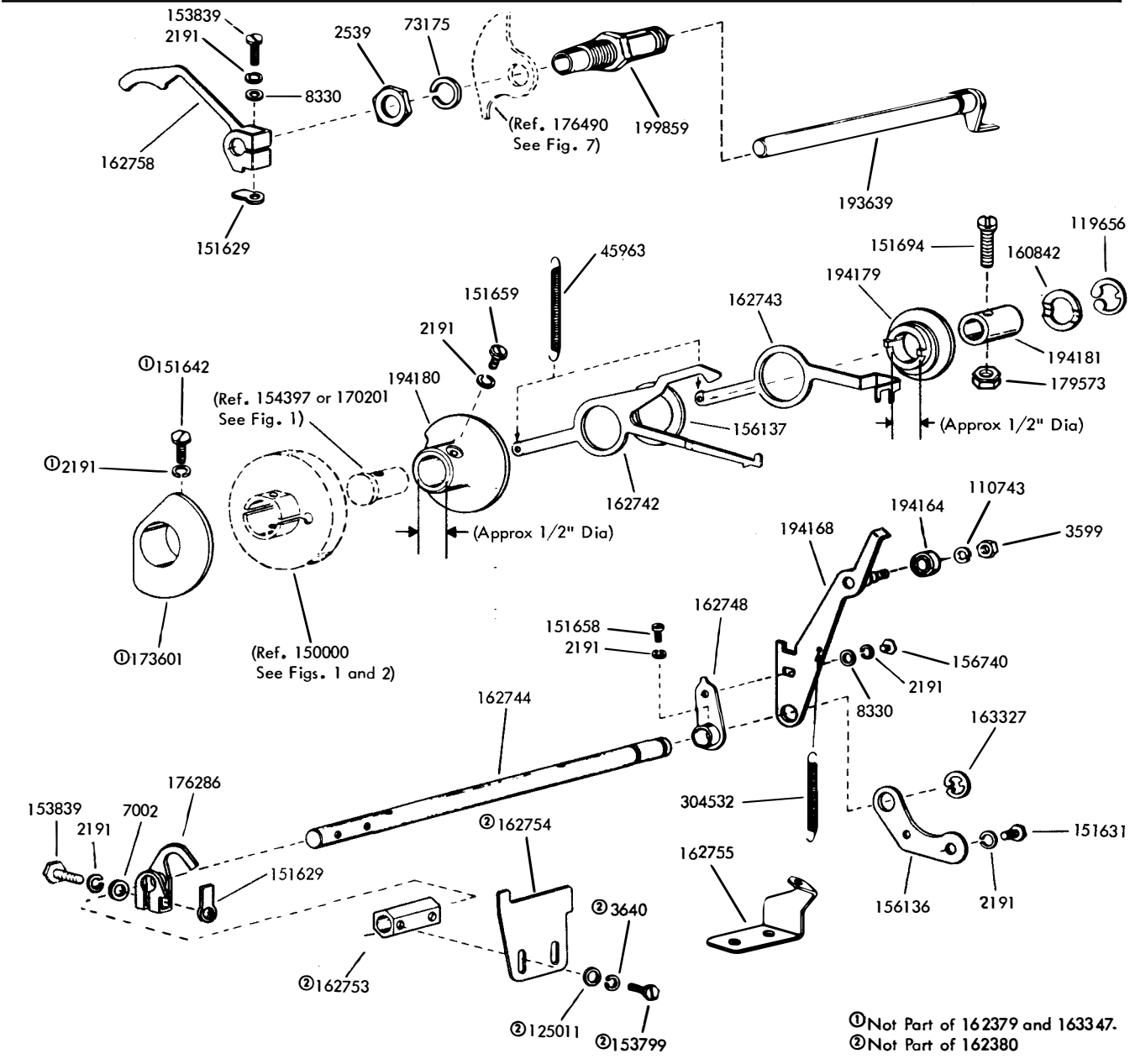
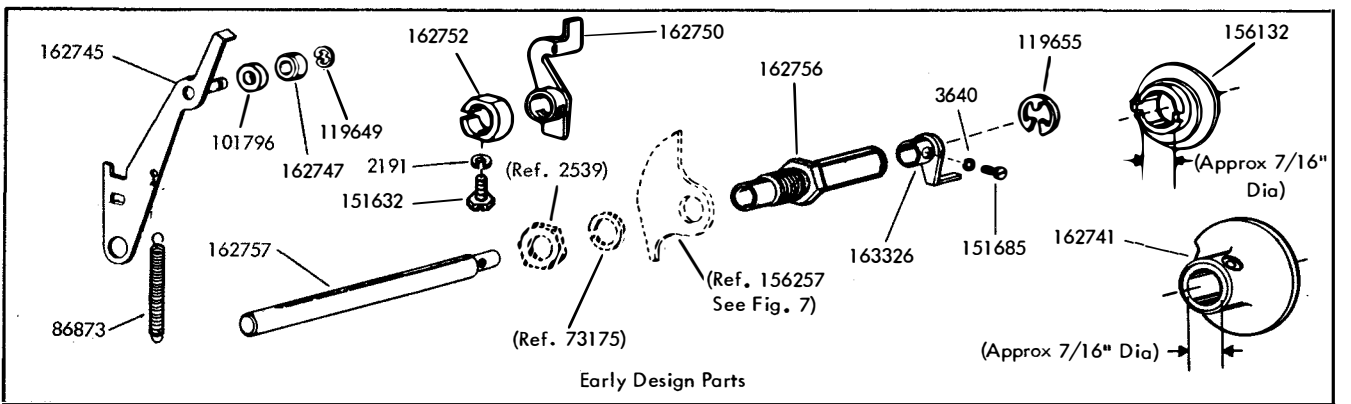


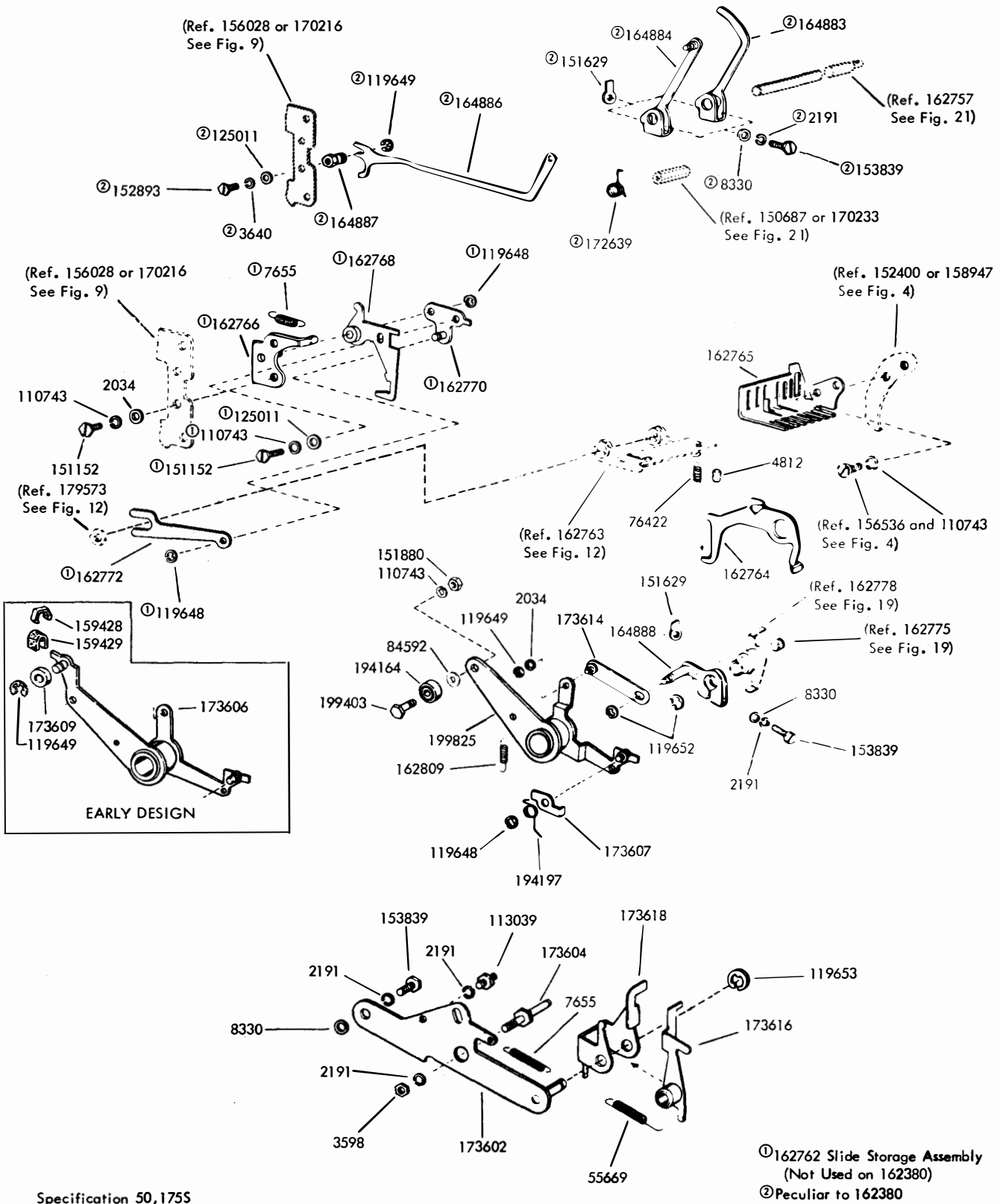
FIGURE 20. 162380 (BLANK), 173443 (LETTERS) AND 176628 (LETTERS) MODIFICATION KITS TO ADD REMOTE CONTROL NON-INTERFERING TAPE FEED OUT





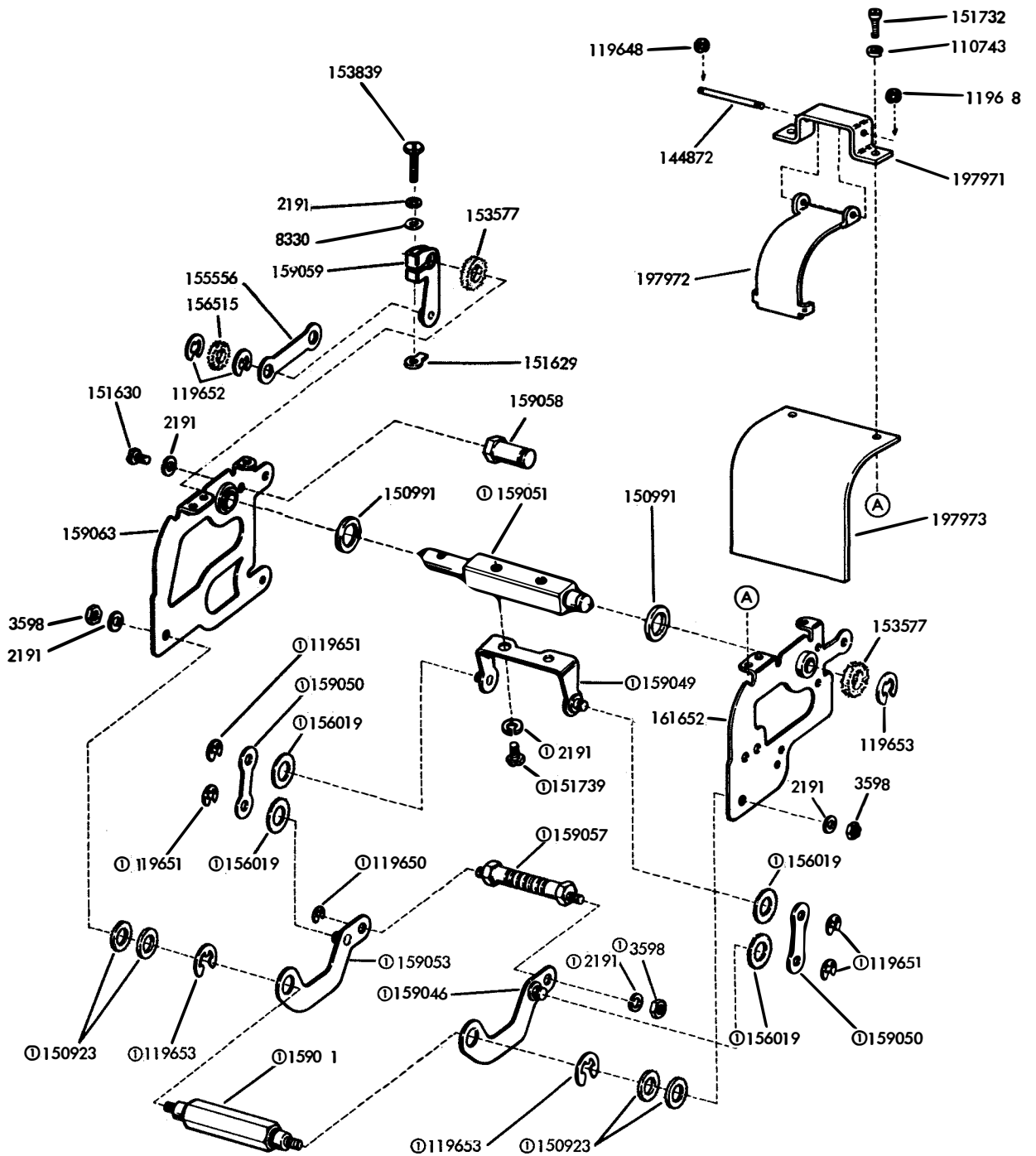
① Not Part of 162379 and 163347.  
 ② Not Part of 162380

FIGURE 21. 162379,163347 (AUTOMATIC LETTERS) AND 162380,173443 AND 176628 (REMOTE CONTROL LETTERS) MODIFICATION KITS TO ADD NON-INTERFERING TAPE FEED OUT



Specification 50,1755

FIGURE 22. 162379,163347 (AUTOMATIC),162380 (BLANK),173443 AND 176628 (REMOTE CONTROL LETTERS) MODIFICATION KITS TO ADD NON-INTERFERING TAPE FEED OUT



Ⓞ159072 Toggle Assembly

FIGURE 23. VERIFIER CONTACT MECHANISM TO VERIFY SIX CHARACTERS AFTER PERFORATION

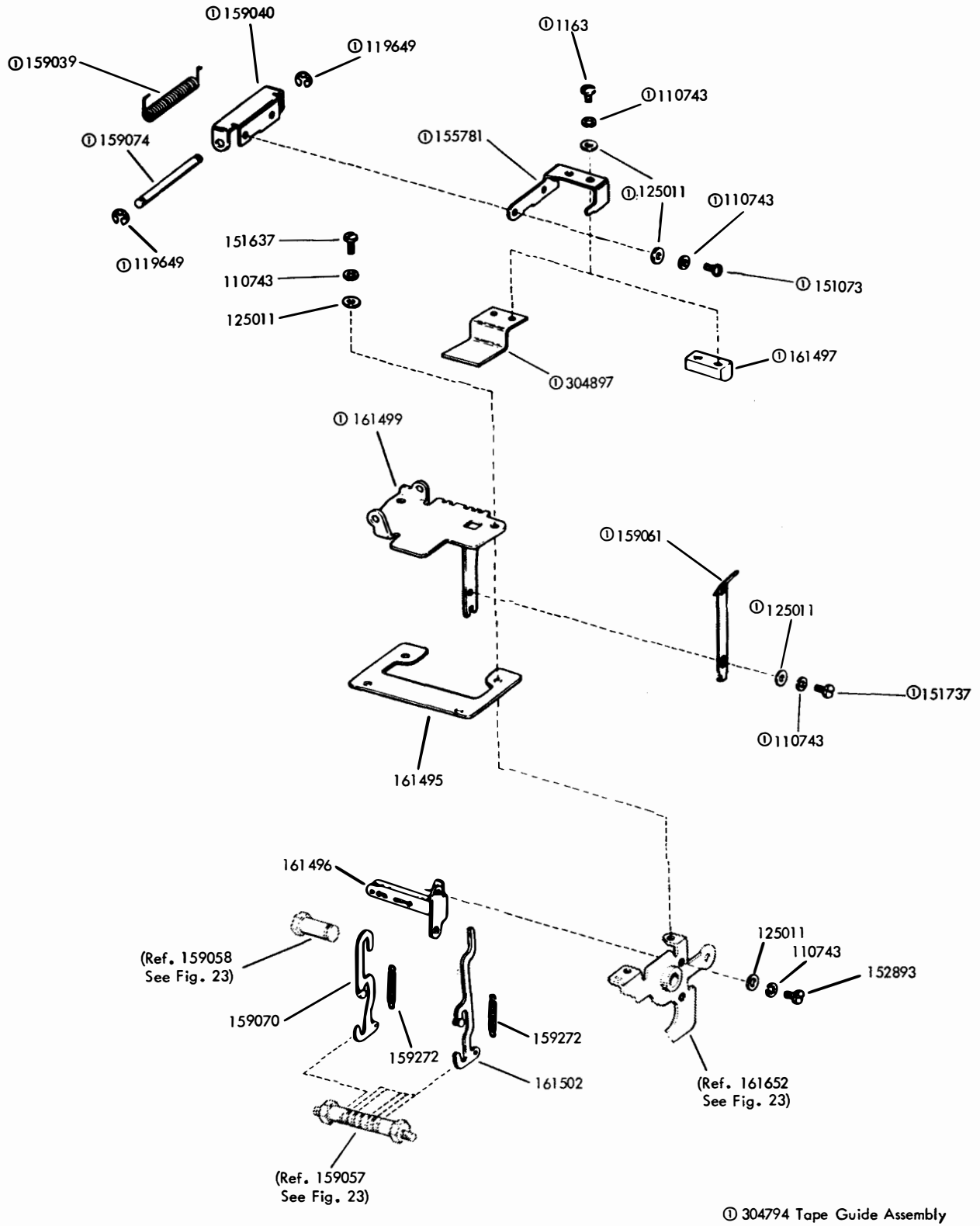


FIGURE 24. VERIFIER CONTACT MECHANISM TO VERIFY SIX CHARACTERS AFTER PERFORATION (continued)

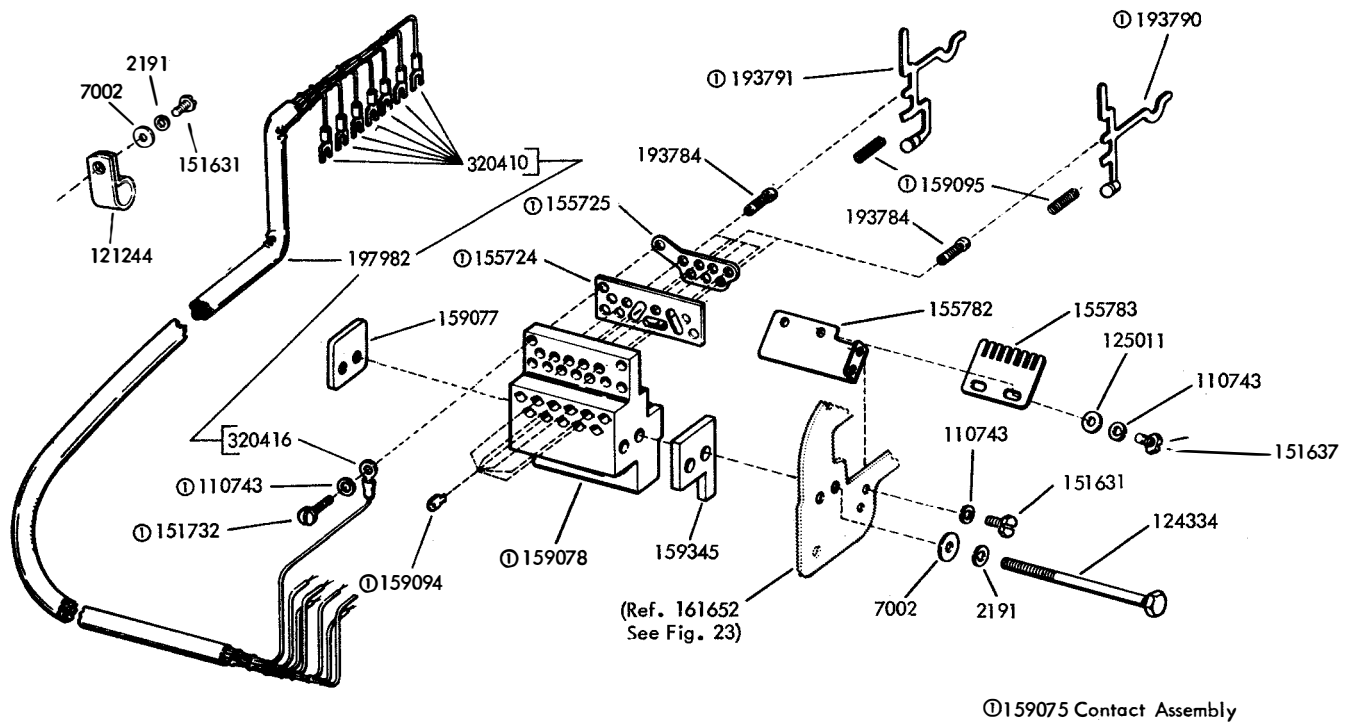


FIGURE 25. VERIFIER CONTACT BLOCK MECHANISM

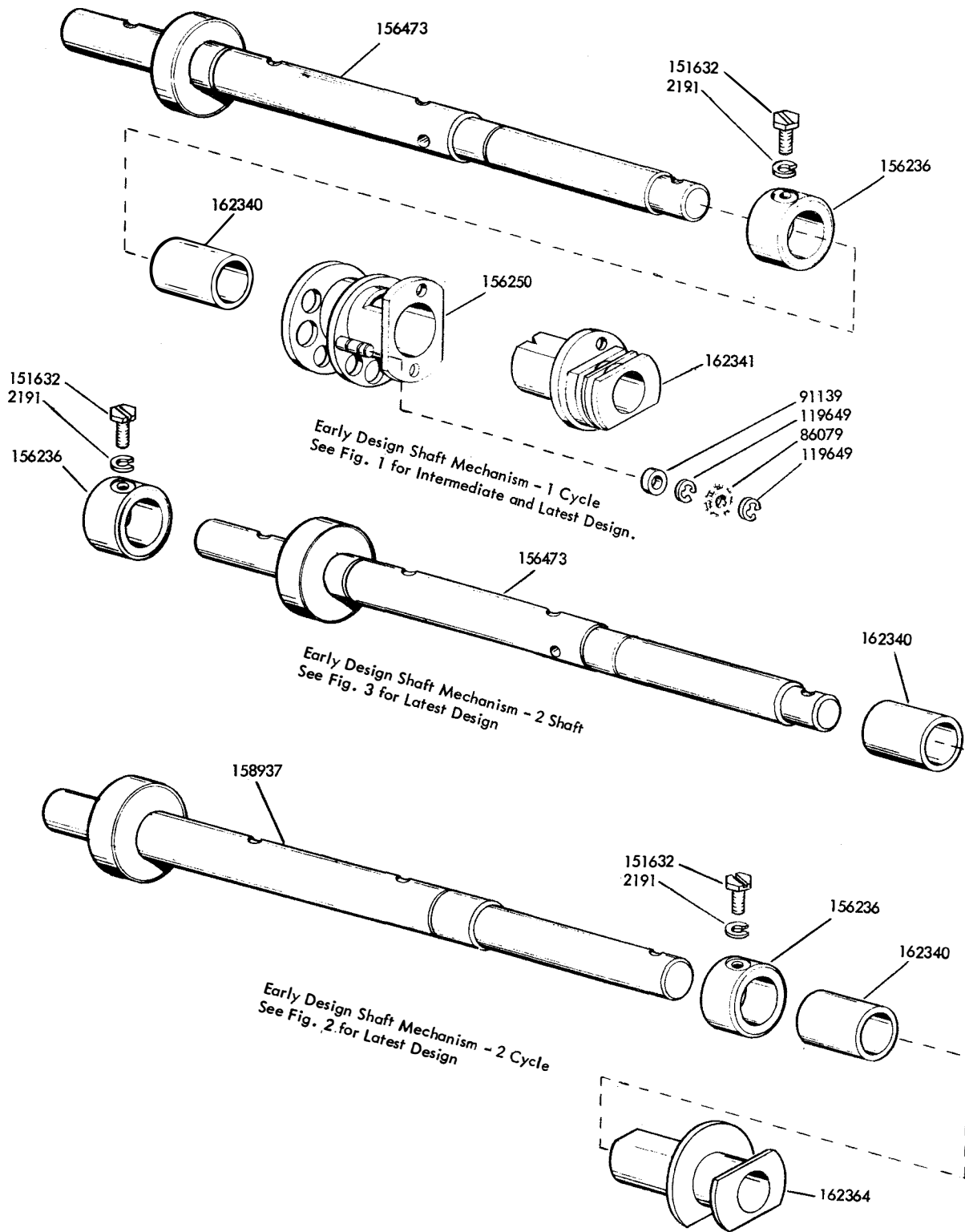


FIGURE 26. EARLY DESIGN SHAFT MECHANISM FOR 5 LEVEL UNITS

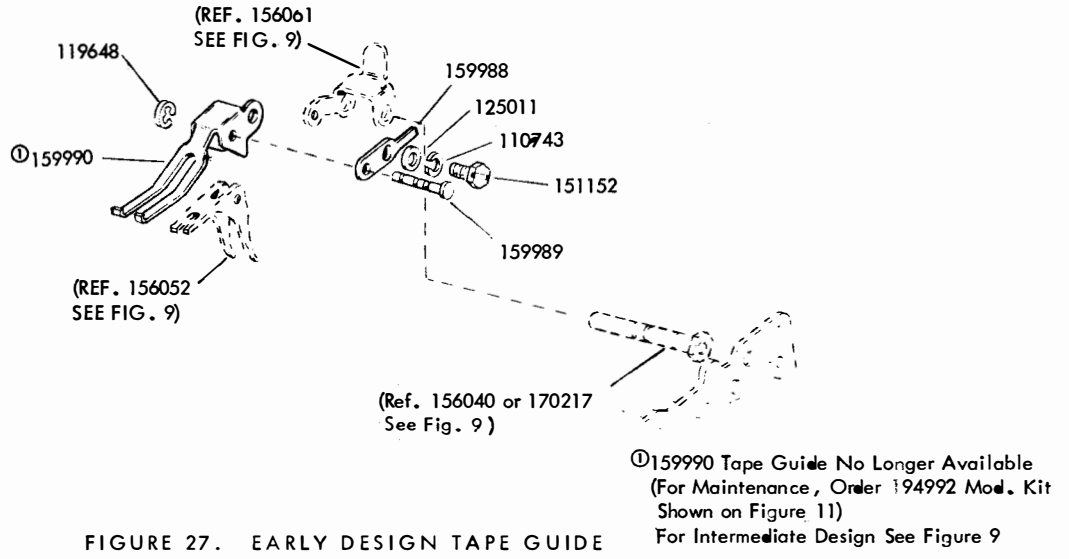


FIGURE 27. EARLY DESIGN TAPE GUIDE

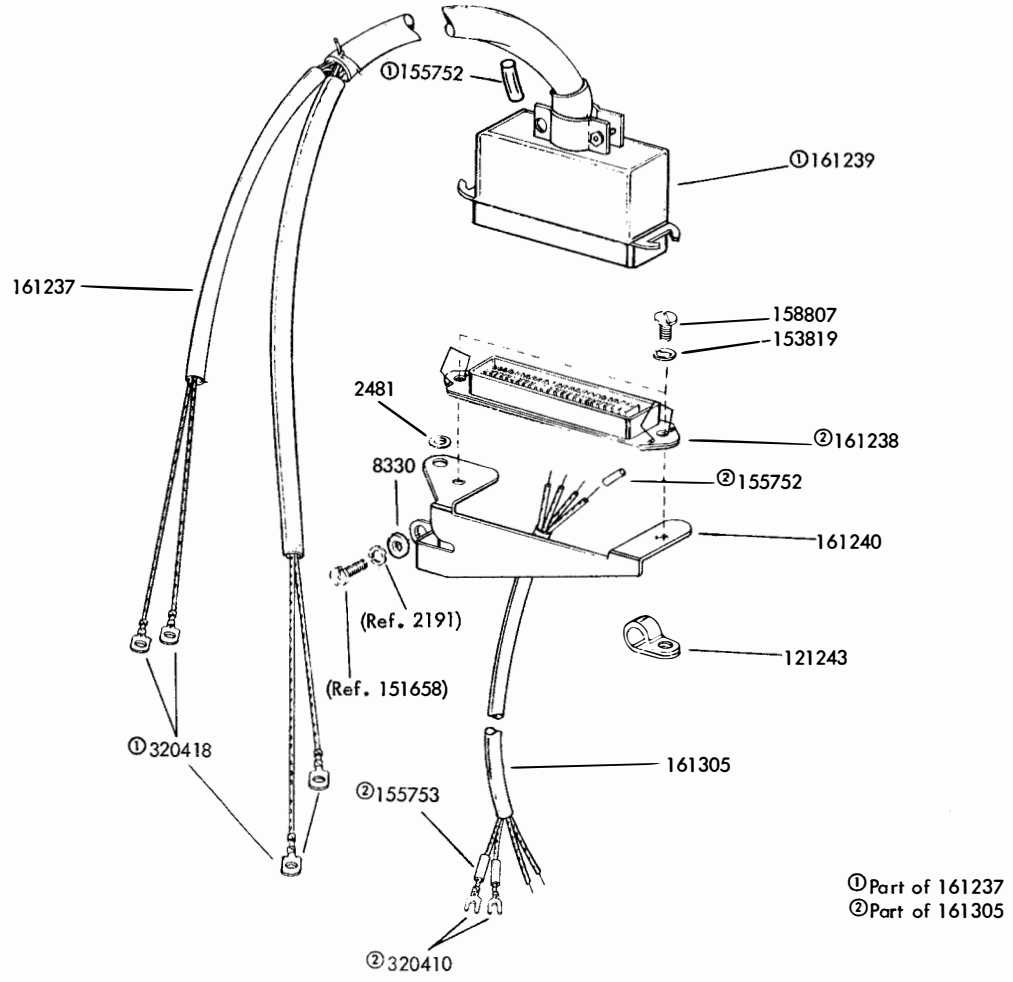
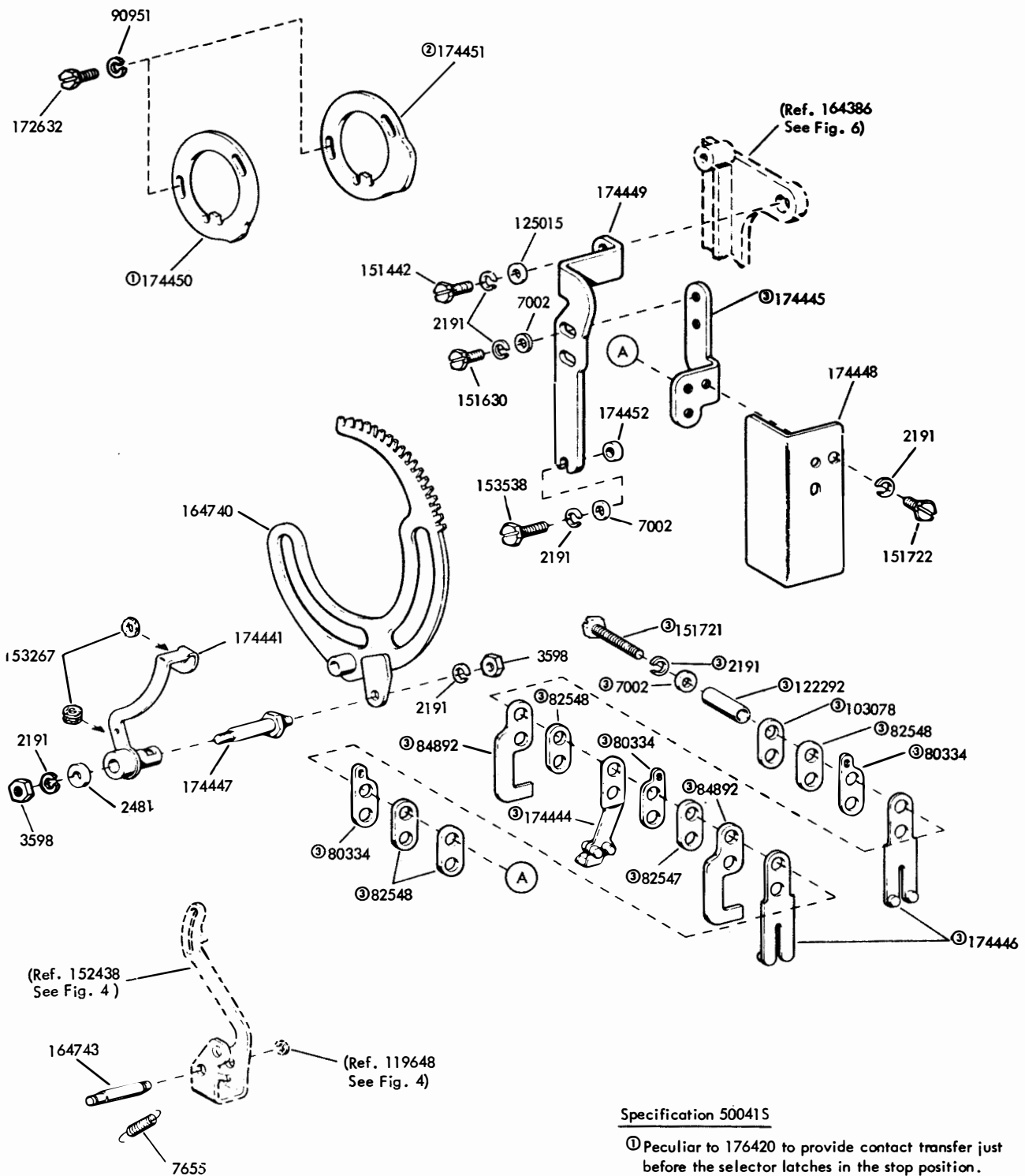


FIGURE 28. KEYBOARD REPERFORATOR UNIT CABLE ASSEMBLY

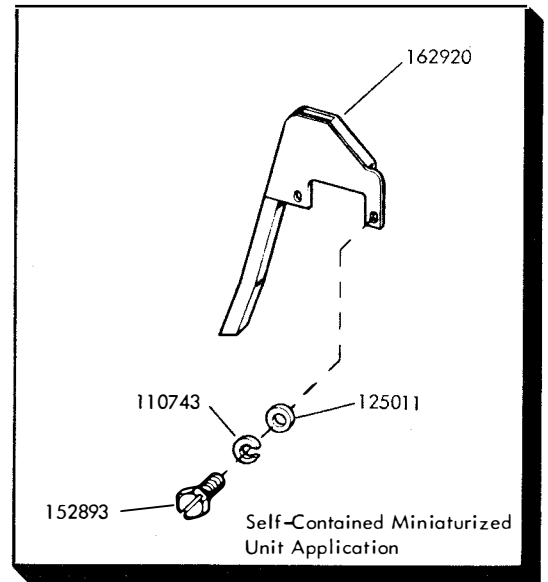
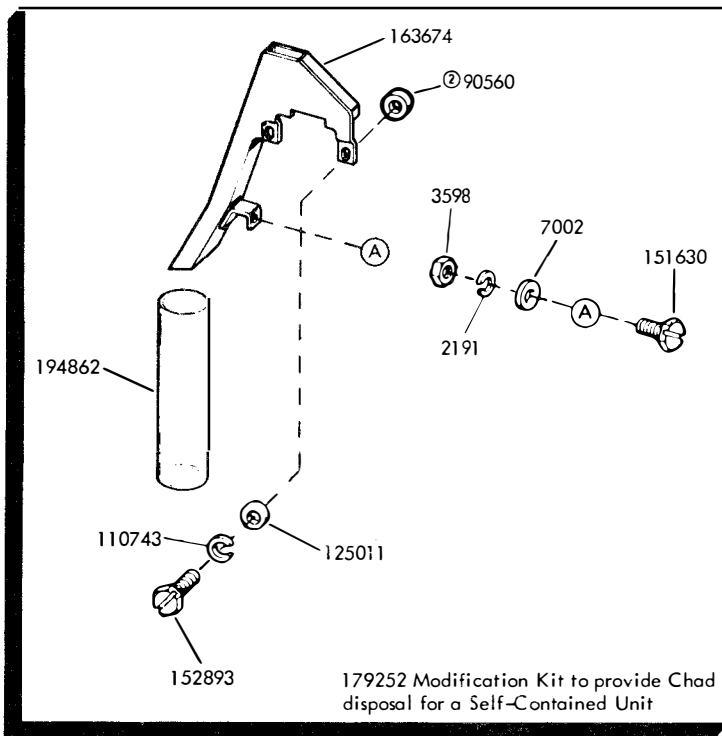
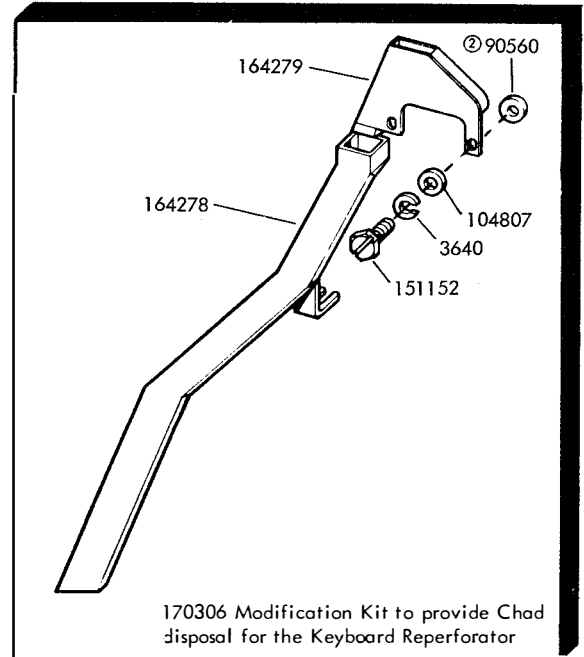
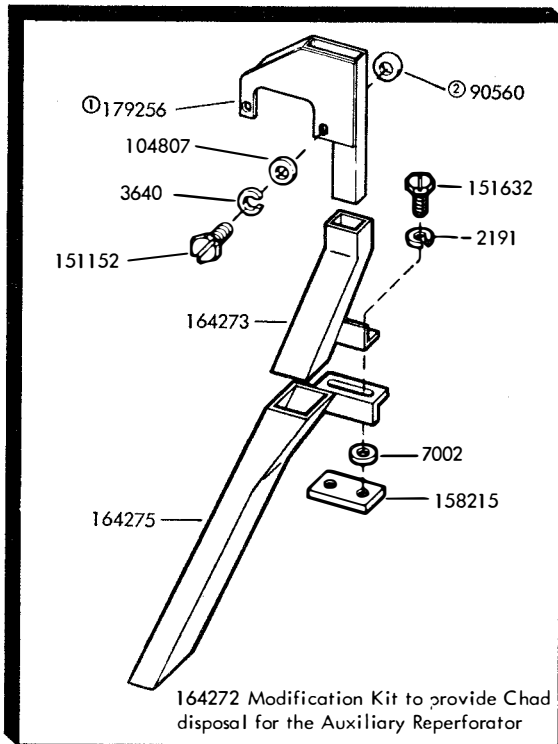


Specification 500415

- ① Peculiar to 176420 to provide contact transfer just before the selector latches in the stop position.
- ② Peculiar to 176421 to provide contact transfer after the #5 pulse has been locked in the selector.
- ③ 174442 Contact Assembly

FIGURE 29. 174439 (LESS CAM), 176420 AND 176421 (WITH CAMS) MODIFICATION KITS TO ADD TIMING CONTACT MECHANISM TO 5 LEVEL SINGLE CYCLE UNITS





- ① The 179256 Chad Chute is also used for the L/H RT Set.
- ② The 90560 Flat Washer mounts between the Chad Chute and the Punch Block when the Punch Block face is offset. When the Punch Block face is flat the 90560 Flat Washer mounts between the chad chute & the 104807 or the 125011 Flat Washer.

