

BULLETIN NO. 1114
ISSUE I
SEPTEMBER, 1943

TELETYPE

PRINTING TELEGRAPH SYSTEMS

PARTS
TYPE BAR PAGE PRINTER
MODEL 15

TELETYPE
REG. U. S. PAT. OFF.
CORPORATION
SUBSIDIARY OF
Western Electric Company
CHICAGO, U. S. A.



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II
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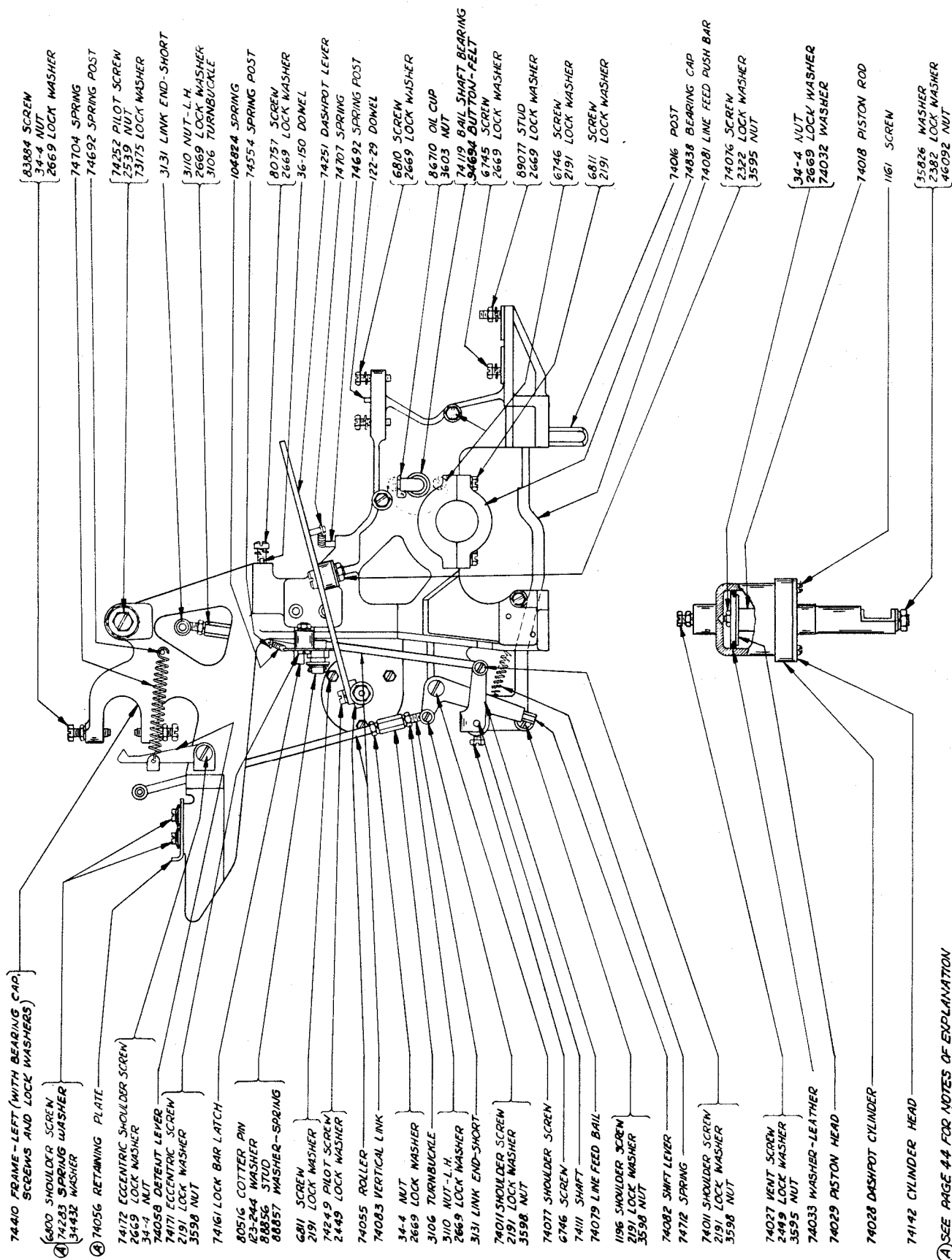
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III
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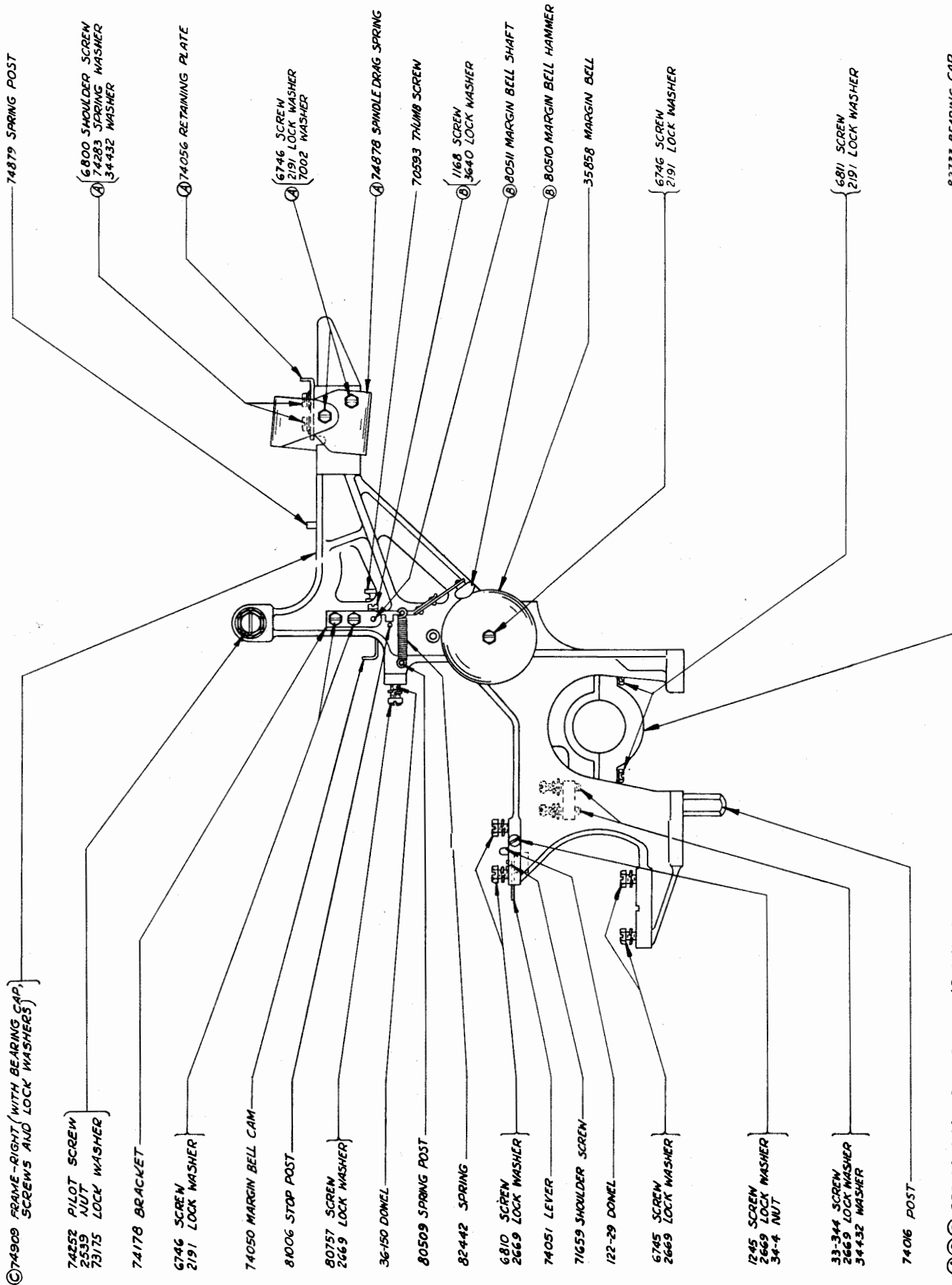
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IV
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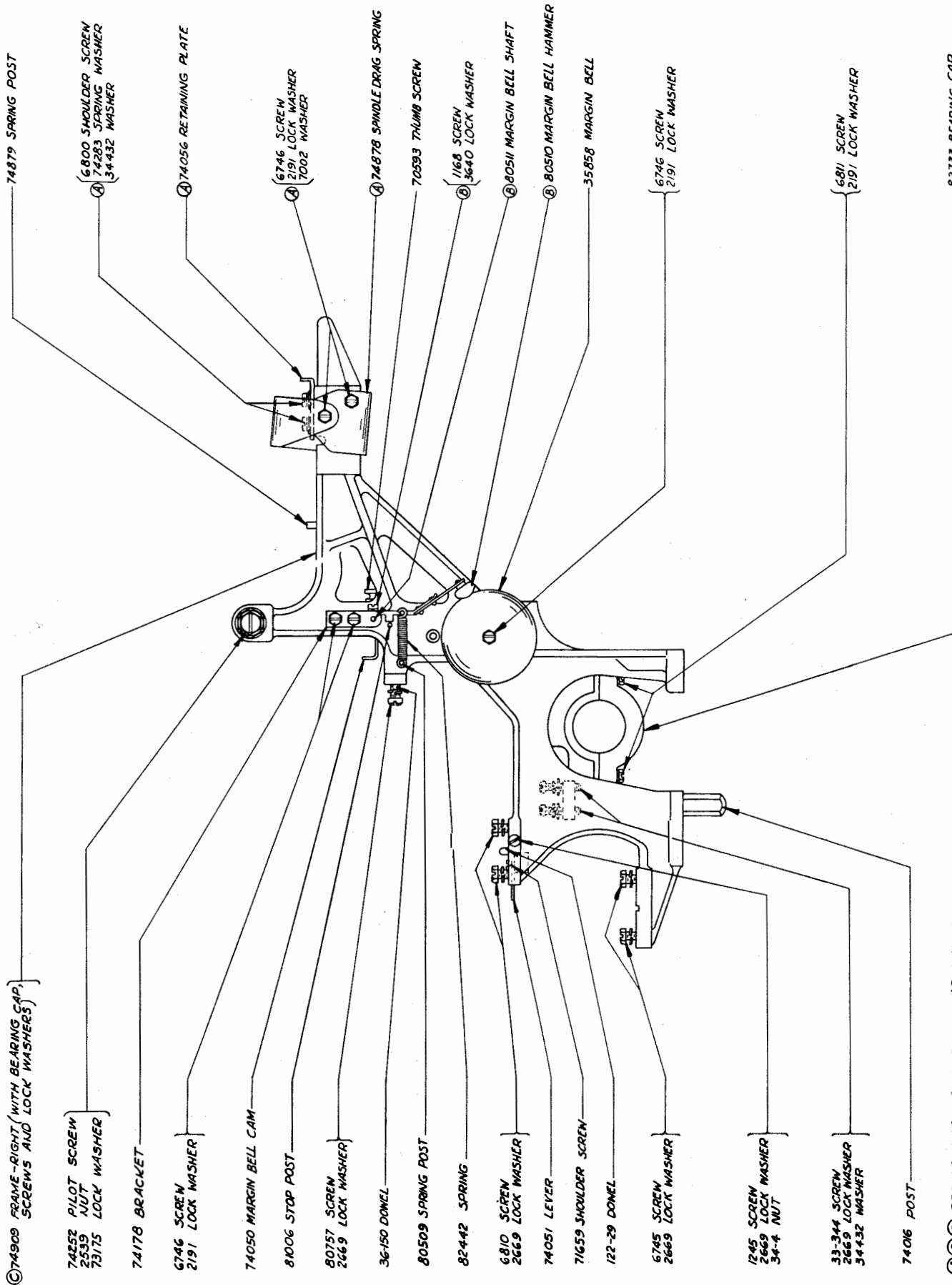
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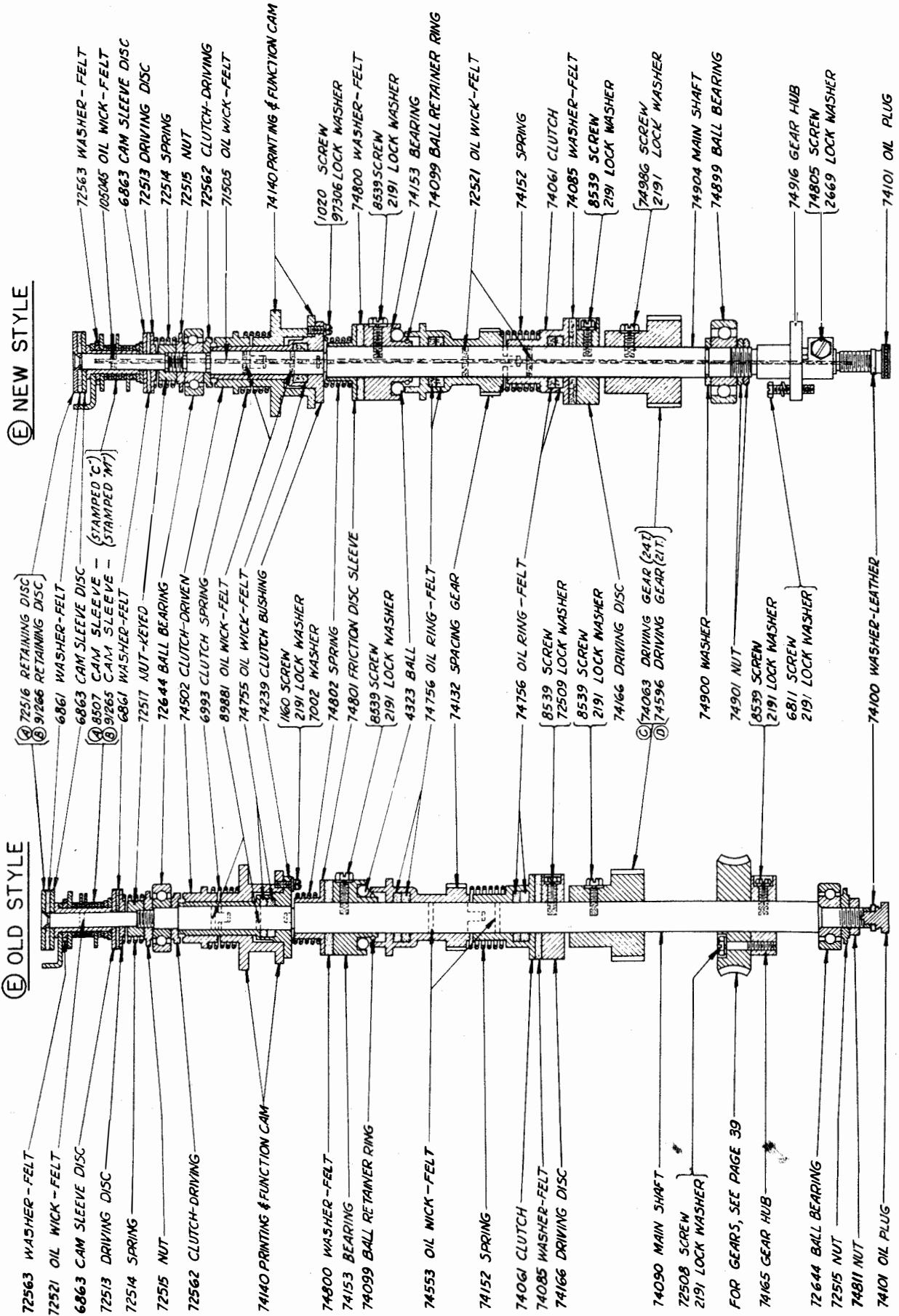
(A) SEE PAGE 44 FOR NOTES OF EXPLANATION