FIGURE 30. CHAD CHUTES

## NUMERICAL INDEX

| Part Number | Description and Page Number  | Part Number | Description and Page Number  | Part Number | Description and Page Number                             |
|-------------|--|-------------|--|-------------|---|
| 190M        | Coil, Magnet 20  | 84575       | Spring 9, 17   | 150000      | Drum, Clutch 3, 4, 21                                   |
| 224M        | Coil, Magnet 17, 20  | 84592       | Shim, .004" Thk 22   | 150001      | Drum, Clutch 3, 4, 5                                    |
| 254M        | Coil, Magnet 8   | 84892       | Stiffener 28   | 150013      | Disk, Adjusting 3, 5                                    |
| 271M        | Coil, Magnet 8   | 86079       | Washer, Felt 19, 26  | 150014      | Disk, Adjusting 4, 5                                    |
| 1036        | Nut, 6-40 Hex 11   | 86304       | Spring 16  | 150026      | Lever, Shoe Release 3                                   |
| 1163        | Screw, 4-40 x 3/16 Fil 24  | 86873       | Spring 21  | 150027      | Lever, Shoe Release 4, 5                                |
| 2034        | Washer, Flat 6, 7, 9, 17, 19, 22   | 87401       | Spring 9   | 150029      | Wick, Felt 3, 4, 5                                      |
| 2191        | Washer, Lock 3 to 12, 14 to 23, 25 to 29                                       | 90361       | Washer, Felt 14  | 150034      | Disk, 2 Stop Clutch Cam 4, 5                            |
| 2438        | Washer, Flat 8   | 90517       | Spring 7   | 150040      | Screw, 6-40 x 5/8 Fil 3, 4                              |
| 2481        | Washer, Flat 18, 27, 28  | 90560       | Washer, Flat 16, 29  | 150043      | Shoe, Secondary Clutch 3, 4, 5                          |
| 2539        | Nut, 3/8-32 Hex 21   | 90573       | Spring 15  | 150044      | Shoe, Primary Clutch 3, 4, 5                            |
| 2669        | Washer, Lock 6, 7, 15  | 90789       | Washer, Flat 10  | 150048      | Spring 6, 9   |
| 3598        | Nut, 6-40 Hex 3, 4, 5, 6, 7, 9, 10, 11, 12, 14, 15, 17, 19, 20, 22, 23, 28, 29 | 90790       | Washer, Flat 17  | 150089      | Screw, 4-40 x 1/2 Fil 8                                 |
| 3599        | Nut, 4-40 Hex 6, 7, 8, 9, 12, 17, 19, 20, 21                                   | 90791       | Washer, Lock 11  | 150241      | Spring 3, 4, 5, 7, 9                                    |
| 3606        | Nut, 6-40 Hex 5, 12  | 90951       | Washer, Lock 28  | 150355      | Lever, Latch 9  |
| 3640        | Washer, Lock 3, 4, 5, 9, 17, 18, 19, 20, 21, 22, 29                            | 91120       | Spring 11  | 150356      | Lever, Trip 9   |
| 3650        | Washer, Flat 17  | 91139       | Roller 26  | 150687      | Stud 6, 7, 22   |
| 4703        | Spring 19, 20  | 93108       | Washer, Lock 5   | 150830      | Bushing, Shoulder 4, 5                                  |
| 4812        | Wick, Felt 22  | 93118       | Washer, Lock 12  | 150841      | Bearing 4, 5  |
| 5363        | Spring, Compression 11   | 93356       | Washer, Flat 9, 11   | 150923      | Washer, Felt 14, 23                                     |
| 5740        | Screw, 2-56 x 1/4 Fil 12   | 96717       | Screw, 4-40 Shoulder 6, 7  | 150978      | Screw, 6-40 x 1-1/8 Fil 8                               |
| 7002        | Washer, Flat 5, 6, 7, 9, 10, 11, 12, 14, 15, 17, 18, 19, 20, 21, 25, 28, 29    | 101386      | Spring 7   | 150991      | Washer, Felt 23   |
| 7603        | Spring 19, 20  | 101796      | Washer, Felt 21  | 151073      | Screw, 4-40 x 5/32 Fil 8, 10, 13, 14, 16, 18, 24        |
| 7655        | Spring 22, 28  | 103078      | Plate 28   | 151103      | Spring 6  |
| 8330        | Washer, Flat 6, 7, 9, 14, 15, 16, 17, 19, 21, 22, 23, 27                       | 104807      | Washer, Flat 29  | 151152      | Screw, 4-40 x 3/16 Hex 9, 10, 13, 18, 20, 22, 27, 29    |
| 33765       | Washer, Flat 16  | 104824      | Spring 8   | 151222      | Washer, Felt 14   |
| 41382       | Spring 6, 7, 11  | 110434      | Screw, 4-40 x 3/16 Fil 6, 7  | 151246      | Washer, Flat 3, 4, 5                                    |
| 41543       | Bearing, Ball 5  | 110743      | Washer, Lock 3 to 19, 21 to 25, 27, 29                                       | 151336      | Oiler 6, 7  |
| 41732       | Plate, Clamp 18  | 111410      | Washer, Flat 9   | 151346      | Screw, 6-40 x 3/8 Fil 5                                 |
| 42823       | Washer, Flat 3, 4, 5   | 111777      | Connector, 4 Pt Receptacle 18  | 151362      | Wick, Felt 15   |
| 45024       | Spring 15  | 112352      | Washer, Flat 12  | 151416      | Nut, 6-40 Hex 11, 14                                    |
| 45104       | Spring 19, 20  | 112626      | Nut, 10-32 Hex 6, 7  | 151442      | Screw, 6-40 x 1/2 Hex 3, 4, 5, 6, 10, 17, 20, 28        |
| 45963       | Spring 21  | 113039      | Post, Spring 22  | 151603      | Spacer 8  |
| 49084       | Spring 18  | 115941      | Washer, Flat 5   | 151629      | Nut, 6-40 Lug 9, 14, 15, 21, 22, 23                     |
| 55063       | Spring 13, 16, 17  | 119647      | Ring, Retaining 11   | 151630      | Screw, 6-40 x 1/4 Hex 4, 5, 6, 7, 9, 11, 18, 23, 28, 29 |
| 55669       | Spring 22  | 119648      | Ring, Retaining 6, 7, 11, 13, 15, 16, 17, 22, 23, 27, 28                     | 151631      | Screw, 6-40 x 5/16 Hex 5, 8, 9, 15, 16, 17, 21, 25      |
| 70878       | Spring 16, 17  | 119649      | Ring, Retaining 11, 17, 18, 19, 20, 21, 22, 24, 26                           | 151632      | Screw, 6-40 x 3/8 Hex 3, 4, 5, 10, 15, 17 to 21, 26, 29 |
| 71073       | Washer, Flat 12  | 119650      | Ring, Retaining 10, 14, 23   | 151637      | Screw, 4-40 x 1/4 Fil 3, 12, 19, 24, 25                 |
| 71437       | Washer, Flat 14  | 119651      | Ring, Retaining 9, 16, 17, 19, 23  | 151640      | Lever, Shoe Release 3, 5                                |
| 72522       | Wick, Felt 11  | 119652      | Ring, Retaining 6, 7, 9, 10, 11, 14, 19, 20, 22, 23                          | 151642      | Screw, 6-40 x 3/4 Fil 21                                |
| 73175       | Washer, Lock 21  | 119653      | Ring, Retaining 22, 23   | 151657      | Screw, 6-40 x 1/4 Fil 4, 6, 7, 9                        |
| 73611       | Wick, Felt 18  | 119654      | Ring, Retaining 4, 5   | 151658      | Screw, 6-40 x 5/16 Fil 3, 4, 5, 21, 27                  |
| 74283       | Washer, Spring 6, 7  | 119655      | Ring, Retaining 21   | 151659      | Screw, 6-40 x 1/2 Fil 21                                |
| 74722       | Washer, Flat 7   | 119656      | Ring, Retaining 21   | 151685      | Screw, 4-40 x 5/16 Fil 21                               |
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| 163326      | Lever w/Hub 21                 | 170264      | Post, Guide 9               | 176647      | Latch w/Hub 17                 |
| 163327      | Ring, Retaining 15, 21         | 170306      | Modification Kit 29         | 179252      | Modification Kit 29            |
| 163347      | Modification Kit 2, 19, 21, 22 | 170767      | Gear, 28T 3                 | 179256      | Chute, Chad 29                 |
| 163351      | Cam 19                         | 170768      | Gear, 80T 3                 | 179573      | Nut, 6-40 Hex 14, 21, 22       |
| 163674      | Chute, Chad 29                 | 170769      | Gear, 32T 3                 | 182909      | Spring 6                       |
| 164272      | Modification Kit 29            | 170770      | Gear, 56T 3                 | 192493      | Spring 6                       |
| 164273      | Chute, Chad 29                 | 170778      | Block Assembly, Punch 13    | 192499      | Cam, Selector 3, 5             |
| 164275      | Chute, Chad 29                 | 170779      | Wheel, Feed 11              | 192661      | Post 15                        |
| 164278      | Chute, Chad 29                 | 170788      | Wheel, Die 11               | 192662      | Link w/Stud 15                 |
| 164279      | Chute, Chad 29                 | 170803      | Bail, Retractor 13          | 192709      | Link w/Hub 15                  |
| 164300      | Spacer, .1" Thk 12             | 170871      | Gear, 35T 3                 | 192793      | Guard 18                       |
| 164307      | Spring, Punch Block 13         | 170872      | Gear, 80T 3                 | 192828      | Plate w/Bushing 9, 10, 15      |
| 164386      | Bracket, Magnet Mounting 8, 28 | 170879      | Slide, Feed Hole Punch 12   | 193623      | Cam, Selector 3                |
| 164511      | Lever w/Hub 11                 | 170907      | Plate, Adjusting 20         | 193639      | Lever w/Shaft 21               |
| 164513      | Pawl, Feed 14                  | 171695      | Gear Set 3                  | 193784      | Screw, Contact 25              |
| 164515      | Spring, Torsion 11             | 171696      | Gear Set 3                  | 193790      | Lever w/Contact 25             |
| 164740      | Rack, Range Finder 28          | 171697      | Gear Set 3                  | 193791      | Lever w/Contact 25             |
| 164743      | Shaft 28                       | 172112      | Depressor Assembly, Tape 12 | 193804      | Armature 17                    |
| 164790      | Sleeve, Cam 4                  | 172118      | Bracket 12                  | 193821      | Bracket w/Post 17              |
| 164800      | Spring, Punch Block 13         | 172632      | Screw, 4-40 x 3/16 Hex 28   | 193822      | Clamp 17                       |
| 164801      | Block, Tape Guide 12           | 172639      | Spring, Torsion 22          | 193824      | Latch w/Hub 17                 |
|             |                                | 172983      | Bracket, Spring 14          | 193852      | Spring 3                       |
|             |                                | 172984      | Bracket, Spring 13          |             |                                |

## NUMERICAL INDEX (Continued)

| Part Number | Description and Page Number | Part Number | Description and Page Number | Part Number | Description and Page Number      |
|-------------|-----------------------------|-------------|-----------------------------|-------------|----------------------------------|
| 193966      | Bracket w/Stud 10           | 194179      | Bearing, Eccentric 21       | 199403      | Screw, 4-40 Shoulder 22          |
| 193968      | Post 10                     | 194180      | Cam 21                      | 199506      | Gasket 13                        |
| 193969      | Post 10                     | 194181      | Camsleeve, Feed-Out 21      | 199825      | Bail w Hub 22                    |
| 193970      | Plate, Clamp 10             | 194197      | Spring, Torsion 22          | 199859      | Bushing 21                       |
| 193973      | Platform, Tape 10           | 194862      | Extension 29                | 199992      | Bail, Stripper 7                 |
| 193974      | Depressor, Tape 10          | 194992      | Modification Kit 13,27      | 304532      | Spring 21                        |
| 193976      | Bail, Rocker 15             | 194993      | Guide, Tape 13              | 304794      | Guide Assembly, Tape 24          |
| 193987      | Bracket, Roller 10          | 195182      | Pinion, 20T 5               | 304897      | Depressor, Tape 24               |
| 193993      | Modification Kit 10, 15     | 195183      | Gear, 52T 5                 | 305638      | Bracket, Guide 14                |
| 194065      | Contact Assembly 18         | 195184      | Gear Set, 67 WPM 5          | 306755      | Lever, Marking Lock 6            |
| 194066      | Modification Kit 2, 18      | 195231      | Spring, Compression 10      | 310127      | Bracket 12                       |
| 194067      | Bracket, Mounting 18        | 195233      | Roller 10                   | 310128      | Stud 12                          |
| 194068      | Bracket, Contact 18         | 195251      | Armature Selector 8         | 310129      | Extension 12                     |
| 194100      | Block Assembly, Punch 13    | 195634      | Modification Kit 8          | 310132      | Depressor Assembly, Tape 12      |
| 194117      | Plate, Clamp 10             | 195673      | Block Assembly, Punch 13    | 320408      | Terminal, Spade Type 8           |
| 194118      | Spring, Torsion 10          | 196505      | Lever, Push 7               | 320410      | Terminal, Spade Type 8,20,25, 27 |
| 194122      | Platform w/Guide, Tape 10   | 196506      | Knob 7                      | 320416      | Terminal, Ring Type 25           |
| 194123      | Screw, 4-40 Spl 10          | 196534      | Bracket, Guide 7            | 320418      | Terminal, Ring Type 17,18,27     |
| 194162      | Bail, Reset 14              | 197971      | Bracket, Tape Guide 23      | 324472      | Guard, Gear 4                    |
| 194164      | Bearing, Ball 21, 22        | 197972      | Guide, Tape 23              | 324472      | Sleeve, Cam 4                    |
| 194167      | Modification Kit 2, 18      | 197973      | Plate, Cover 23             | 327120      | Post 10                          |
| 194168      | Lever, Cam Follower 21      | 197982      | Cable 25                    |             |                                  |

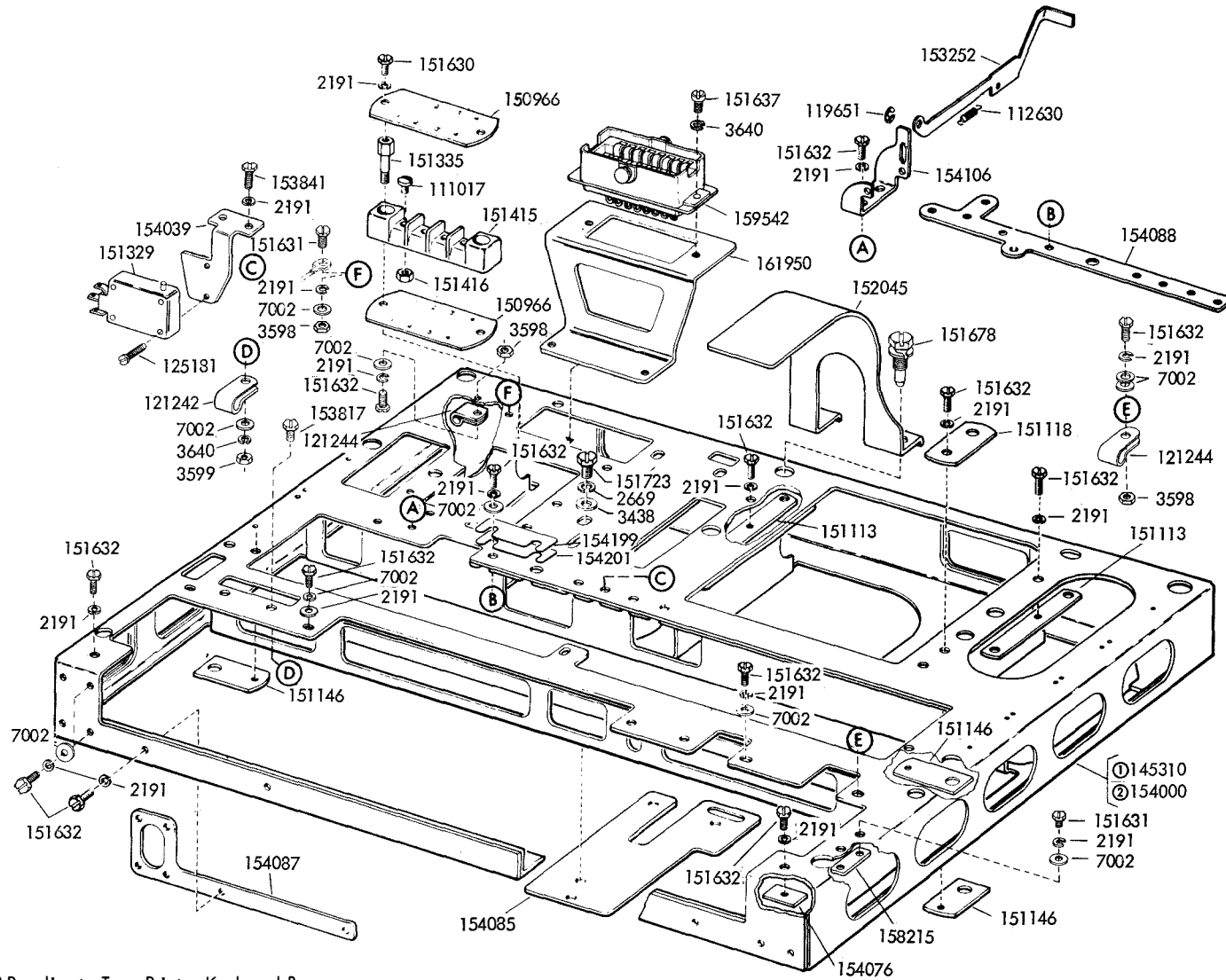
28 SEND-RECEIVE REPERFORATOR KEYBOARD BASE (LTRK)

and

28 SEND-RECEIVE TAPE PRINTER KEYBOARD BASE (LTPK)

| FIGURE | CONTENTS  | PAGE | FIGURE | CONTENTS  | PAGE |
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| 2      | Electrical Components                                     | 3    | 18     | 163775 Modification Kit to provide Repeat on Space Mechanism                                    | 16   |
| 3      | Casting   | 4    | 19     | Gear Sets   | 17   |
| 4      | Tape Container  | 5    | 20     | Gear Shift Mechanism for Tape Printer Keyboard Base   | 18   |
| 5      | Function Bail Mechanism                                   | 6    | 21     | Gear Shift Mechanism for Tape Printer Keyboard Base   | 19   |
| 6      | Intermediate Gear Mechanism                               | 6    | 22     | Connectors and Cable  | 20   |
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| 11     | Signal Generator Frame Mechanism                          | 10   |        | Numerical Index   | 25   |
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| 16     | 155990 Character Counter Mechanism                        | 15   |        |   |      |
| 17     | 176405 Modification Kit to add Tape                       |      |        |   |      |

FIGURE 1. KEYBOARD BASE



- ① Peculiar to Tape Printer Keyboard Base
- ② Peculiar to Typing Reperforator Keyboard Base.



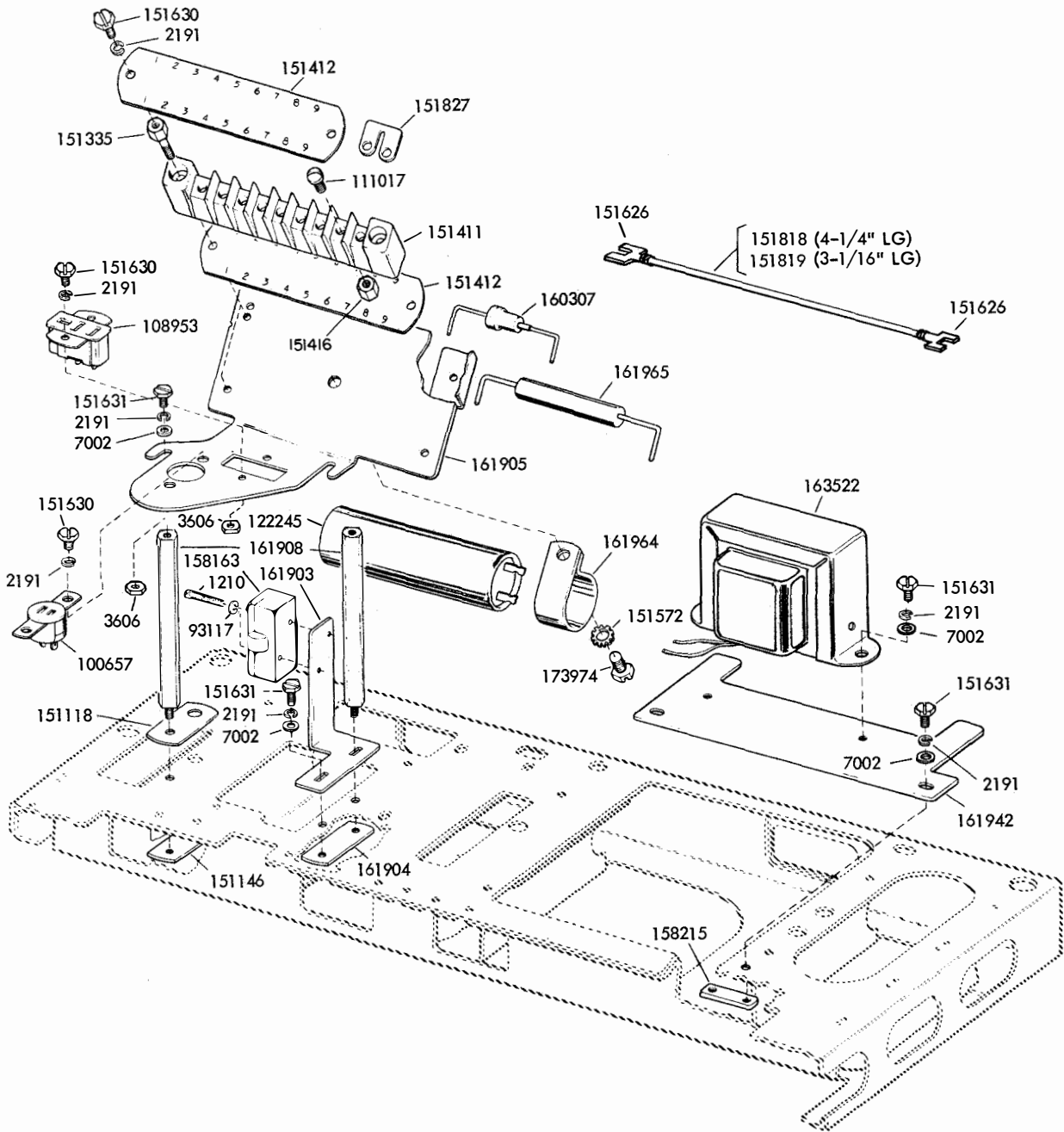


FIGURE 2. ELECTRICAL COMPONENTS

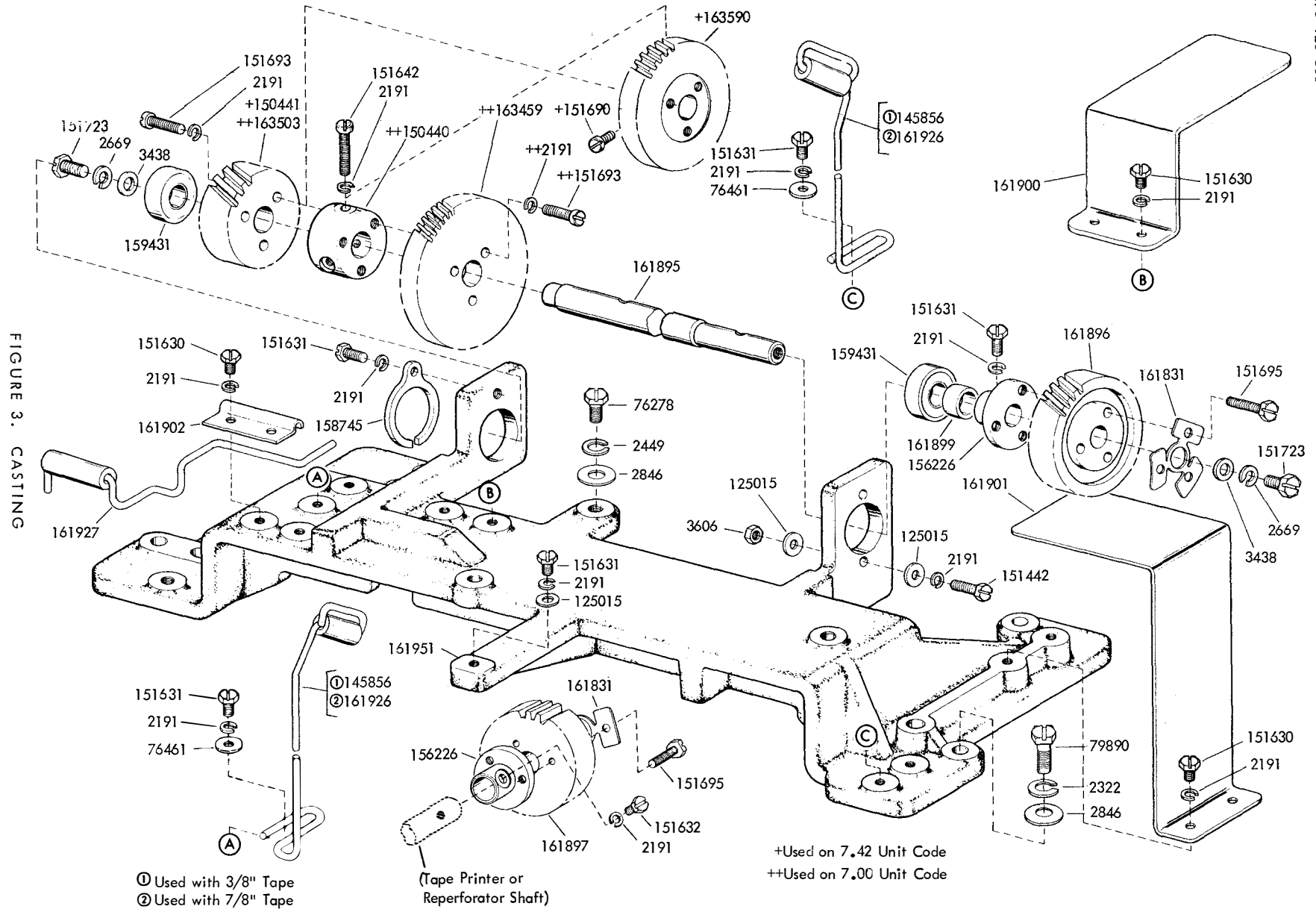
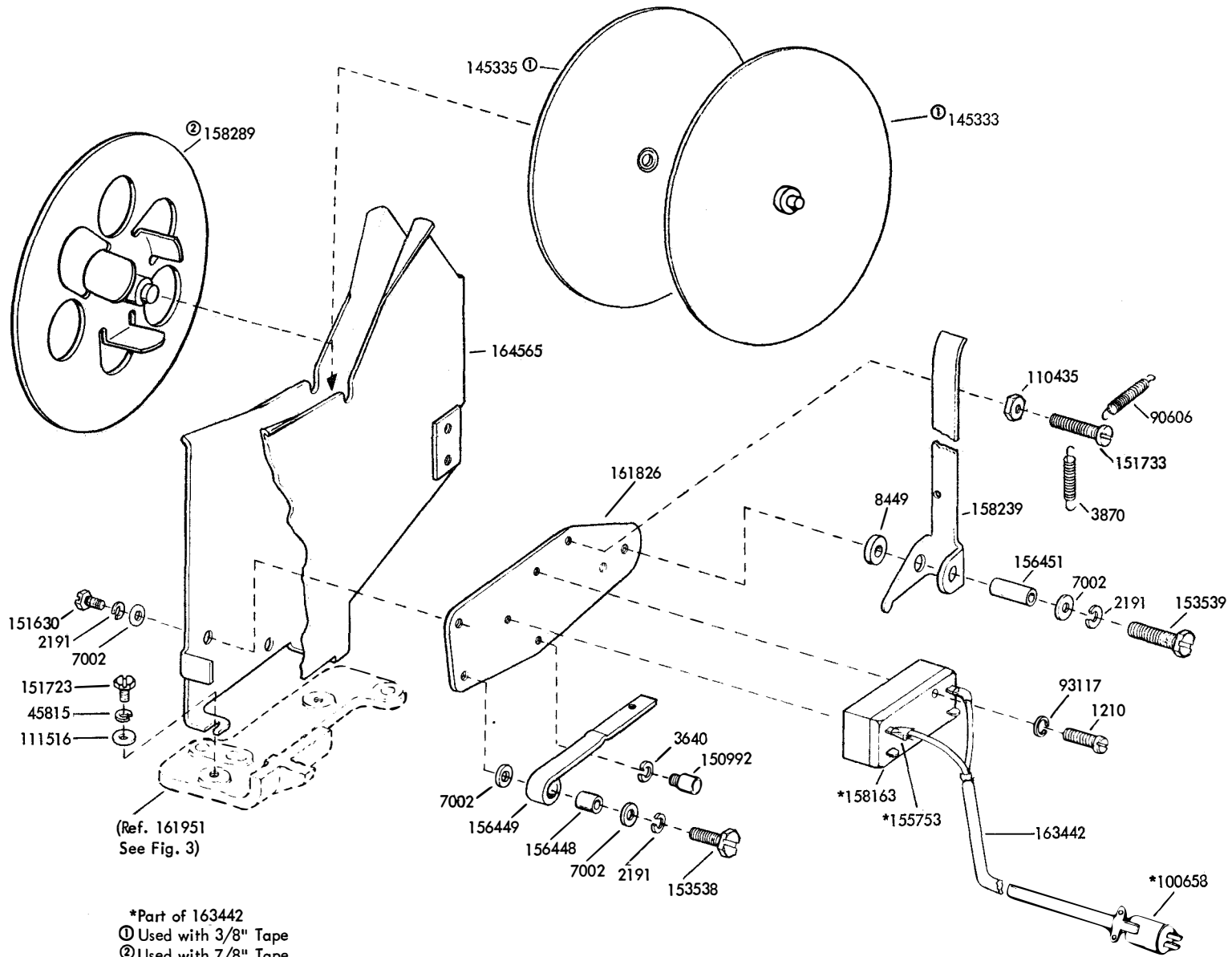


FIGURE 3. CASTING

FIGURE 4. TAPE CONTAINER



\*Part of 163442  
 ① Used with 3/8" Tape  
 ② Used with 7/8" Tape

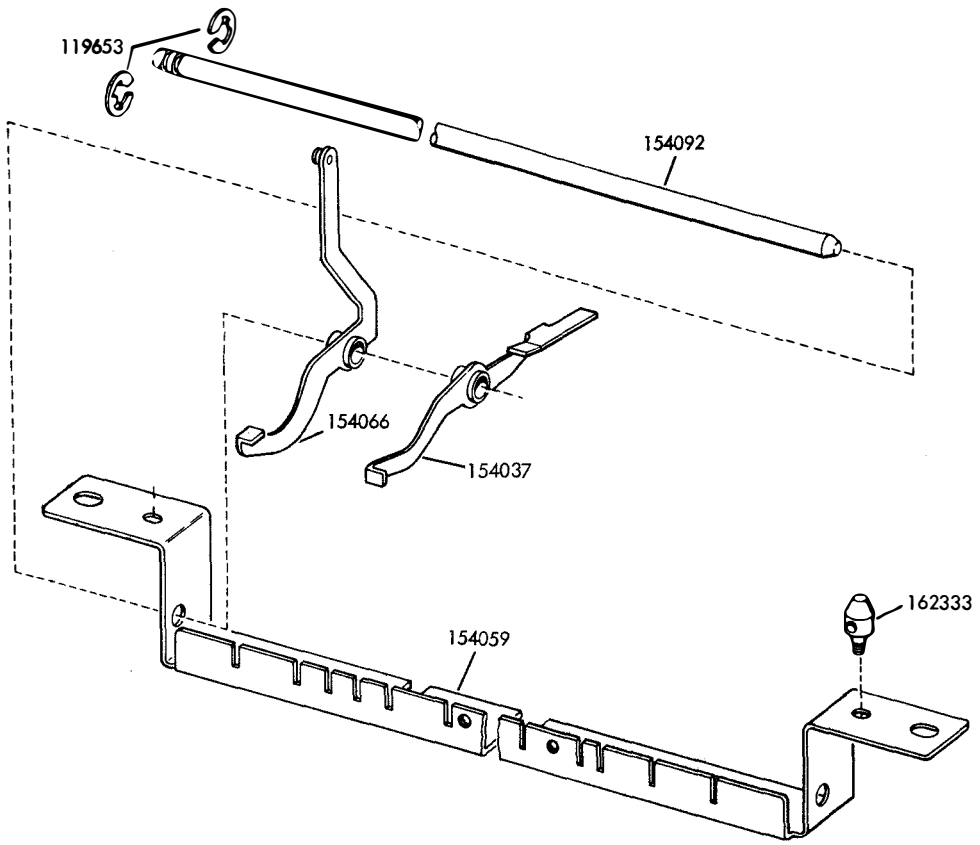
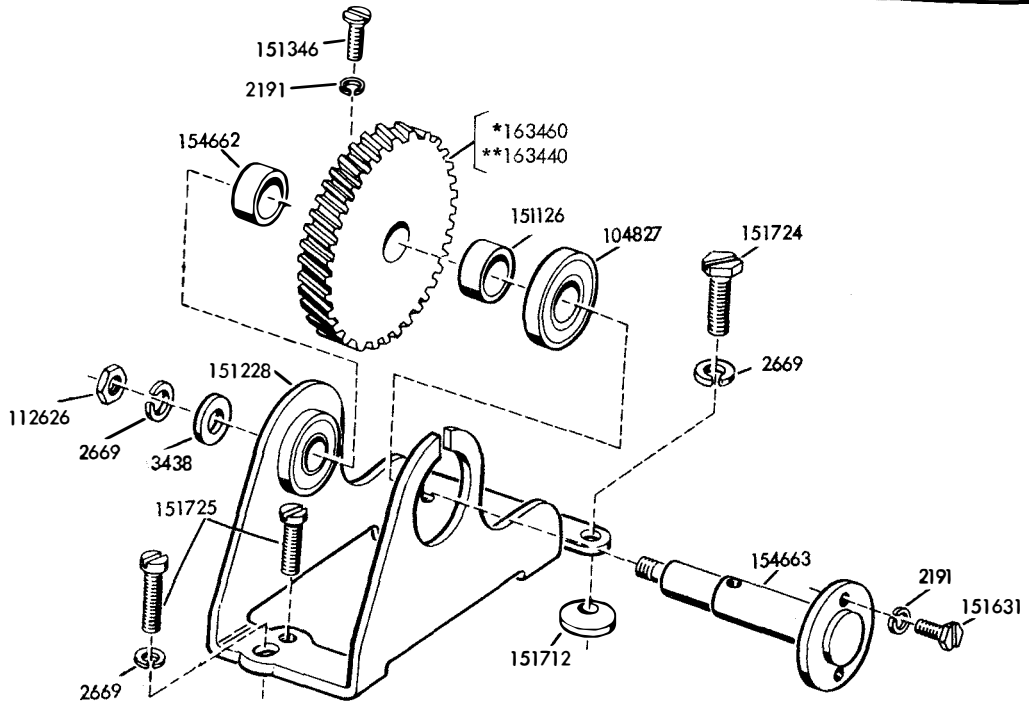


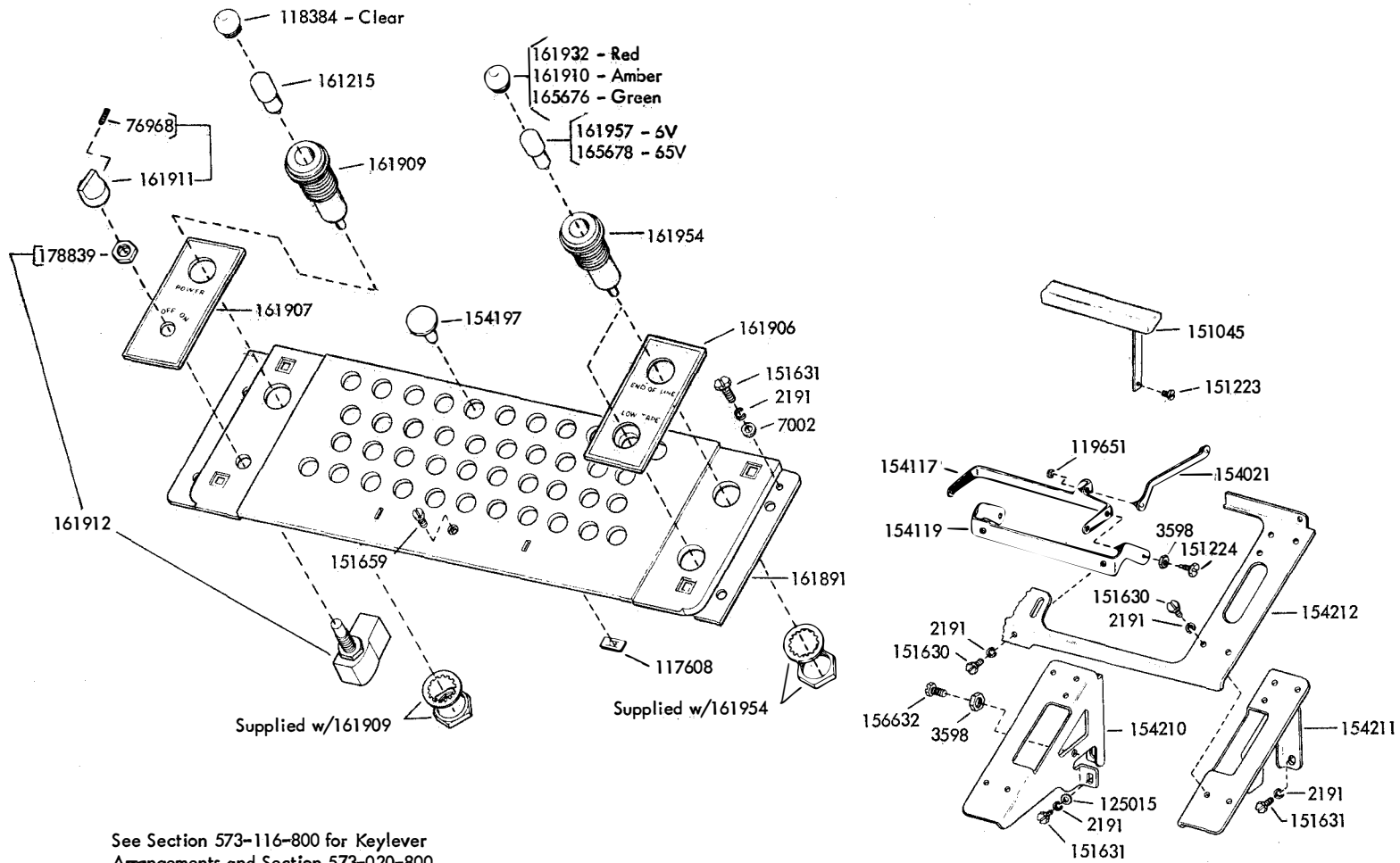
FIGURE 5. FUNCTION BAIL MECHANISM



\*Peculiar to 7.00 Unit Code  
\*\*Peculiar to 7.42 Unit Code

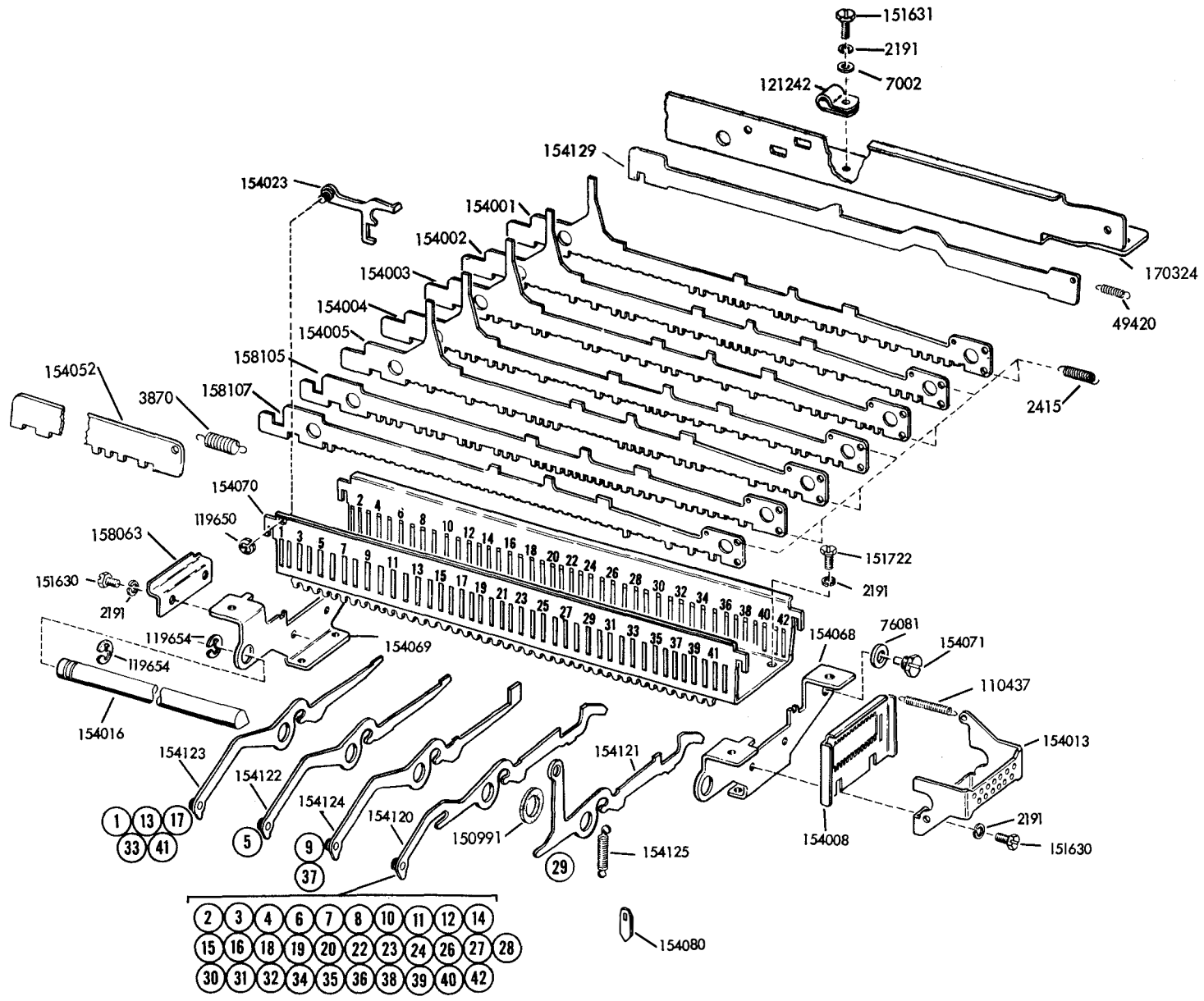
FIGURE 6. INTERMEDIATE GEAR MECHANISM

FIGURE 7. KEYBOARD



See Section 573-116-800 for Keylever Arrangements and Section 573-020-800 for Keylever Assemblies

FIGURE 8. CODE BAR MECHANISM



|    |    |    |    |    |    |    |    |    |    |    |
|----|----|----|----|----|----|----|----|----|----|----|
| 2  | 3  | 4  | 6  | 7  | 8  | 10 | 11 | 12 | 14 |    |
| 15 | 16 | 18 | 19 | 20 | 22 | 23 | 24 | 26 | 27 | 28 |
| 30 | 31 | 32 | 34 | 35 | 36 | 38 | 39 | 40 | 42 |    |

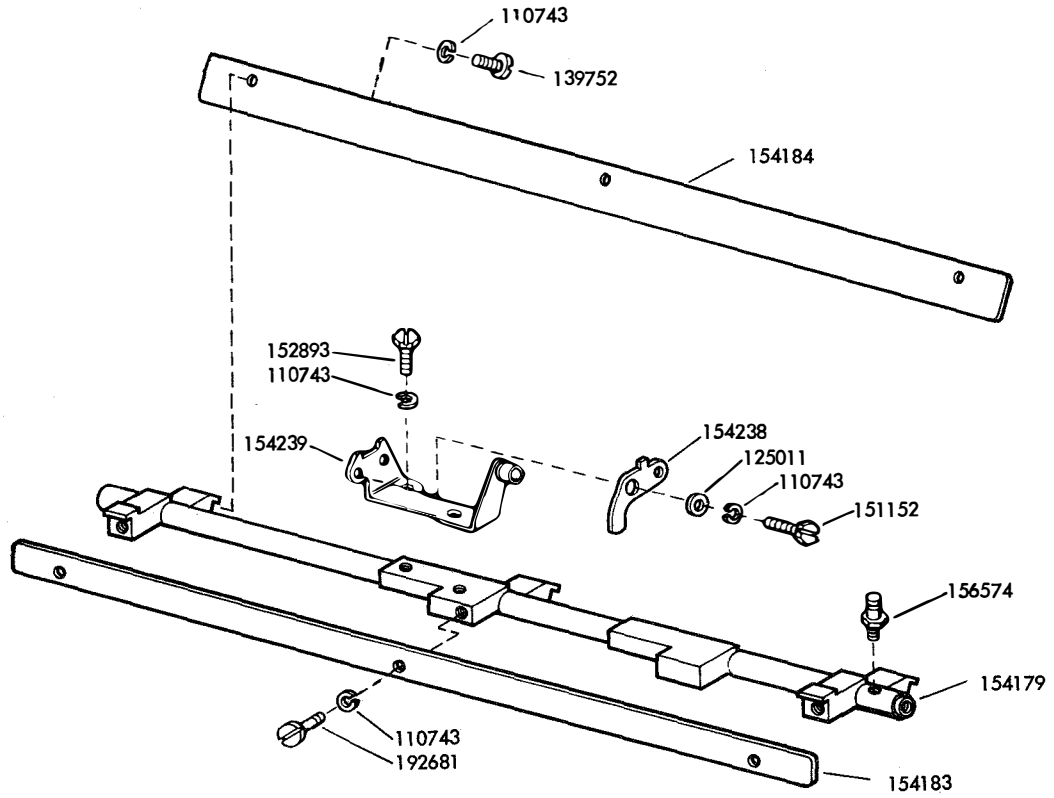


FIGURE 9. UNIVERSAL BAIL MECHANISM

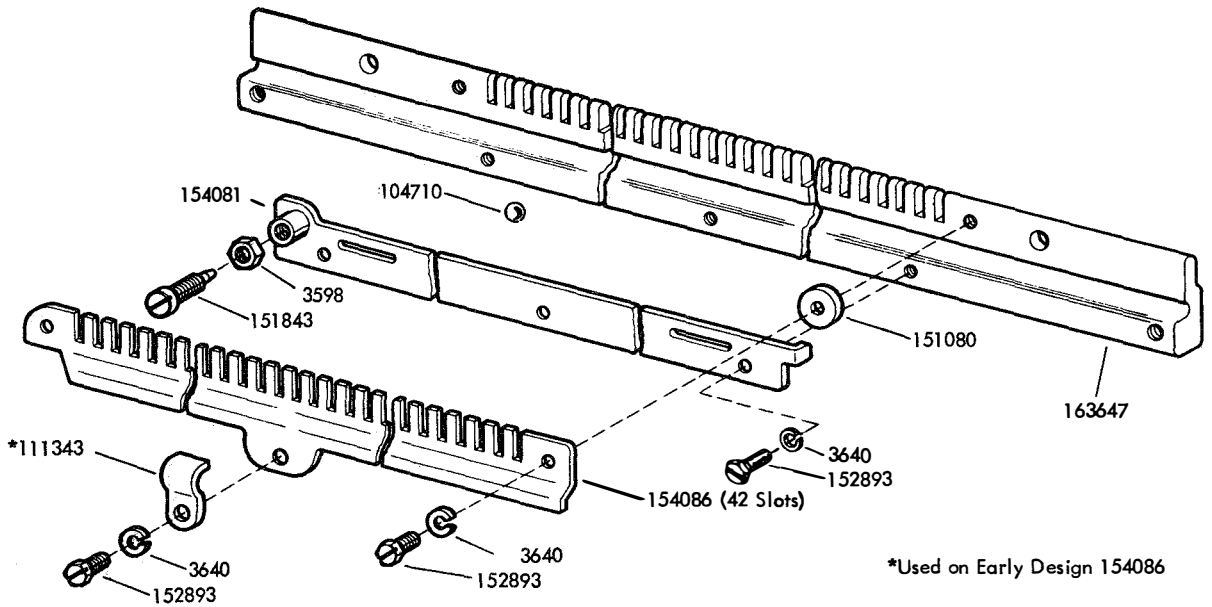
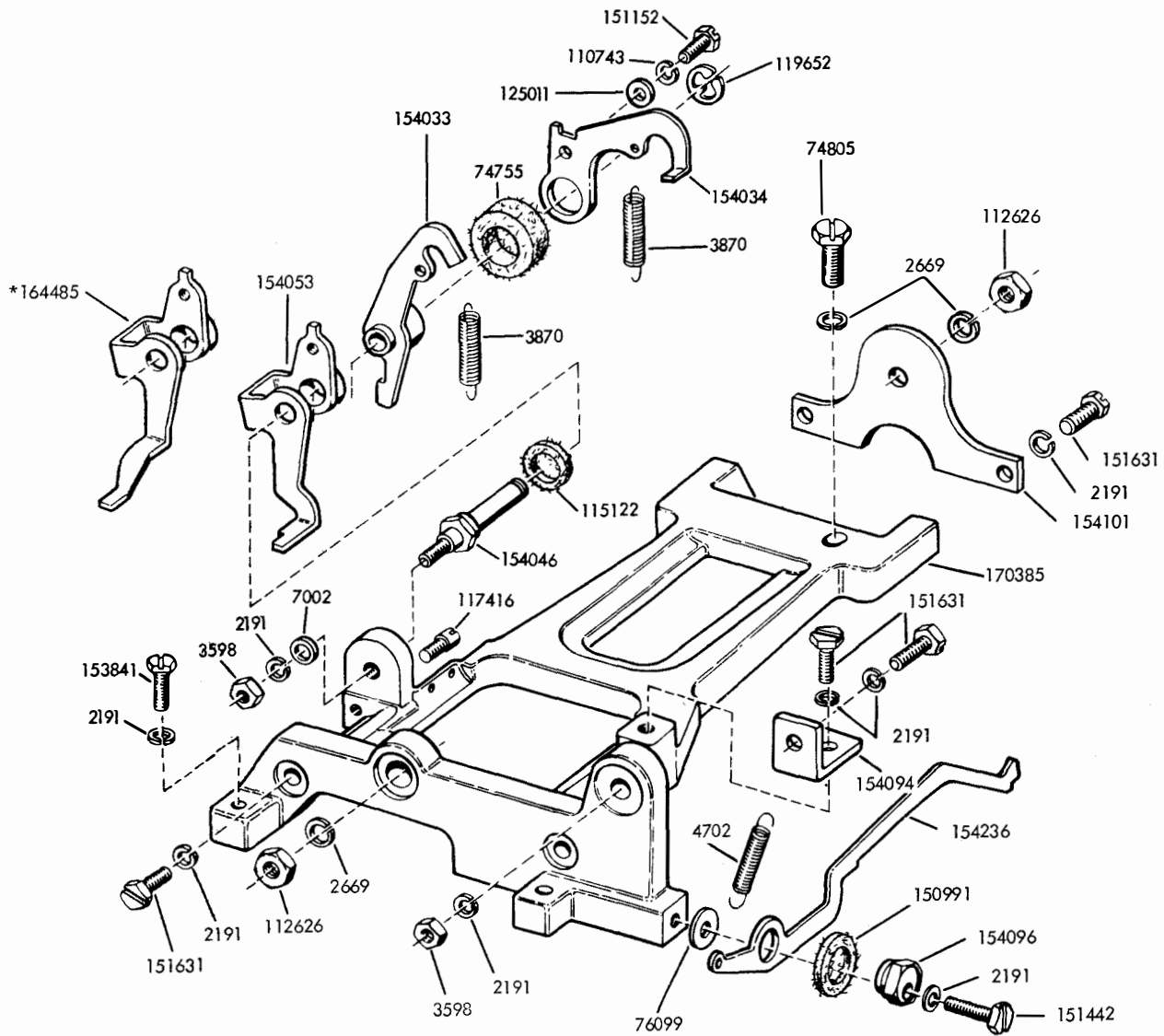


FIGURE 10. BAIL LOCK MECHANISM

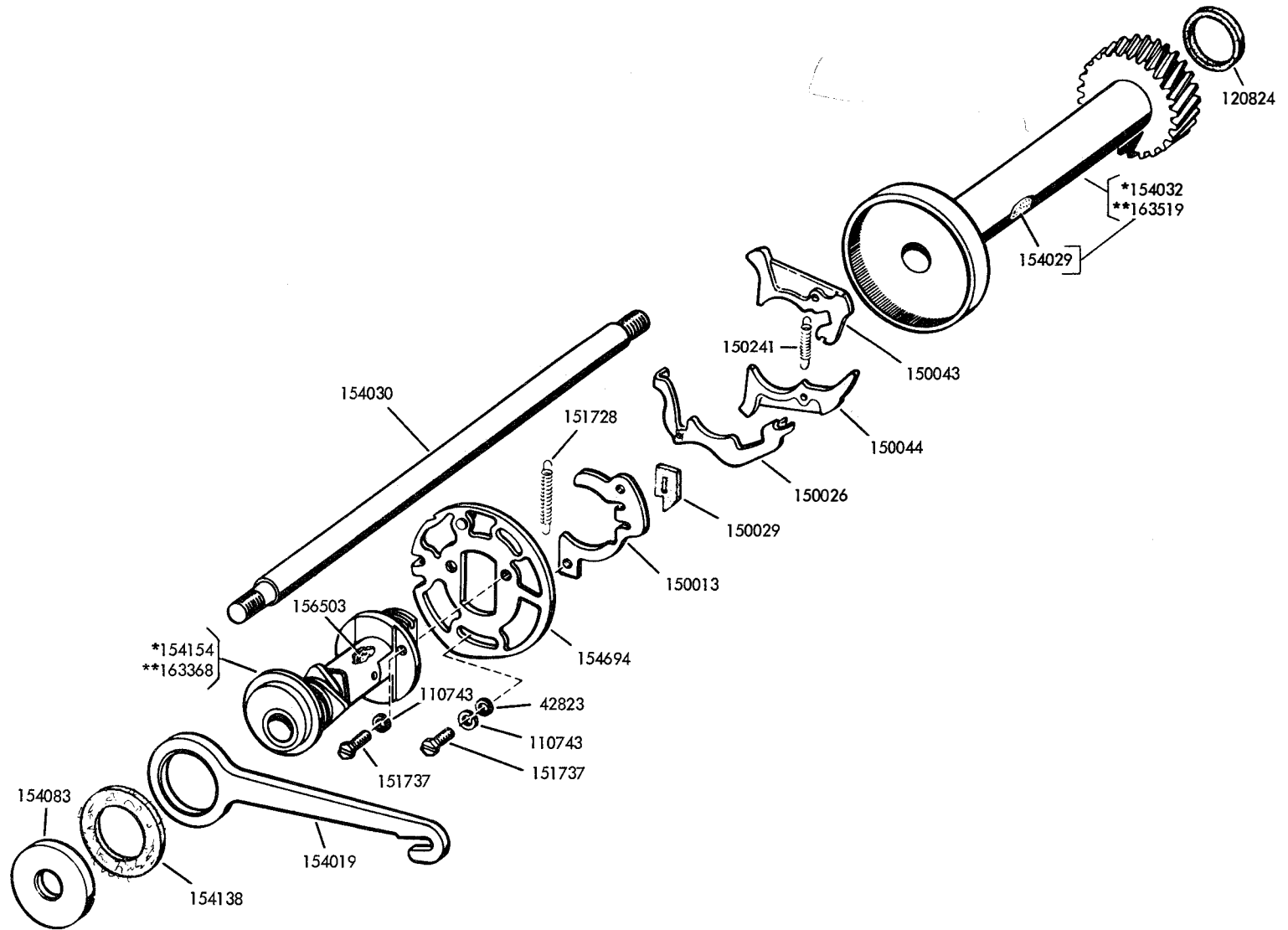


\*Peculiar to Units Equipped with Synchronous Pulsed Transmission

FIGURE 11. SIGNAL GENERATOR FRAME MECHANISM



FIGURE 12. SIGNAL GENERATOR SHAFT MECHANISM



\*Peculiar to 7.42 Unit Code  
 \*\*Peculiar to 7.00 Unit Code

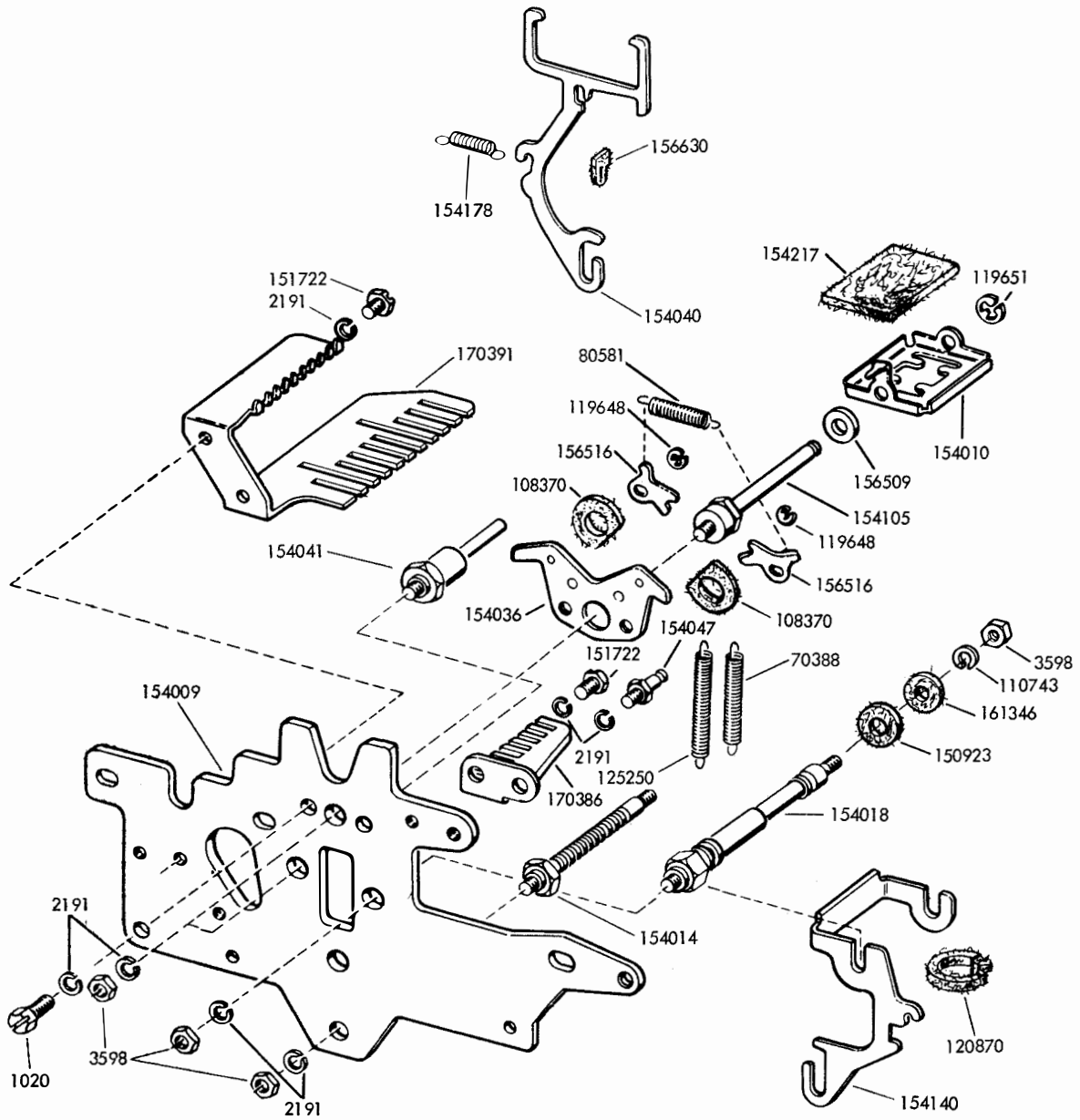
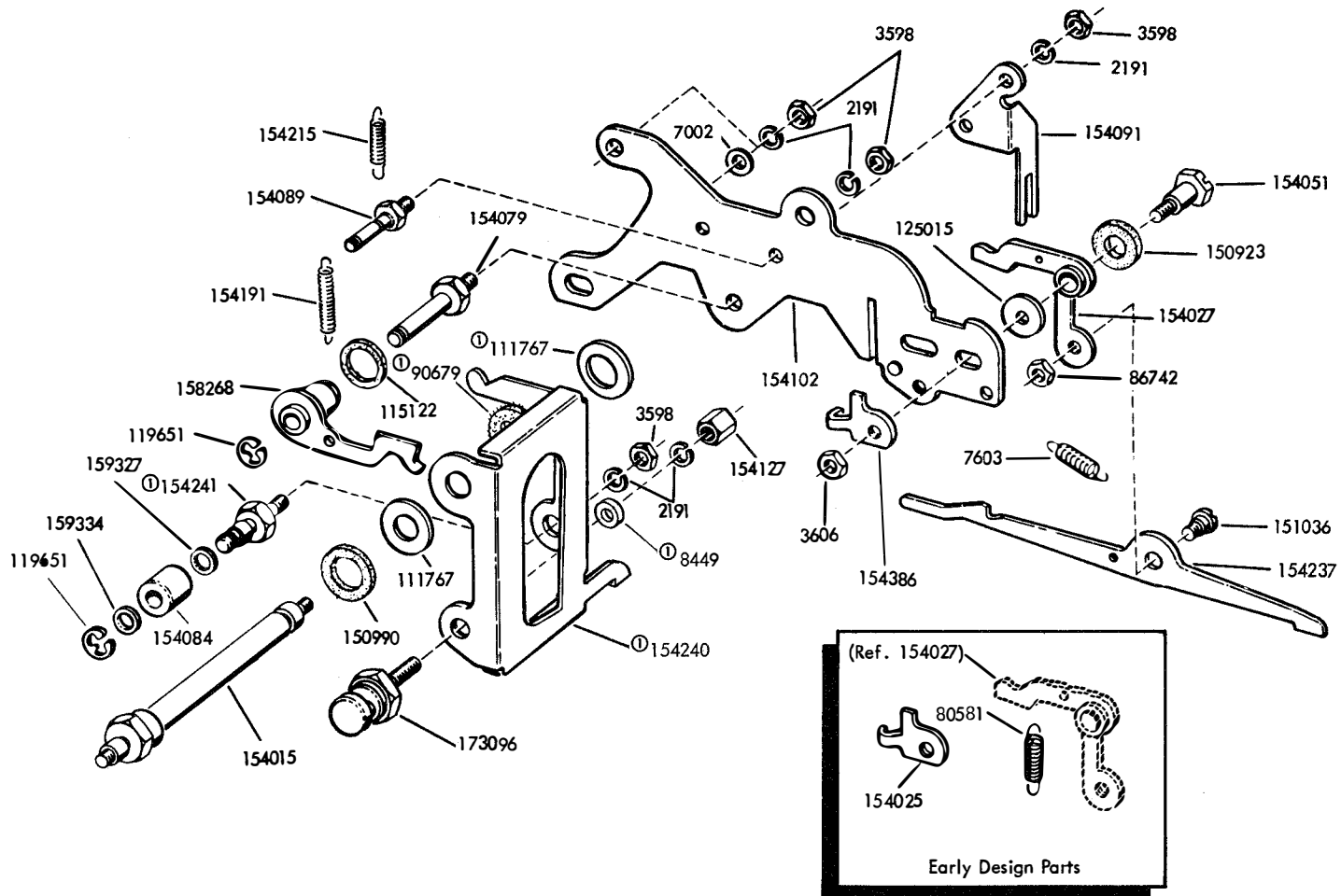
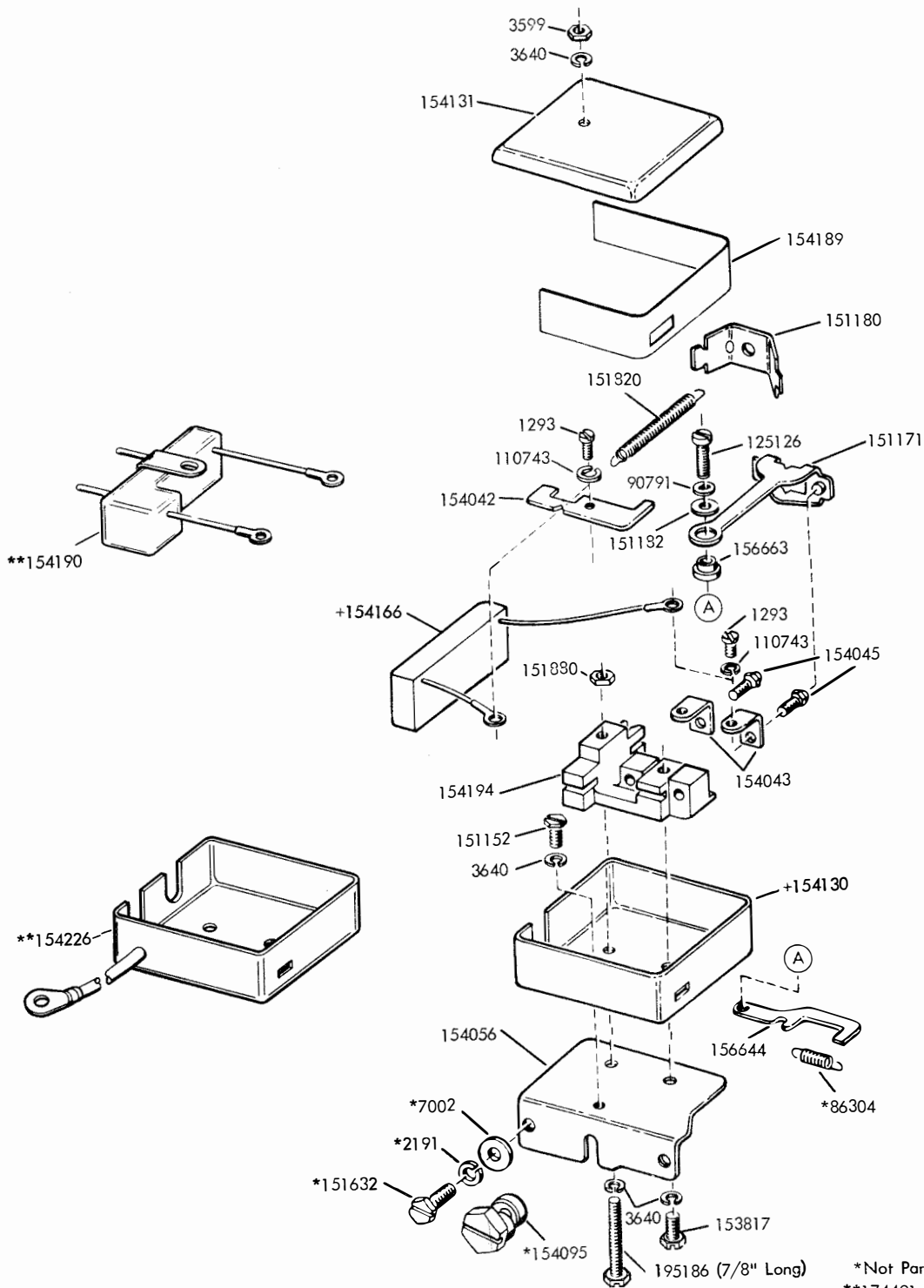


FIGURE 13. SIGNAL GENERATOR FRONT PLATE MECHANISM

FIGURE 14. SIGNAL GENERATOR REAR PLATE MECHANISM



① 154350 Modification Kit



\*Not Part of Contact Box Assemblies  
 \*\*174491 Modification Kit. Also,  
 Peculiar to 154225 (RF Suppression).  
 +Peculiar to 154165 (Arc Suppression).

FIGURE 15. 154165 AND 154225 SIGNAL GENERATOR CONTACT BOX ASSEMBLIES

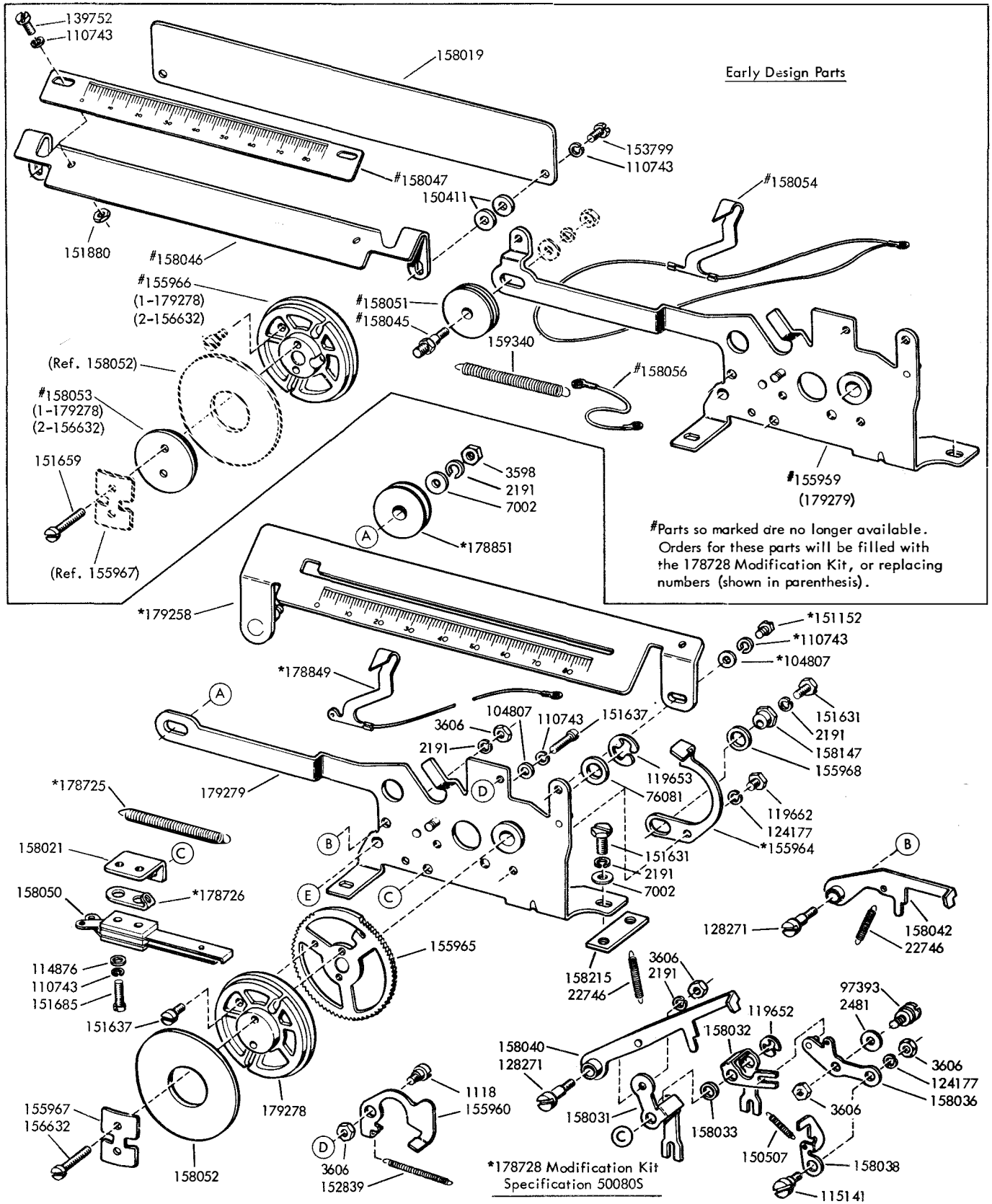
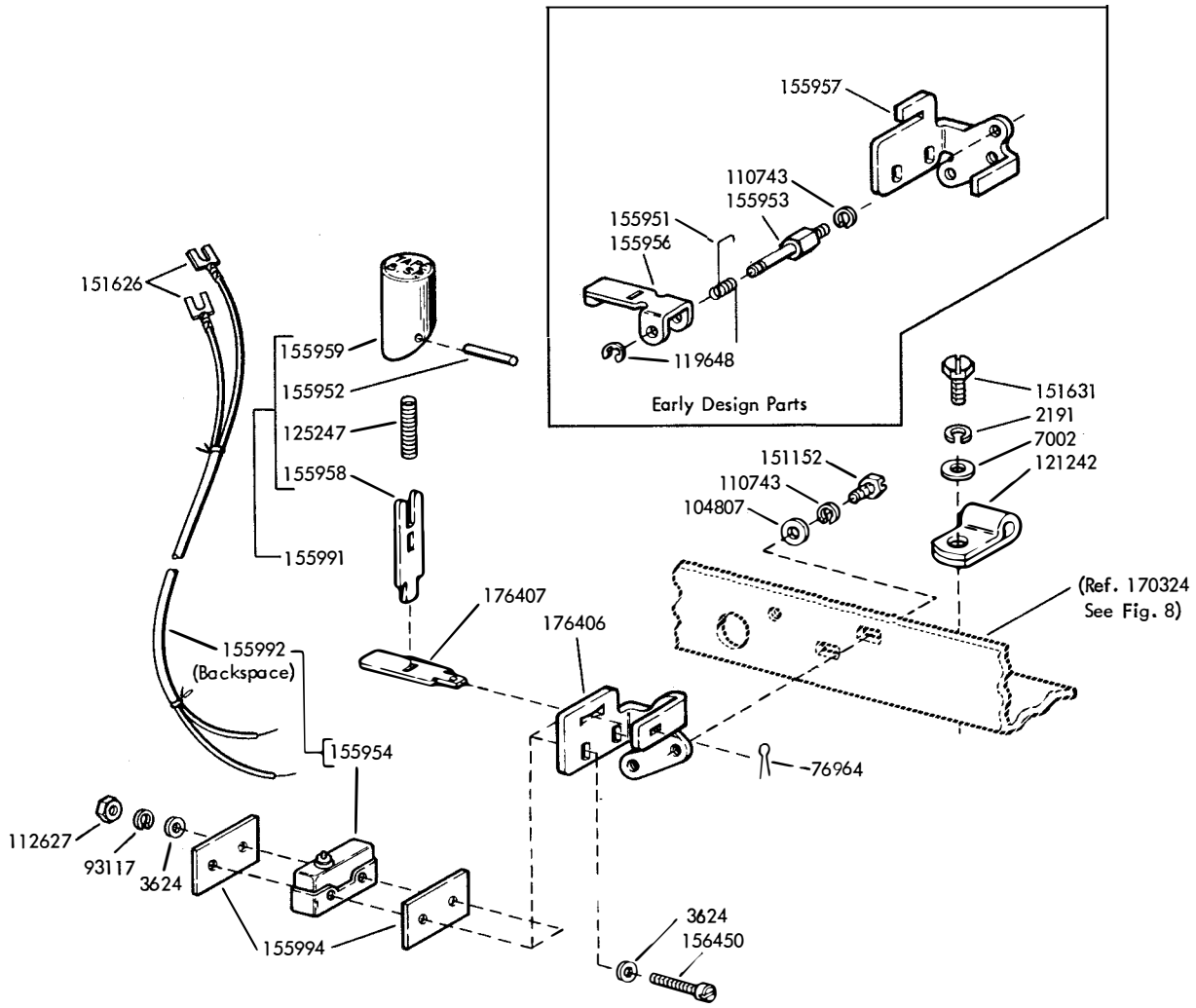
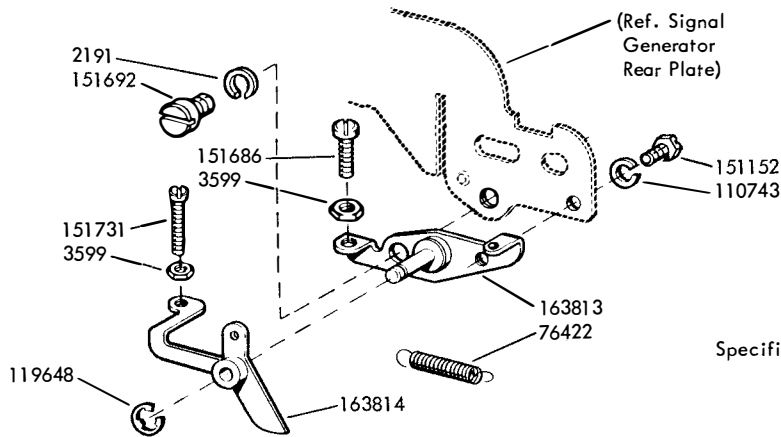


FIGURE 16. 155990 CHARACTER COUNTER MECHANISM



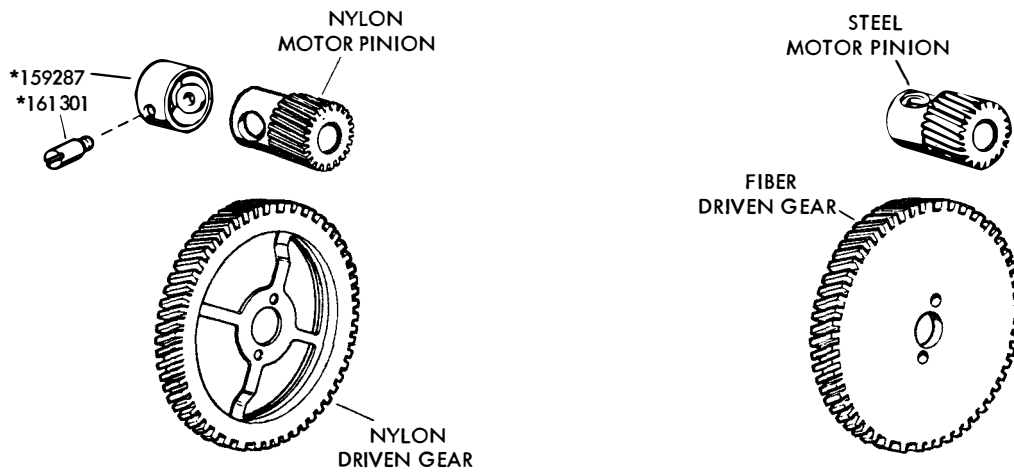
Specification 500885

FIGURE 17. 176405 MODIFICATION KIT TO ADD TAPE BACKSPACE BUTTON



Specification 59475

FIGURE 18. 163775 MODIFICATION KIT TO PROVIDE REPEAT ON SPACE MECHANISM



\*Supplied with nylon gear sets (Except 173795)

| GEAR SETS FOR SEND-RECEIVE KEYBOARD BASE |                          |       |                          |       |                |      |                |      |
|--|--------------------------|-------|--------------------------|-------|----------------|------|----------------|------|
| Set Number                               | Pinion                   | Teeth | Driven Gear              | Teeth | SPEED          |      |                |      |
|  |                          |       |                          |       | 7.00 Unit Code |      | 7.42 Unit Code |      |
|  |                          |       |                          |       | WPM            | Baud | WPM            | Baud |
| 151060<br>161293                         | 151130 (S)<br>159278 (N) | 14    | 151131 (F)<br>159279 (N) | 96    | —              | —    | 60             | 45.5 |
| 152766                                   | 152765 (S)               | 13    | 152764 (F)               | 81    | —              | —    | 67             | 50   |
| 151075<br>161294                         | 151132 (S)<br>159281 (N) | 17    | 151133 (F)<br>159282 (N) | 93    | —              | —    | 75             | 50   |
| 151100<br>161295                         | 151134 (S)<br>159284 (N) | 20    | 151135 (F)<br>159285 (N) | 84    | —              | —    | 100            | 74.2 |
| 163504                                   | 163461 (N)               | 18    | 163462 (N)               | 117   | 71             | 50   | —              | —    |
| 163505                                   | 163463 (N)               | 24    | 163464 (N)               | 104   | 107            | 75   | —              | —    |
| 173795                                   | 173794 (N)               | 14    | 173793 (N)               | 100   | 65             | 45.5 | —              | —    |