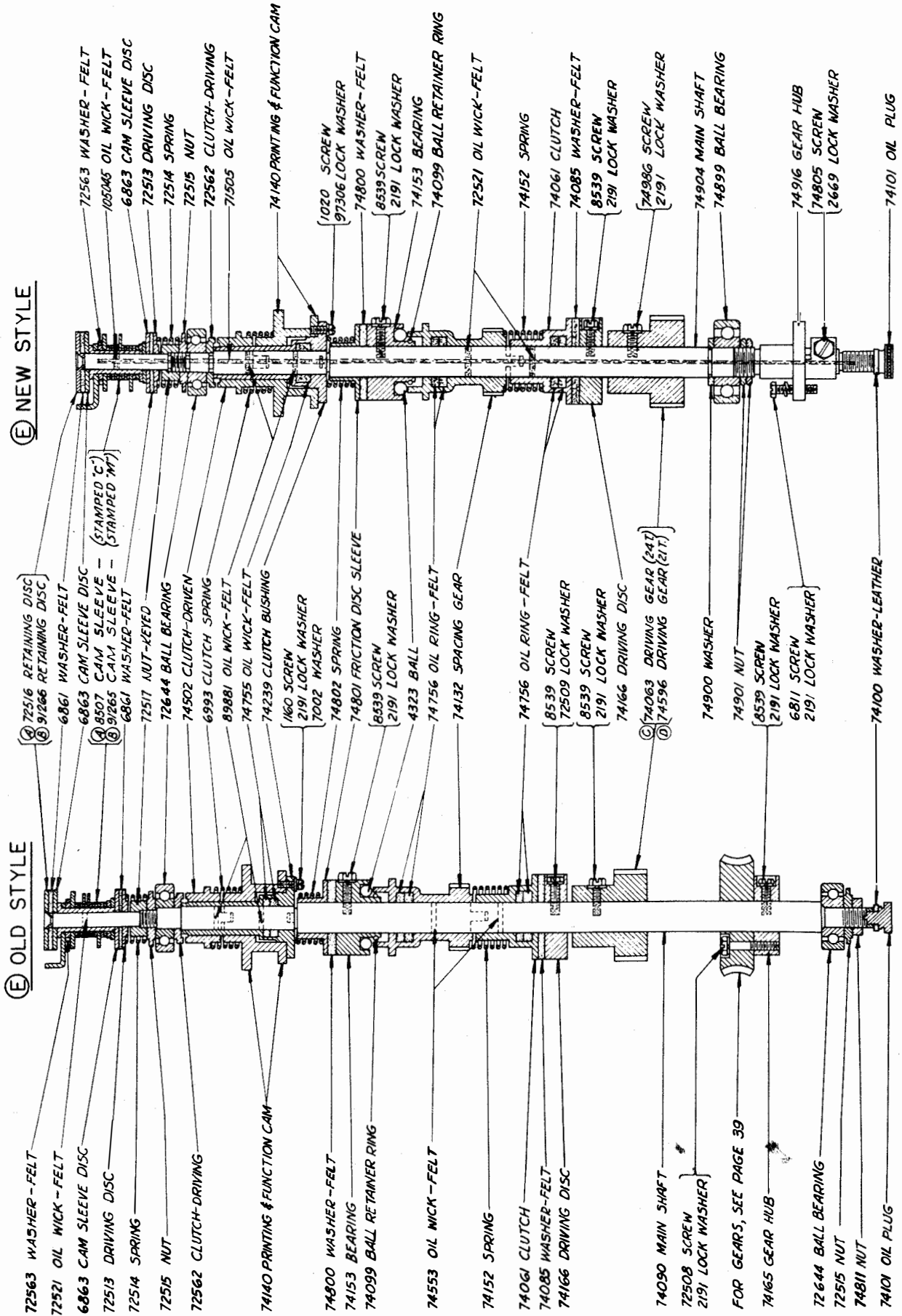
(A)(B)(C) SEE PAGE 44 FOR NOTES OF EXPLANATION.



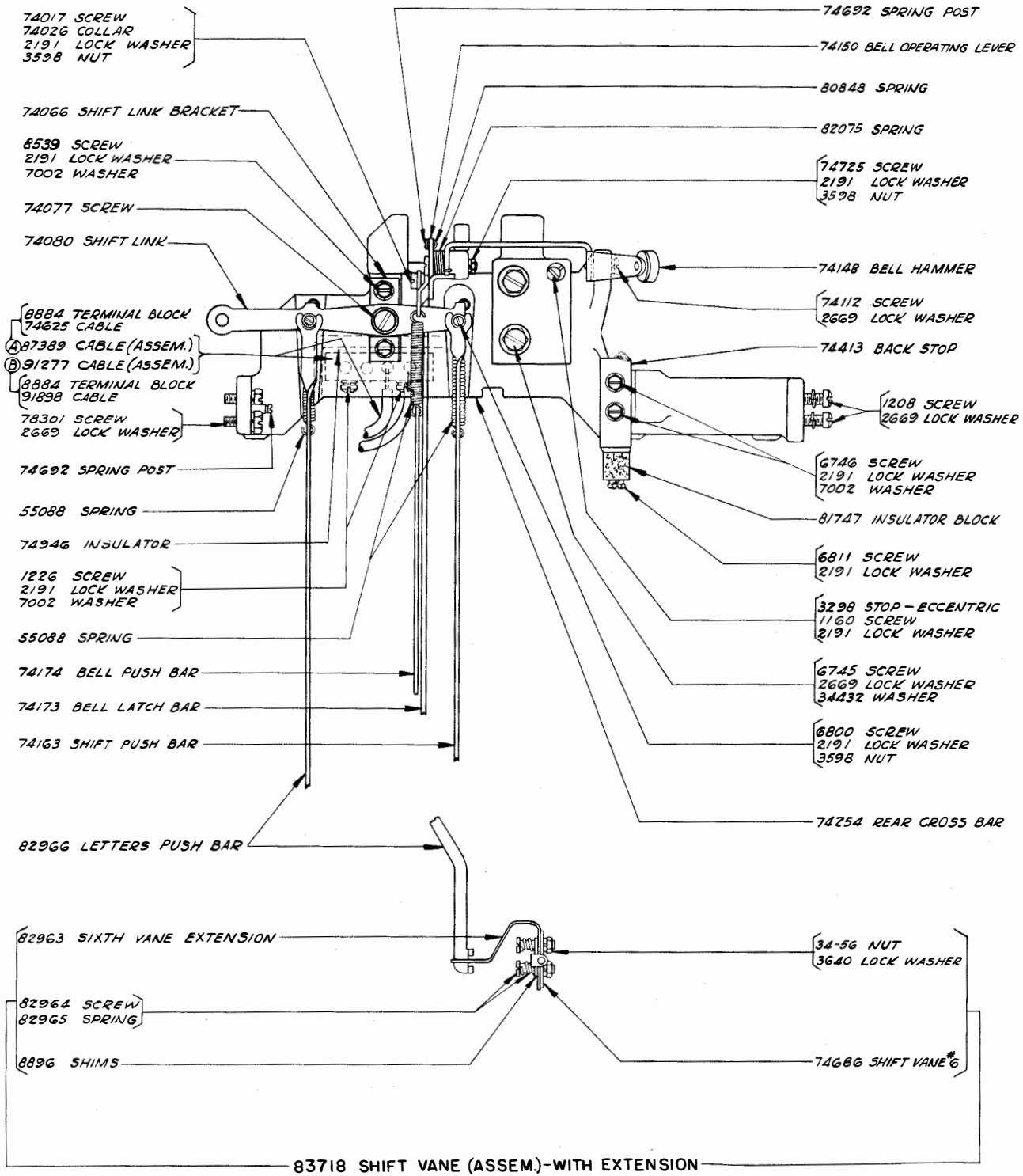
(A)(B)(C) SEE PAGE 44 FOR NOTES OF EXPLANATION.



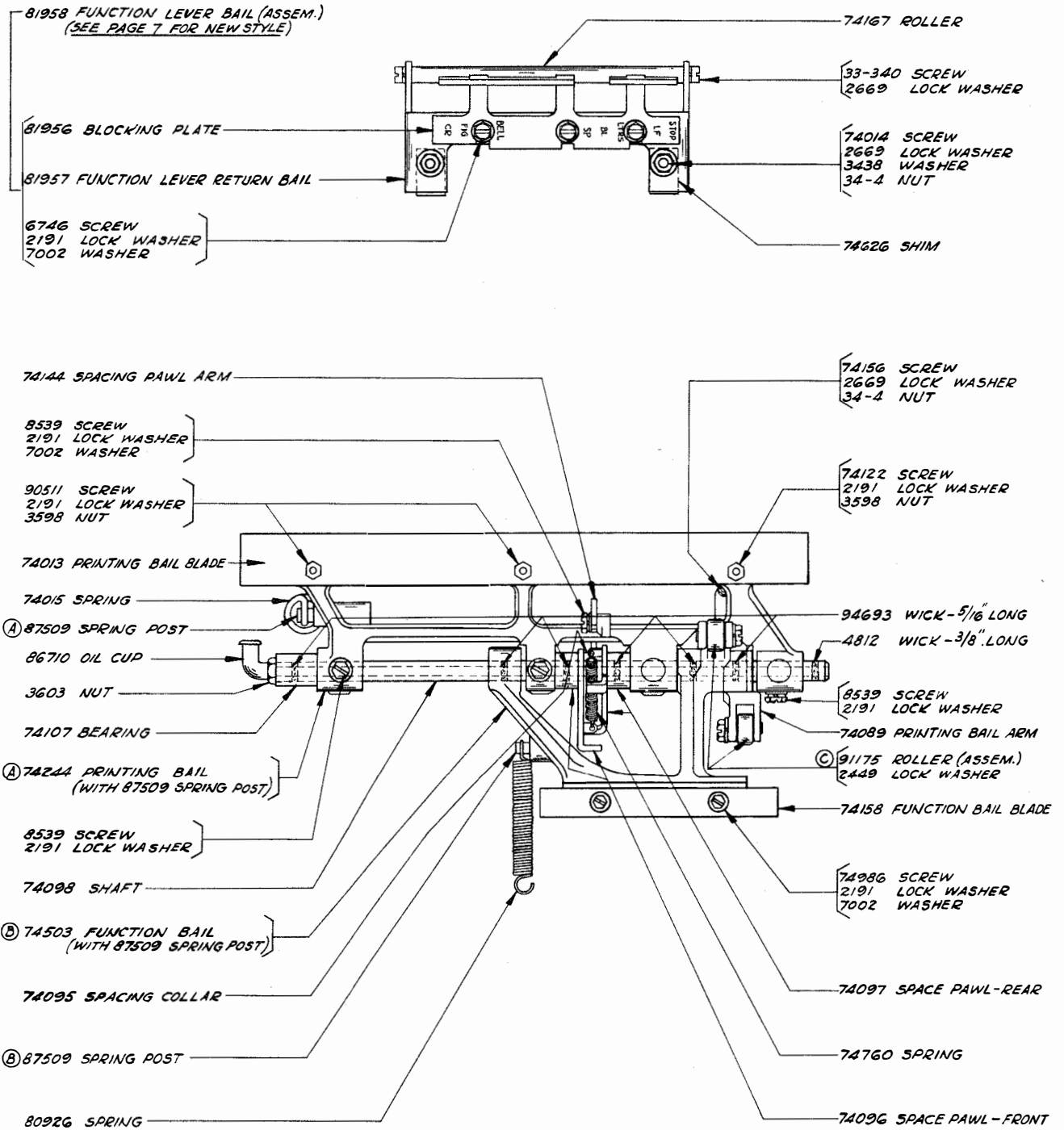
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 ② PARTS ARE USED WITH SELECTOR UNIT (HOLDING MAGNET)
 ③ ④ SEE PAGE 4-4 FOR NOTES OF EXPLANATION.