FIGURE 19. GEAR SETS

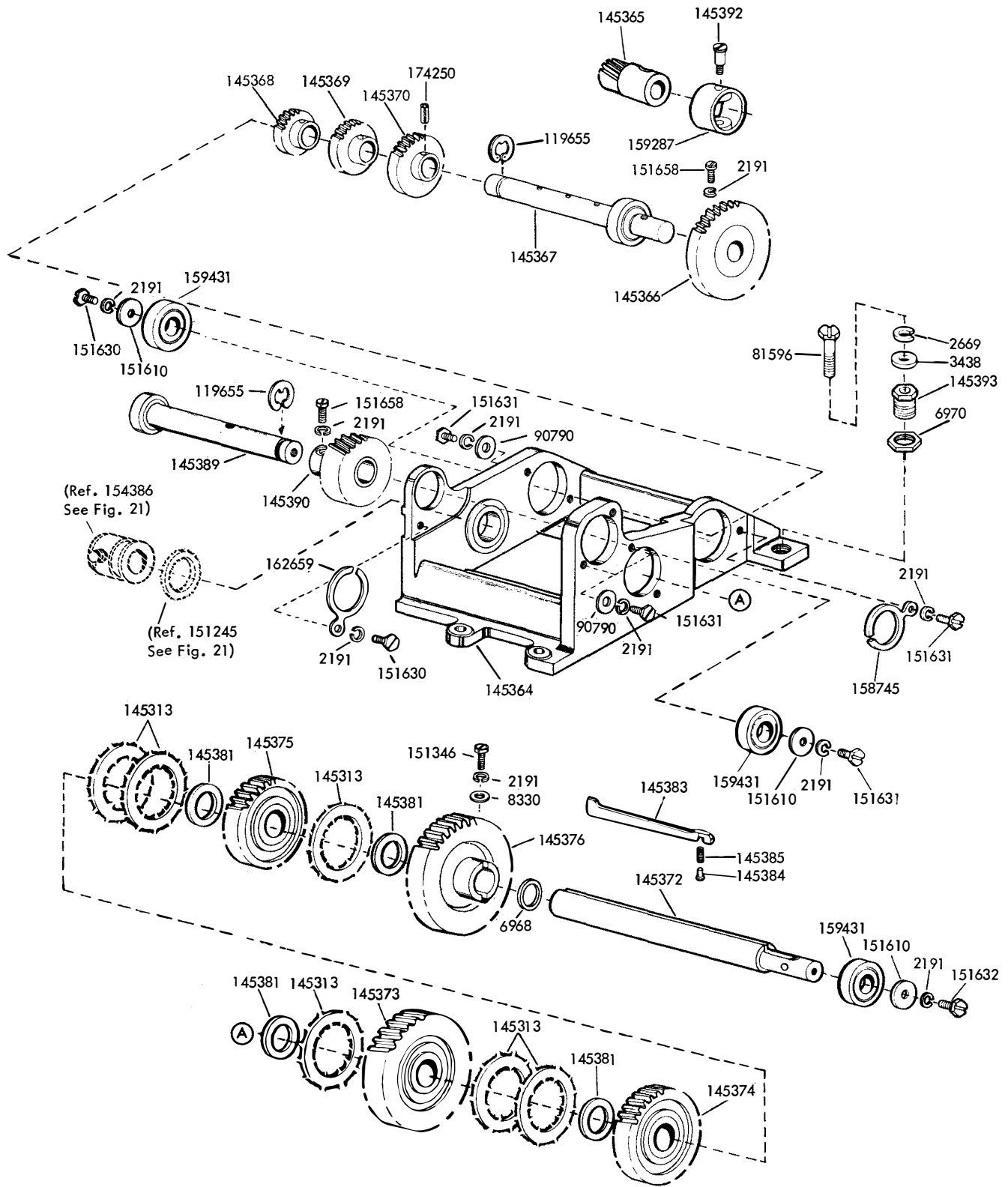


FIGURE 20. GEAR SHIFT MECHANISM FOR TAPE PRINTER KEYBOARD BASE



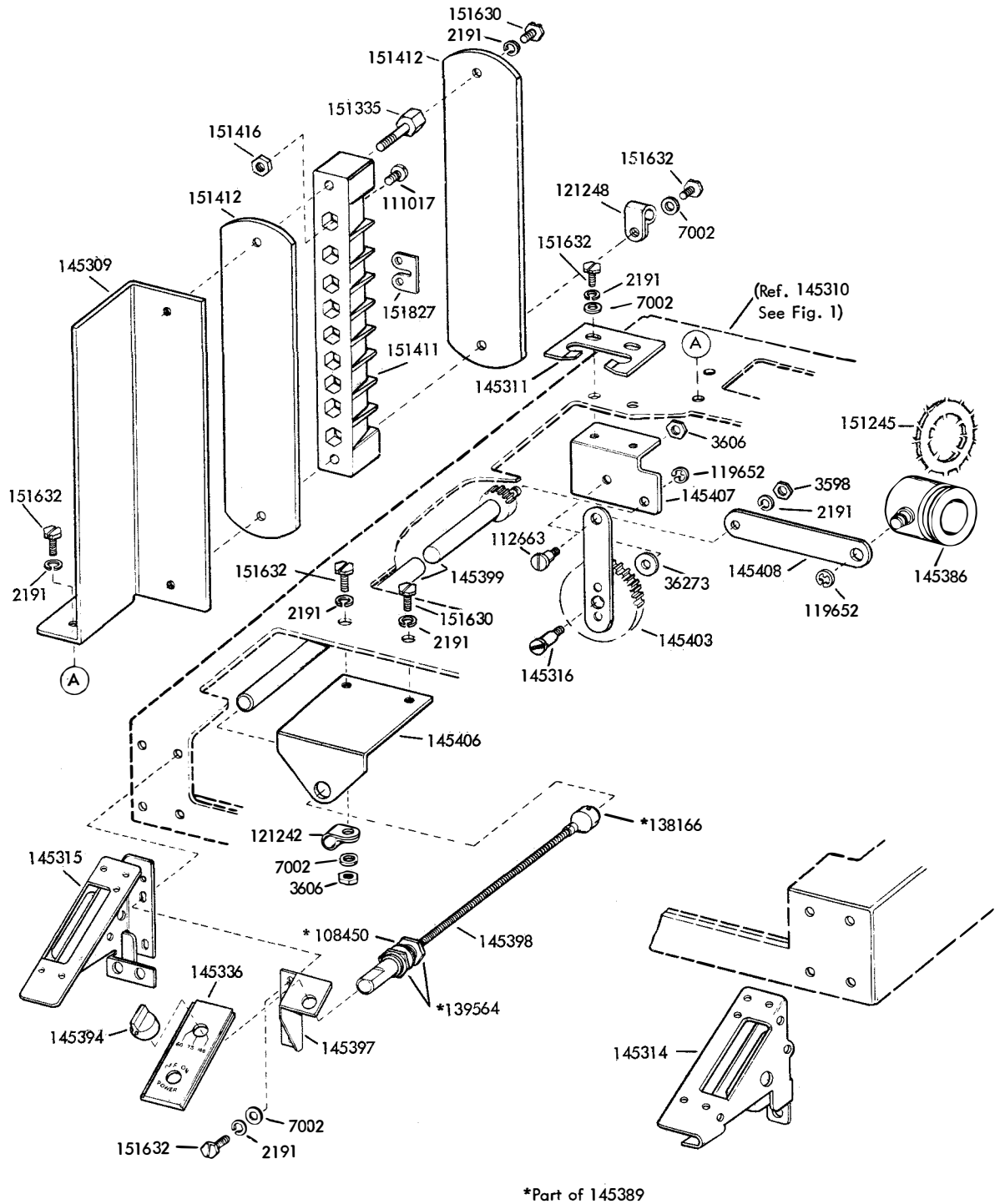


FIGURE 21. GEAR SHIFT MECHANISM FOR TAPE PRINTER KEYBOARD BASE

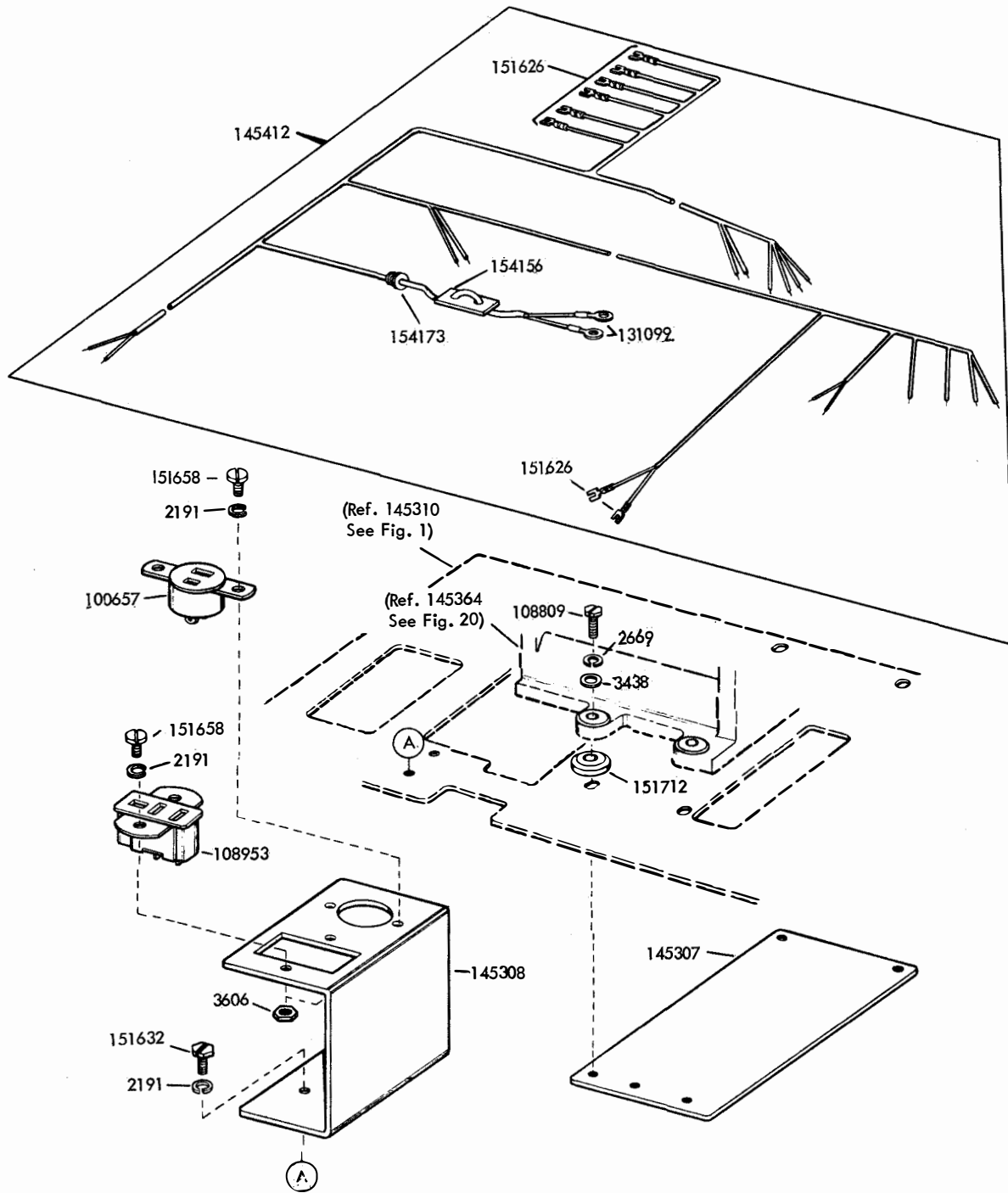


FIGURE 22. CONNECTORS AND CABLE

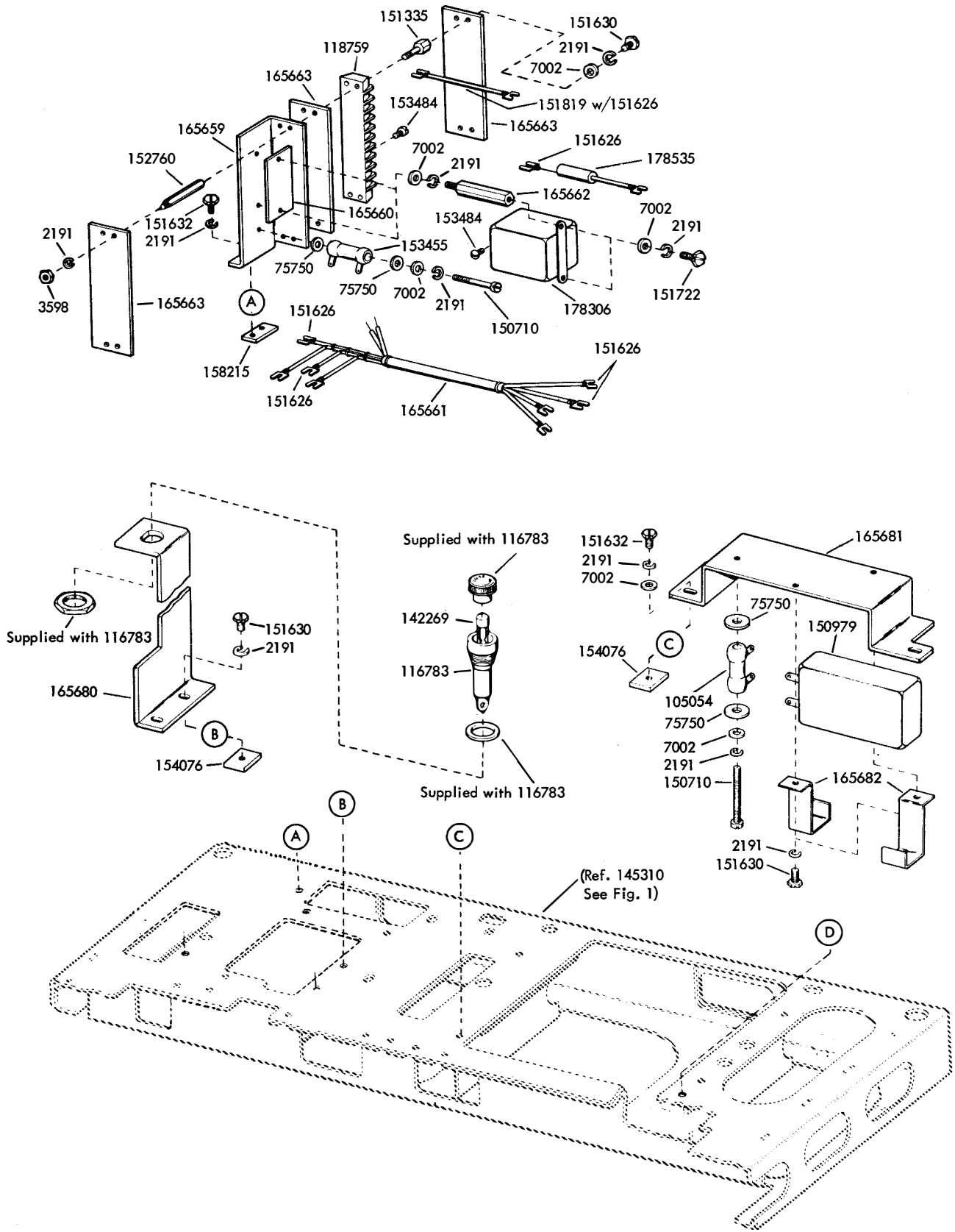


FIGURE 23. ELECTRICAL COMPONENTS FOR THE TAPE PRINTER KEYBOARD BASE

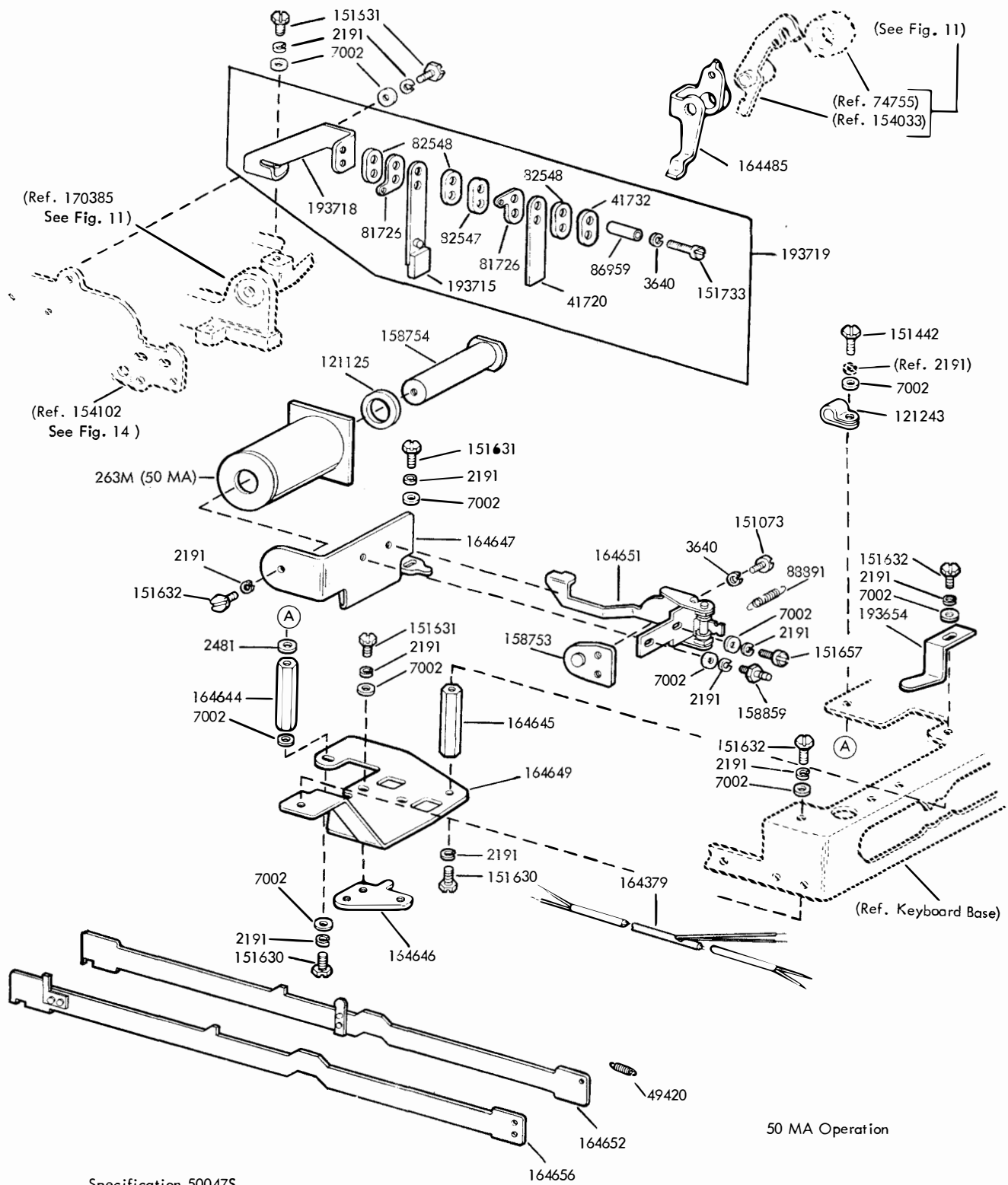


FIGURE 24. 193800 MODIFICATION KIT TO PROVIDE SYNCHRONOUS PULSED TRANSMISSION

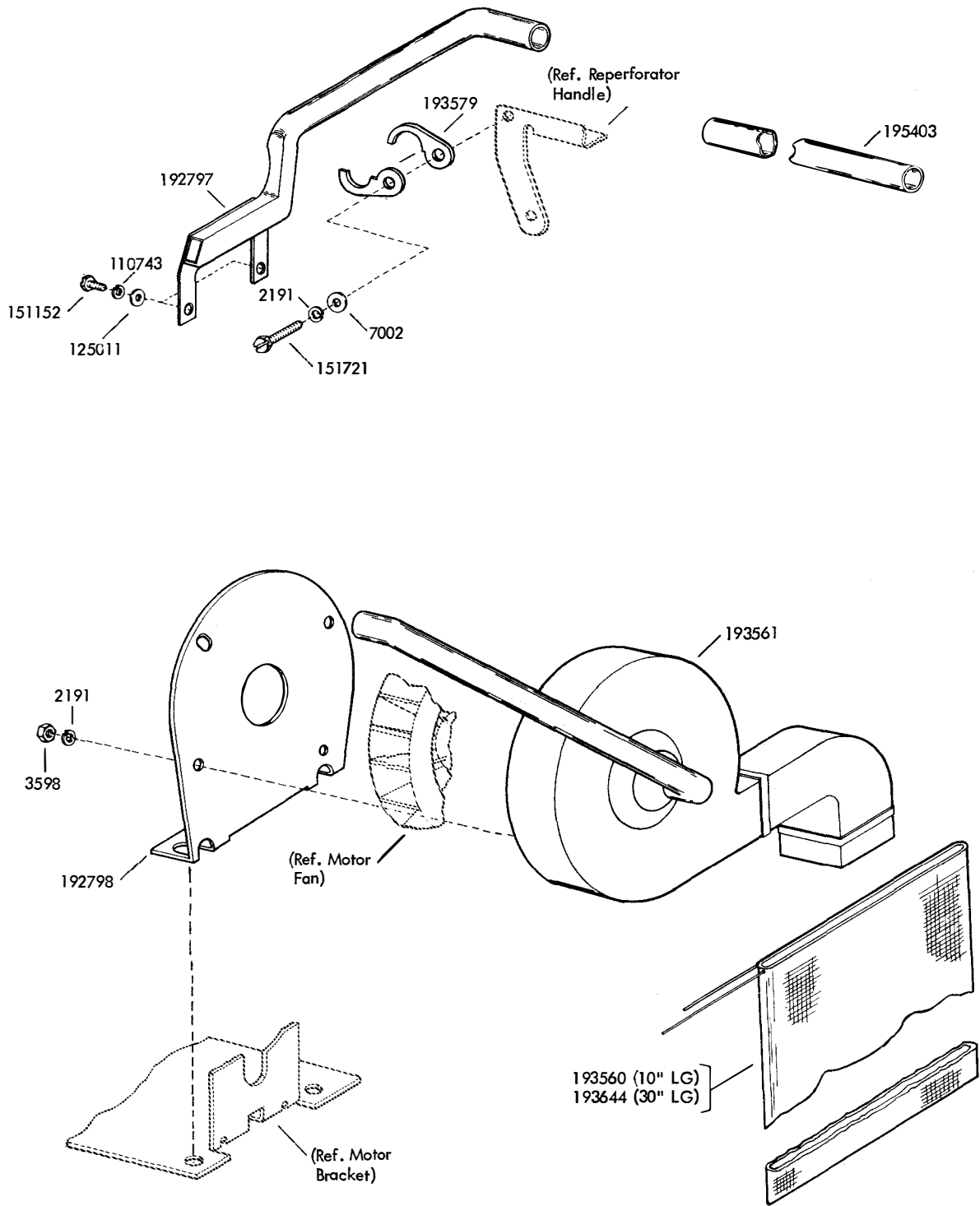
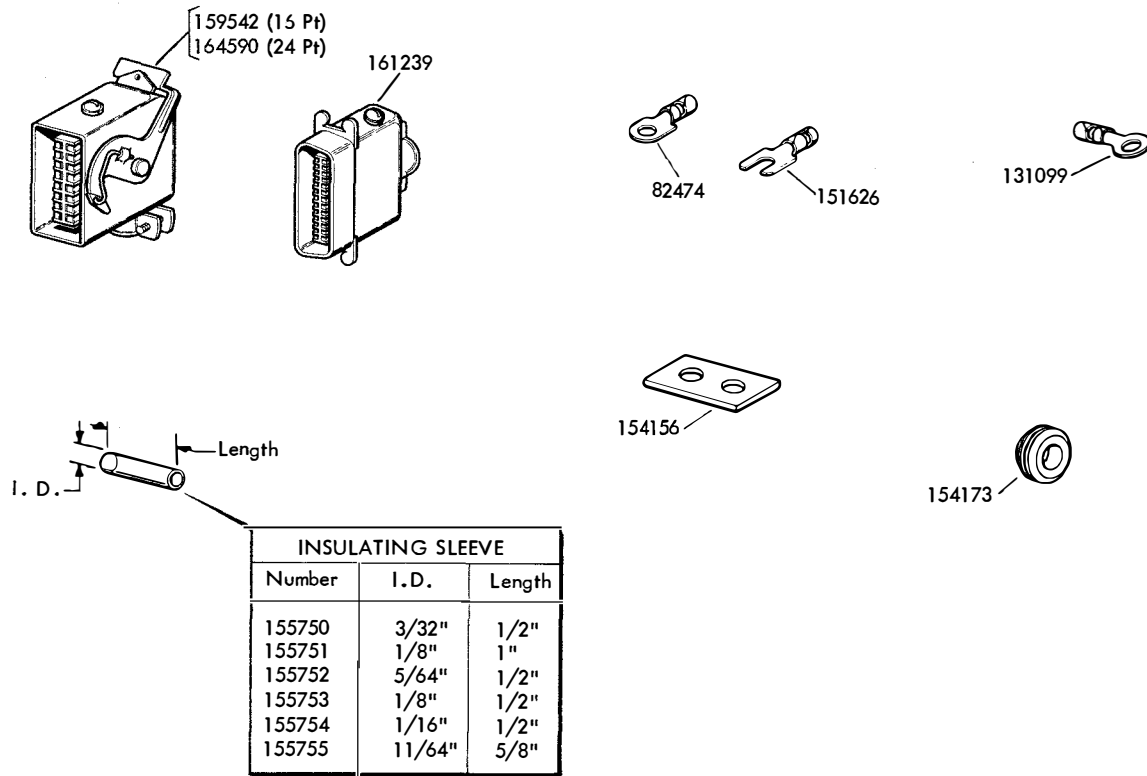


FIGURE 25. 192999 MODIFICATION KIT TO PROVIDE VACUUM CHAD REMOVAL FOR SEND-RECEIVE TYPING REPERFORATOR SET



| Unit  | Cable Assembly   |
|-------|------------------|
| LTPK1 | - 145412, 165656 |
| LTPK2 | - 145412, 165679 |
| LTPK3 | - 165656         |
| LTRK1 |                  |
| LTRK5 | - 161878, 161892 |
| LTRK2 | - 161892, 173396 |
| LTRK3 | - 172721, 173922 |

FIGURE 26. CABLES

## NUMERICAL INDEX

| Part Number | Description and Page Number  | Part Number | Description and Page Number                | Part Number | Description and Page Number |
|-------------|--|-------------|--|-------------|-----------------------------|
| 263M        | Coil, Magnet 22  | 100658      | Connector, Plug (2 Pt) 5                   | 145313      | Washer, Felt 18             |
| 1020        | Screw (6-40 x 1/4 Hex) 12  | 104710      | Ball, Bearing 9                            | 145314      | Bracket, Right 19           |
| 1118        | Screw, Shoulder (6-40) 15  | 104807      | Washer, Flat 15, 16                        | 145315      | Bracket, Left 19            |
| 1210        | Screw (2-56 x 5/8 Fil) 3, 5  | 104827      | Bearing, Ball 6                            | 145316      | Screw, Shoulder (6-40) 19   |
| 1293        | Screw (4-40 x 1/8 Fil) 14  | 104991      | Screw (2-56 x 1/2 Fil) 16                  | 145333      | Disk W/Hub 5                |
| 2191        | Washer, Lock 2, 3, 4, 5, 6, 7, 8, 10, 12, 13, 14, 15, 16, 18, 19, 20, 21, 22, 23 | 105054      | Resistor (5 Ohm) 21                        | 145335      | Disk W/Knob 5               |
| 2322        | Washer, Lock 4   | 108370      | Washer, Felt 12                            | 145336      | Plate 19                    |
| 2415        | Spring 8   | 108450      | Washer, Lock 19                            | 145364      | Bracket W/Bearing 18        |
| 2449        | Washer, Lock 4   | 108809      | Screw (10-32 x 27/32 Hex) 20               | 145365      | Pinion (20 T) 18            |
| 2481        | Washer, Flat 15, 22  | 108953      | Connector, Receptacle (3 Pt) 3, 20         | 145366      | Gear (56 T) 18              |
| 2669        | Washer, Lock 2, 4, 6, 10, 18, 20   | 110435      | Nut (4-40 Hex) 5                           | 145367      | Shaft, Drive 18             |
| 2846        | Washer, Flat 4   | 110437      | Spring 8                                   | 145368      | Gear (27 T) 18              |
| 3438        | Washer, Flat 2, 4, 6, 18, 20   | 110743      | Washer, Lock 9, 10, 11, 12, 14, 15, 16, 23 | 145369      | Gear (24 T) 18              |
| 3598        | Nut (6-40 Hex) 2, 7, 9, 10, 12, 13, 15, 19, 21, 23                               | 111017      | Screw (6-40 x 5/16 Fil) 2, 3, 19           | 145370      | Gear (24 T) 18              |
| 3599        | Nut (4-40 Hex) 2, 14, 16   | 111343      | Clamp 9                                    | 145372      | Shaft 18                    |
| 3606        | Nut (6-40 Hex) 3, 4, 13, 15, 19, 20  | 111516      | Washer, Flat 5                             | 145373      | Gear (66 T) 18              |
| 3624        | Washer, Flat 16  | 111767      | Washer, Flat 13                            | 145374      | Gear (47 T) 18              |
| 3640        | Washer, Lock 2, 5, 9, 14, 22   | 112626      | Nut (10-32 Hex) 6, 10                      | 145375      | Gear (63 T) 18              |
| 3870        | Spring 5, 8, 10  | 112627      | Nut (2-56 Hex) 16                          | 145376      | Gear (48 T) 18              |
| 4702        | Spring 10  | 112630      | Spring 2                                   | 145381      | Washer, Thrust 18           |
| 6968        | Washer, Flat 18  | 112663      | Screw, Shoulder (6-40) 19                  | 145383      | Key 18                      |
| 6970        | Nut (3/8-32 Hex) 18  | 114876      | Washer, Flat 15                            | 145384      | Pin, Guide 18               |
| 7002        | Washer, Flat 2, 3, 5, 7, 8, 10, 13, 14, 15, 16, 19, 21, 22, 23                   | 115122      | Washer, Felt 10, 13                        | 145385      | Spring, Compression 18      |
| 7603        | Spring 13  | 115141      | Screw, Shoulder (6-40) 15                  | 145386      | Sleeve 19                   |
| 8330        | Washer, Flat 18  | 116783      | Holder, Fuse 21                            | 145389      | Shaft, Idler 18, 19         |
| 8449        | Spacer (.094") 5, 13   | 117416      | Post 10                                    | 145390      | Pinion (25 T) 18            |
| 22746       | Spring 15  | 117608      | Post 10                                    | 145392      | Post 18                     |
| 36273       | Washer, Flat 19  | 118384      | Nut, Speed 7                               | 145393      | Bushing 18                  |
| 41720       | Spring, Contact 22   | 118759      | Lens, Clear Indicator Light 7              | 145394      | Knob 19                     |
| 41732       | Plate, Clamp 22  | 119648      | Block, Terminal 21                         | 145397      | Bracket 19                  |
| 42823       | Washer, Flat 11  | 119650      | Ring, Retaining 12, 16                     | 145398      | Shaft, Flexible 19          |
| 45815       | Washer, Lock 5   | 119651      | Ring, Retaining 8                          | 145399      | Shaft W/Gear 19             |
| 49420       | Spring 8, 22   | 119652      | Ring, Retaining 2, 7, 12, 13               | 145403      | Gear W/Link (36 T) 19       |
| 70388       | Spring 12  | 119653      | Ring, Retaining 10, 15, 19                 | 145406      | Bracket, Front 19           |
| 74755       | Washer, Felt 10  | 119654      | Ring, Retaining 6, 15                      | 145407      | Bracket, Rear 19            |
| 74805       | Screw (10-32 x 3/4 Hex) 10   | 119654      | Ring, Retaining 8                          | 145408      | Link 19                     |
| 75750       | Washer, Insulating 21  | 119655      | Ring, Retaining 8                          | 145412      | Cable Assembly 20, 24       |
| 76081       | Washer, Flat 8, 15   | 119662      | Ring, Retaining 18                         | 145855      | Guide, Tape 4               |
| 76099       | Washer, Flat 10  | 119662      | Screw (6-40 Spl) 15                        | 145856      | Guide, Tape 4               |
| 76278       | Bushing 4  | 120824      | Washer, Felt 11                            | 150013      | Disk, Adjusting 11          |
| 76422       | Spring 16  | 120870      | Wick, Felt 12                              | 150026      | Lever, Shoe Release 11      |
| 76461       | Washer, Flat 4   | 121125      | Washer, Spring 22                          | 150029      | Wick, Felt 11               |
| 76964       | Pin, Cotter 16   | 121242      | Clamp, Cable (1/8" ID) 2, 8, 16, 19        | 150043      | Shoe, Secondary Clutch 11   |
| 76968       | Screw, Set (6-32) 7  | 121243      | Clamp, Cable (3/16" ID) 22                 | 150044      | Shoe, Primary Clutch 11     |
| 79890       | Screw (1/4-32 x 7/8 Hex) 4   | 121244      | Clamp, Cable (1/4" ID) 2                   | 150241      | Spring 11                   |
| 80581       | Spring 12, 13  | 121248      | Clamp, Cable (1/2" ID) 19                  | 150411      | Washer, Flat 15             |
| 81596       | Screw (10-32 x 1-3/8 Hex) 18   | 121575      | Screw (10-32 x 5/16 Hex) 3                 | 150440      | Hub 4                       |
| 81726       | Terminal 22  | 122245      | Capacitor (43-48 MFD) 3                    | 150441      | Gear (21 T) 4               |
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| 82548       | Insulator (.062") 22   | 125015      | Washer, Flat 4, 7, 13                      | 150923      | Washer, Felt 12, 13         |
| 86304       | Spring 14  | 125126      | Screw (2-56 x 9/32 Fil) 14                 | 150966      | Insulator (1-4) 2           |
| 86742       | Nut (4-40 Hex) 13  | 125181      | Screw (2-56 x 3/8 Fil) 2                   | 150979      | Capacitor (1/2 MFD) 21      |
| 86959       | Bushing, Insulating 22   | 125247      | Spring, Compression 16                     | 150990      | Washer, Felt 13             |
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| 90790       | Washer, Flat 18  | 138166      | Screw, Set (8-32) 19                       | 151045      | Bar, Space 7                |
| 90791       | Washer, Lock 14  | 139564      | Nut (3/8-32 Hex) 19                        | 151060      | Gear Set (60 WPM) 17        |
| 93117       | Washer, Lock 3, 5, 16  | 139752      | Screw (4-40 x 11/64 Hex) 9, 15             | 151073      | Screw (4-40 x 5/32 Fil) 22  |
| 97393       | Screw, Shoulder (6-40) 15  | 142269      | Fuse (3 Amp SL-BL) 21                      | 151075      | Gear Set (75 WPM) 17        |
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| 151180      | Link, Toggle 14  | 153799      | Screw (4-40 x 21/64 Hex) 15   | 154117      | Bail, Space Bar 7                           |
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| 151224      | Screw, Pilot (6-40) 7  | 154000      | Base 2                        | 154121      | Lever, Space 8                              |
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28 ELECTRICAL SERVICE UNIT (LESU)  
for  
REPERFORATORS  
PARTS

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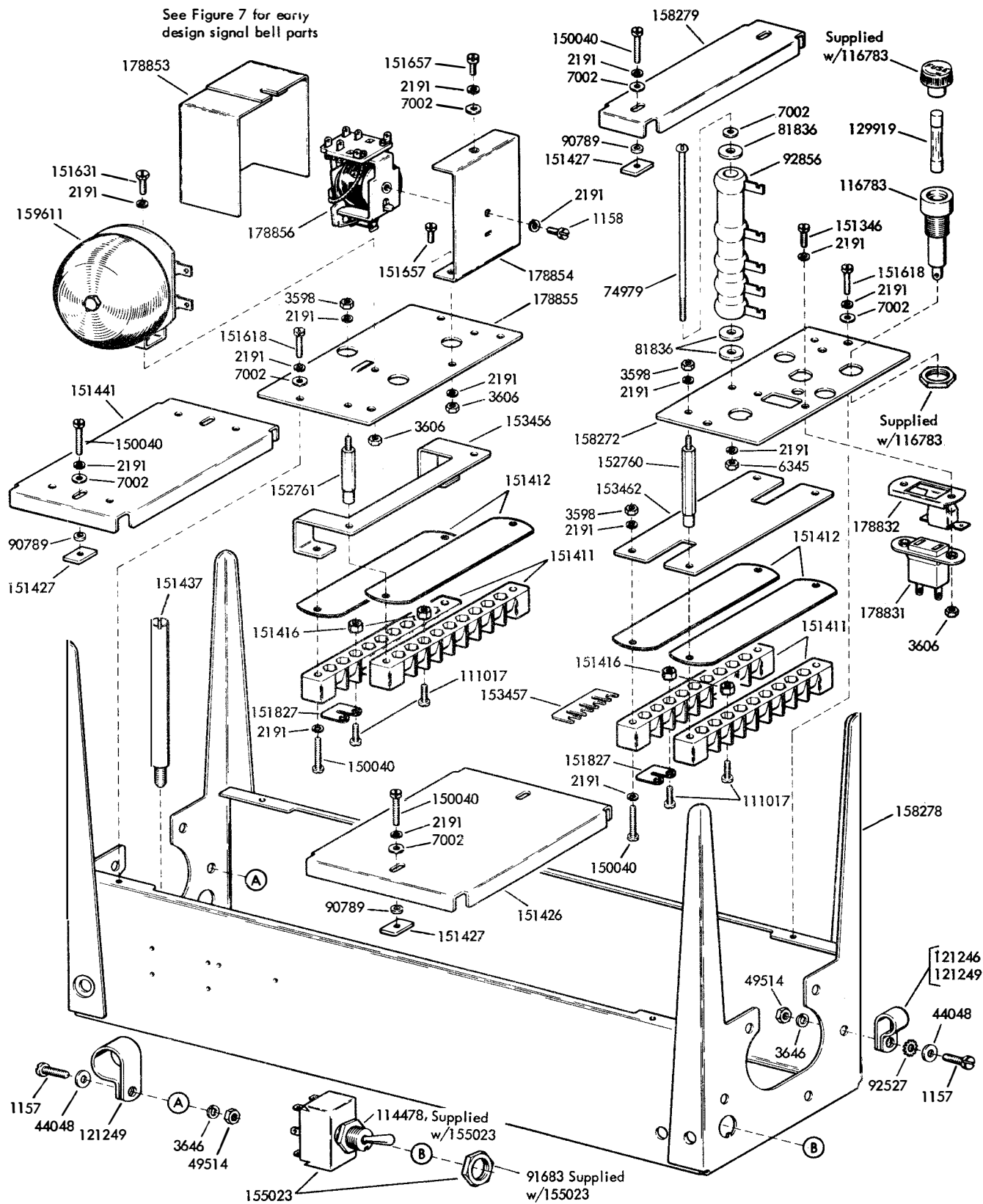


FIGURE 1. ELECTRICAL SERVICE UNIT (LESU)

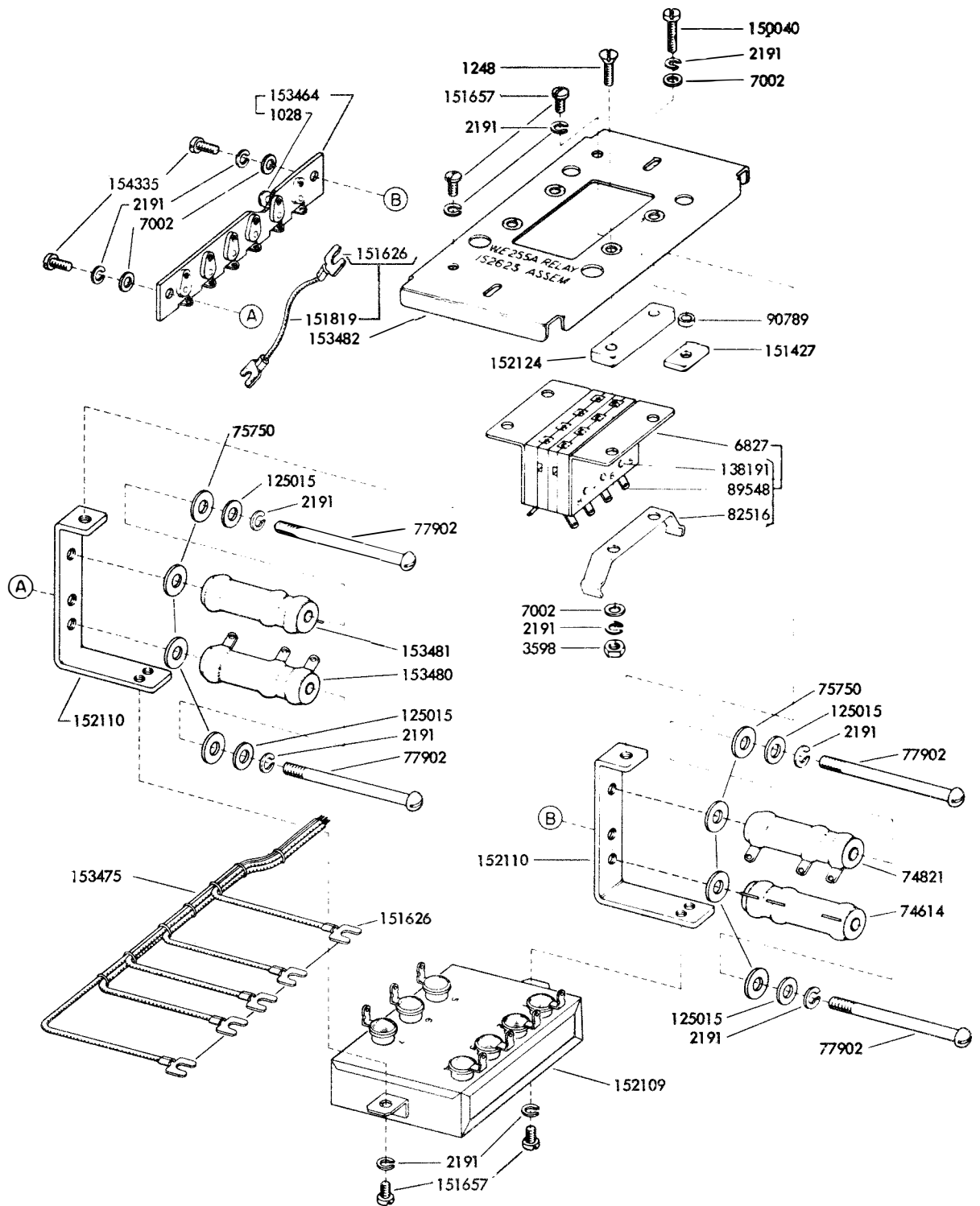


FIGURE 2. 152623 LINE RELAY MOUNTING ASSEMBLY

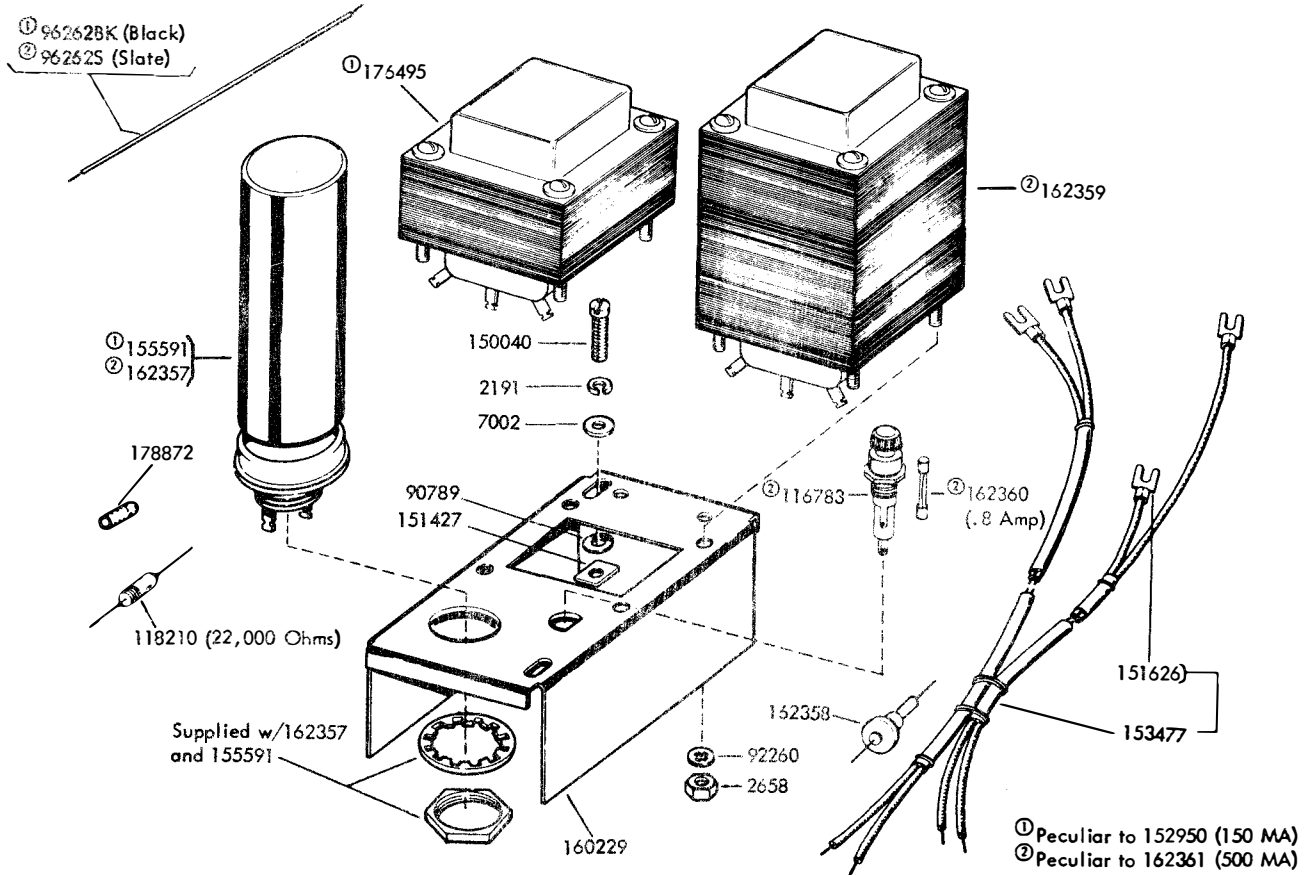
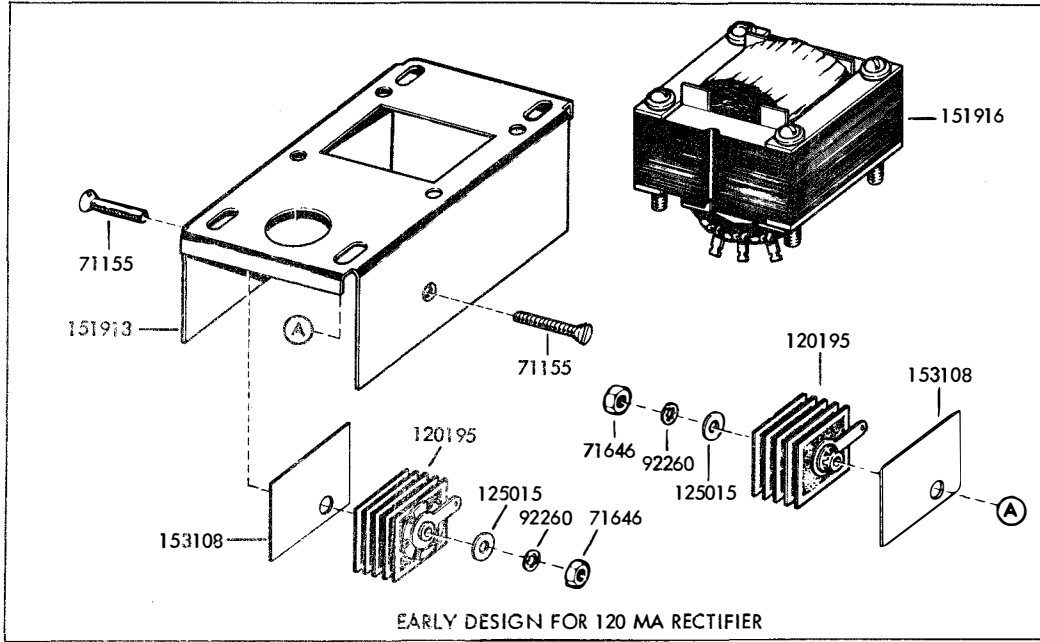


FIGURE 3. 152950 AND 162361 RECTIFIER ASSEMBLIES

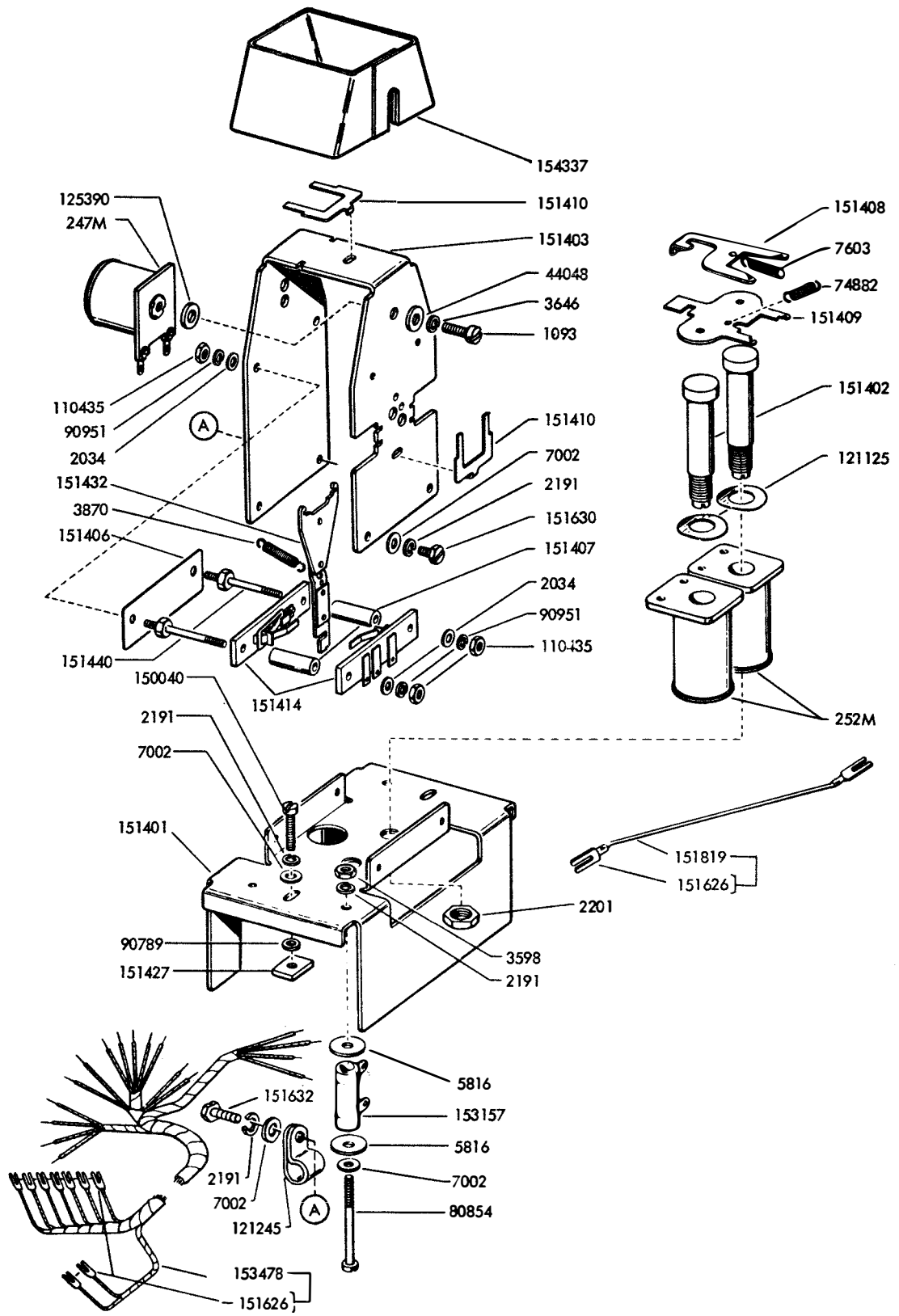


FIGURE 4. 153251 MOTOR CONTROL ASSEMBLY

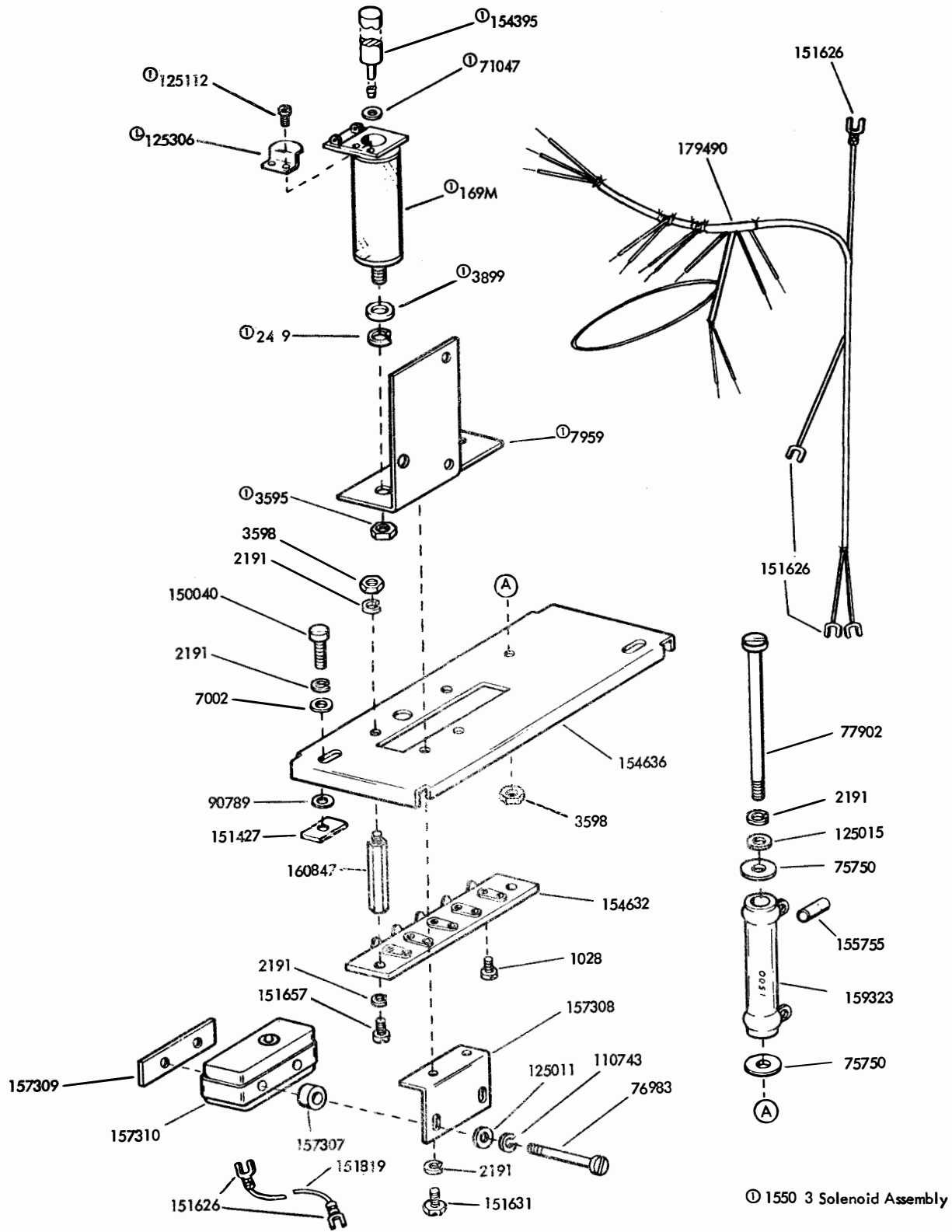


FIGURE 5. 176448 RELAY MOTOR CONTROL ASSEMBLY



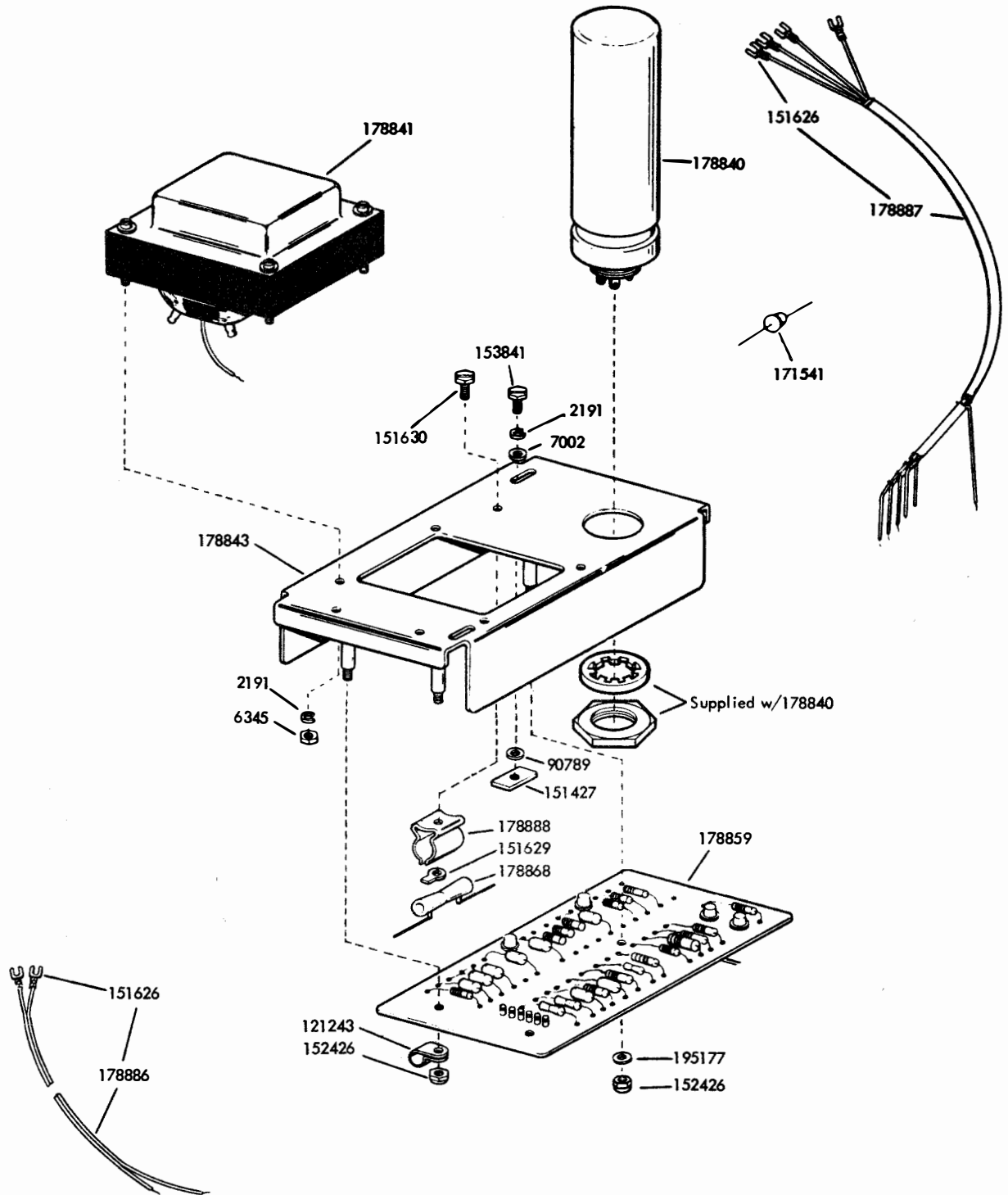


FIGURE 6. 177010 SELECTOR MAGNET DRIVER ASSEMBLY

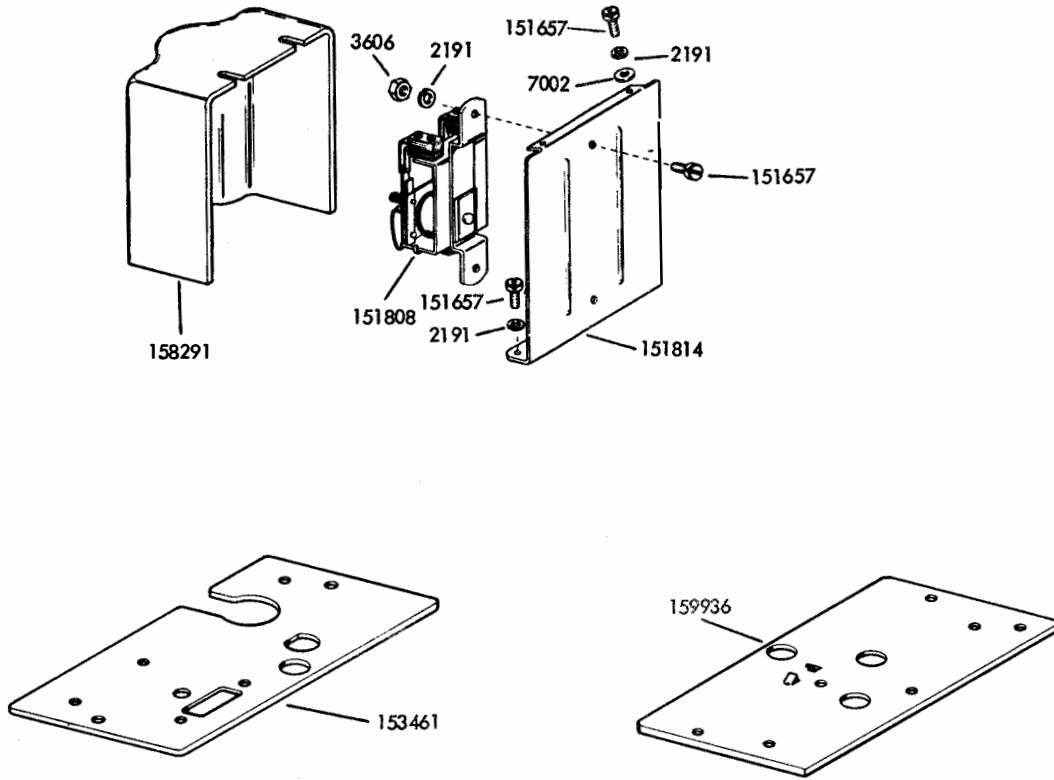


FIGURE 7. EARLY DESIGN LESU PARTS

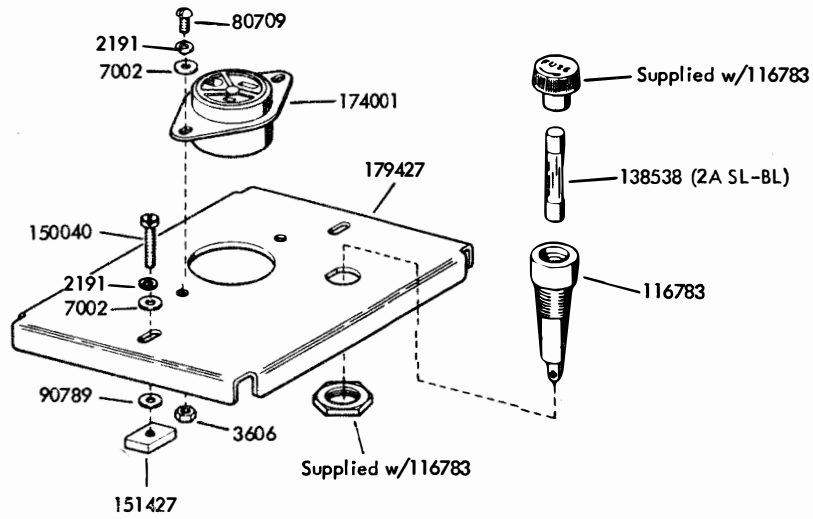


FIGURE 8. 179426 PLATE ASSEMBLY

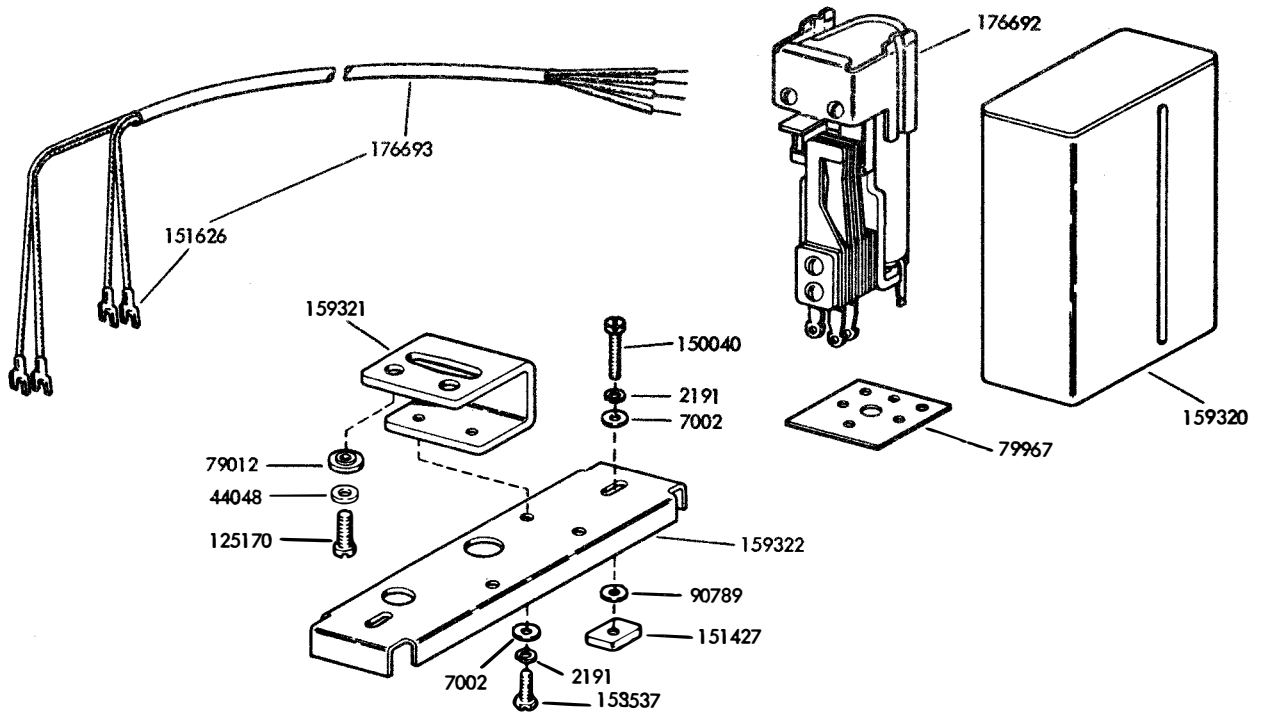


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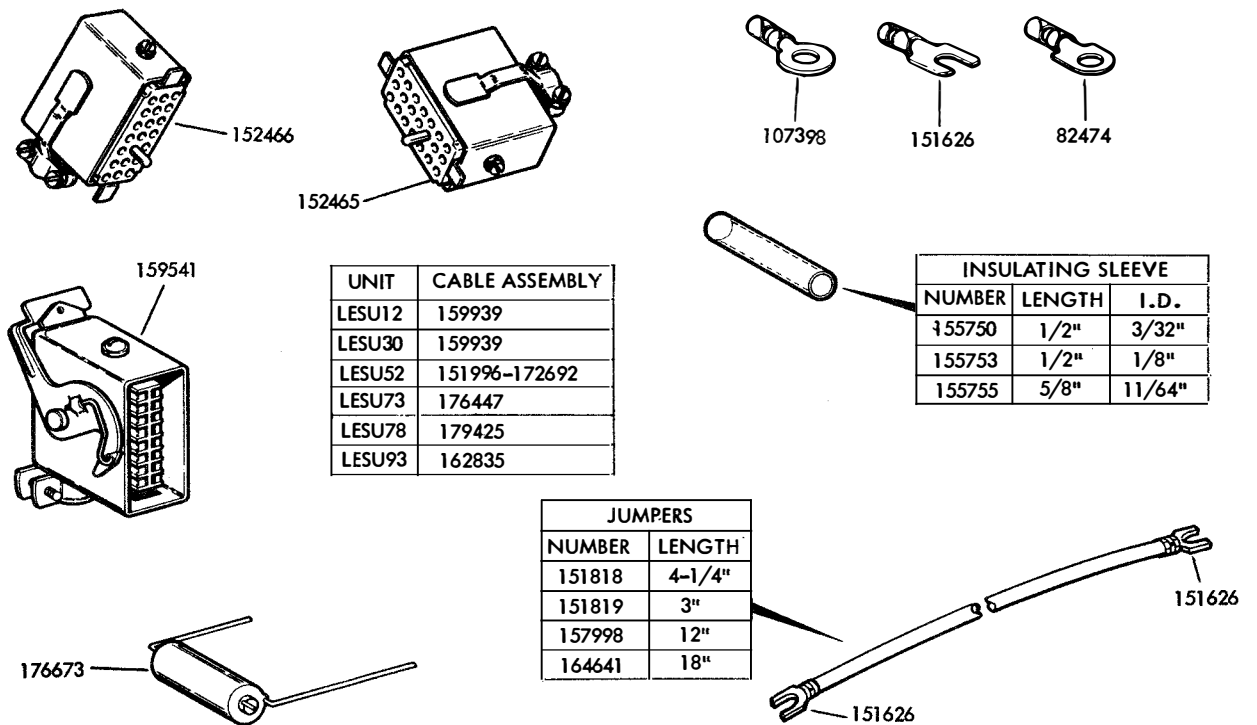


FIGURE 10. CABLES

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| 169M        | Coil, Magnet 6              | 125015      | Washer, Flat 3, 4, 6               | 153482      | Plate, Relay 3                        |
| 247M        | Coil, Magnet 5              | 125112      | Screw, 2-56 x 1/8 Fil 6            | 153537      | Screw, 6-40 x 9/32 Hex 9              |
| 252M        | Coil, Magnet 5              | 125170      | Screw, 8-32 x 5/16 Fil 9           | 153841      | Screw, 6-40 x 9/16 Hex 7              |
| 1028        | Screw, 4-40 x 1/4 Fil 3, 6  | 125306      | Stop, Magnet Plunger 6             | 154335      | Screw, 6-40 x 9/32 Fil 3              |
| 1093        | Screw, 8-32 x 7/16 Fil 5    | 125390      | Washer, Flat 5                     | 154337      | Cover 5                               |
| 1157        | Screw, 8-32 x 1/2 Fil 2     | 129919      | Fuse, 4 Amp 2                      | 154395      | Plunger, Solenoid 6                   |
| 1158        | Screw, 6-32 x 5/16 Fil 2    | 138191      | Screw, 3-48 x 1 Rd 3               | 154632      | Block, Terminal 6                     |
| 1248        | Screw, 6-40 x 1/2 Flat 3    | 138538      | Fuse, 2 Amp SL-BL 8                | 154636      | Plate 6                               |
| 2034        | Washer, Flat 5              | 150040      | Screw, 6-40 x 5/8 Fil 2 to 6, 8, 9 | 155023      | Switch, DP-DT Toggle 2                |
| 2191        | Washer, Lock 2 to 9         | 151346      | Screw, 6-40 x 3/8 Fil 2            | 155043      | Solenoid Assembly 6                   |
| 2201        | Nut, 5/16-32 Hex 5          | 151401      | Base 5                             | 155591      | Capacitor, 220 MFD 4                  |
| 2449        | Washer, Lock 6              | 151402      | Core 5                             | 155750      | Sleeve, 3/32 ID x 1/2" Lg             |
| 2658        | Nut, 6-32 Hex 4             | 151403      | Frame 5                            |             | Insulating 9                          |
| 3595        | Nut, 1/4-32 Hex 6           | 151406      | Plate, Insulating 5                | 155753      | Sleeve, 1/8 ID x 1/2" Lg              |
| 3598        | Nut, 6-40 Hex 2, 3, 5, 6    | 151407      | Collar, Spacing 5                  |             | Insulating 9                          |
| 3606        | Nut, 6-40 Hex 2, 8          | 151408      | Lever 5                            | 155755      | Sleeve, 11/64 ID x 5/8" Lg            |
| 3646        | Washer, Lock 2, 5           | 151409      | Armature 5                         |             | Insulating 6, 9                       |
| 3870        | Spring 5                    | 151410      | Clip, Retaining 5                  | 157307      | Spacer 6                              |
| 3899        | Spacer, .188" Thk 6         | 151411      | Block, Terminal 2                  | 157308      | Bracket 6                             |
| 5816        | Washer, Insulating 5        | 151412      | Insulator 2                        | 157309      | Plate, Nut 6                          |
| 6345        | Nut, 6-32 Hex 2, 7          | 151414      | Switch, Sensitive 5                | 157310      | Switch, Sensitive 6                   |
| 6827        | Block 3                     | 151416      | Nut, 6-40 Hex 2                    | 157998      | Jumper, 12" Lg Black 9                |
| 7002        | Washer, Flat 2 to 9         | 151426      | Plate, 3-3/4 Blank 2               | 158272      | Plate, Right Mounting 2               |
| 7603        | Spring 5                    | 151427      | Plate, Clamp 2 to 9                | 158278      | Container 2                           |
| 7959        | Bracket, Magnet 6           | 151432      | Armature 5                         | 158279      | Plate, 1-5/16 Blank 2                 |
| 44048       | Washer, Flat 2, 5, 9        | 151437      | Stud 2                             | 158291      | Cover, Relay 8                        |
| 49514       | Nut, 8-32 Hex 2             | 151440      | Stud 5                             | 159320      | Cover, Relay 9                        |
| 71047       | Washer, Flat 6              | 151441      | Plate, 2-3/4 Blank 2               | 159321      | Bracket, Relay 9                      |
| 71155       | Screw, 6-32 x 1-1/4 Flat 4  | 151618      | Screw, 6-40 x 7/16 Fil 2           | 159322      | Plate, Relay 9                        |
| 71646       | Nut, 6-32 Hex 4             | 151626      | Terminal 3 to 7, 9                 | 159323      | Resistor, 1500 Ohm 6                  |
| 74614       | Resistor, 2600 Ohm 3        | 151629      | Nut, 6-40 Lug 7                    | 159541      | Connector, 16 Pt Plug 9               |
| 74821       | Resistor, 2810 Ohm 3        | 151630      | Screw, 6-40 x 1/4 Hex 5, 7         | 159611      | Bell 2                                |
| 74882       | Spring 5                    | 151631      | Screw, 6-40 x 5/16 Hex 2, 6        | 159936      | Plate, Left Mounting 8                |
| 74979       | Screw, 6-32 x 3-3/4 Rd 2    | 151632      | Screw, 6-40 x 3/8 Hex 5            | 159939      | Cable Assembly 9                      |
| 75750       | Washer, Insulating 3, 6     | 151657      | Screw, 6-40 x 1/4 Fil 2, 3, 6, 8   | 160229      | Plate, Mounting 4                     |
| 76983       | Screw, 4-40 x 1-1/4 Fil 6   | 151808      | Relay 8                            | 160847      | Stud 6                                |
| 77902       | Screw, 6-40 x 2-3/8 Rd 3, 6 | 151814      | Bracket, Relay Mounting 8          | 162357      | Capacitor, 500 MFD 4                  |
| 79012       | Insulator 9                 | 151818      | Jumper, 4-1/4" Lg Black 9          | 162358      | Diode 4                               |
| 79967       | Insulator 9                 | 151819      | Jumper, 3" Lg Black 3, 5, 6, 9     | 162359      | Transformer, Power 4                  |
| 80709       | Screw, 6-40 x 1/4 Rd 8      | 151827      | Strap, Terminal 2                  | 162360      | Fuse, .8 Amp 4                        |
| 80854       | Screw, 6-40 x 1-7/16 Fil 5  | 151913      | Plate, Mounting 4                  | 162361      | Rectifier Assembly, 500 MA 1, 4       |
| 81836       | Washer, Insulating 2        | 151916      | Transformer 4                      | 162835      | Cable Assembly 9                      |
| 82474       | Terminal 9                  | 151996      | Cable w/Terminals 9                | 164641      | Jumper, 18" Black 9                   |
| 82516       | Spring, Retaining 3         | 152109      | Filter 3                           | 171541      | Diode 7                               |
| 89548       | Spring, Contact 3           | 152110      | Bracket, Resistor Mounting 3       | 172692      | Cable Assembly 9                      |
| 90789       | Washer, Flat 2 to 9         | 152124      | Spacer 3                           | 174001      | Connector, 3 Pt Receptacle 8          |
| 90951       | Washer, Lock 5              | 152426      | Nut 7                              | 176447      | Cable 9                               |
| 91683       | Nut, 15/32-32 Hex 2         | 152465      | Connector, 20 Pt Receptacle 9      | 176448      | Control Assembly, Relay Motor 1, 6    |
| 92260       | Washer, Lock 4              | 152466      | Connector, 20 Pt Receptacle 9      |             | Transformer, Power 4                  |
| 92527       | Washer, Lock 2              | 152623      | Mounting Assembly, Line Relay 1, 3 | 176495      | Suppressor, Spark 9                   |
| 92856       | Resistor, 1500 Ohm 2        |             |                                    | 176673      | Relay 9                               |
| 96262BK     | Jumper, 4" Lg Black 4       | 152760      | Stud 2                             | 176692      | Cable w/Terminal 9                    |
| 96262S      | Jumper, 4" Lg Slate 4       | 152761      | Stud 2                             | 176693      | Control Assembly, Motor 1, 9          |
| 107398      | Terminal 9                  | 152950      | Rectifier Assembly, 150 MA 1, 4    | 177010      | Driver Assembly, Selector Magnet 1, 7 |
| 110435      | Nut, 4-40 Hex 5             | 153108      | Insulator, .031" Thk 4             |             | Connector 2                           |
| 110743      | Washer, Lock 6              | 153157      | Resistor, 400 Ohm 5                | 178831      | Plate, Adapter 2                      |
| 111017      | Screw, 6-40 x 5/16 Fil 2    | 153251      | Control Assembly, Motor 1, 5       | 178832      | Capacitor, 400 MFD 7                  |
| 114478      | Nut, 15/32-32 Hex 2         | 153456      | Bracket 2                          | 178840      | Transformer 7                         |
| 116783      | Holder, Fuse 2, 4, 8        | 153457      | Strap, Terminal 2                  | 178841      | Plate, Mounting 7                     |
| 118210      | Resistor, 22,000 Ohm 4      | 153461      | Plate, Right Mounting 8            | 178843      | Cover, Relay 2                        |
| 120195      | Rectifier 4                 | 153462      | Plate 2                            | 178853      | Bracket, Relay 2                      |
| 121125      | Washer, Spring 5            | 153464      | Block, Terminal 3                  | 178854      | Plate, Left 2                         |
| 121243      | Clamp, 3/16 ID Cable 7      | 153475      | Cable w/Terminals 3                | 178855      | Relay 2                               |
| 121245      | Clamp, 5/16 ID Cable 5      | 153477      | Cable w/Terminals 4                | 178856      | Card, Circuit 7                       |
| 121246      | Clamp, 3/8 ID Cable 2       | 153478      | Cable w/Terminals 5                | 178859      | Resistor, 700 Ohm 7                   |
| 121249      | Clamp, 5/8 ID Cable 2       | 153480      | Resistor, 6750 Ohm 3               |             |                                       |
| 125011      | Washer, Flat 6              | 153481      | Resistor, 5800 Ohm 3               |             |                                       |

## NUMERICAL INDEX (Continued)

| Part<br>Number | Description and<br>Page Number              | Part<br>Number | Description and<br>Page Number | Part<br>Number | Description and<br>Page Number |
|----------------|---|----------------|--------------------------------|----------------|--------------------------------|
| 178872         | Sleeve, 1/16 ID x 1-1/4" Lg<br>Insulating 4 | 178888         | Clip 7                         | 179427         | Plate, Cover 8                 |
| 178886         | Cable w/Terminals 7                         | 179425         | Cable Assembly 9               | 179490         | Cable w/Terminals 6            |
| 178887         | Cable 7                                     | 179426         | Plate Assembly 1, 8            | 195177         | Washer, Insulating 7           |



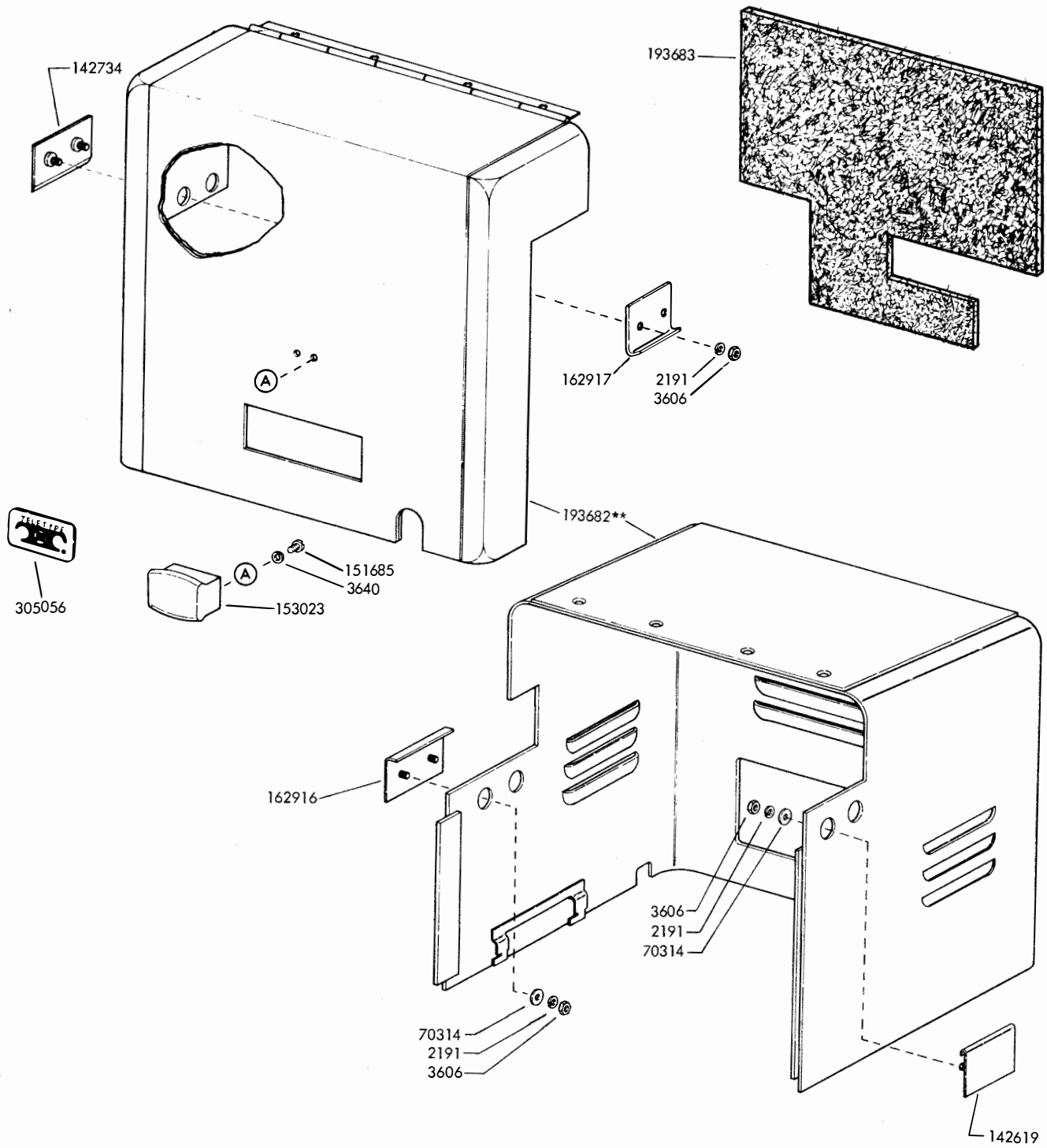
28 RECEIVING-ONLY REPERFORATOR OR TAPE PRINTER COVER (LRC),  
28 SEND-RECEIVE REPERFORATOR OR TAPE PRINTER COVER (LSRC),  
and 28 REPERFORATOR OR TAPE PRINTER TABLE (LT)

PARTS

| FIGURE | CONTENTS  | PAGE | FIGURE | CONTENTS  | PAGE |
|--------|---|------|--------|---|------|
| 1      | Non-Typing Reperforator Cover                               | 2    | 9      | Table (w/Full Door)   | 10   |
| 2      | Receiving-Only Non-Typing Reperforator Cover (Miniaturized) | 3    | 10     | Table (w/Full Door - Continued)   | 11   |
| 3      | Receiving-Only Typing Reperforator Cover (Miniaturized)     | 4    | 11     | Table with Fixed Lower Shelf  | 12   |
| 4      | Tape Printer Cover  | 5    | 12     | Table with Sliding Lower Shelf  | 13   |
| 5      | Receiving-Only Typing Reperforator Cover                    | 6    | 13     | Table with Facilities for Tape Winder   | 14   |
| 6      | Send-Receive Cover  | 7    | 14     | 176615** Modification Kit to Adapt Base and Table for Use with Fully Perforated Punches | 15   |
| 7      | Tape Printer Sub-Base                                       | 8    | 15     | 193684** Chad Disposal, Set of Parts  | 16   |
| 8      | Tape Printer Sub-Base                                       | 9    |        | Numerical Index   | 17   |

| PAINT FINISH COLOR CODE CHART                       |                |               |                |              |                       |                |               |                |              |
|---|----------------|---------------|----------------|--------------|-----------------------|----------------|---------------|----------------|--------------|
| (For parts and assemblies requiring a paint finish) |                |               |                |              |                       |                |               |                |              |
| COLOR   | Finish Suffix  |               |                |              | COLOR                 | Finish Suffix  |               |                |              |
|   | Wrinkle Finish | Smooth Finish | Textured Vinyl | Smooth Vinyl |                       | Wrinkle Finish | Smooth Finish | Textured Vinyl | Smooth Vinyl |
| Aluminum  |                | FA            |                |              | Gray, Dark Metallic   |                | BW            |                |              |
| Aqua, Light   |                |               |                | HK           | Gray, Federal         |                | BV            | GG             |              |
| Beige   |                | ET            |                |              | Gray, Light           |                | EJ            |                | HB           |
| Beige, Light  |                | EL            |                | HC           | Gray, Light Olive     |                | EW            | GE             | HF           |
| Beige, Rose   |                | ER            |                |              | Gray, Maritime Engine |                | BY            |                |              |
| Black   | AA             |               | GK             |              | Gray, Maritime Deck   | AJ             | BJ            |                |              |
| Black, High Gloss                                   |                | BA            |                |              | Gray, Medium          |                | BS            |                |              |
| Black, Semi Gloss                                   |                | BB            |                |              | Gray, Oxford          |                | EP            |                |              |
| Blue, Aqua  |                | EK            |                |              | Green, Gray           | AB             | BK            | GA             |              |
| Blue, Brussels Light                                |                | EC            |                |              | Green, Moss           |                | EN            |                | HD           |
| Blue, Medium  |                | ES            |                |              | Ivory                 |                | EM            |                | HJ           |
| Brown, Dark   | AD             |               |                |              | Pink, Rose            |                | EU            |                |              |
| Brown, Light  | AC             |               |                | HG           | Red, Cherry           |                | EF            |                |              |
| Brown, Mahogany                                     |                | EQ            |                |              | Turquoise             |                | EV            |                |              |
| Fawn  |                |               |                |              | White                 |                | EH            |                |              |
| Gray, Beige   |                |               | GC             |              | Yellow, Pastel        |                | EG            |                |              |
| Gray, Charcoal                                      | AL             | BZ            | GF             | HA           |                       |                |               |                |              |
| Gray, Dark  |                |               | GB             |              |                       |                |               |                |              |
| Gray, Dark Covert                                   |                | FC            |                | HE           |                       |                |               |                |              |

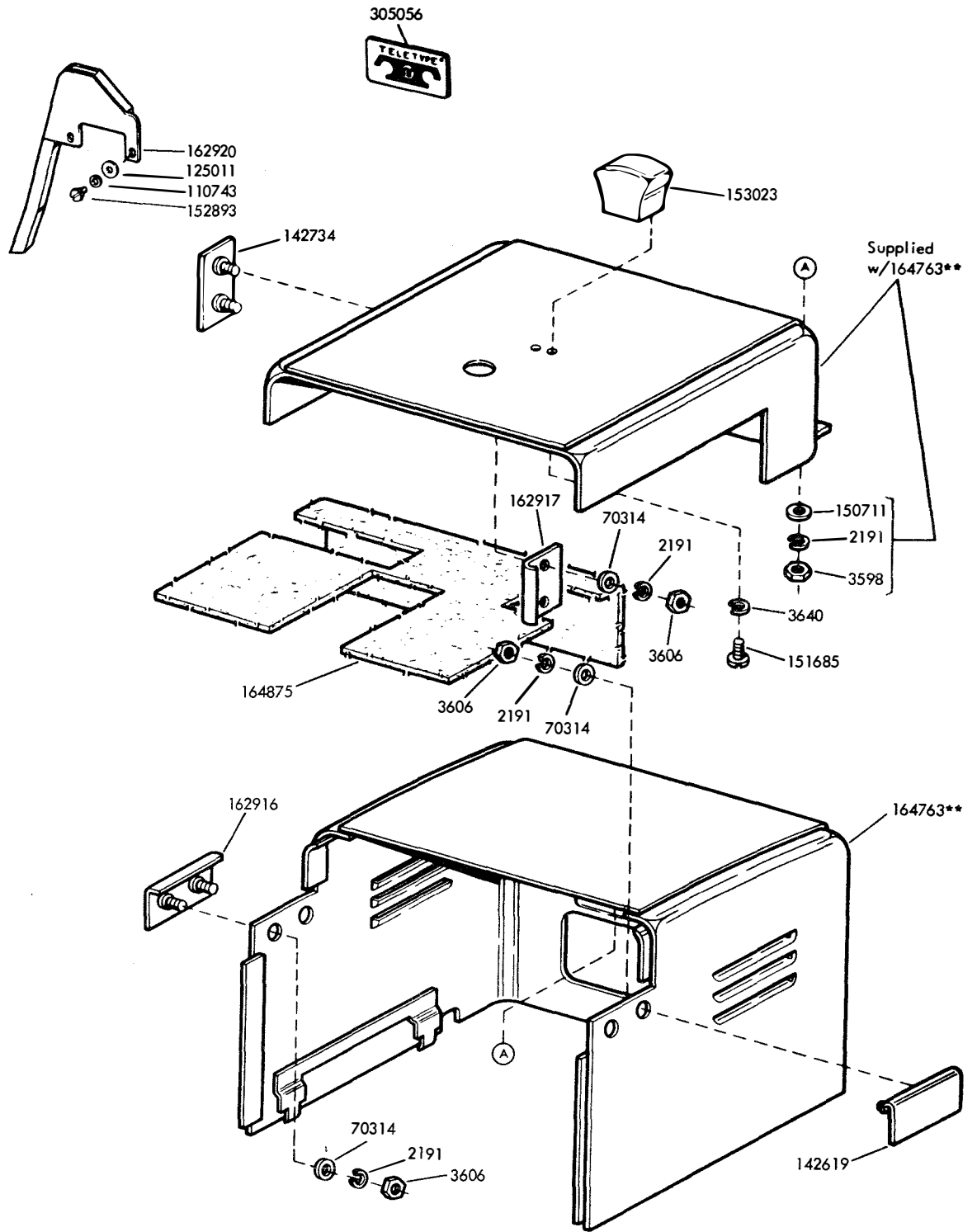
The double asterisk (\*\*) denotes a painted part. Suffix to be applied following the part number.