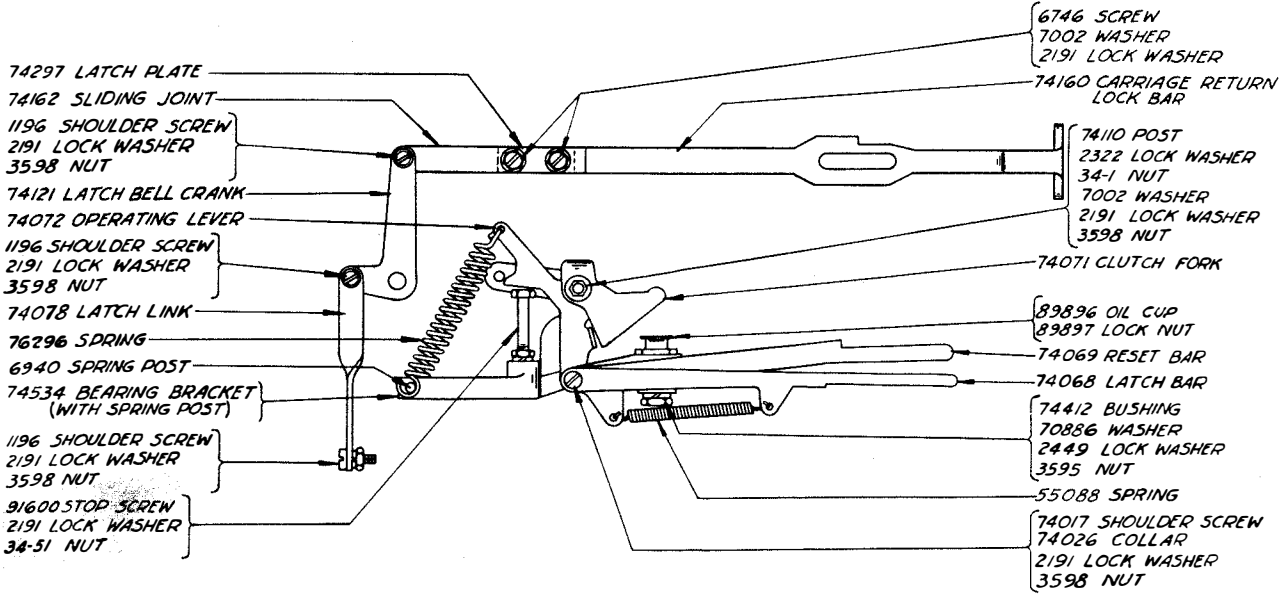
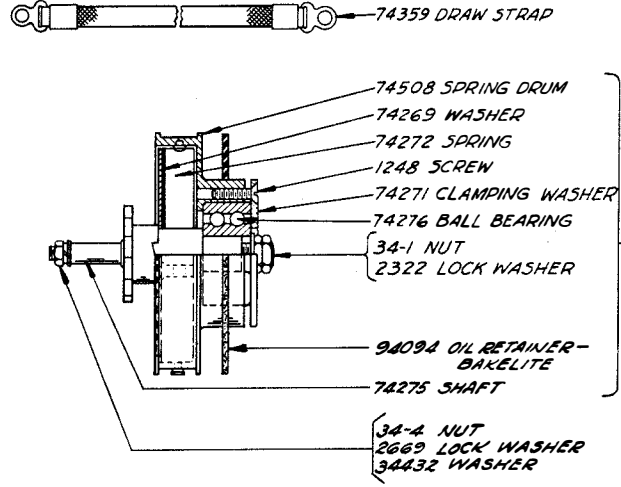
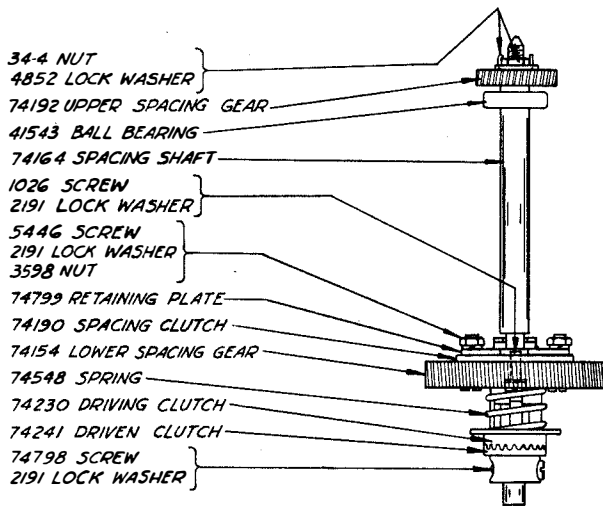
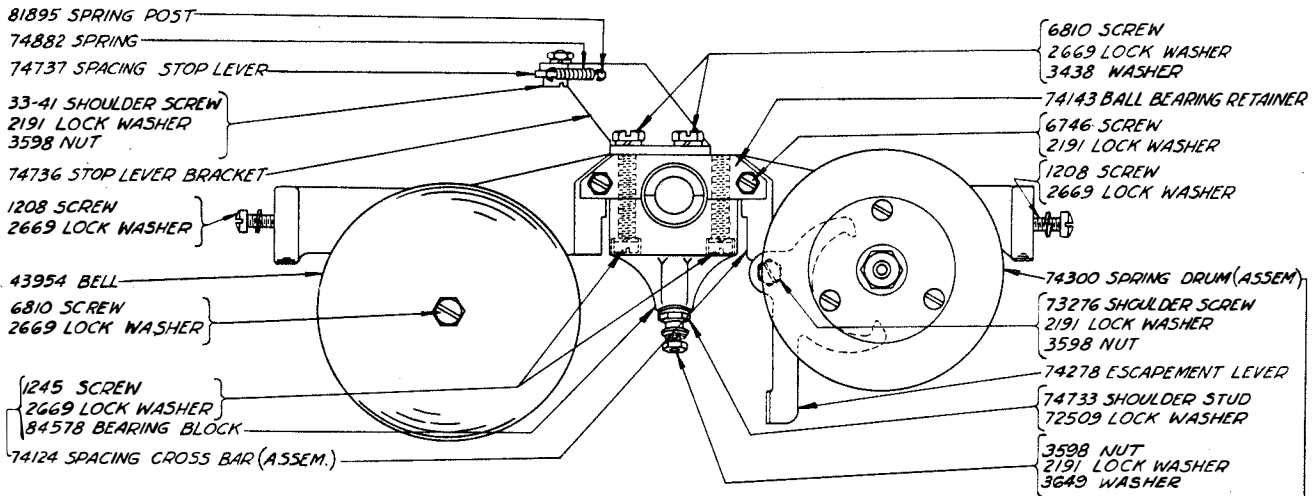
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② PARTS ARE USED WITH SELECTOR UNIT (HOLDING MAGNET)
③ SEE PAGE 4.4 FOR NOTES OF EXPLANATION.

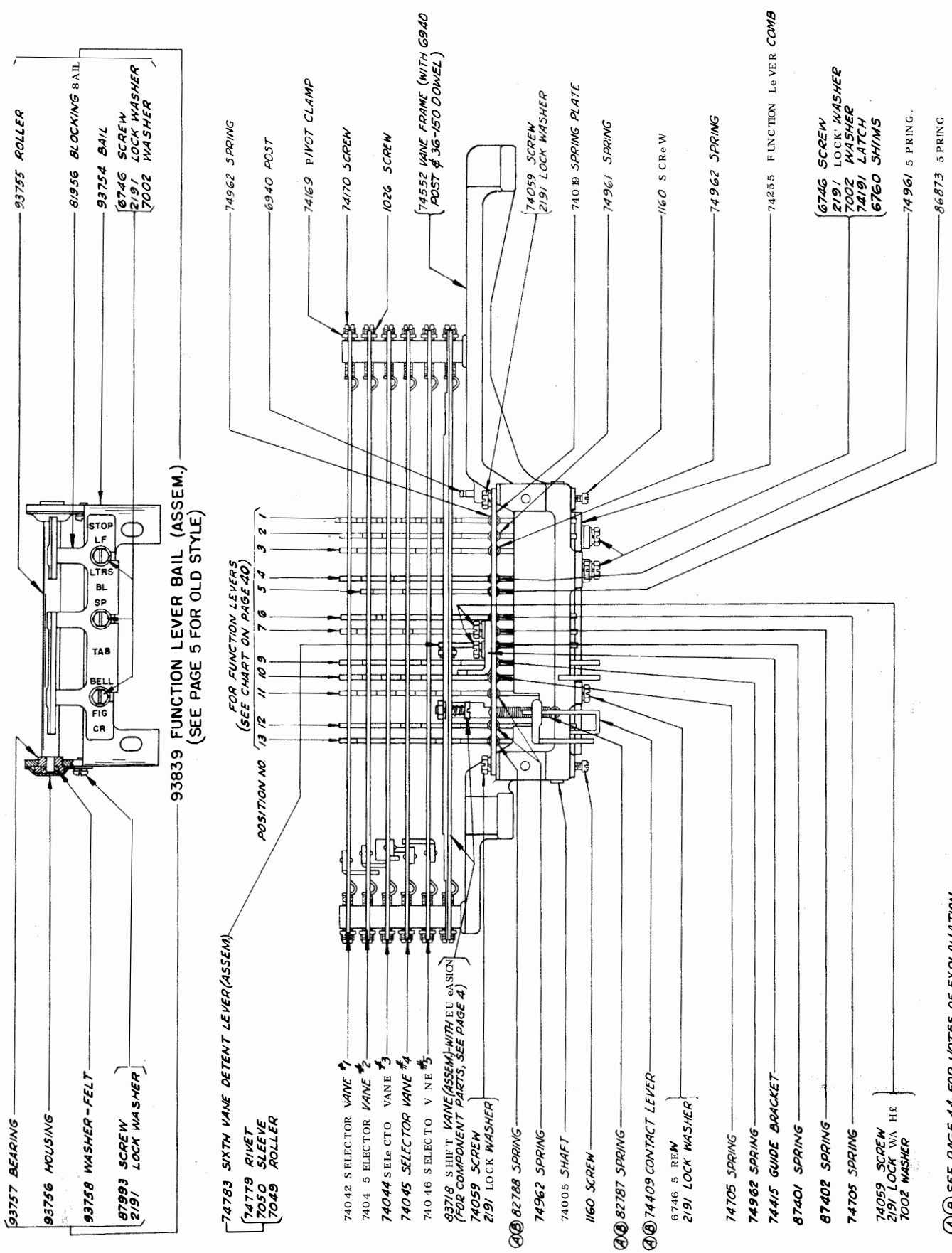


(A) PART IS USED WITH SELECTOR UNIT (PULLING MAGNET)
(B) PART IS USED WITH SELECTOR UNIT (HOLDING MAGNET)