\*\* Refer to page 1 for finish suffix

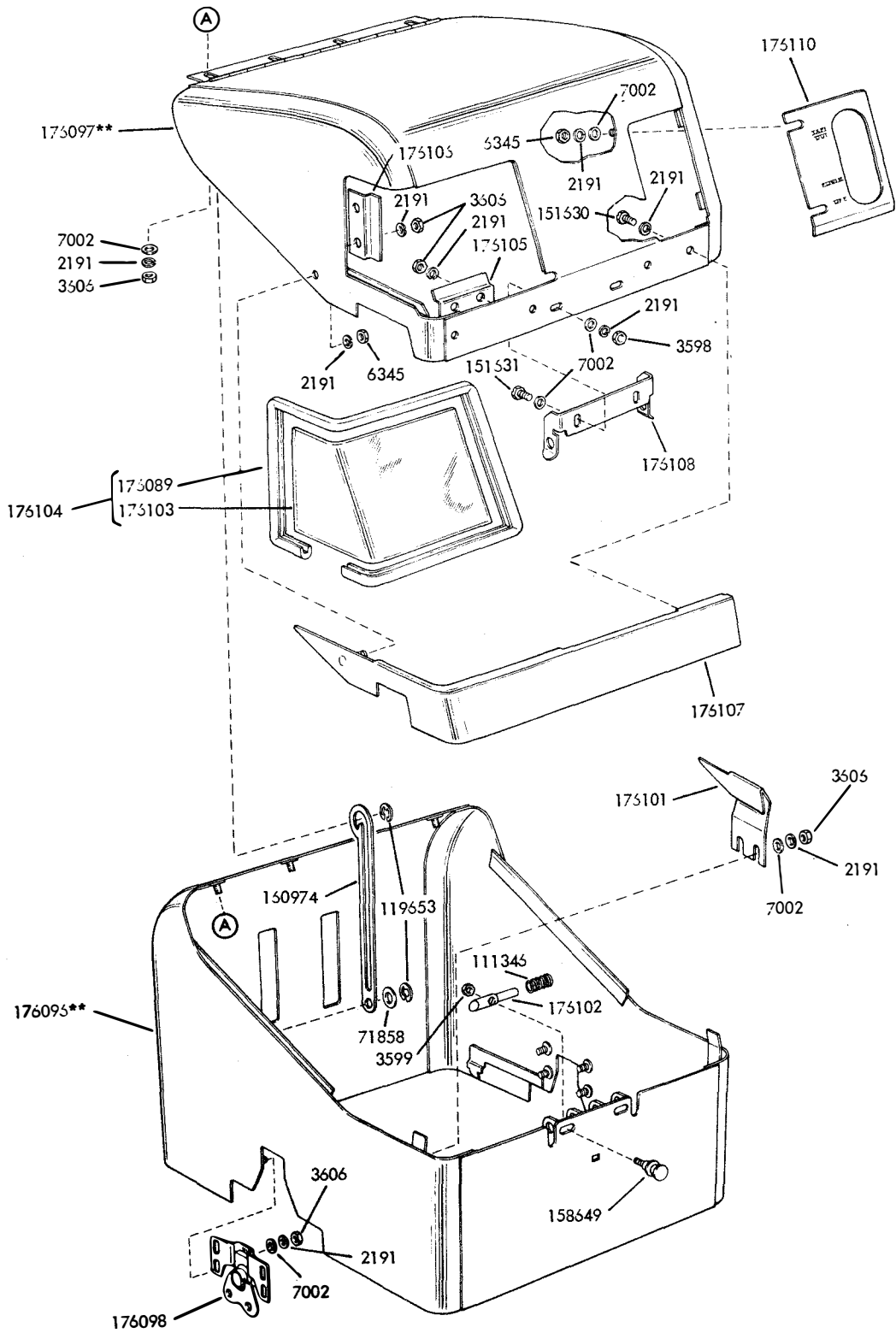
FIGURE 1. NON-TYPING REPERFORATOR COVER





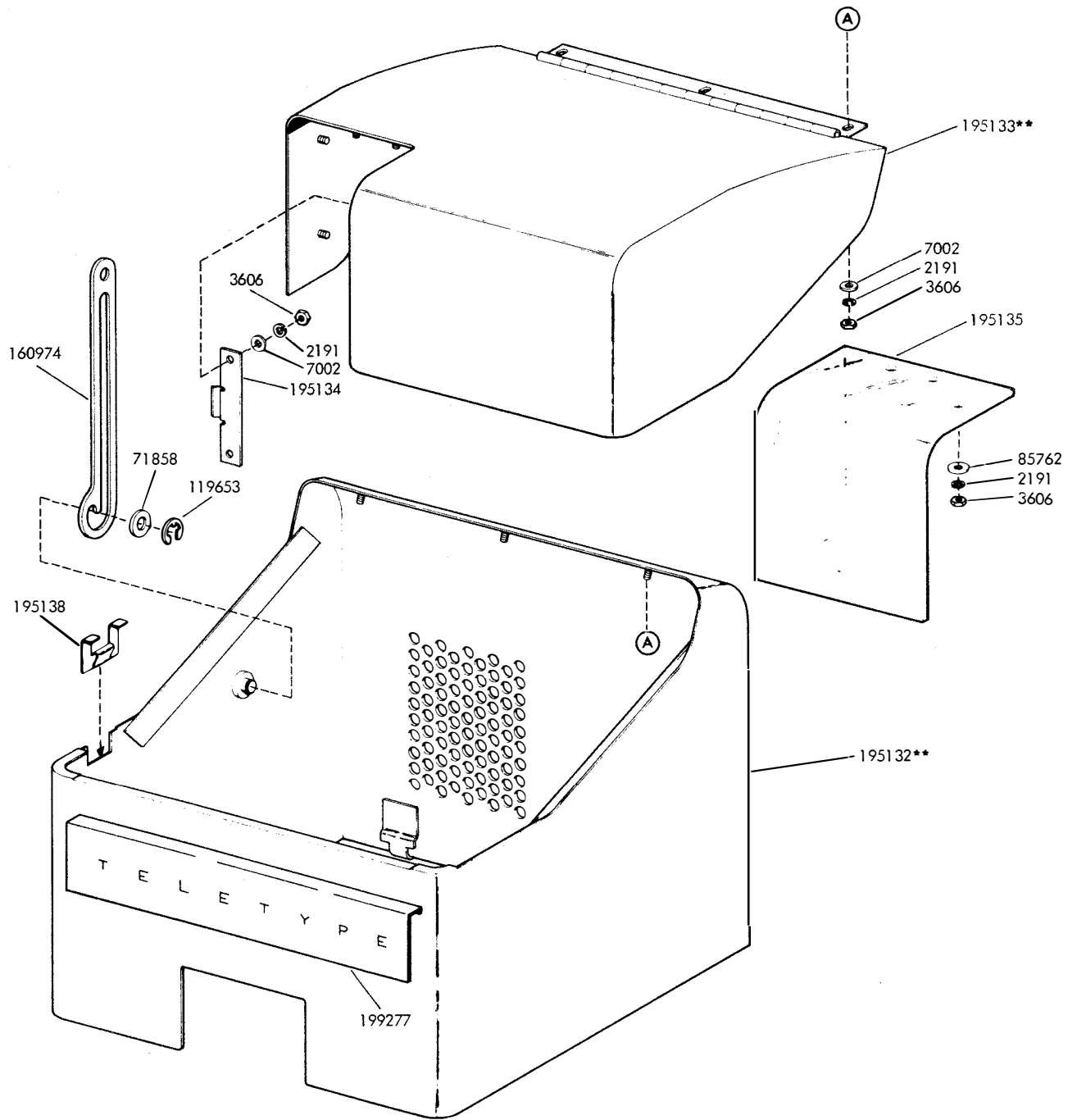
\*\*Refer to page 1 for finish suffix

FIGURE 2. RECEIVING-ONLY NON-TYPING REPERFORATOR COVER (Miniaturized)



\*\*Refer to page 1 for finish suffix

FIGURE 3. RECEIVING-ONLY TYPING REPERFORATOR COVER (Miniaturized)



\*\*Refer to page 1 for finish suffix

FIGURE 4. TAPE PRINTER COVER

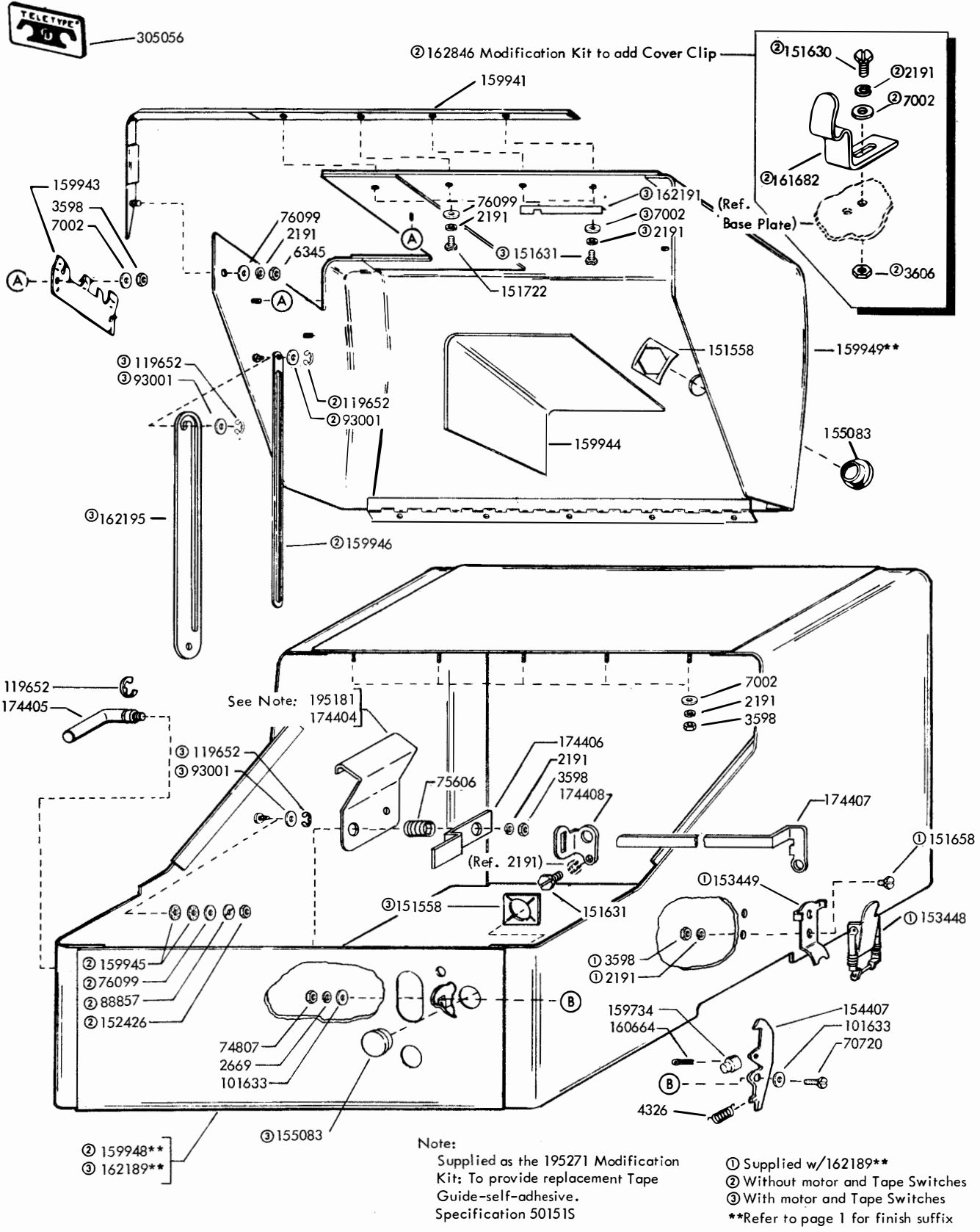
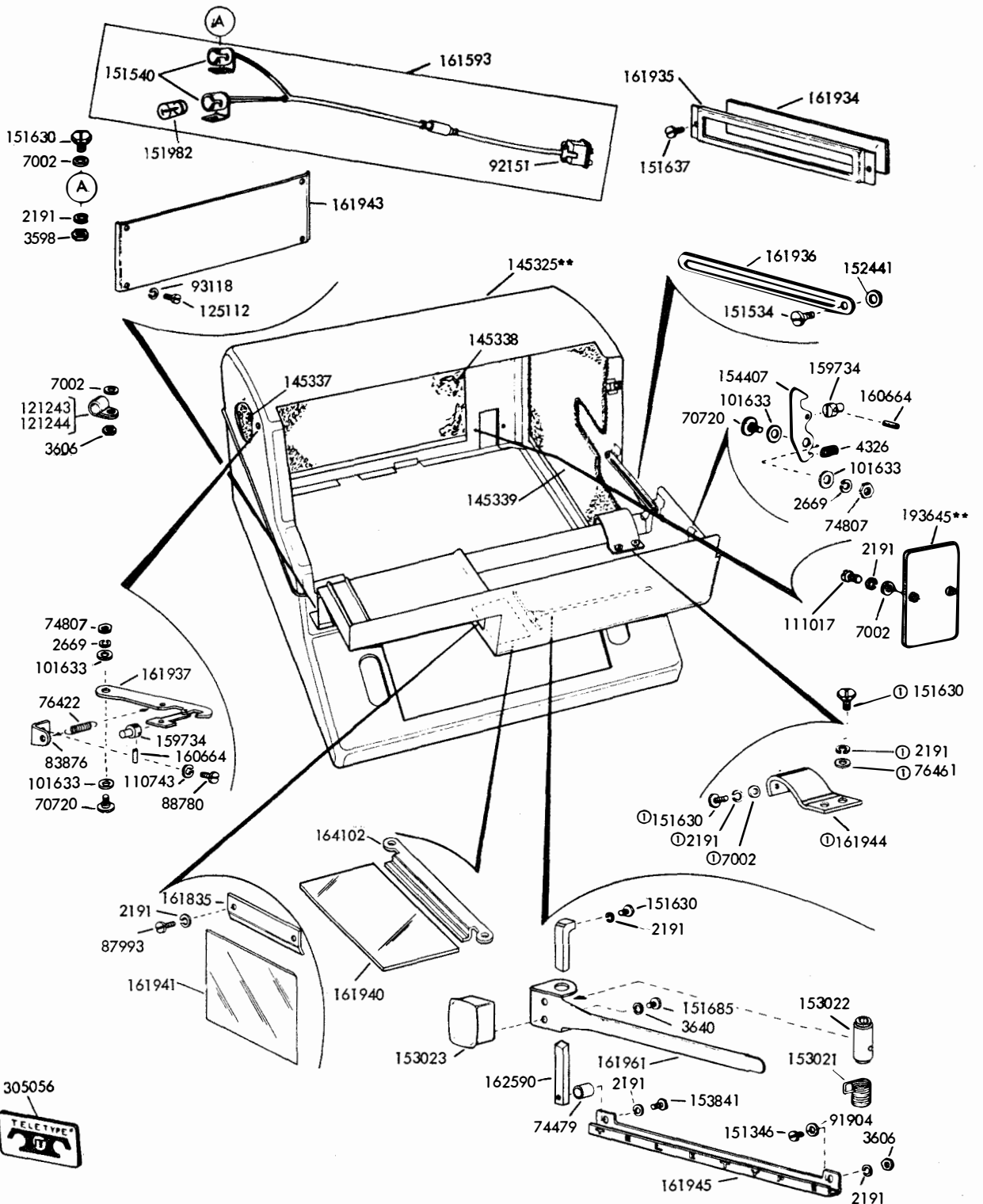
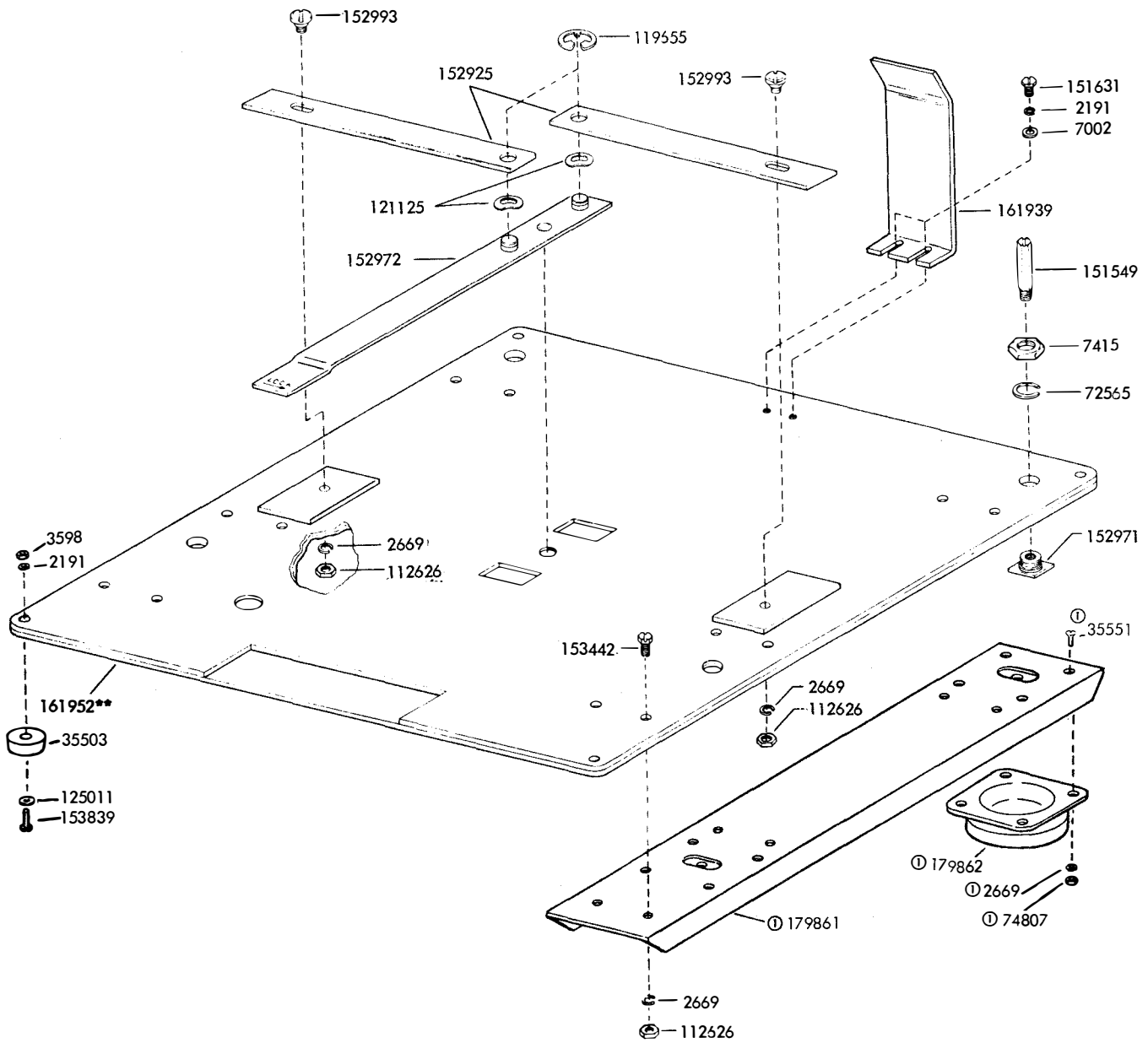


FIGURE 5. RECEIVING-ONLY TYPING REPERFORATOR COVER



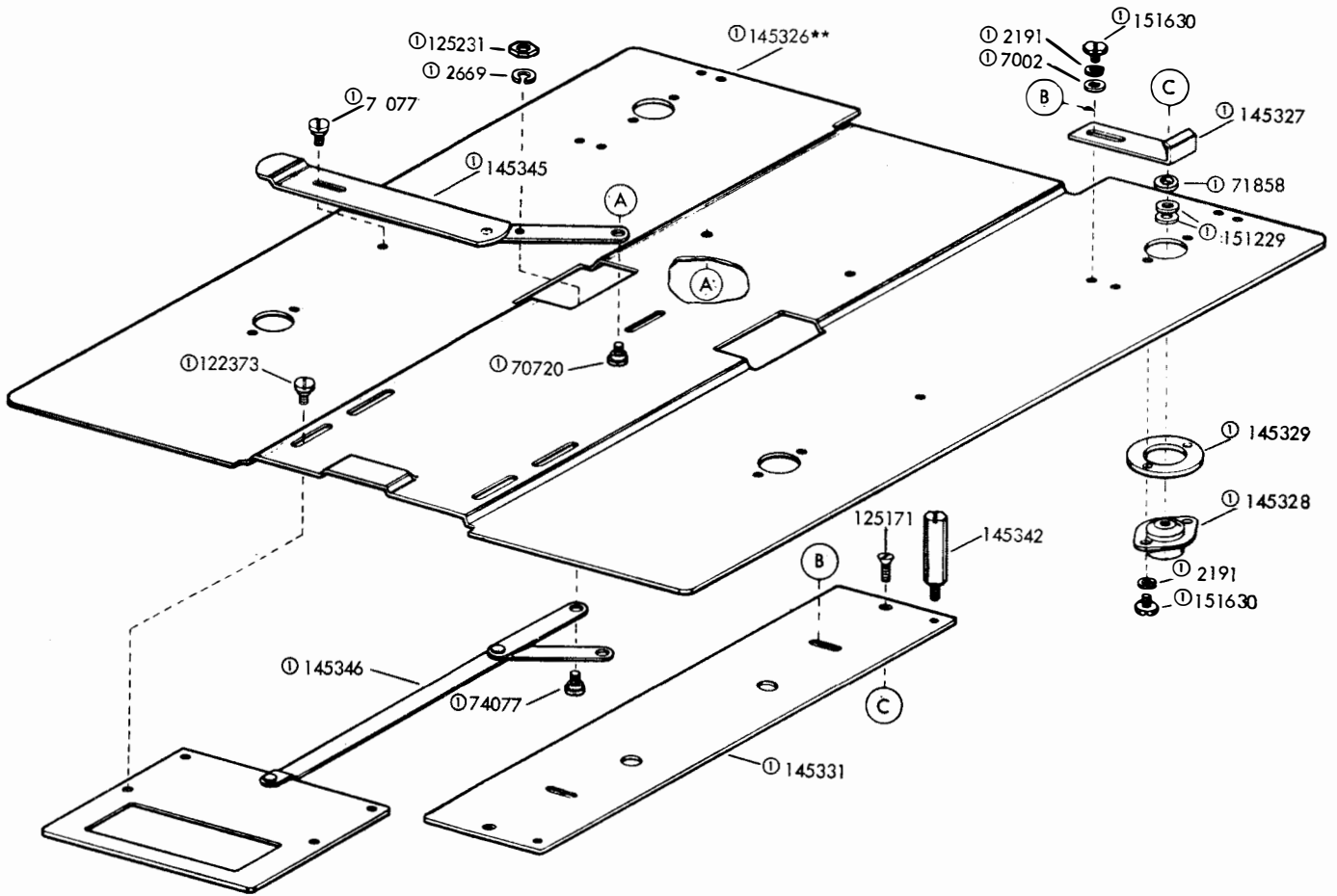
⓪ Supplied w/145325\*\*  
 \*\*Refer to page 1 for finish suffix

FIGURE 6. SEND-RECEIVE COVER



① 161949 Vibration Mount Assembly  
 \*\*Refer to page 1 for finish suffix

FIGURE 7. TAPE PRINTER SUB-BASE



① 145340\*\* Plate Assembly

\*\*Refer to page 1 for finish suffix

FIGURE 8. TAPE PRINTER SUB-BASE

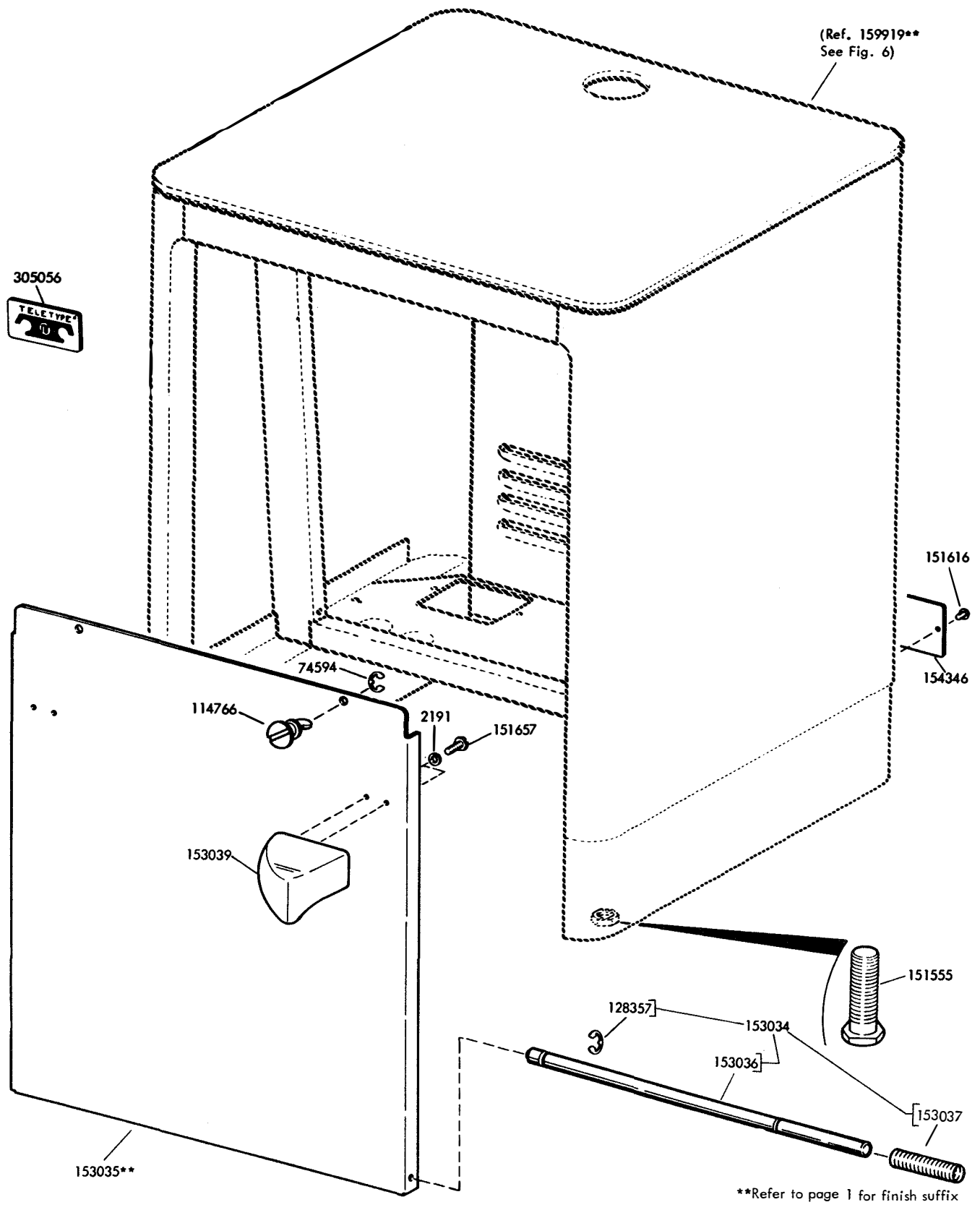


FIGURE 9. TABLE (w/Full Door)



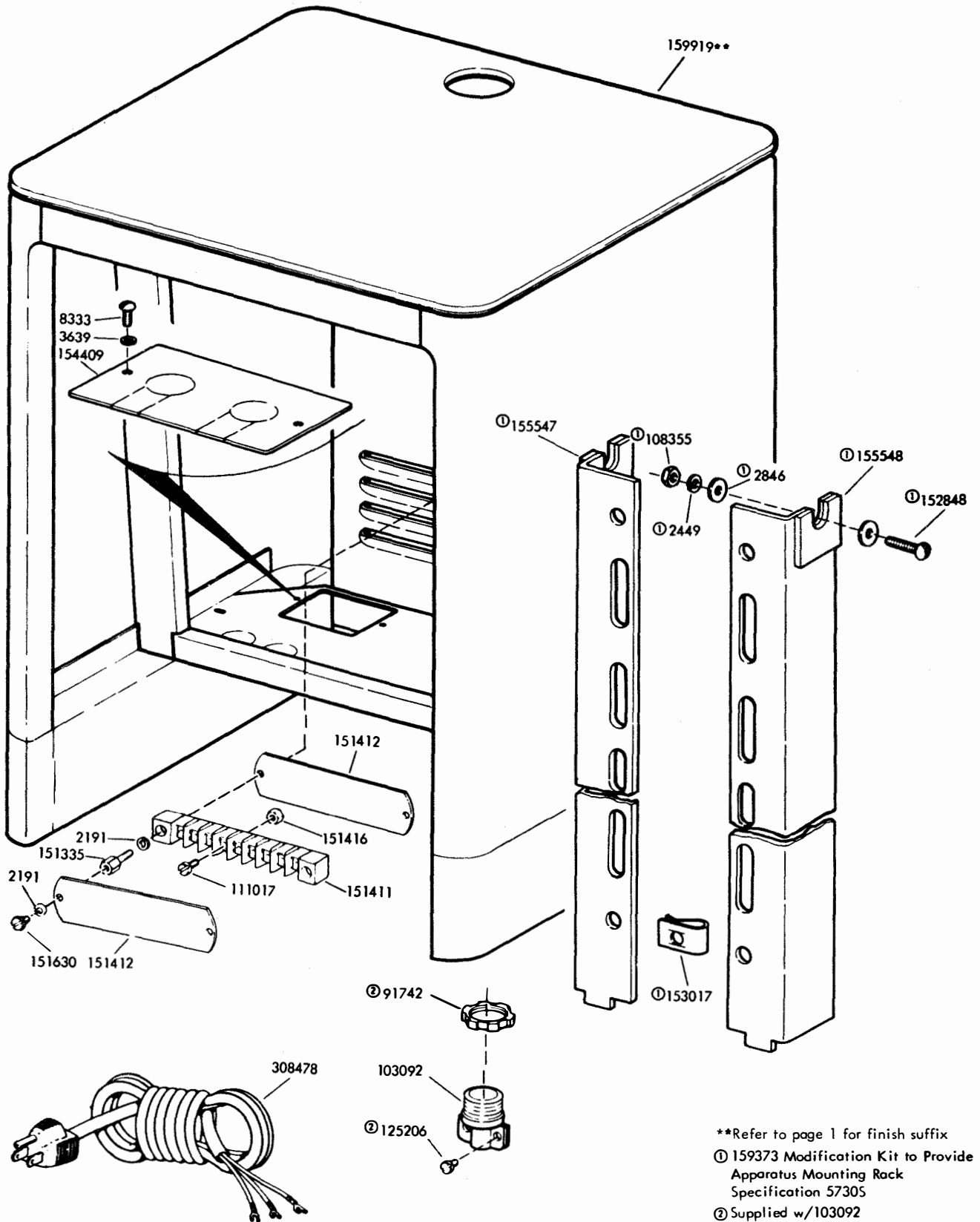


FIGURE 10. TABLE (w/Full Door - Continued)

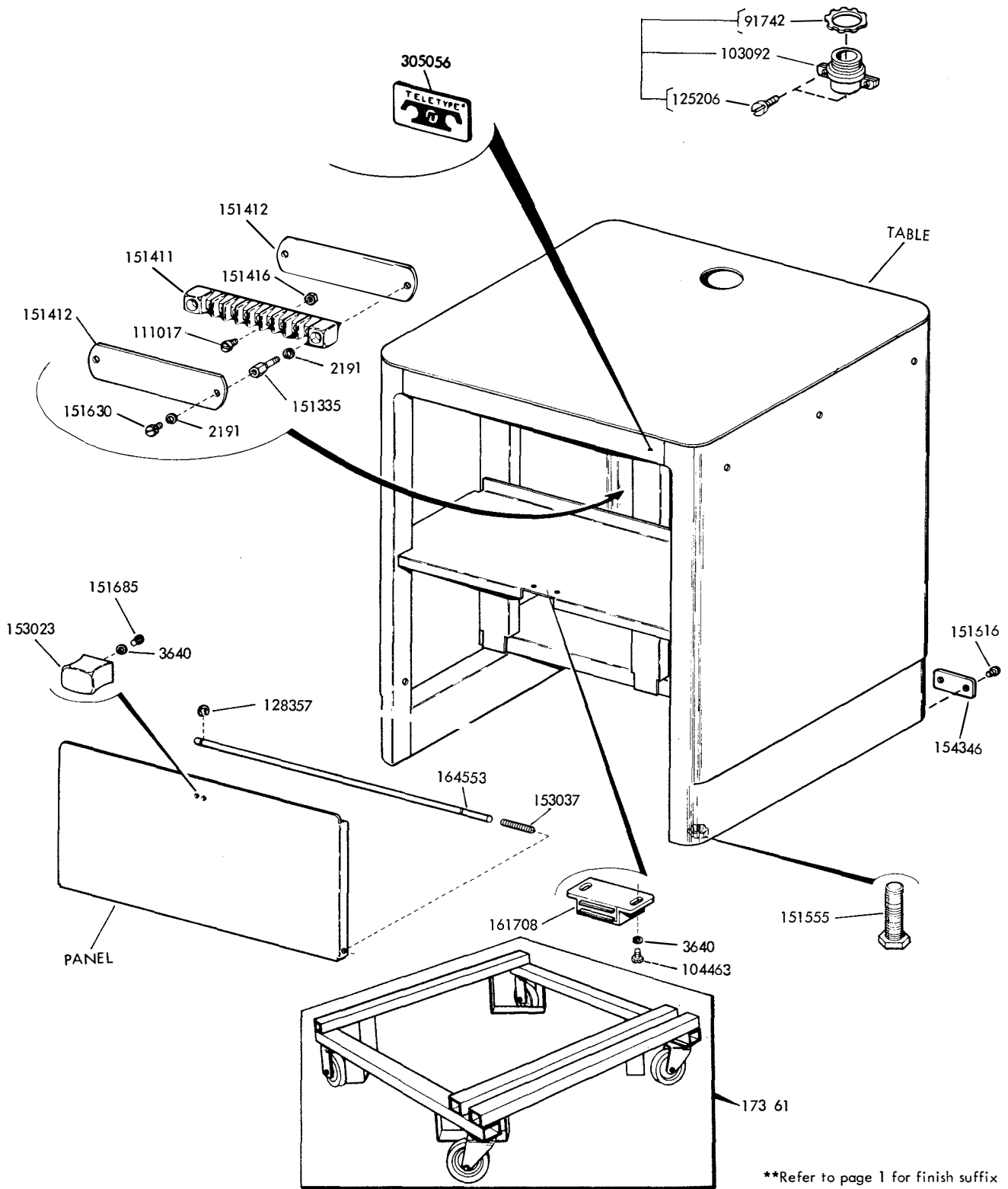


FIGURE 11. TABLE WITH FIXED LOWER SHELF

\*\*Refer to page 1 for finish suffix

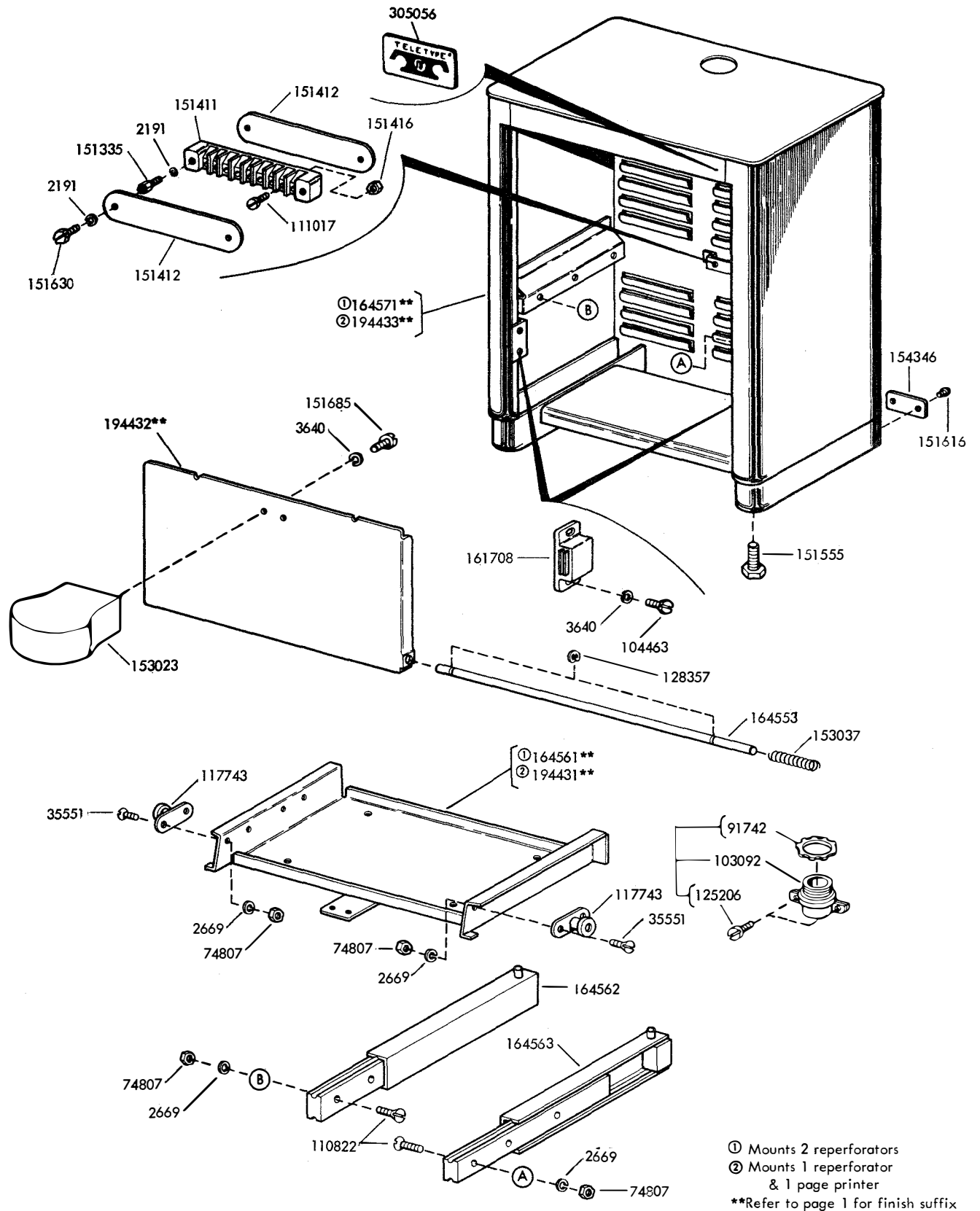


FIGURE 12. TABLE WITH SLIDING LOWER SHELF

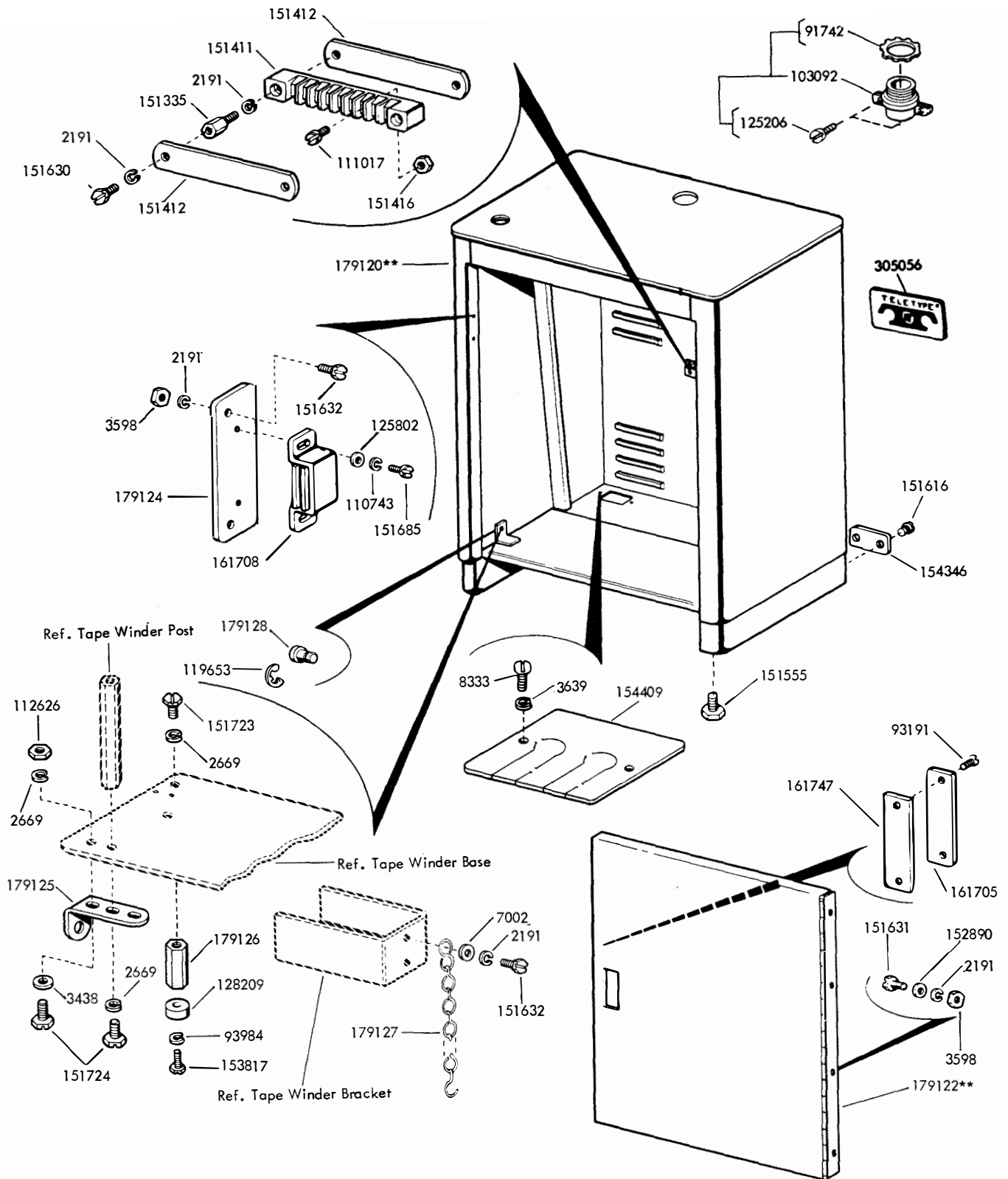
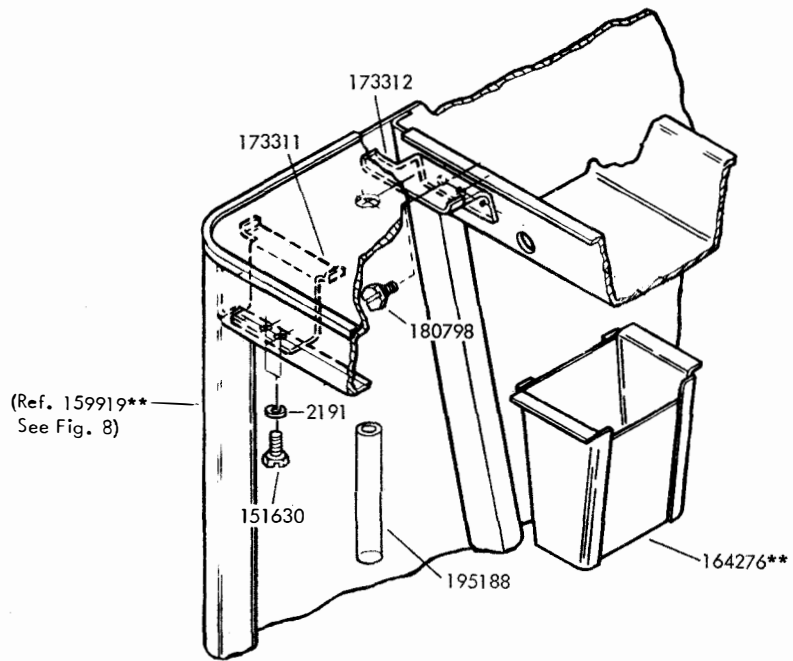
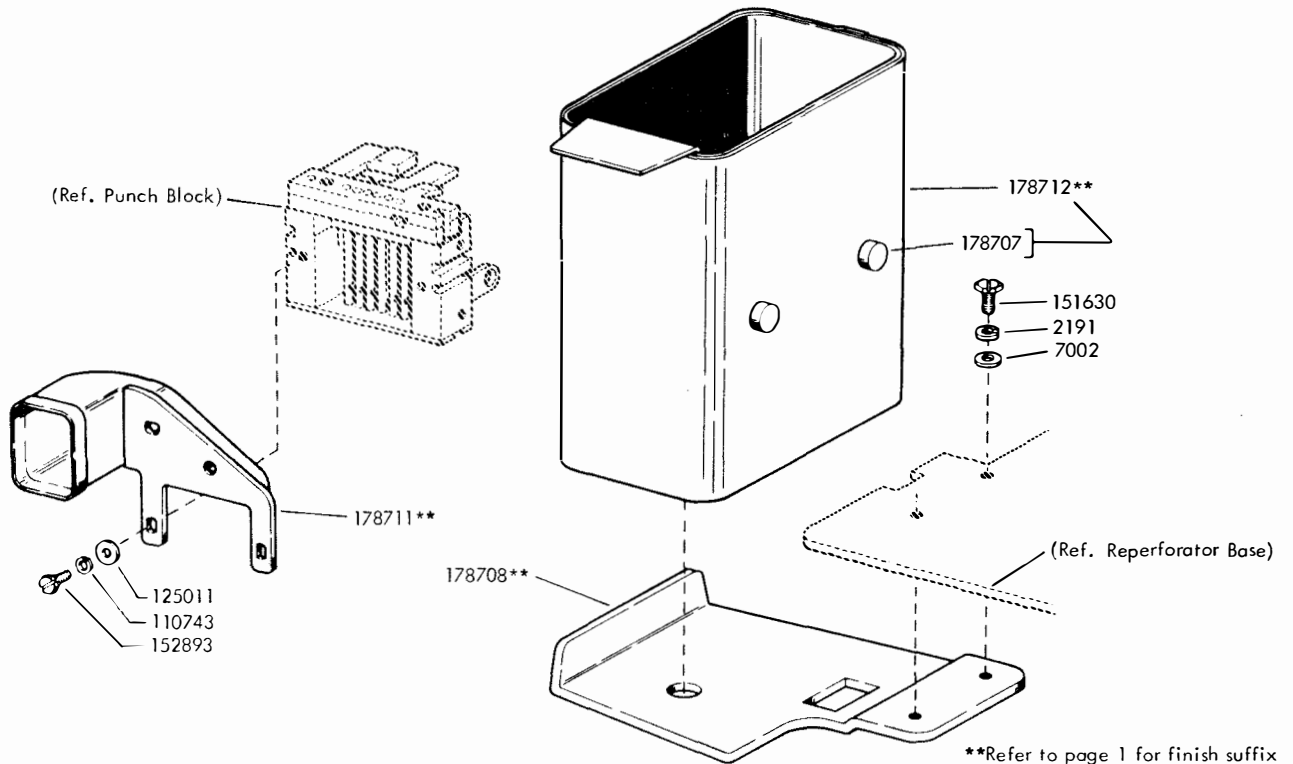


FIGURE 13. TABLE WITH FACILITIES FOR TAPE WINDER



\*\*Refer to page 1 for finish suffix.

FIGURE 14. 176615\*\* MODIFICATION KIT TO ADAPT BASE AND TABLE FOR USE WITH FULLY PERFORATED PUNCHES



\*\*Refer to page 1 for finish suffix

FIGURE 15. 193684\*\* CHAD DISPOSAL, SET OF PARTS

## NUMERICAL INDEX

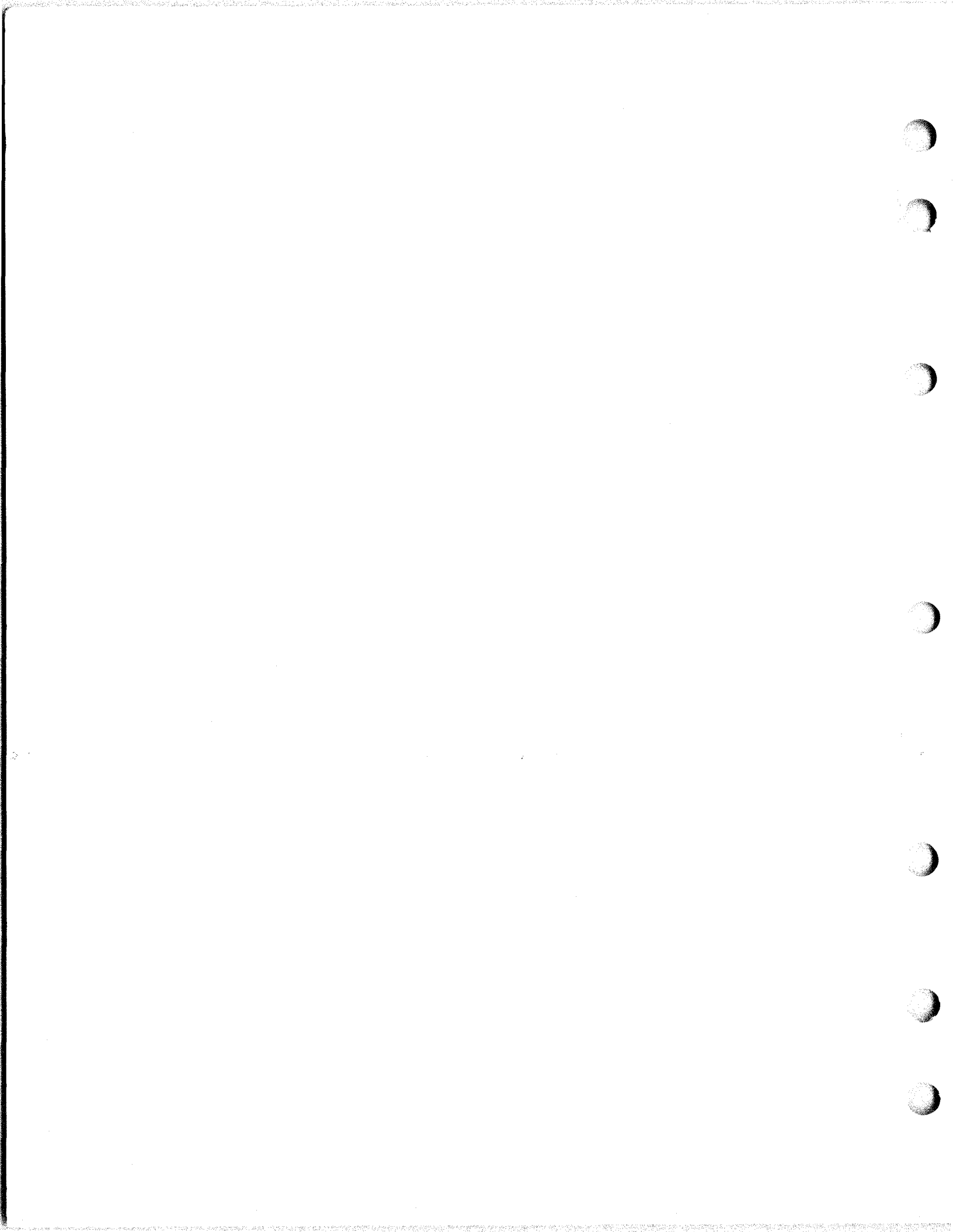
| Part Number | Description and Page Number       | Part Number | Description and Page Number            | Part Number | Description and Page Number                    |
|-------------|-----------------------------------|-------------|--|-------------|--|
| 2191        | Washer, Lock 2 to 15              | 111017      | Screw, 6-40 x 5/16 Fil 7,11, 12,13,14  | 151630      | Screw, 6-40 x 1/4 Hex 4,6, 7, 9,11,12,13,14,15 |
| 2449        | Washer, Lock 11                   | 111346      | Spring, Compression 4                  | 151631      | Screw, 6-40 5/16 Hex 4,6, 8,14                 |
| 2669        | Washer, Lock 6,7,8,9, 13,14       | 112626      | Nut, 10-32 Hex 8,14                    | 151632      | Screw, 6-40 x 3/8 Hex 14                       |
| 2846        | Washer, Flat 11                   | 114766      | Stud 10                                | 151637      | Screw, 4-40 x 1/4 Fil 7                        |
| 3438        | Washer, Flat 14                   | 117743      | Roller 13                              | 151657      | Screw, 6-40 x 1/4 Fil 10                       |
| 3598        | Nut, 6-40 Hex 3,4,6,7,8, 14       | 119652      | Ring, Retaining 6                      | 151658      | Screw, 6-40 x 5/16 Fil 6                       |
| 3599        | Nut, 4-40 Hex 4                   | 119653      | Ring, Retaining 4,5,14                 | 151685      | Screw, 4-40 x 5/16 Fil 2,3, 7,12,13,14         |
| 3606        | Nut, 6-40 Hex 2,3,4,5,6, 7        | 119655      | Ring, Retaining 8                      | 151722      | Screw, 6-40 x 3/16 Hex 6                       |
| 3639        | Washer, Lock 11,14                | 121125      | Washer, Spring                         | 151723      | Screw, 10-32 x 3/8 Hex 14                      |
| 3640        | Washer, Lock 2,3,7,12,13          | 121243      | Clamp, 3/16 ID Cable 7                 | 151724      | Screw, 10-32 x 5/8 Hex 14                      |
| 4326        | Spring, Compression 6,7           | 121244      | Clamp, 1/4 ID Cable 7                  | 151982      | Lamp, 6V Incandescant 7                        |
| 6345        | Nut, 6-32 Hex 4,6                 | 122373      | Screw, 6-40 Shoulder 9                 | 152426      | Nut, 6-40 Self-Locking 6                       |
| 7002        | Washer, Flat 4 to 9,14,15         | 125011      | Washer, Flat 3,8,15                    | 152441      | Washer, Flat 7                                 |
| 7415        | Nut, 1/2-32 Hex 8                 | 125112      | Screw, 2-56 x 1/8 Fil 7                | 152848      | Screw, 1/4-20 x 3/4 Rd 11                      |
| 8333        | Screw, 10-32 x 3/8 Rd 11,14       | 125171      | Screw, 10-32 x 1/2 Flat 9              | 152890      | Washer, Flat 14                                |
| 35503       | Foot, Rubber 8                    | 125206      | Screw, 6-32 x 5/8 Fil 11,12, 13,14     | 152893      | Screw, 4-40 x 1/4 Hex 3, 15                    |
| 35551       | Screw, 10-32 x 3/8 Flat 8,13      | 125231      | Nut, 10-32 Hex 9                       | 152925      | Latch 8  |
| 70314       | Washer, Flat 2,3                  | 125802      | Washer, Flat 14                        | 152971      | Bushing 8                                      |
| 70720       | Screw, 10-32 Shoulder 6,7,9       | 128209      | Bumper, Rubber 14                      | 152972      | Handle w/Studs 8                               |
| 71858       | Washer, Flat 4,5,9                | 128357      | Ring, Retaining 10,12,13               | 152993      | Screw, 10-32 Shoulder 8                        |
| 72565       | Washer, Lock 8                    | 142619      | Guide, Tape 2,3                        | 153017      | Nut, Speed 11                                  |
| 74077       | Screw, 10-32 Shoulder 9           | 142734      | Knife, Tape 2,3,                       | 153021      | Spring, Torsion 7                              |
| 74479       | Bushing 7                         | 145325**    | Cover 7                                | 153022      | Bushing 7                                      |
| 74594       | Ring, Retaining 10                | 145326**    | Plate, Base 9                          | 153023      | Handle 2,3,7,12,13                             |
| 74807       | Nut, 10-32 Shoulder Hex 6, 7,8,13 | 145327      | Guide 9                                | 153034      | Shaft Assembly 10                              |
| 75606       | Spring 6                          | 145328      | Mount, Vibration 9                     | 153035**    | Panel 10                                       |
| 76099       | Washer, Flat 6                    | 145329      | Spacer, .065" Thk 9                    | 153036      | Shaft 10                                       |
| 76422       | Spring 7                          | 145331      | Strap 9                                | 153037      | Spring 10,12,13                                |
| 76461       | Washer, Flat 7                    | 145337      | Pad, Left Side 7                       | 153039      | Handle 10                                      |
| 83876       | Bracket, Spring 7                 | 145338      | Pad, Rear 7                            | 153442      | Screw, 10-32 x 1/12 Hex 8                      |
| 85762       | Washer, Flat 5                    | 145339      | Pad, Right Side 7                      | 153448      | Catch 6  |
| 87993       | Screw, 6-40 x 5/32 Fil 7          | 145340**    | Plate Assembly 9                       | 153449      | Spring, Compression 6                          |
| 88780       | Screw, 4-40 x 3/16 Hex 7          | 145342      | Screw, 1/4-32 Spl 9                    | 153817      | Screw, 4-40 x 3/8 Hex 14                       |
| 88857       | Washer, Spring 6                  | 145344      | Bolt w/Lever, Latch 9                  | 153839      | Screw, 6-40 x 5/8 Hex 8                        |
| 91742       | Nut, Lock 11,12,13,14             | 145345      | Lever, Reset 9                         | 153841      | Screw, 6-40 x 9/16 Hex 7                       |
| 91904       | Washer, Flat 7                    | 150711      | Washer, Flat 3                         | 154346      | Plate, Instruction 10,12, 13,14                |
| 92151       | Connector, 3 Pt Plug 7            | 151229      | Washer, Flat 9                         | 154407      | Latch 6,7                                      |
| 93001       | Washer, Flat 6                    | 151335      | Stud 11,12,13,14                       | 154409      | Plate 11,14                                    |
| 93118       | Washer, Lock 7                    | 151346      | Screw, 6-40 x 3/8 Fil 7                | 155083      | Lens, Red Indicator Light 6                    |
| 93191       | Screw, 4-40 x 5/16 Flat 14        | 151411      | Block, Terminal 11,12,13,14            | 155547      | Bracket, Left 11                               |
| 93984       | Washer, Lock 14                   | 151412      | Insulator, Terminal Block 11,12,13,14  | 155548      | Bracket, Right 11                              |
| 101633      | Washer, Flat 6,7                  | 151416      | Nut, 6-40 Hex 11,12,13,14              | 158649      | Screw, 4-40 Thumb 4                            |
| 103092      | Connector, Cord 11,12,13,14       | 151534      | Screw, 10-32 Shoulder 7                | 159373      | Modification Kit 11                            |
| 104463      | Screw, 4-40 x 1/4 Hex 12,13       | 151540      | Lampholder 7                           | 159734      | Button 6,7                                     |
| 108355      | Nut, 1/4-20 Hex 11                | 151549      | Post 8                                 | 159919**    | Table Assembly 10,11,15                        |
| 110743      | Washer, Lock 3,7,14,15            | 151555      | Foot, Mounting 10,12,13,14             | 159941      | Handle 6                                       |
| 110822      | Screw, 10-32 x 13/16 Flat 13      | 151558      | Nut, Speed 6                           |             |  |
|             |                                   | 151616      | Screw, No. 2 Self-Tapping 10, 12,13,14 |             |  |

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| Part Number | Description and Page Number | Part Number | Description and Page Number | Part Number | Description and Page Number               |
|-------------|-----------------------------|-------------|-----------------------------|-------------|---|
| 159943      | Bracket, Window 6           | 162920      | Chute, Chad 3               | 178708**    | Bracket, Chad Box Mounting 15             |
| 159944      | Window, Plastic 6           | 164102      | Bracket, Window 7           | 178711**    | Chute, Chad 15                            |
| 159945      | Washer, Friction 6          | 164276**    | Container, Chad 15          | 178712**    | Box, Chad 15                              |
| 159946      | Arm 6                       | 164553      | Shaft 12,13                 | 179120**    | Table 14                                  |
| 159948**    | Cover w/Bracket 6           | 164561**    | Tray 13                     | 179122**    | Door w/Hinge 14                           |
| 159949**    | Lid w/Hinge 6               | 164562      | Slide, Left 13              | 179124      | Plate, Latch Mounting 14                  |
| 160664      | Pin, Roll 6,7               | 164563      | Slide, Right 13             | 179125      | Bracket, Mounting 14                      |
| 160974      | Arm, Stop 4,5               | 164571**    | Table Assembly 13           | 179126      | Post 14                                   |
| 161593      | Cable Assembly 7            | 164763**    | Plate, Mounting 3           | 179127      | Chain, 15" Lg 14                          |
| 161682      | Clip, Cover 6               | 164875      | Pad, Felt 3                 | 179128      | Stud 14                                   |
| 161705      | Strike, Fastener 14         | 173311      | Bracket, Front Guide 15     | 179861      | Bracket 8                                 |
| 161708      | Latch, Magnetic 12,13,14    | 173312      | Bracket, Rear Guide         | 179862      | Mount, Shock 8                            |
| 161747      | Plate, Nut 14               | 173861      | Cart 12                     | 180798      | Screw, 8-32 Self-Tapping 15               |
| 161835      | Plate, Clamp 7              | 174404      | Guide, Tape 6               | 193645**    | Plate, Cover 7                            |
| 161934      | Window, Plastic 7           | 174405      | Handle 6                    | 193682**    | Cover 2                                   |
| 161935      | Frame, Window 7             | 174406      | Arm 6                       | 193683      | Pad, Felt 2                               |
| 161936      | Link 7                      | 174407      | Lever 6                     | 193684**    | Set of Parts 1,15                         |
| 161937      | Latch w/Link 7              | 174408      | Guide 6                     | 194431**    | Tray 13                                   |
| 161939      | Bracket, Guide 8            | 176089      | Gasket, Window 4            | 194432**    | Panel 13                                  |
| 161940      | Window, Front 7             | 176096**    | Cover w/Studs 4             | 194433**    | Table 13                                  |
| 161941      | Window, Side 7              | 176097**    | Lid 4                       | 195132**    | Cover 5                                   |
| 161943      | Plate 7                     | 176098      | Fastener 4                  | 195133**    | Lid, Cover 5                              |
| 161944      | Bracket, Hinge 7            | 176101      | Guide, Tape 4               | 195134      | Clamp 5                                   |
| 161945      | Copyholder 7                | 176102      | Bolt 4                      | 195135      | Window, Plastic 5                         |
| 161949      | Mount Assembly, Vibration 8 | 176103      | Window, Plastic 4           | 195138      | Guide, Tape 5                             |
| 161952**    | Plate 8                     | 176104      | Window Assembly 4           | 195181      | Guide w/Adhesive, Tape 6                  |
| 161961      | Guide, Line 7               | 176105      | Bracket 4                   | 195188      | Chute, Chad 15                            |
| 162189**    | Cover w/Latch 6             | 176106      | Bracket 4                   | 195271      | Modification Kit 6                        |
| 162191      | Bracket, Guide 6            | 176107      | Handle 4                    | 199277      | Plate, Name 5                             |
| 162195      | Arm, Slide 6                | 176108      | Bracket 4                   | 305056      | Plate, Identification 2,3,6,7,10,12,13,14 |
| 162590      | Shaft 7                     | 176110      | Plate, Identification 4     | 308478      | Cord, Power 11                            |
| 162846      | Modification Kit 6          | 176615**    | Modification Kit 1,15       |             |   |
| 162916      | Guide, Lower 2,3            | 178707      | Bumper, Rubber 15           |             |   |
| 162917      | Guide, Upper 2,3            |             |                             |             |   |

\*\*Refer to page 1 for finish suffix





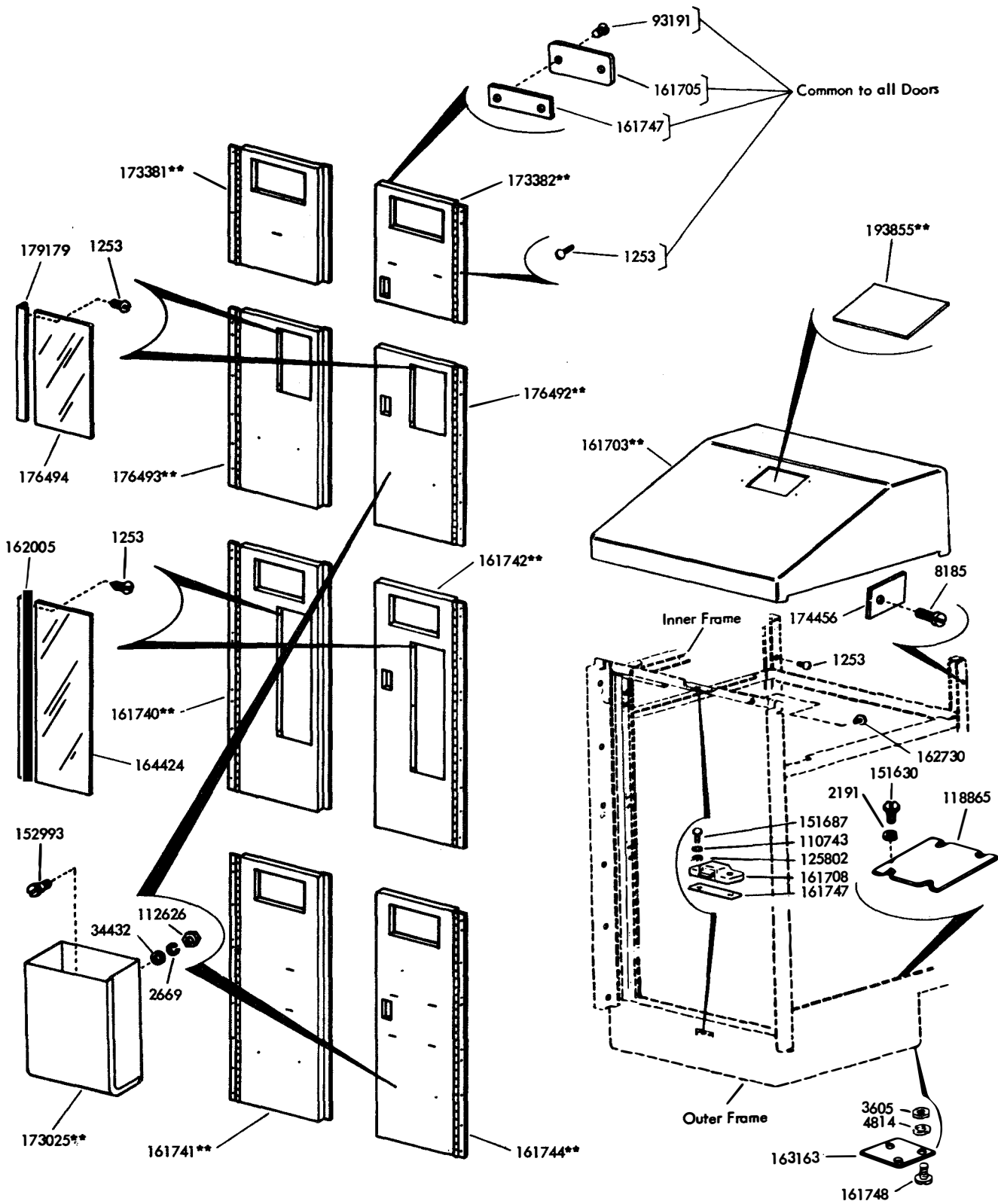
28 APPARATUS CABINET (LBAC)  
(RECEIVING, MONITORING & TRANSMITTING-MONITORING)

PARTS

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| PAINT FINISH COLOR CODE CHART<br>(For parts and assemblies requiring a paint finish) |                 |               |                |              |                     |                 |               |                |              |
|--|-----------------|---------------|----------------|--------------|---------------------|-----------------|---------------|----------------|--------------|
| Color  | Finish Suffixes |               |                |              | Color               | Finish Suffixes |               |                |              |
|  | Wrinkle Finish  | Smooth Finish | Textured Vinyl | Smooth Vinyl |                     | Wrinkle Finish  | Smooth Finish | Textured Vinyl | Smooth Vinyl |
| Black  | AA (37)         | BB            |                |              | Brussels Light Blue |                 | EC            |                |              |
| Dark Brown   | AD (38)         |               |                |              | Medium Blue         |                 | ES            |                |              |
| Gray Green   | AB (40)         | BK            | GA (45)        |              | Cherry Red          |                 | EF            |                |              |
| Charcoal Gray  | AL              | BZ            |                | HA           | Pastel Yellow       |                 | EG            |                |              |
| Dark Gray  |                 |               | GB             |              | White               |                 | EH            |                |              |
| Light Gray   |                 | EJ            |                | HB (68)      | Ivory               |                 | EM            |                |              |
| Beige Gray   |                 |               | GC             |              | Beige               |                 | ET            |                |              |
| Light Beige  |                 | EL            |                | HC           | Rose Beige          |                 | ER            |                |              |
| Moss Green   |                 | EN            |                | HD           | Rose Pink           |                 | EU            |                |              |
| Eye Rest Green   |                 | EA            |                |              | Dark Covert Gray    |                 |               |                | HE           |
| Turquoise  |                 | EV            |                |              | Light Olive Gray    |                 | EW            | GE             | HF (46)      |
| Aqua Blue  |                 | EK            |                |              | Fawn                |                 |               |                | HG           |

The double asterisk (\*\*) denotes a painted part. Suffix to be applied following the part number.  
Number in parenthesis indicates Bell System code



\*\*Refer to page 1 for finish suffix

FIGURE 1. FRONT DOORS AND DOME

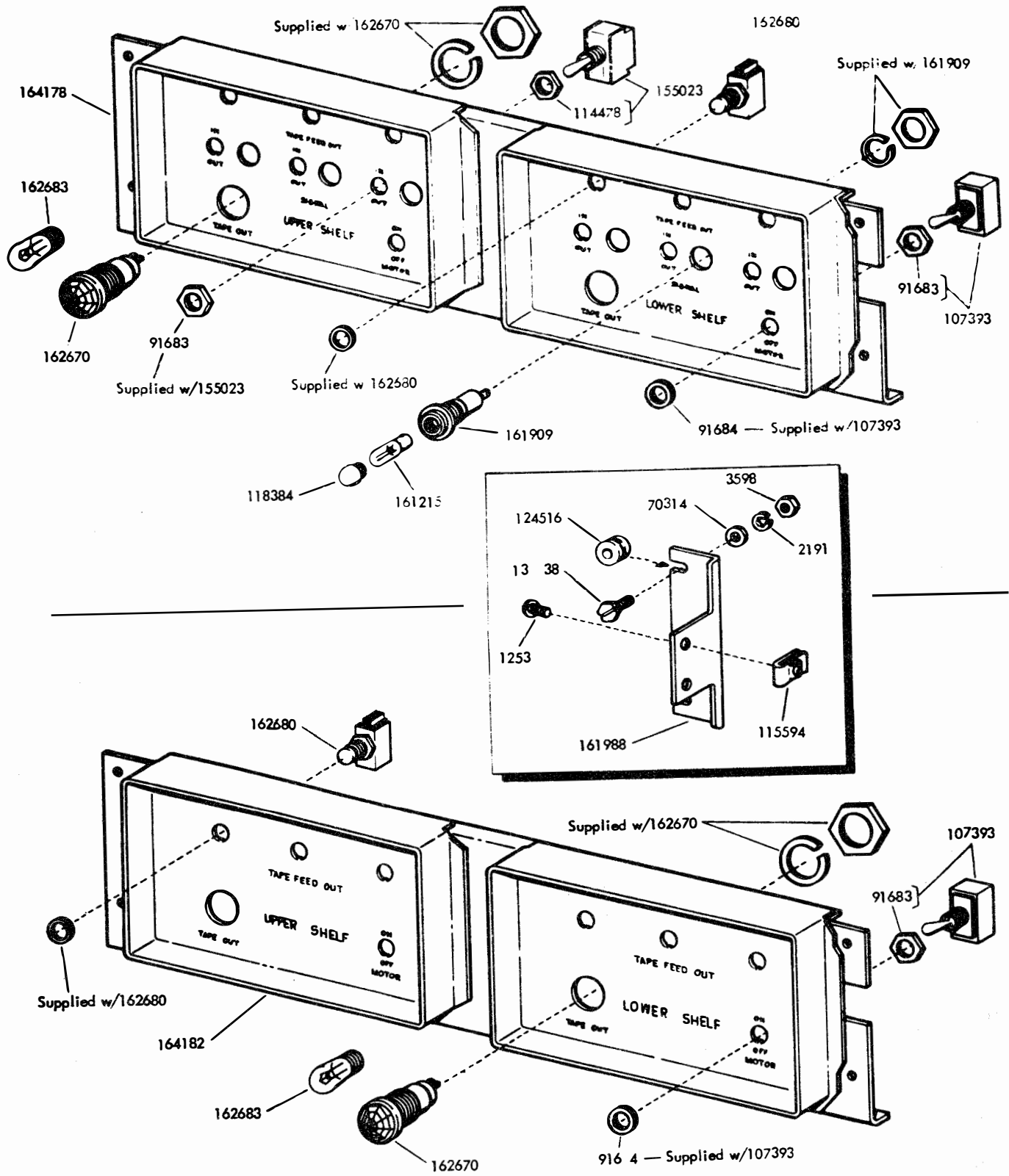


FIGURE 2. CONTROL PANELS

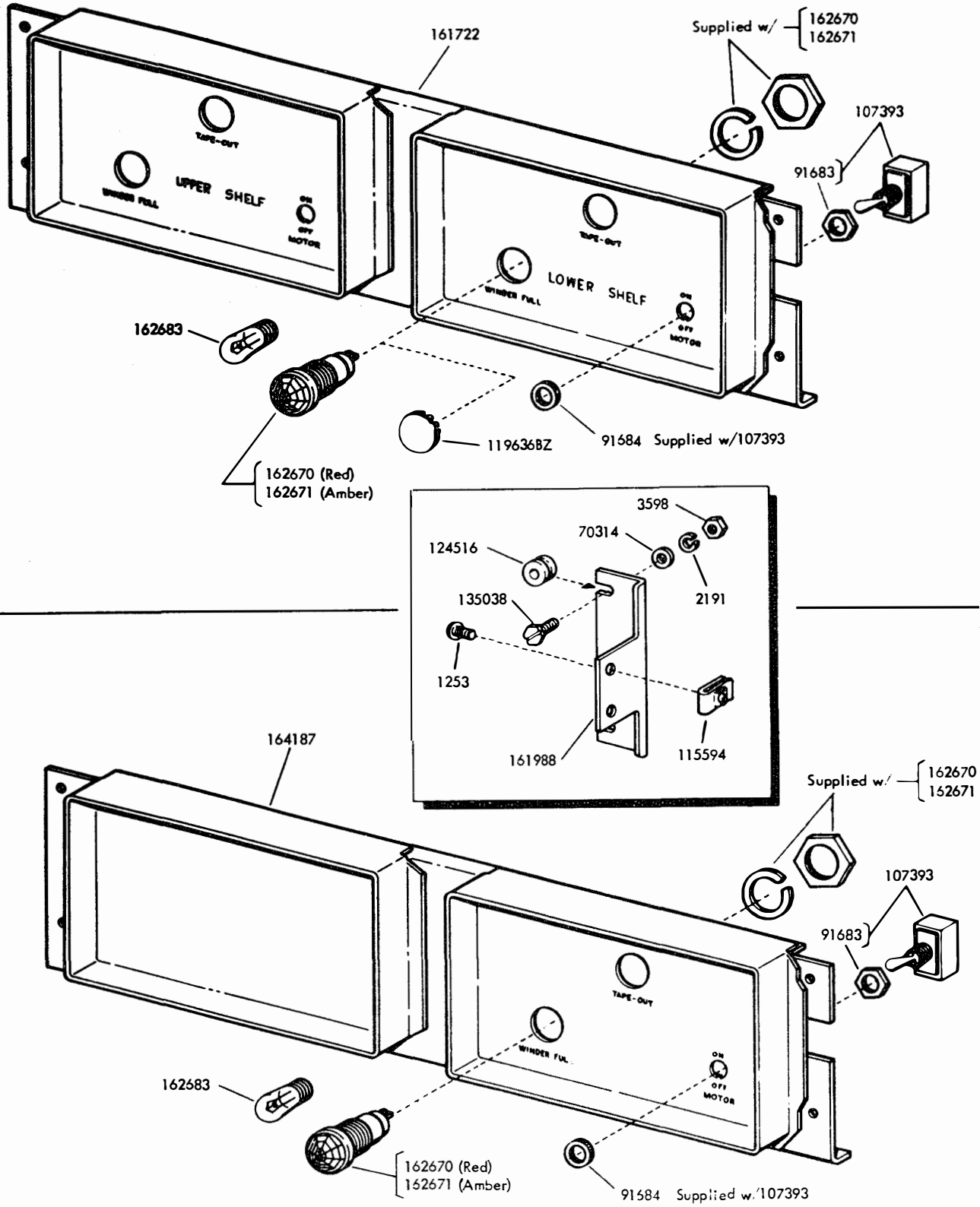


FIGURE 3. CONTROL PANELS

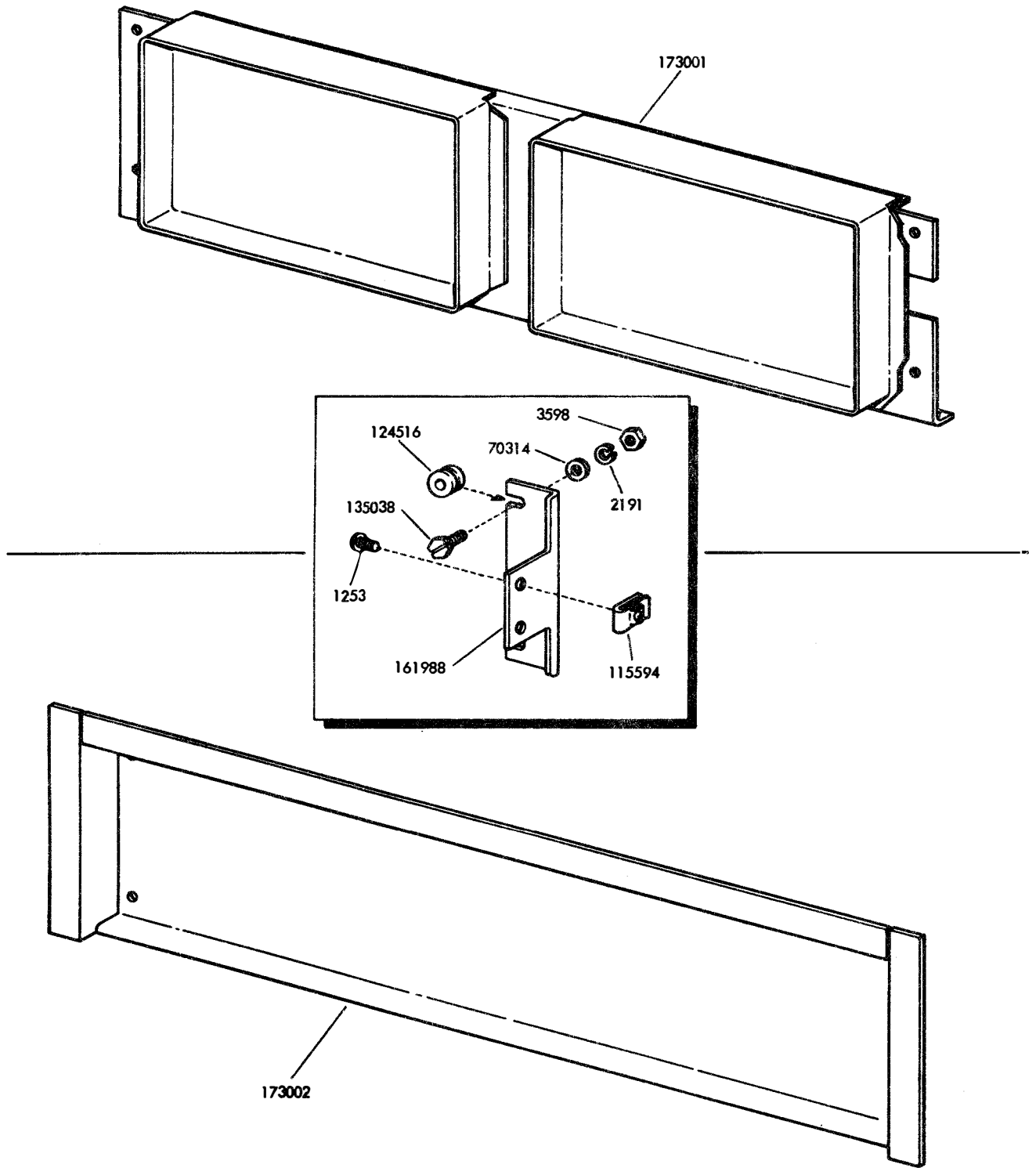


FIGURE 4. CONTROL PANELS

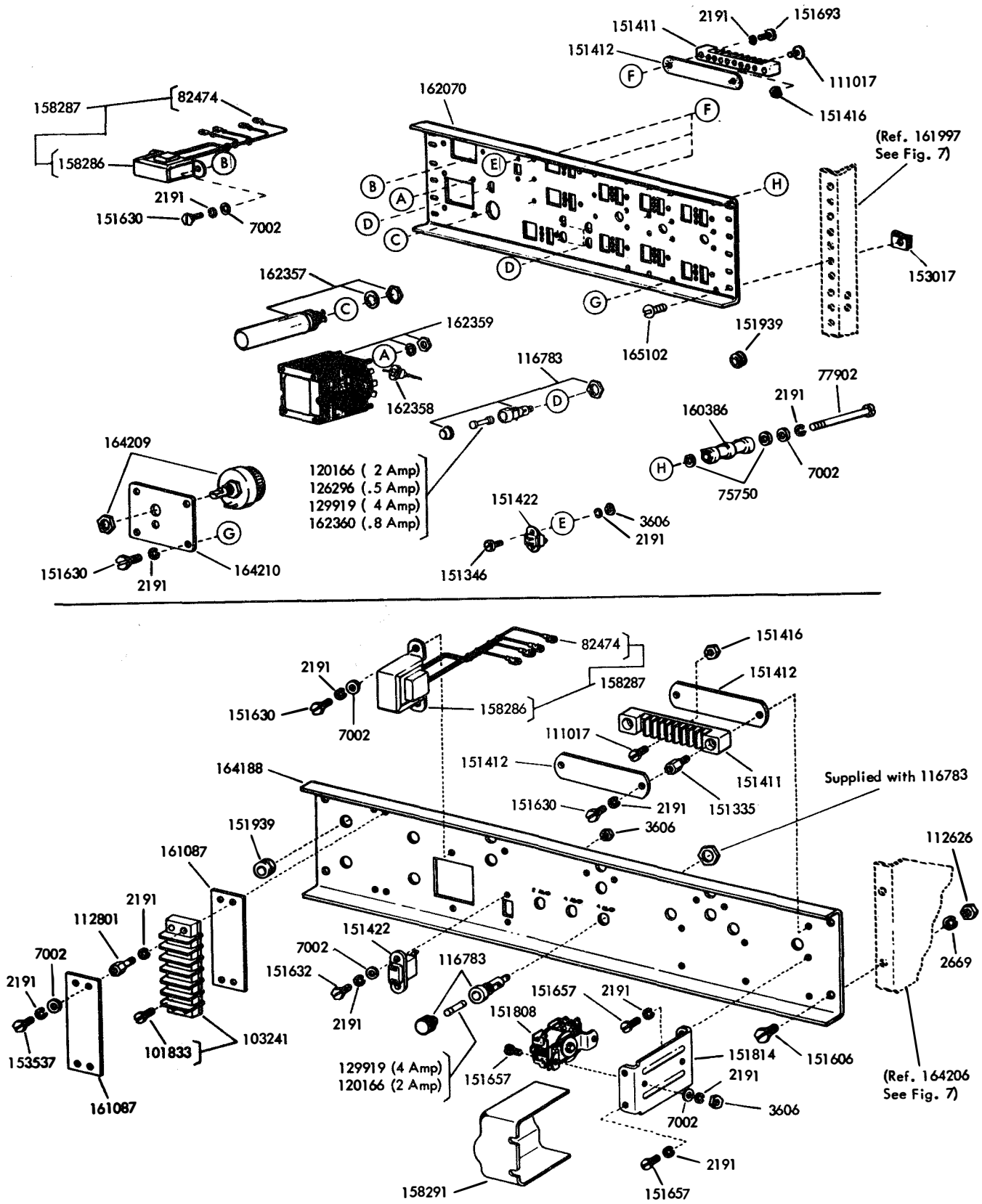
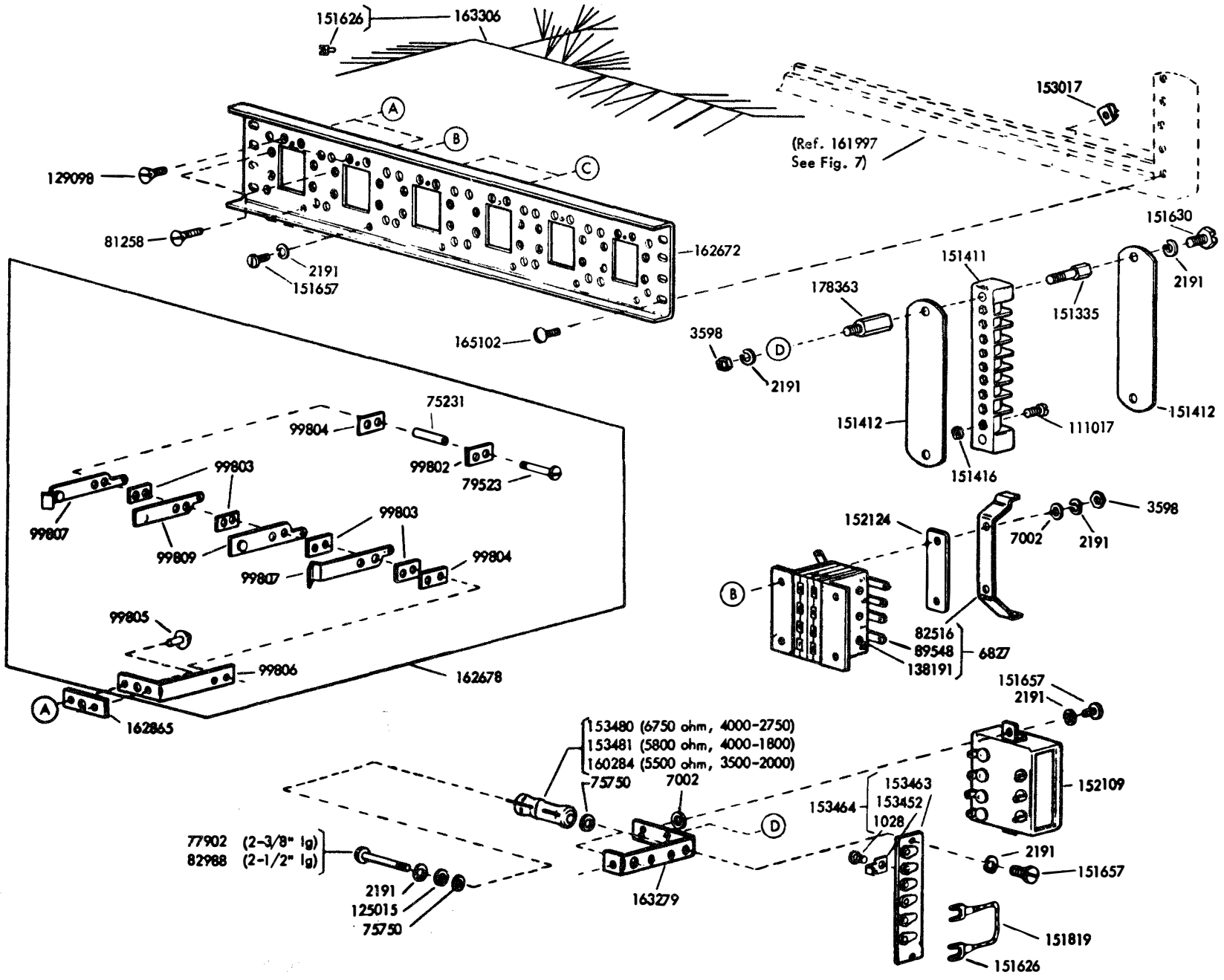