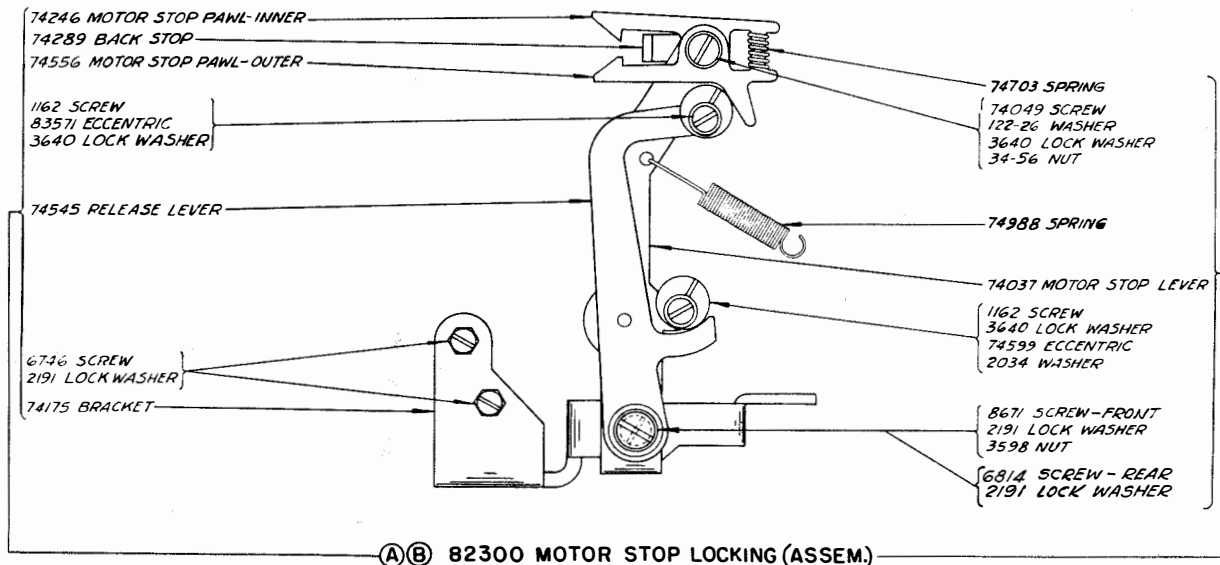
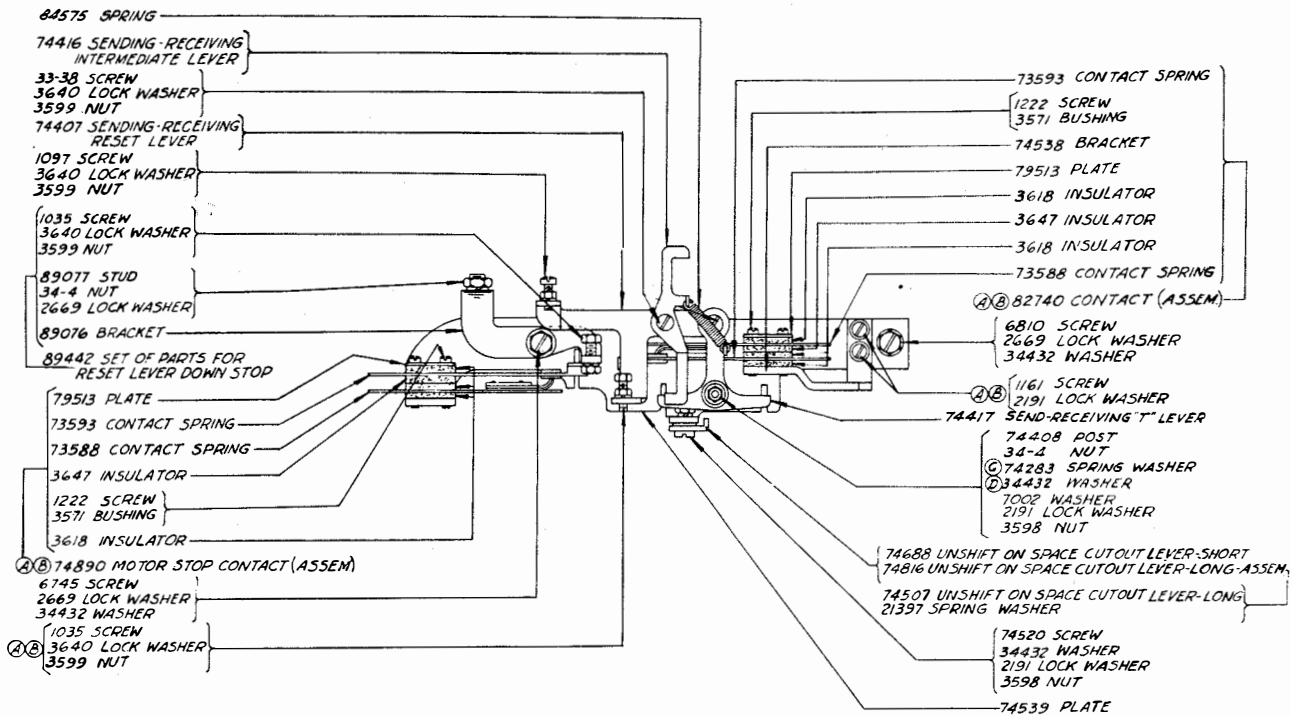


(A)(B)(C) SEE PAGE 44 FOR NOTES OF EXPLANATION.



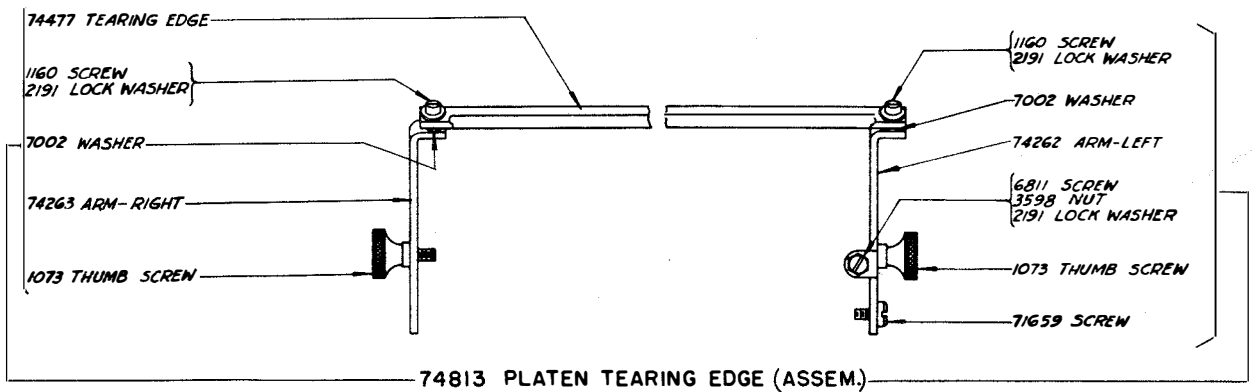
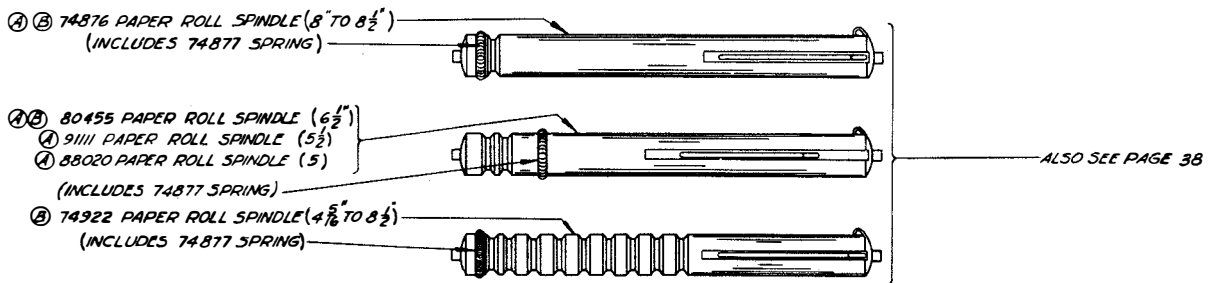
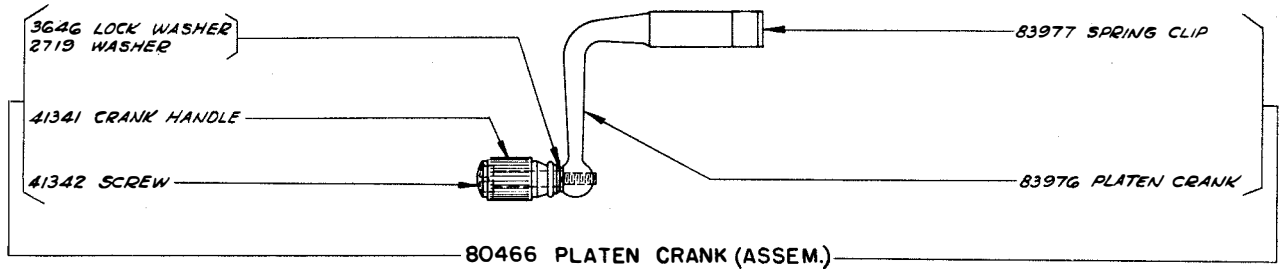
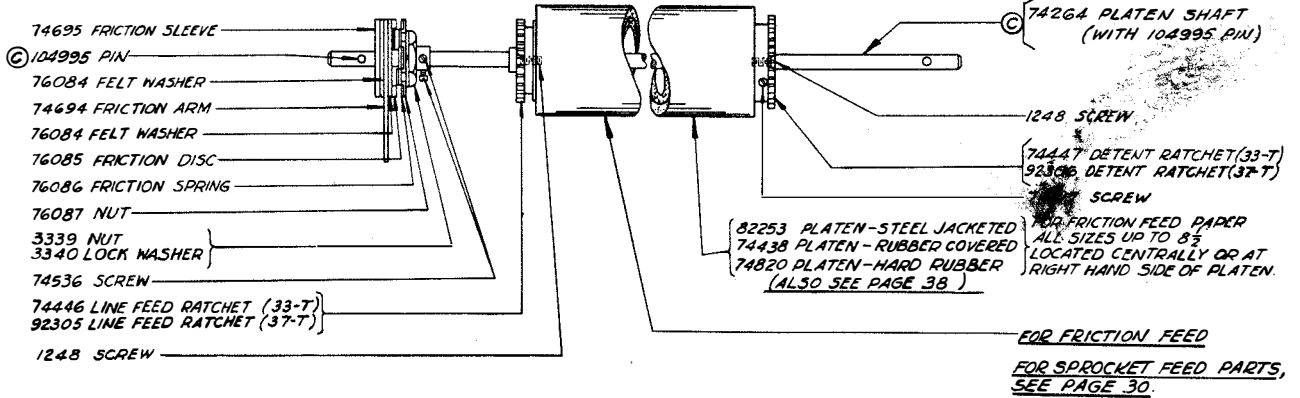


Ⓐ SEE PAGE 44 FOR NOTES OF EXPLANATION.

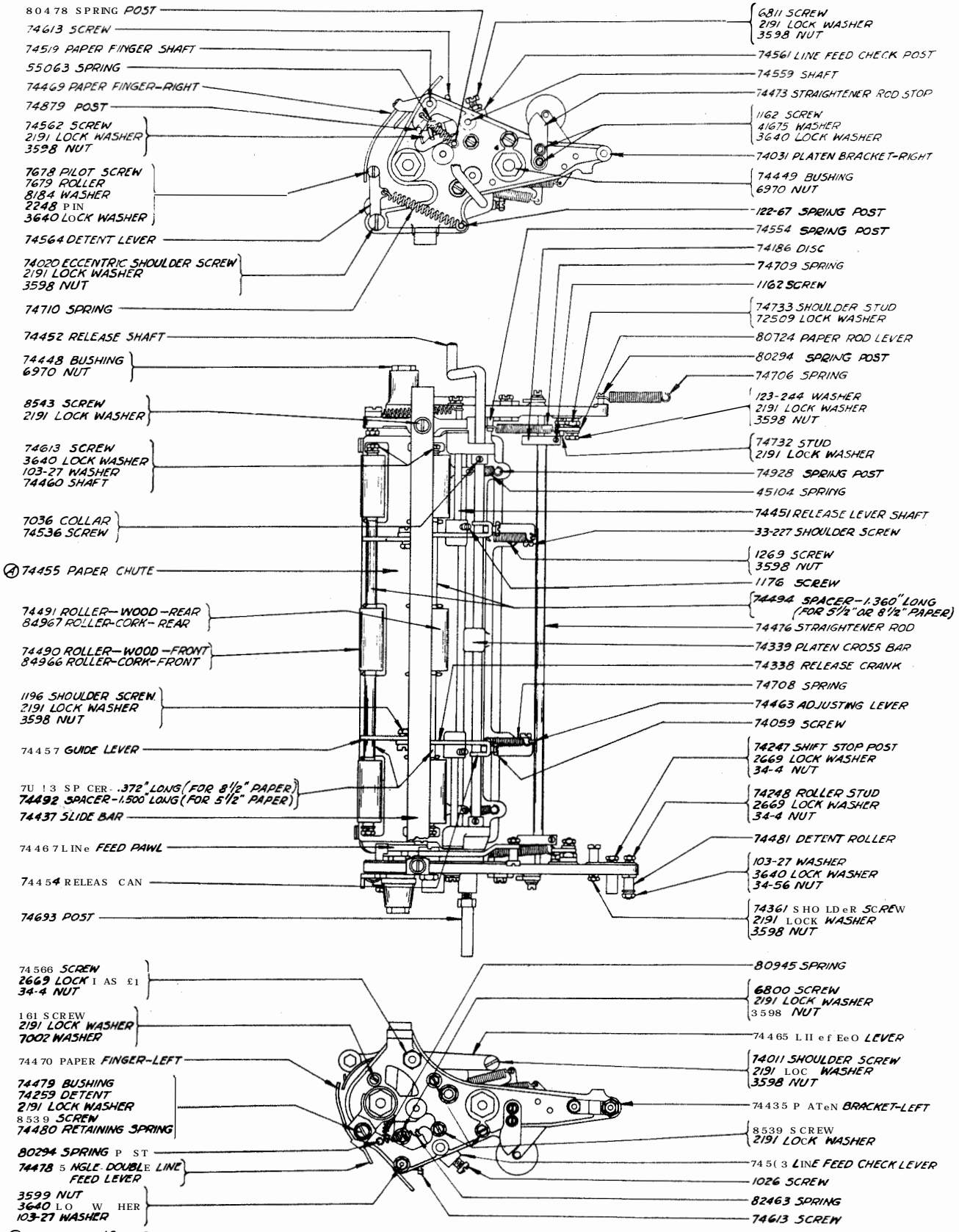


(A)(B) SEE PAGE 44 FOR NOTES OF EXPLANATION.
 (C) PART IS USED WITH SELECTOR UNIT (PULLING MAGNET)
 (D) PART IS USED WITH SELECTOR UNIT (HOLDING MAGNET)

(A)(B) 74789 CABLE (FOR MOTOR STOP CONTACTS)
 (W.D.-1221, 1271, 1387)

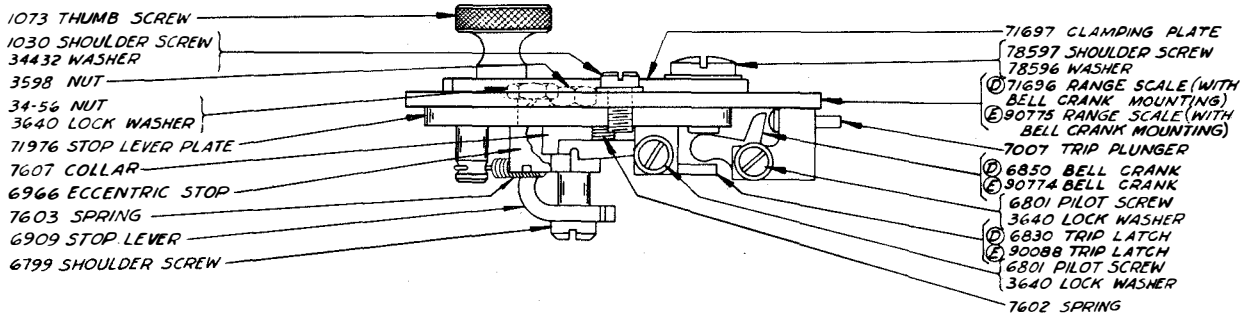
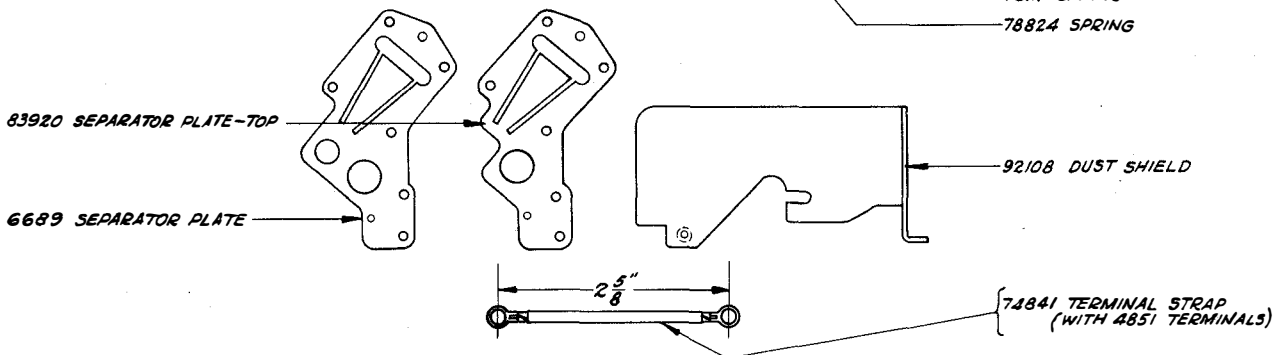
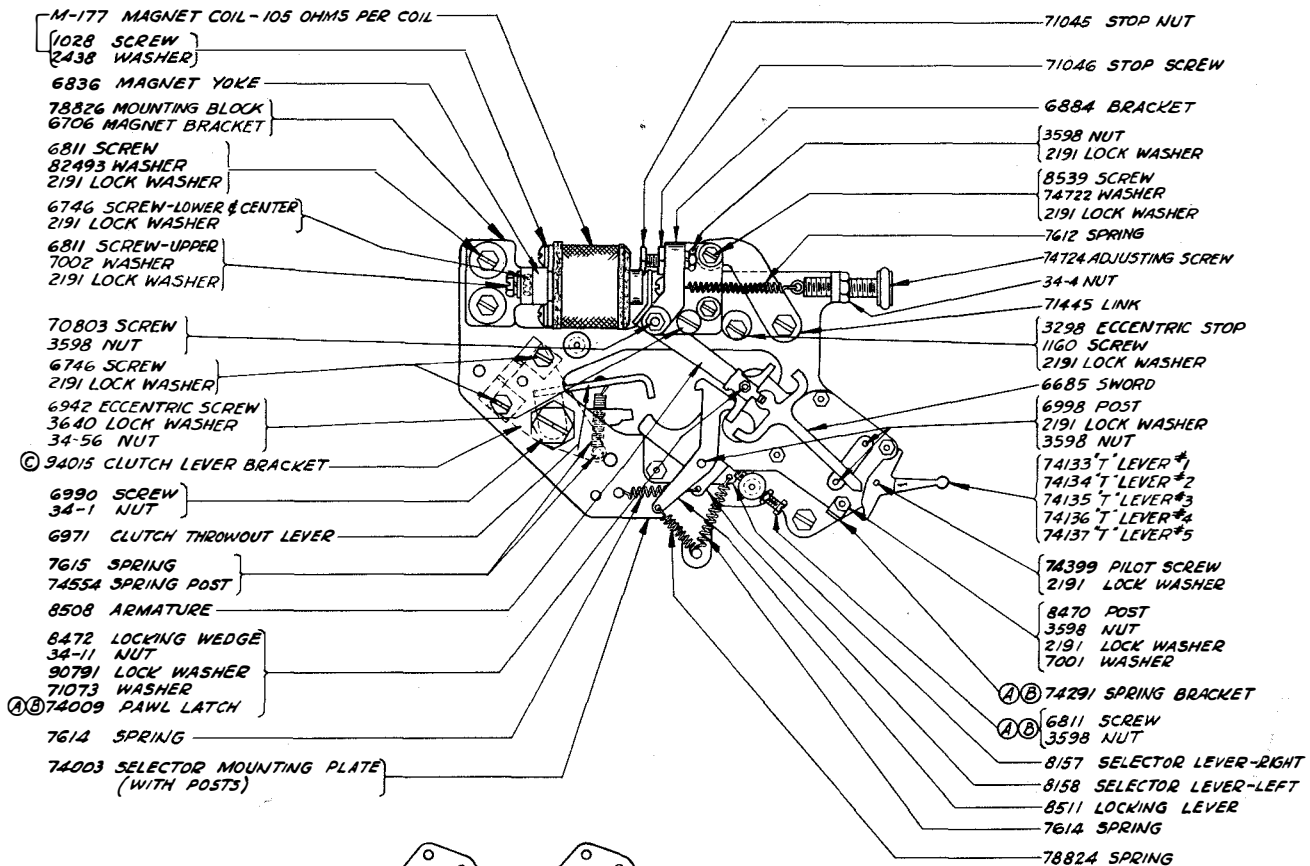


- ① USED WITH FRICTION FEED (CENTRALLY LOCATED PAPER).
 ② USED WITH FRICTION FEED (PAPER LOCATED AT RIGHT HAND SIDE OF PLATEN).
 ③ SEE PAGE 44 FOR NOTES OF EXPLANATION.

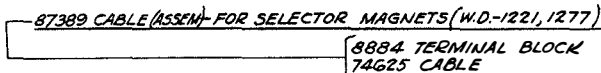


④ SEE PAGE 45 FOR NOTES OF EXPANDED DETAIL

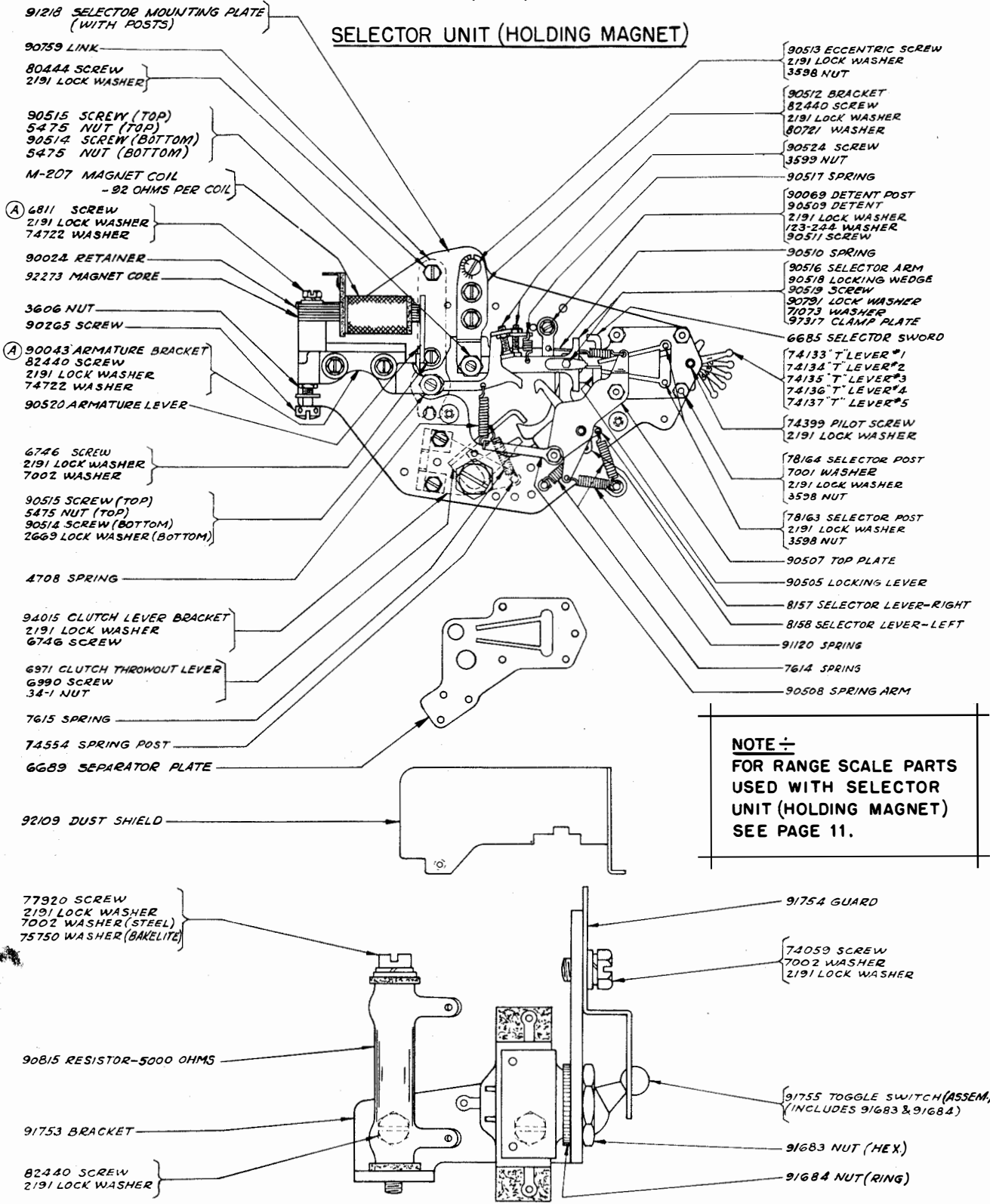
SELECTOR UNIT (PULLING MAGNET)



- ④ ② ③ SEE PAGE 45 FOR NOTES OF EXPLANATION.
 ② PARTS ARE USED WITH SELECTOR UNIT (PULLING MAGNET)
 ③ PARTS ARE USED WITH SELECTOR UNIT (HOLDING MAGNET)