FIGURE 5. CONTROL PLATES

FIGURE 6. CONTROL PLATE



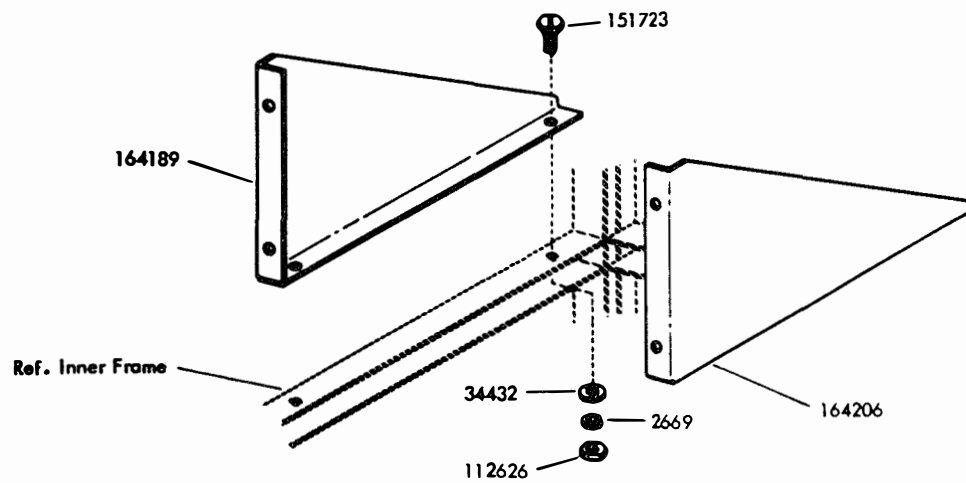
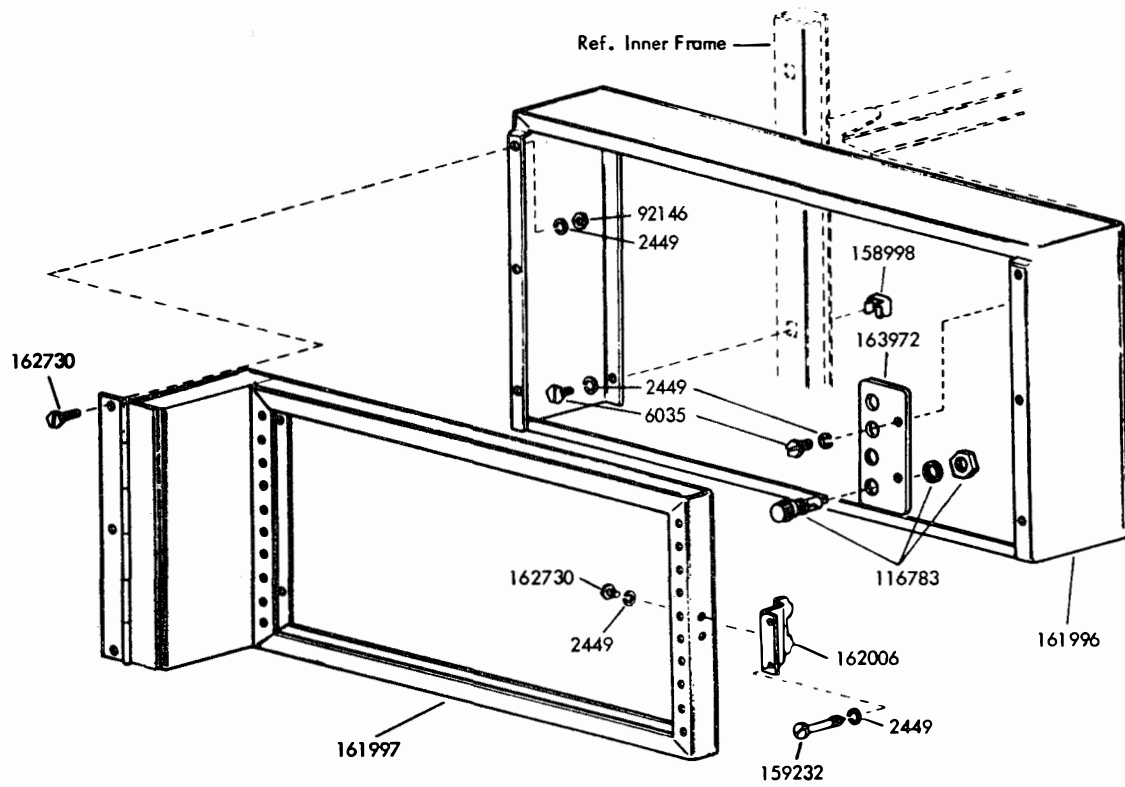


FIGURE 7. CONTROL PLATE MOUNTING PARTS



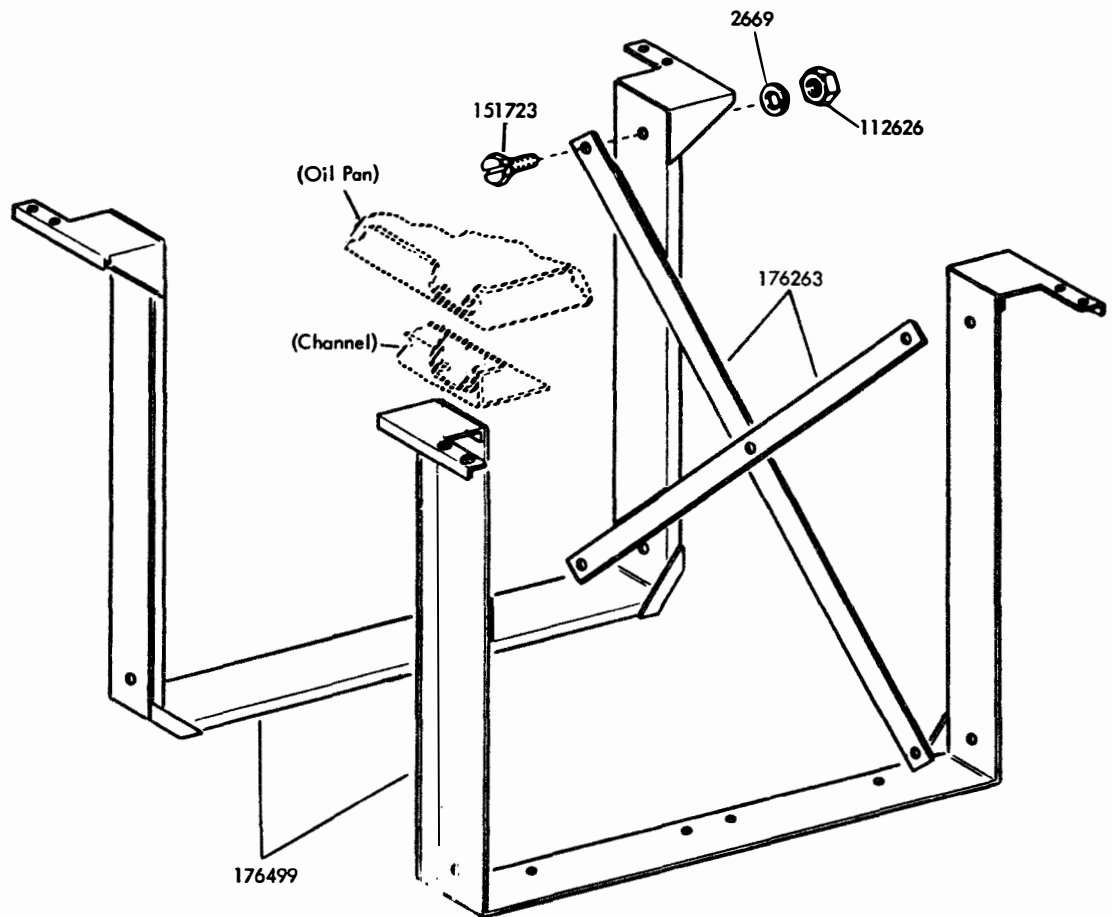


FIGURE 8. TAPE WINDER MOUNTING RACKS

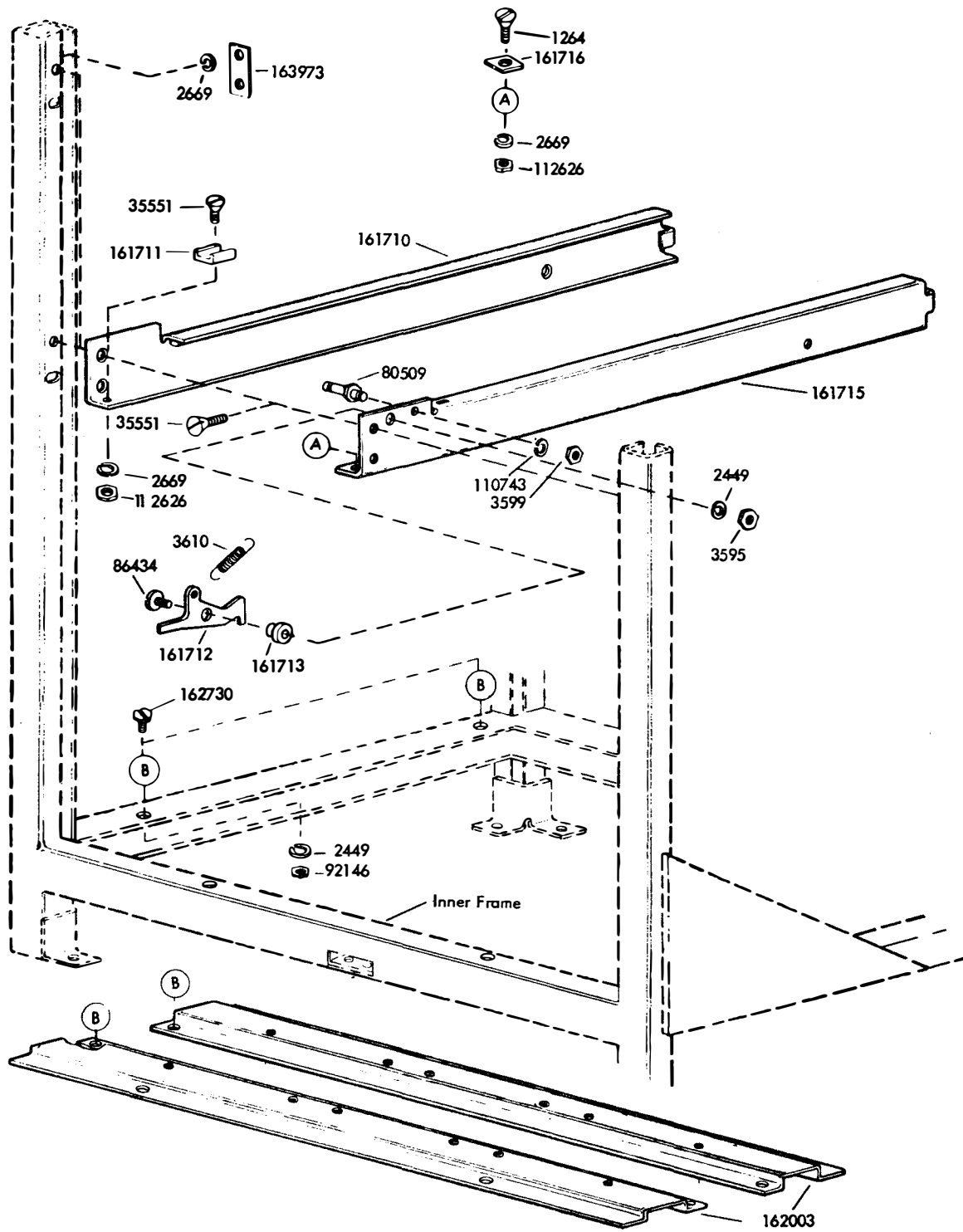
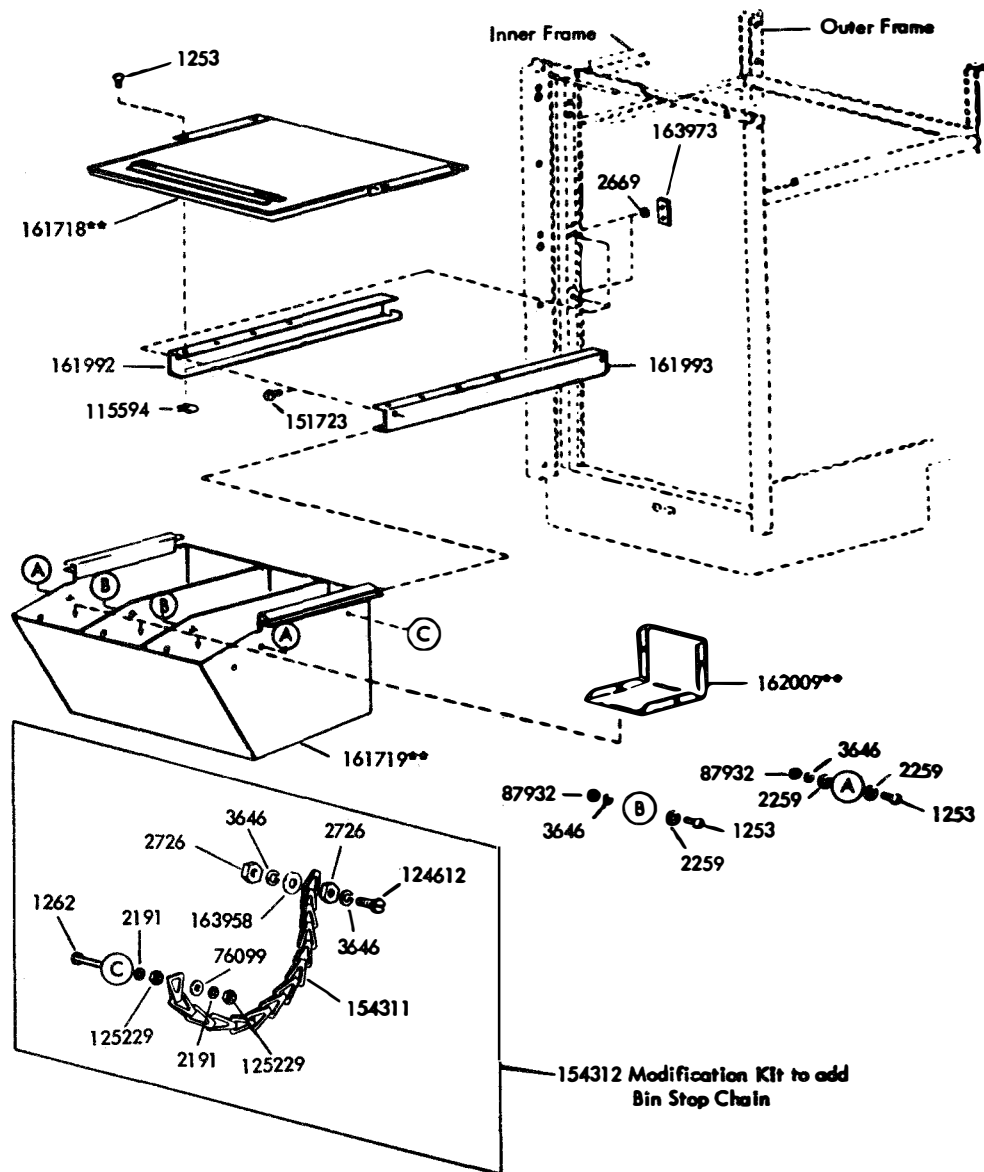
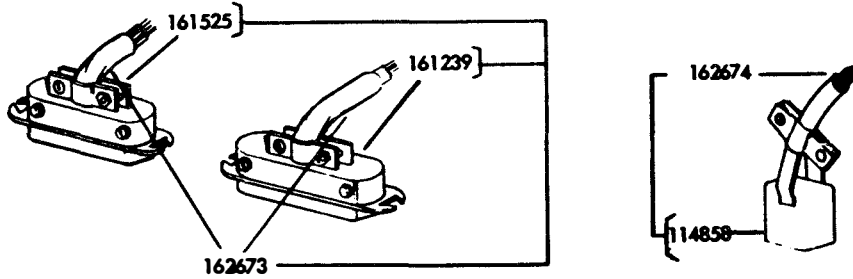


FIGURE 9. CHANNEL ASSEMBLIES



\*\*Refer to page 1 for finish suffix

FIGURE 10. CHANNEL ASSEMBLIES WITH SHELF



Note: 161525 (14 point connector) mates with 161526  
 161239 (36 point connector) mates with 161238

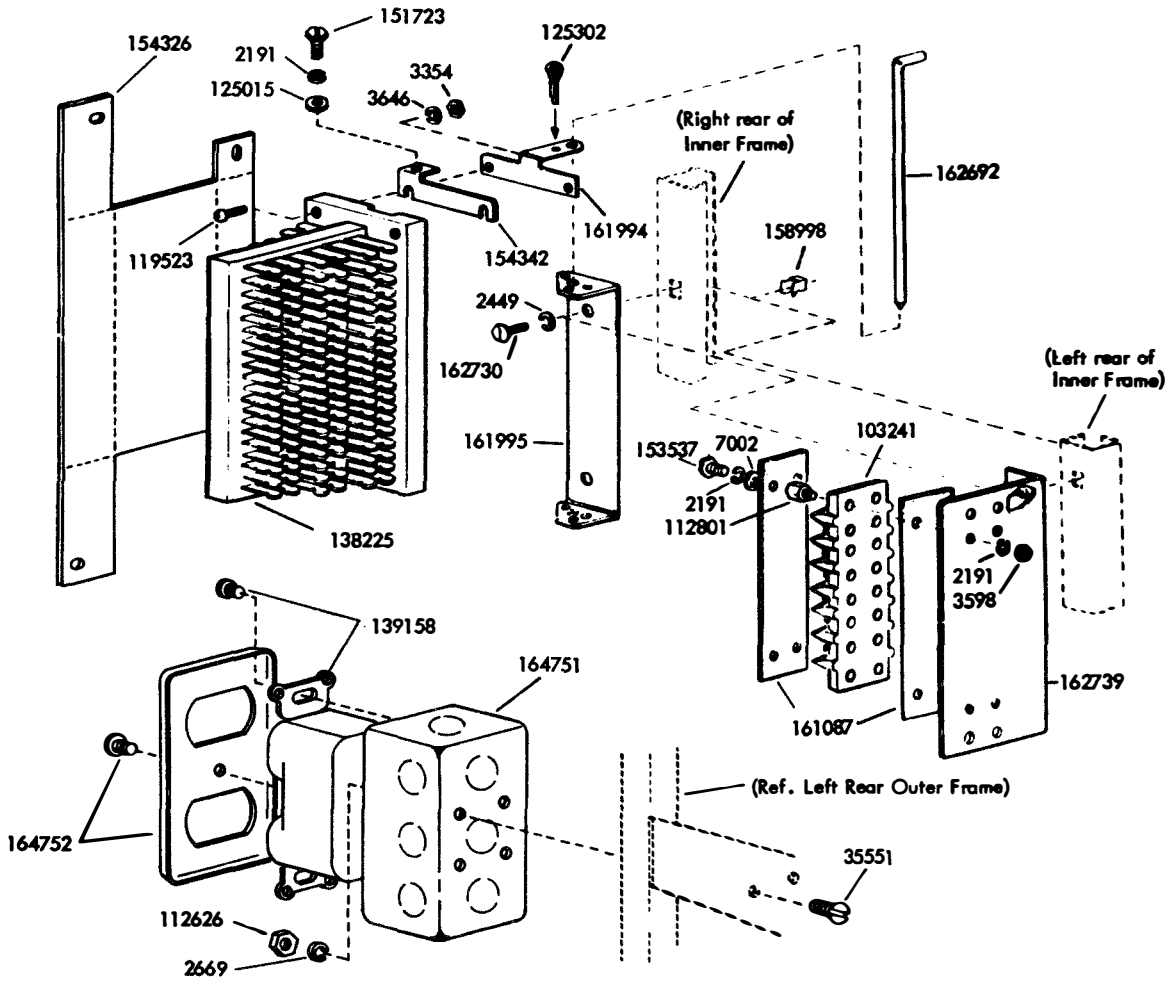
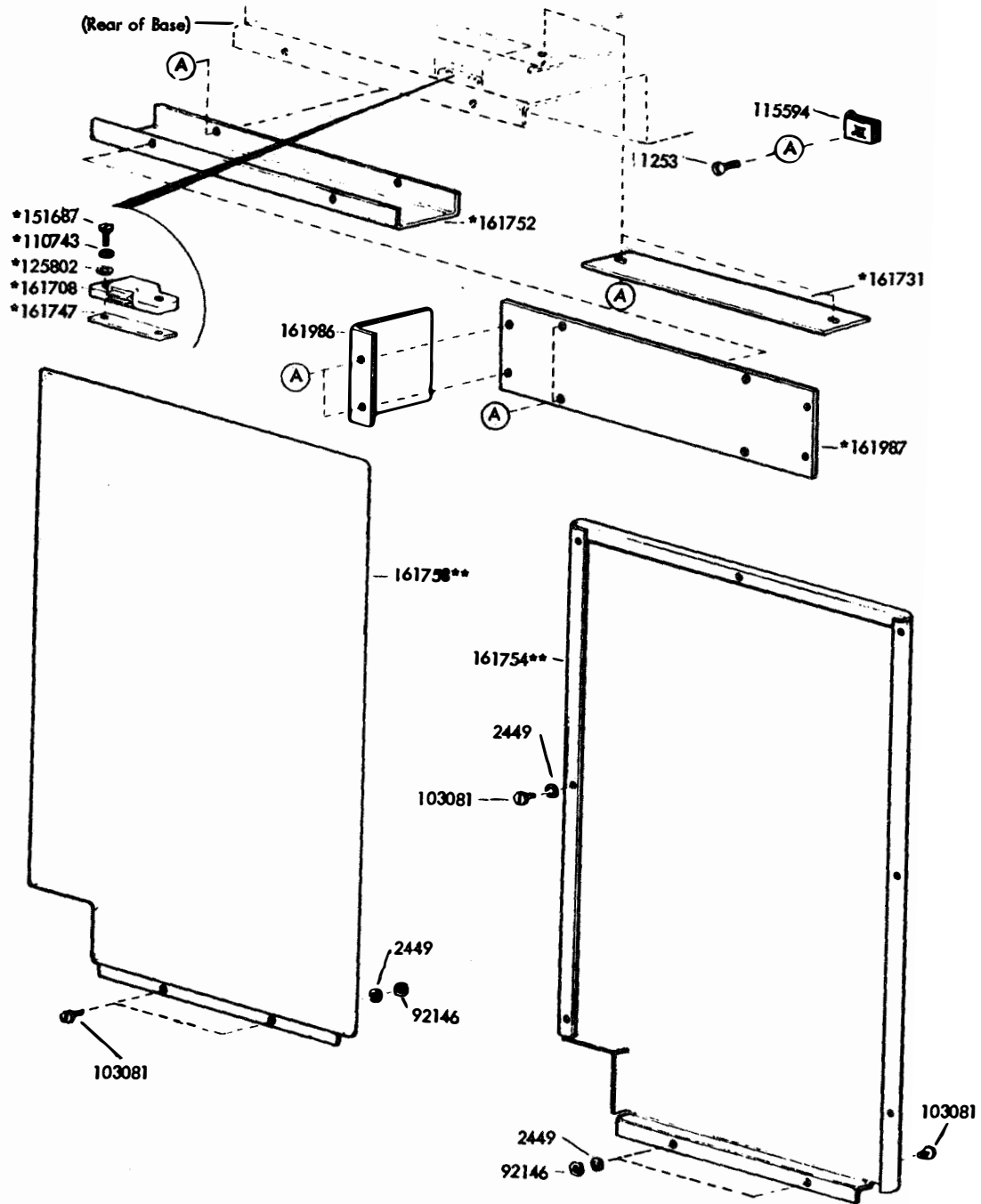
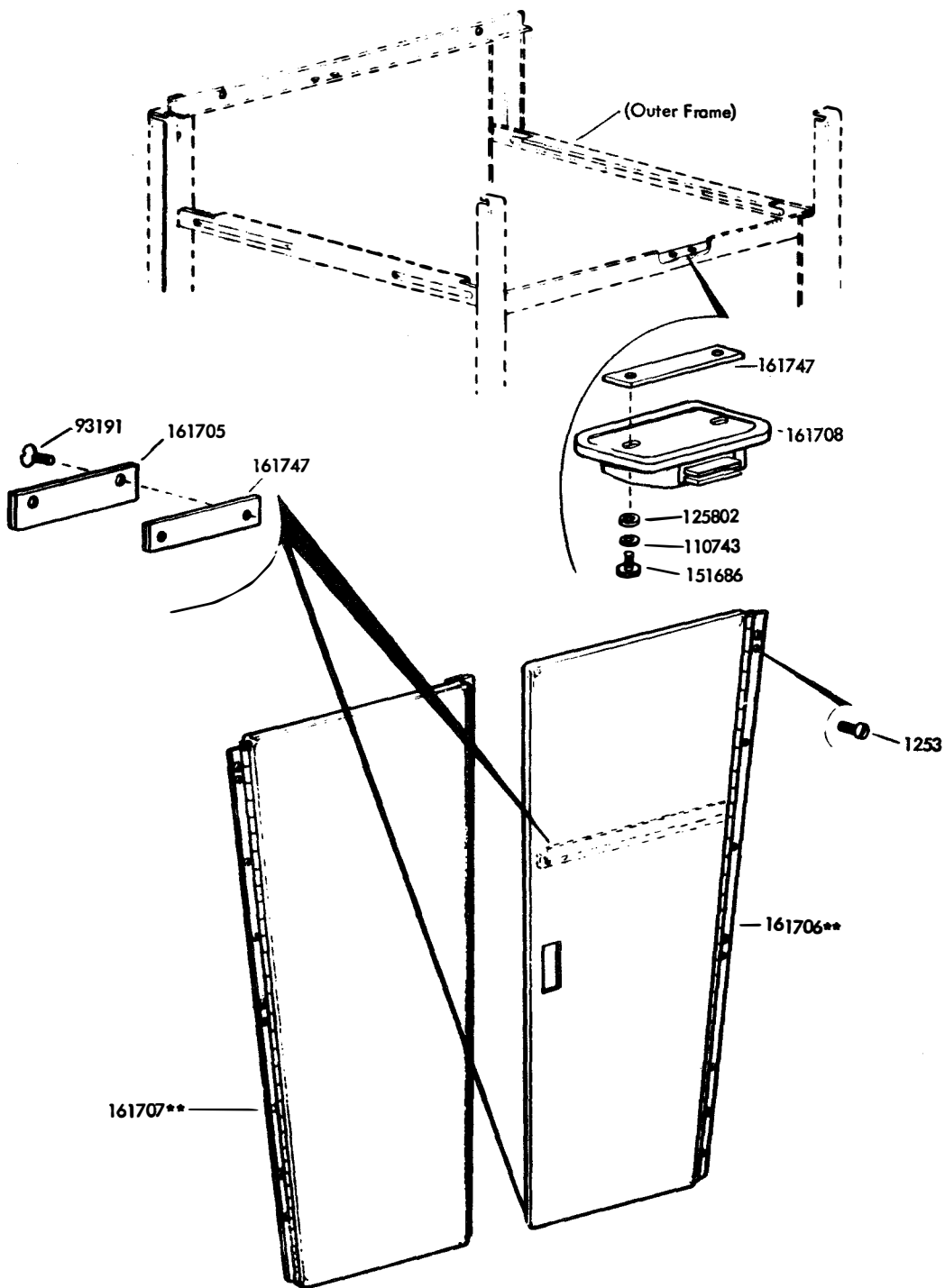


FIGURE 11. TERMINAL BLOCKS AND CABLE ASSEMBLY



\*Not part of 161999\*\* Modification Kit  
 \*\*Refer to page 1 for finish suffix

FIGURE 12. 161999\*\* MODIFICATION KIT TO PROVIDE END ENCLOSURES



\*\*Refer to page 1 for finish suffix

FIGURE 13. REAR DOORS AND LATCH MECHANISM

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|-------------|--|-------------|--------------------------------------|-------------|--|
| 1028        | Screw (4-40 x 1/4 Fil) 7                     | 118865      | Cover 2                              | 161703**    | Cover, Top 2                           |
| 1253        | Screw (8-32 x 3/8 Rd) 2, 3, 4, 5, 11, 13, 14 | 119523      | Screw (8-32 x 3/4 Rd) 12             | 161705      | Strike, Fastener 2, 14                 |
| 1262        | Screw (6-32 x 5/16 Rd) 11                    | 119636**    | Plug, Button 4                       | 161706**    | Door, Right Rear 14                    |
| 1264        | Screw (10-32 x 1/2 Flat) 10                  | 120166      | Fuse (2 Amp) 6                       | 161707**    | Door, Left Rear 14                     |
| 2191        | Washer, Lock 2, 3, 4, 5, 6, 7, 11, 12        | 121021      | Screw (8-32 x 1/2 Hex) 11            | 161708      | Latch, Magnetic 2, 13, 14              |
| 2259        | Washer, Flat 11                              | 124516      | Grommet, Rubber 3, 4, 5              | 161710      | Channel, Left 10                       |
| 2449        | Washer, Lock 8, 10, 11, 12, 13               | 124612      | Screw (8-32 x 1/2 Hex) 11            | 161711      | Black, Guide 10                        |
| 2669        | Washer, Lock 2, 6, 8, 9, 10, 11, 12          | 125015      | Washer, Flat 7, 12                   | 161712      | Latch, Lever 10                        |
| 2726        | Nut (8-32 Hex) 11                            | 125229      | Nut (6-32 Hex) 11                    | 161713      | Bushing, Shoulder 10                   |
| 3354        | Nut (8-32 Hex) 12                            | 125302      | Pin, Cotter 12                       | 161715      | Channel, Right 10                      |
| 3595        | Nut (1/4-32 Hex) 10                          | 125802      | Washer, Flat 2, 13, 14               | 161716      | Black, Support 10                      |
| 3598        | Nut (6-40 Hex) 3, 4, 5, 7, 12                | 126296      | Fuse (.5 Amp) 6                      | 161718**    | Shelf 11                               |
| 3599        | Nut (4-40 Hex) 10                            | 129098      | Screw (6-40 x 11/32 Flat) 7          | 161719**    | Bin, Tape 11                           |
| 3605        | Nut (5/16-18 Hex) 2                          | 129919      | Fuse (4 Amp) 6                       | 161722      | Panel, Control 4                       |
| 3606        | Nut (6-40 Hex) 6                             | 135038      | Screw (6-40 x 9/16 Hex) 3, 4, 5      | 161731      | Panel, Cover 13                        |
| 3610        | Spring 10                                    | 138191      | Screw (3-48 x 1" Rd) 7               | 161740**    | Door, Left 2                           |
| 3646        | Washer, Lock 11, 12                          | 138225      | Block, Terminal 12                   | 161741**    | Door, Left 2                           |
| 4814        | Washer, Lock 2                               | 139158      | Connector, Receptacle (Duplex) 12    | 161742**    | Door, Right 2                          |
| 6035        | Screw (1/4-20 x 5/8 Hex) 8                   | 151335      | Stud 6, 7                            | 161744**    | Door, Right 2                          |
| 6827        | Block 7                                      | 151346      | Screw (6-40 x 3/8 Fil) 6             | 161747      | Plate, Nut 2, 13, 14                   |
| 7002        | Washer, Flat 6, 7, 12                        | 151411      | Block, Terminal 6, 7                 | 161748      | Screw (5/16-18 x 5/8 Flat) 2           |
| 8185        | Screw (1/4-20 x 3/4 Fil) 2                   | 151412      | Insulator (1-9) 6, 7                 | 161752      | Channel, Duct 13                       |
| 34432       | Washer, Flat 2, 8                            | 151416      | Nut (6-40 Hex) 6, 7                  | 161753**    | Panel, Left Side 13                    |
| 35551       | Screw (10-32 x 3/8 Flat) 10, 12              | 151422      | Connector, Receptacle (2 Pt) 6       | 161754**    | Panel, Right Side 13                   |
| 70314       | Washer, Flat 3, 4, 5                         | 151606      | Screw (10-32 x 1/4 Hex) 6            | 161909      | Socket, Lamp 3                         |
| 75231       | Bushing, Insulating 7                        | 151626      | Terminal 7                           | 161986      | Cover, Duct 13                         |
| 75750       | Washer, Insulating 6, 7                      | 151630      | Screw (6-40 x 1/4 Hex) 2, 6, 7       | 161987      | Plate, Duct 13                         |
| 76099       | Washer, Flat 11                              | 151632      | Screw (6-40 x 3/8 Hex) 6             | 161988      | Bracket, Mounting 3, 4, 5              |
| 77902       | Screw (6-40 x 2-3/8 Rd) 6, 7                 | 151657      | Screw (6-40 x 1/4 Fil) 6, 7          | 161992      | Channel, Left Mounting 11              |
| 79523       | Screw (2-56 x 25/32 Fil) 7                   | 151686      | Screw (4-40 x 3/8 Fil) 14            | 161993      | Channel, Right Mounting 11             |
| 80509       | Post, Spring 10                              | 151687      | Screw (4-40 x 7/16 Fil) 2, 13        | 161994      | Bracket, Terminal Block 12             |
| 81258       | Screw (6-40 x 5/8 Flat) 7                    | 151693      | Screw (6-40 x 9/16 Fil) 6            | 161995      | Bracket, Terminal Block 12             |
| 82474       | Terminal 6                                   | 151723      | Screw (10-32 x 3/8 Hex) 8, 9, 11, 12 | 161996      | Frame, Mounting 8                      |
| 82516       | Spring, Retaining 7                          | 151808      | Relay 6                              | 161997      | Frame, Mounting Rack 7, 8              |
| 82988       | Screw (6-40 x 2-1/2 Rd) 7                    | 151814      | Bracket, Relay Mounting 6            | 161999**    | Modification Kit 13                    |
| 86434       | Screw (1/4-32 x 3/4 Fil) 10                  | 151819      | Jumper (3" Black) 7                  | 162003      | Channel, Front 10                      |
| 87932       | Nut (8-32 Hex) 11                            | 151939      | Grommet, Rubber 6                    | 162005      | Bracket, Clip 2                        |
| 89548       | Spring, Contact 7                            | 152109      | Filter 7                             | 162006      | Bracket 8                              |
| 91683       | Nut (15/32-32 Hex) 3, 4                      | 152124      | Spacer 7                             | 162009**    | Divider, Tape Bin 11                   |
| 91684       | Nut (15/32-32 Ring) 3, 4                     | 152993      | Screw, Shoulder (10-32) 2            | 162070      | Plate, Mounting 6                      |
| 92146       | Nut (1/4-20 Hex) 8, 10, 13                   | 153017      | Nut, Speed 6, 7                      | 162357      | Capacitor (500 MFD) 6                  |
| 93191       | Screw (4-40 x 5/16 Flat) 2, 14               | 153452      | Terminal 7                           | 162358      | Diode 6                                |
| 99802       | Plate 7                                      | 153463      | Block, Terminal 7                    | 162359      | Transformer, Power 6                   |
| 99803       | Insulator (.094") 7                          | 153464      | Block Assembly, Terminal 7           | 162360      | Fuse (.8 Amp) 6                        |
| 99804       | Insulator (.062") 7                          | 153481      | Resistor (6750 Ohm) 7                | 162670      | Light, Red Pilot 3, 4                  |
| 99805       | Plunger 7                                    | 153481      | Resistor (5800 Ohm) 7                | 162671      | Light, Amber Pilot 4                   |
| 99806       | Bracket 7                                    | 153537      | Screw (6-40 x 9/32 Hex) 6, 12        | 162672      | Plate, Relay 7                         |
| 99807       | Spring, Contact 7                            | 154311      | Chain, Bin Stop (40 Links) 11        | 162673      | Cable Assembly 12                      |
| 99809       | Spring, Contact 7                            | 154312      | Modification Kit 11                  | 162674      | Cable Assembly 12                      |
| 101833      | Screw (8-32 x 5/16 Fil) 6                    | 154326      | Cover, Insulating 12                 | 162678      | Contact Assembly, Line Shunt 7         |
| 103081      | Screw (1/4-20 x 1/2 Fil) 13                  | 154342      | Bracket, Insulating Cover 12         | 162680      | Switch, Push 3                         |
| 103241      | Block, Terminal 6, 12                        | 155023      | Switch, Toggle (DP-DT) 3             | 162683      | Lamp, Clean Incandescent 3, 4          |
| 107393      | Switch, Toggle (SP-ST) 3, 4                  | 158286      | Transformer 6                        | 162692      | Pin, Hinge 12                          |
| 110743      | Washer, Lock 2, 10, 13, 14                   | 158287      | Transformer Assembly 6               | 162730      | Screw (1/4-20 x 7/16 Hex) 2, 8, 10, 12 |
| 111017      | Screw (6-40 x 5/16 Fil) 6, 7                 | 158291      | Cover, Relay 6                       | 162739      | Bracket, Terminal Block 12             |
| 112626      | Nut (10-32 Hex) 2, 6, 8, 9, 10, 12           | 158998      | Retainer, Speed Nut 8, 12            | 162865      | Spacer 7                               |
| 112801      | Stud 6, 12                                   | 159232      | Screw, Captive (1/4-20) 8            | 163163      | Pad 2                                  |
| 114478      | Nut (15/32-32 Hex) 3                         | 160284      | Resistor (5,500 Ohm) 7               | 163279      | Bracket, Mounting 7                    |
| 114858      | Connector, Receptacle (6 Pt) 12              | 160386      | Resistor (1,000 Ohm) 6               | 163306      | Cable 7                                |
| 115594      | Nut, Speed 3, 4, 5, 11, 13                   | 161087      | Insulator (1-6) 6, 12                | 163958      | Washer, Flat 11                        |
| 116783      | Holder, Fuse 6, 8                            | 161215      | Lamp, Glow 3                         | 163972      | Strip, Fuse Mounting 8                 |
| 118384      | Lens, Clear Indicator Light 3                | 161238      | Connector, Receptacle (36 Pt) 12     | 163973      | Plate, Nut 10, 11                      |
|             |  | 161239      | Connector, Plug (36 Pt) 12           | 164178      | Panel, Control 3                       |
|             |  | 161525      | Connector, Plug (14 Pt) 12           | 164182      | Panel, Control 3                       |
|             |  | 161526      | Connector, Receptacle (14 Pt) 12     | 164187      | Panel, Control 4                       |
|             |  |             |                                      | 164188      | Plate, Control 6                       |

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|-------------|-----------------------------|-------------|-----------------------------|-------------|-----------------------------|
| 164189      | Bracket, Left 8             | 165102      | Screw (12-24 x 3/8 Rd) 6, 7 | 176492**    | Door, Right 2               |
| 164206      | Bracket, Right 6, 8         | 173001      | Panel, Blank Control 5      | 176493**    | Door, Left 2                |
| 164209      | Rheostat (350 Ohm) 6        | 173002      | Panel 5                     | 176494      | Window 2                    |
| 164210      | Plate, Mounting 6           | 173025**    | Bin, Tape 2                 | 176499      | Bracket, Mounting 9         |
| 164424      | Window 2                    | 173381**    | Door, Left 2                | 178363      | Post 7                      |
| 164751      | Box, Junction 12            | 173382**    | Door, Right 2               | 179179      | Bracket 2                   |
| 164752      | Plate, Cover 12             | 174456      | Plate, Nut 2                | 193855**    | Cover W/Clips 2             |
|             |                             | 176263      | Strip 9                     |             |                             |