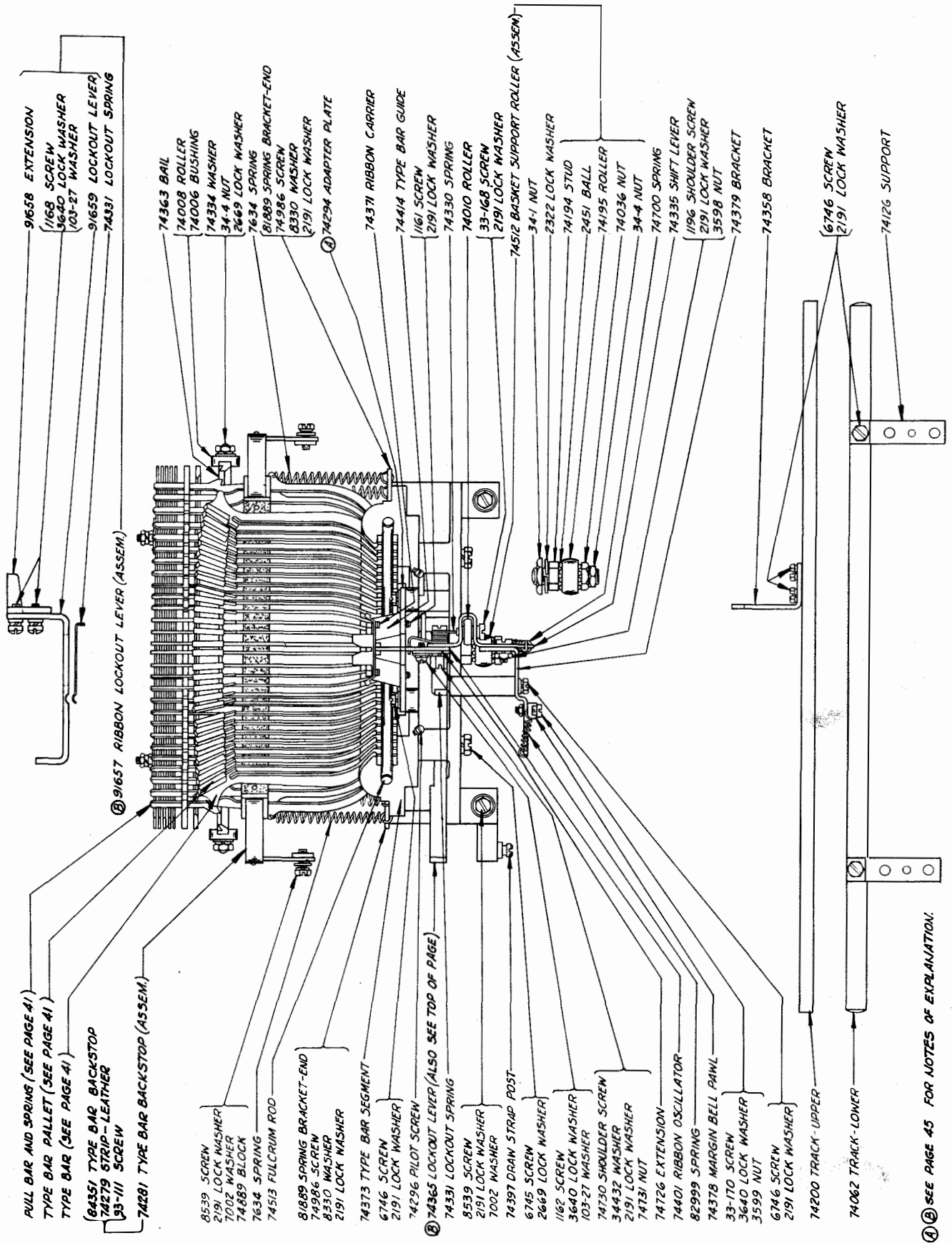


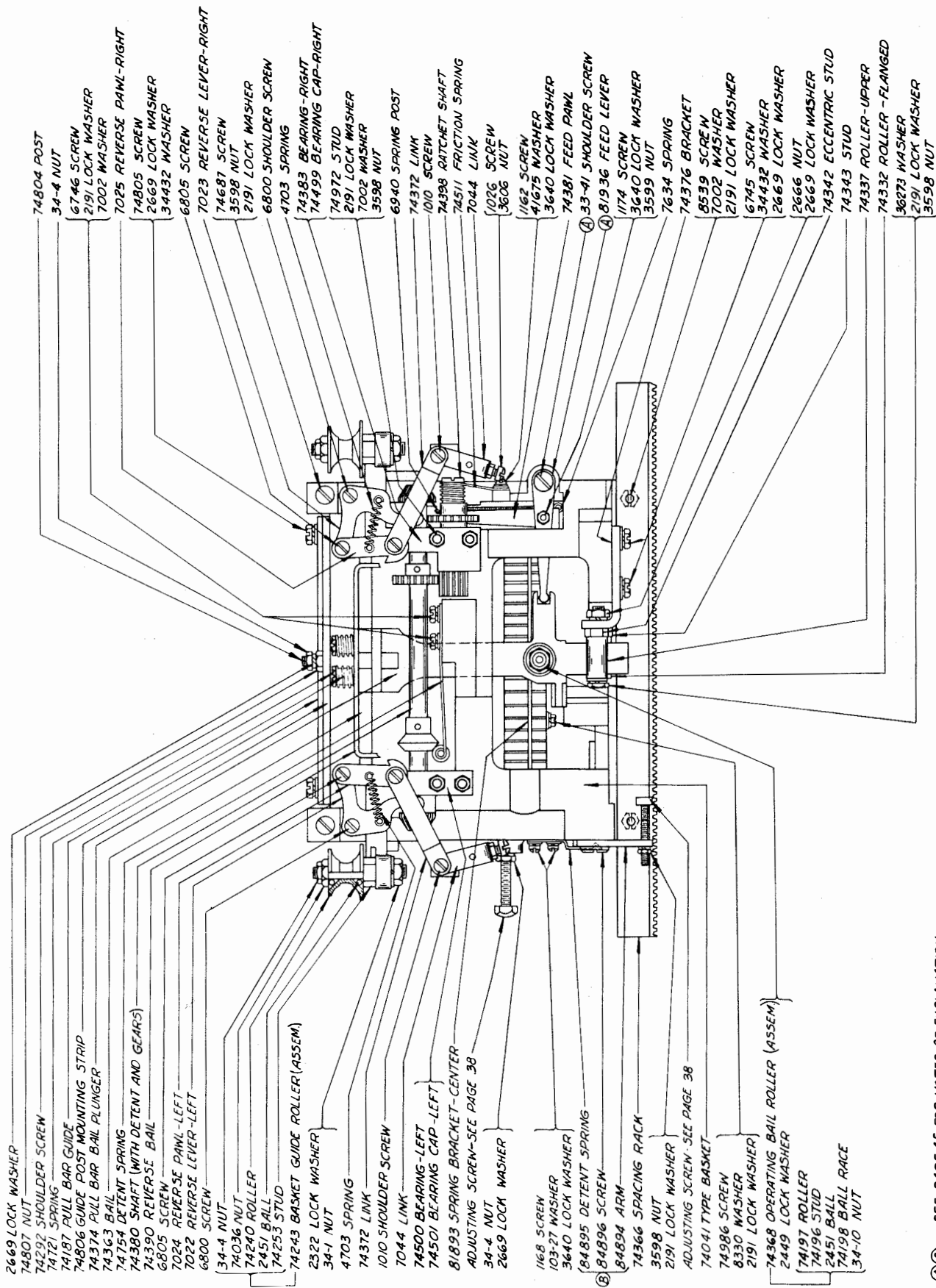
SELECTOR UNIT (HOLDING MAGNET)



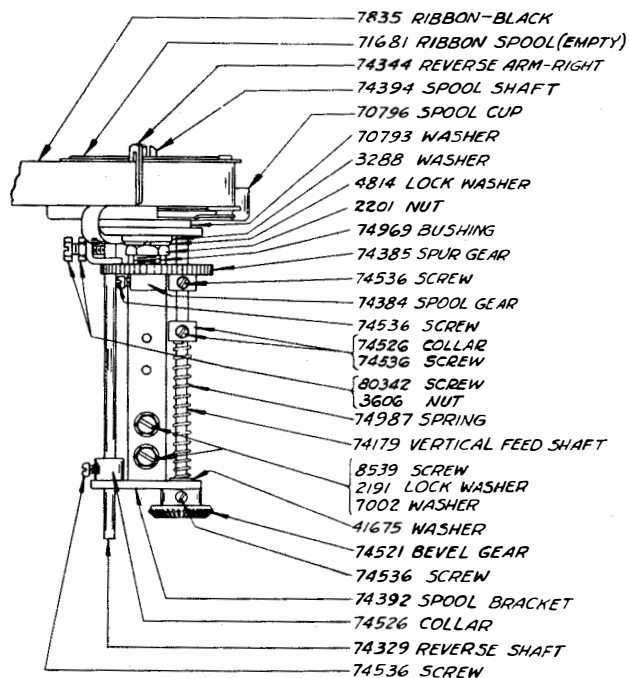
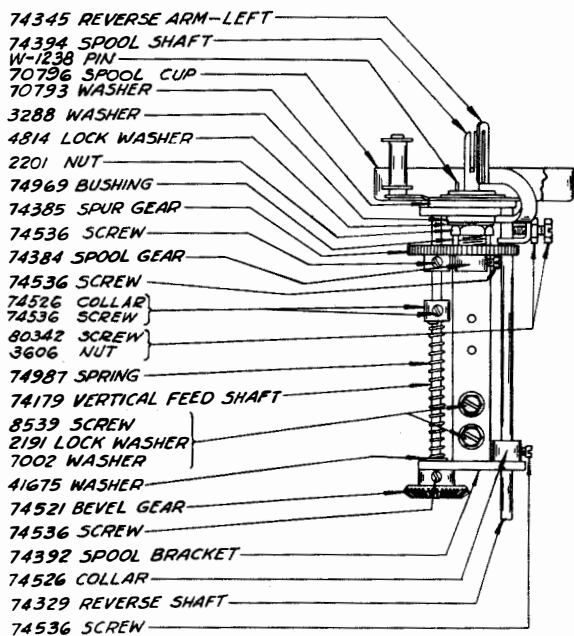
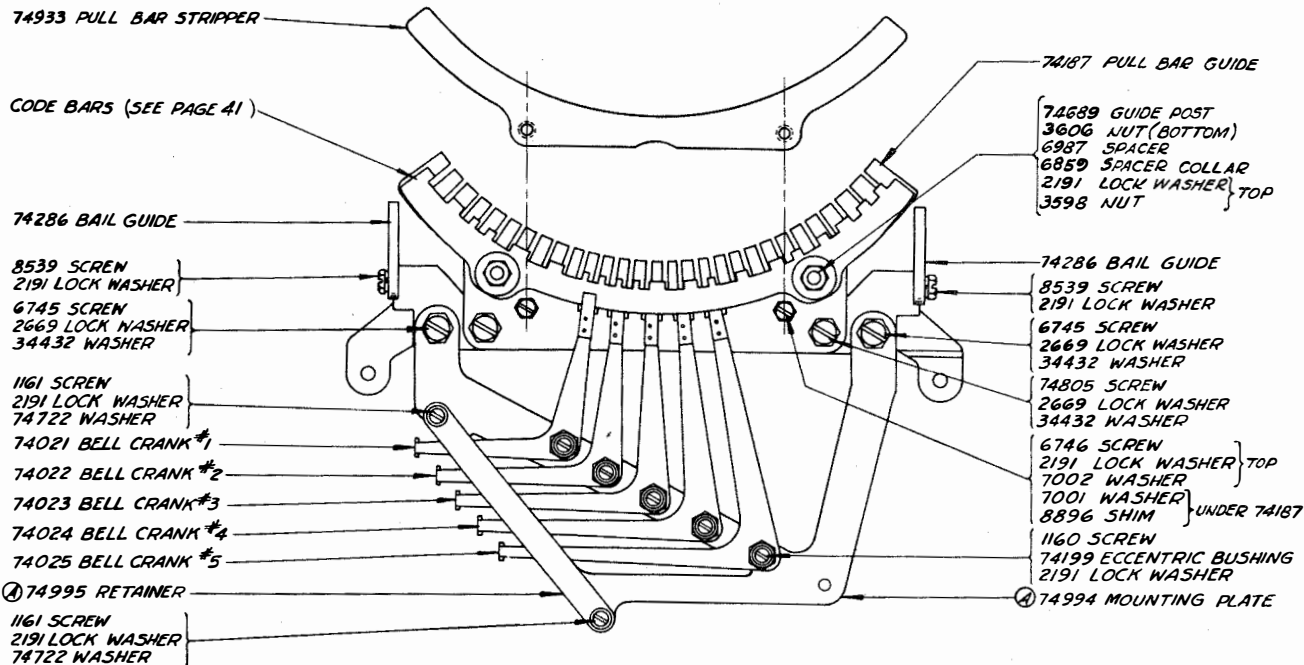
NOTE -
FOR RANGE SCALE PARTS
USED WITH SELECTOR
UNIT (HOLDING MAGNET)
SEE PAGE 11.

(A) SEE PAGE 45 FOR NOTES OF EXPLANATION.

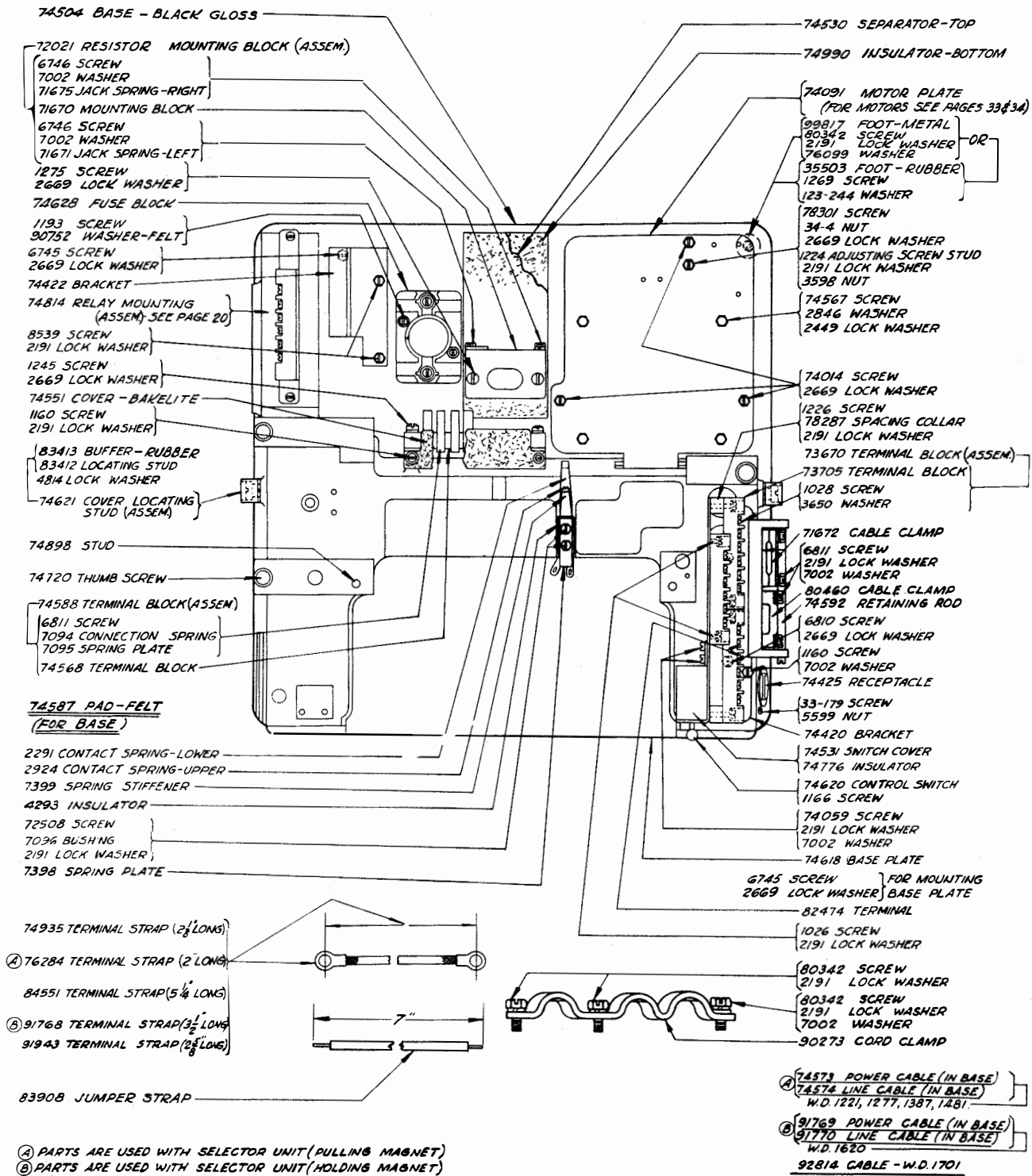


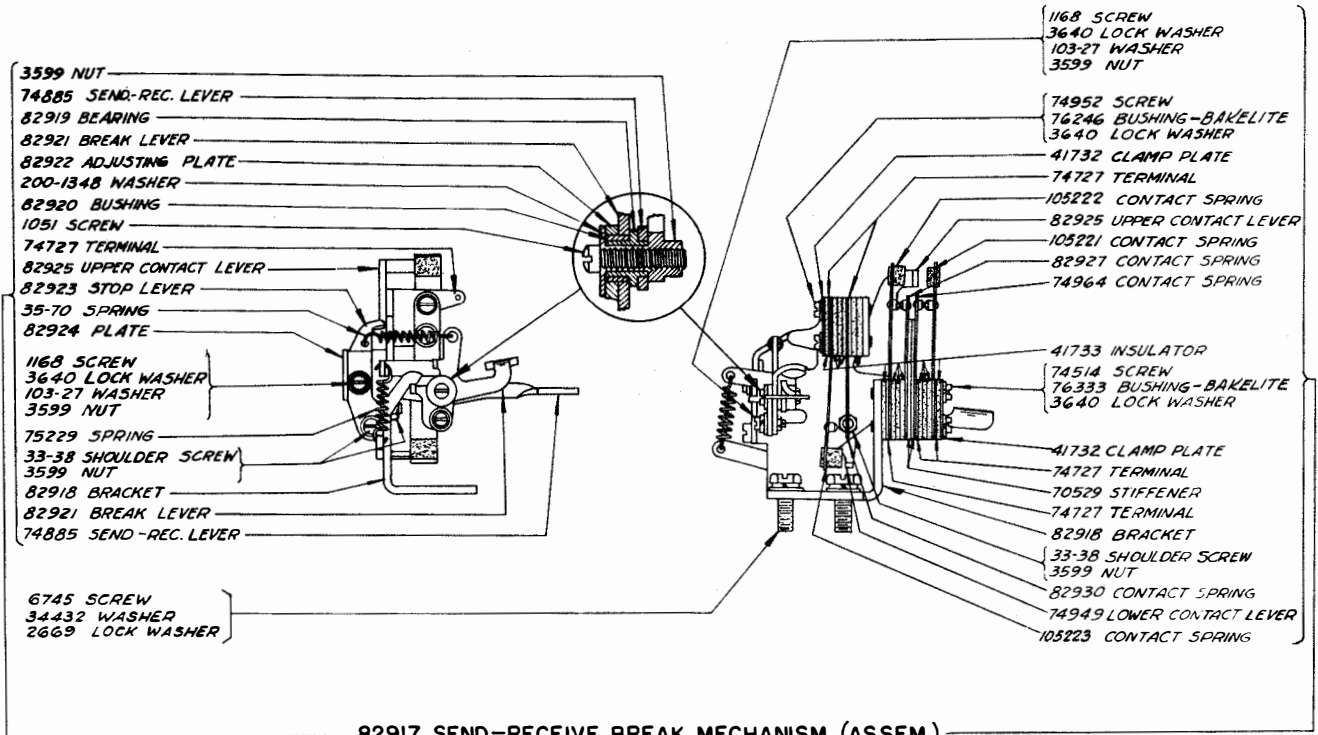


Ⓐ - SEE PAGE 45 FOR NOTES OF EXPLANATION.

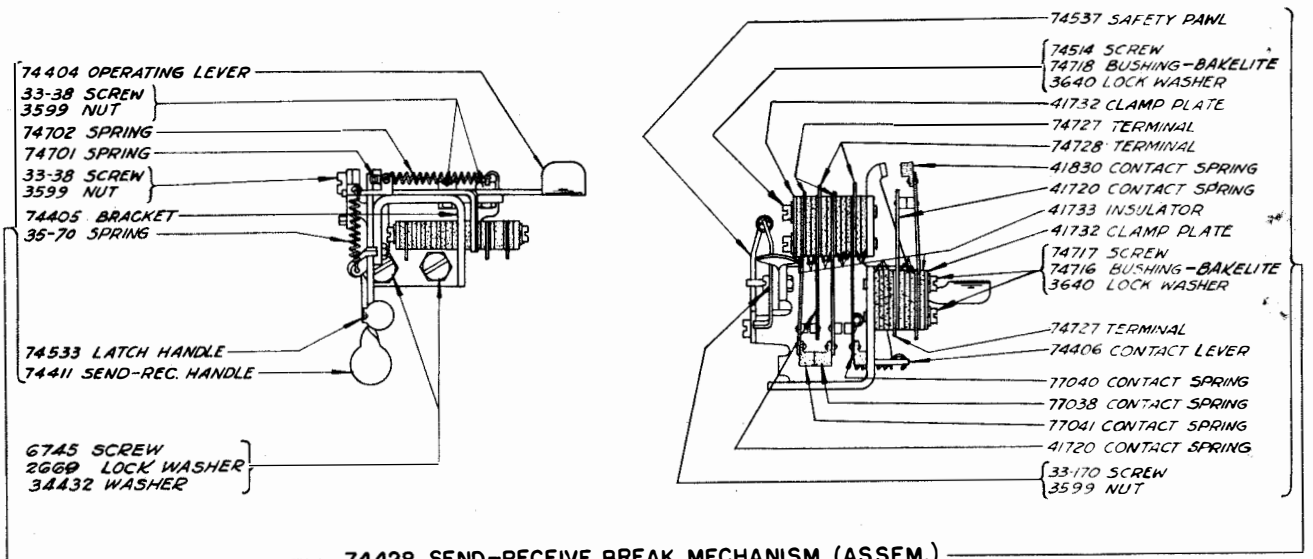


Ⓐ SEE PAGE 45 FOR NOTES OF EXPLANATION

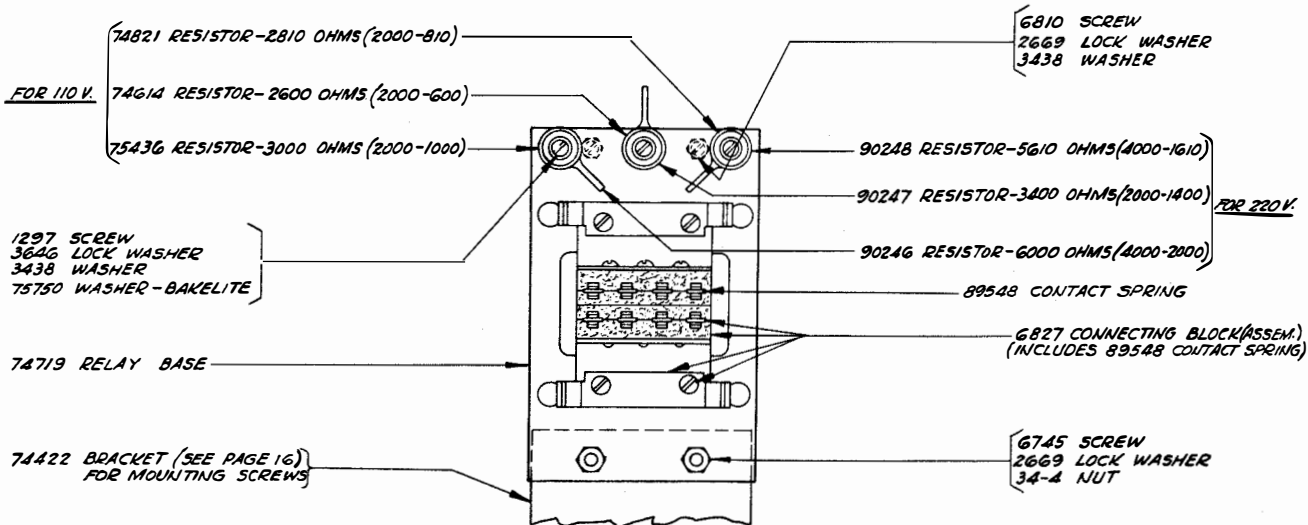
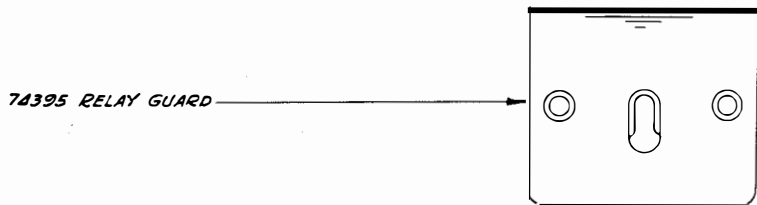
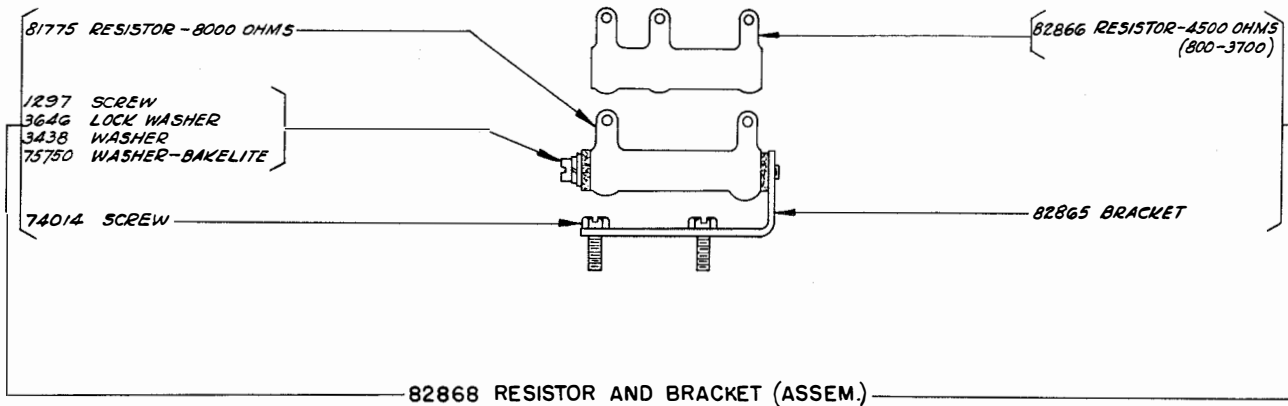


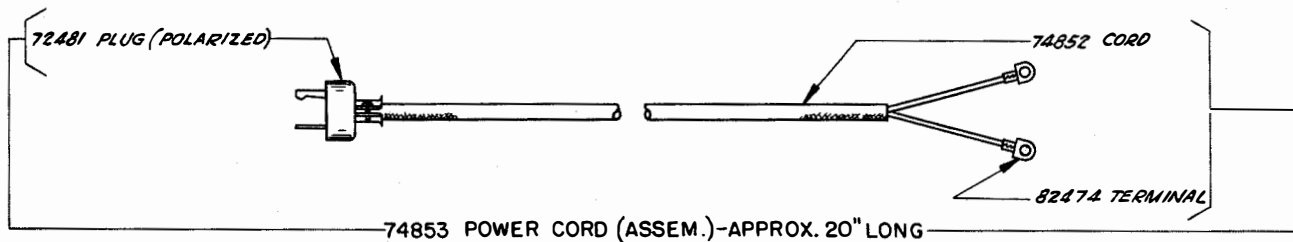
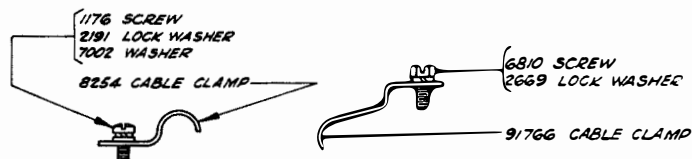
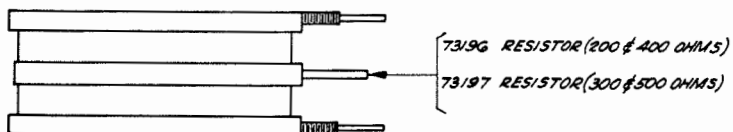
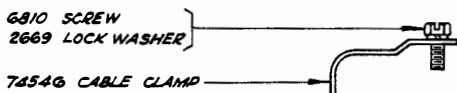
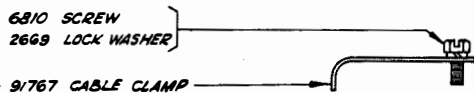
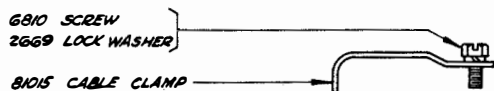
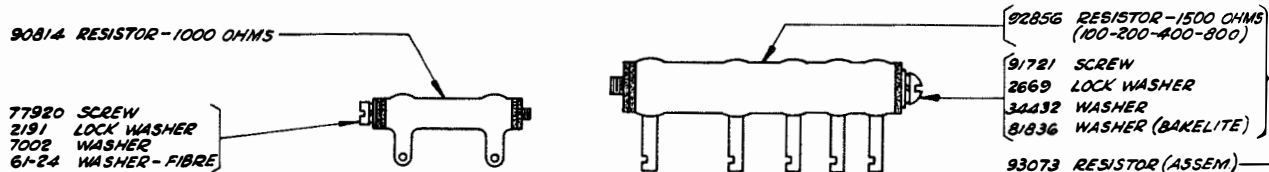
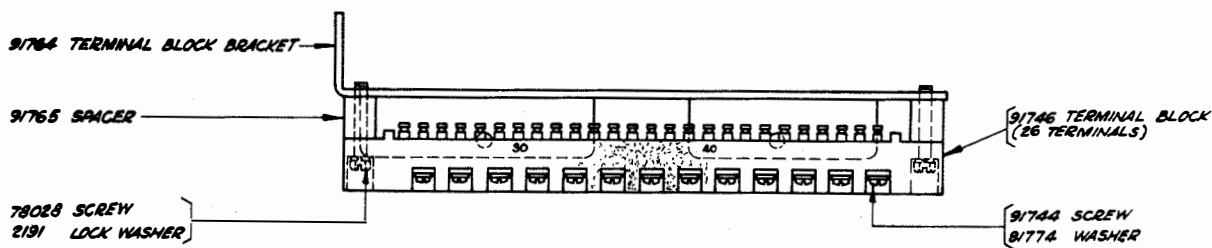


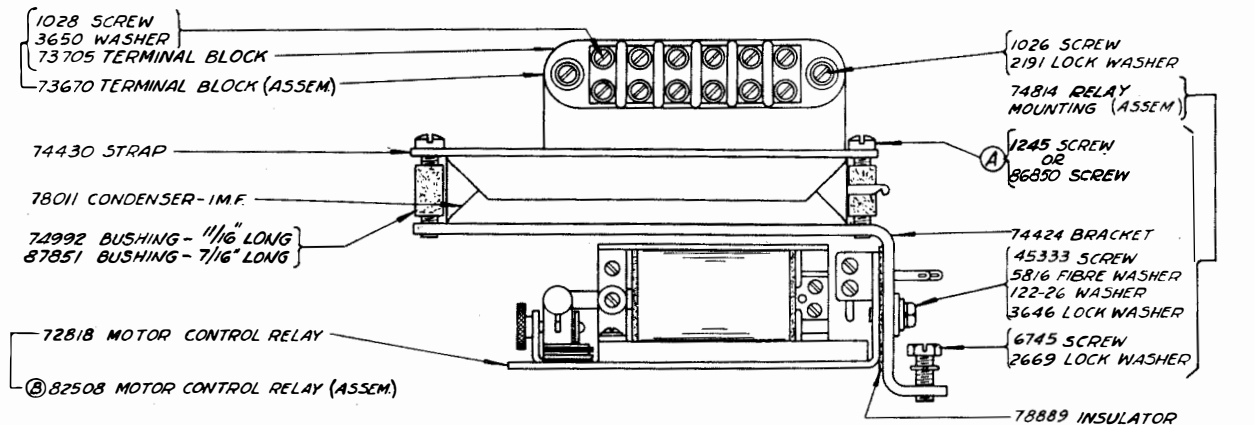
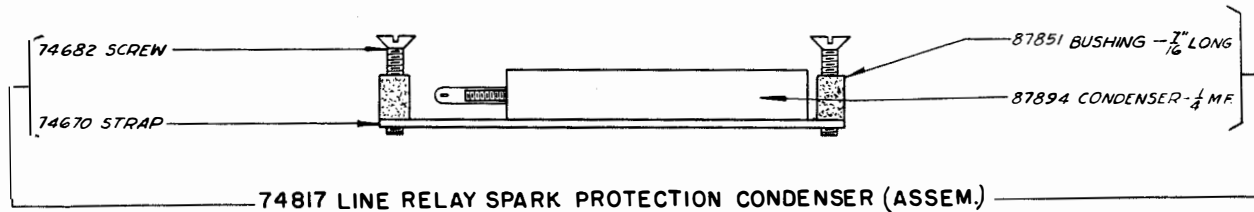
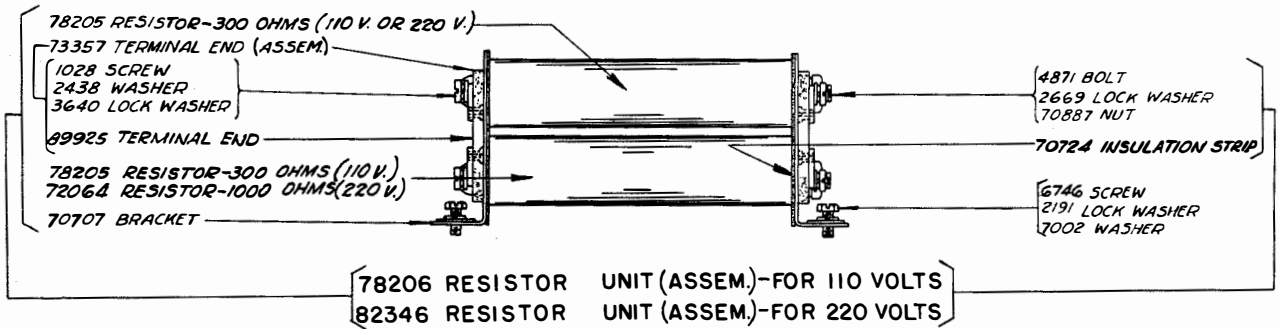
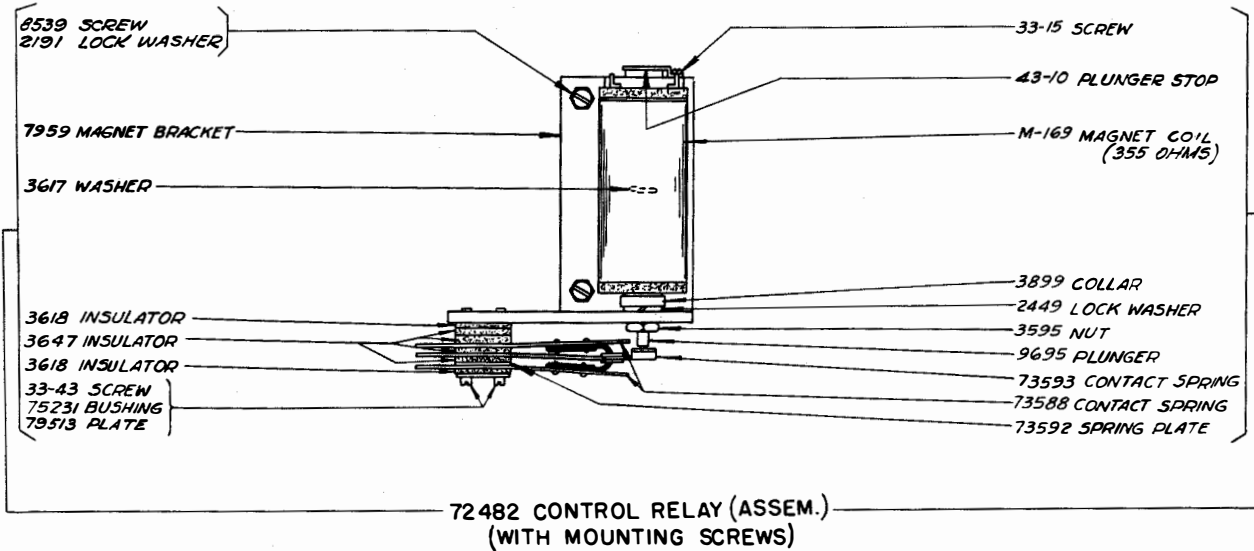
82917 SEND-RECEIVE BREAK MECHANISM (ASSEM.)
(SUPERSEDES 74428)



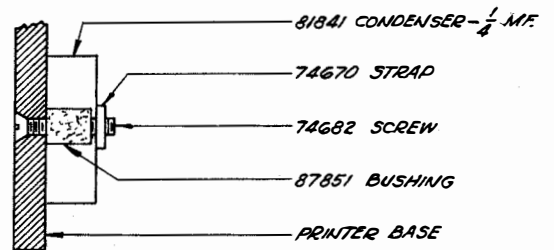
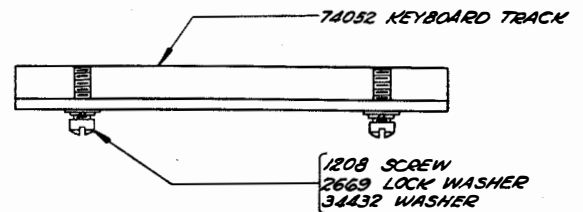
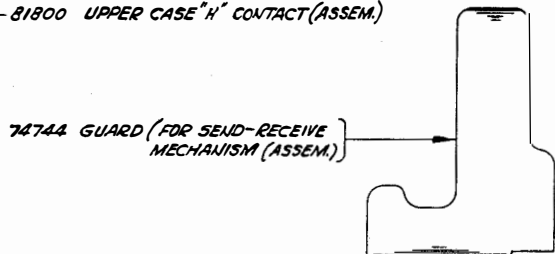
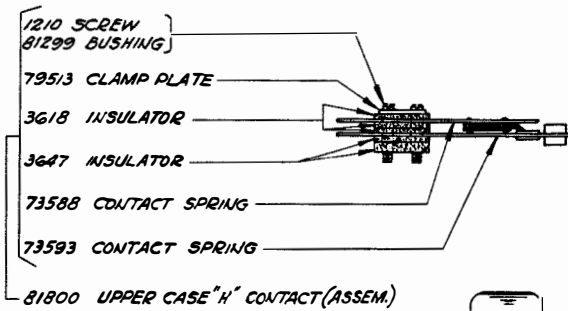
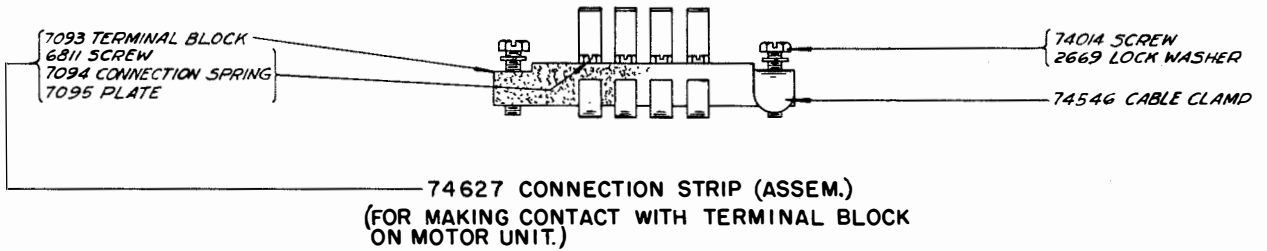
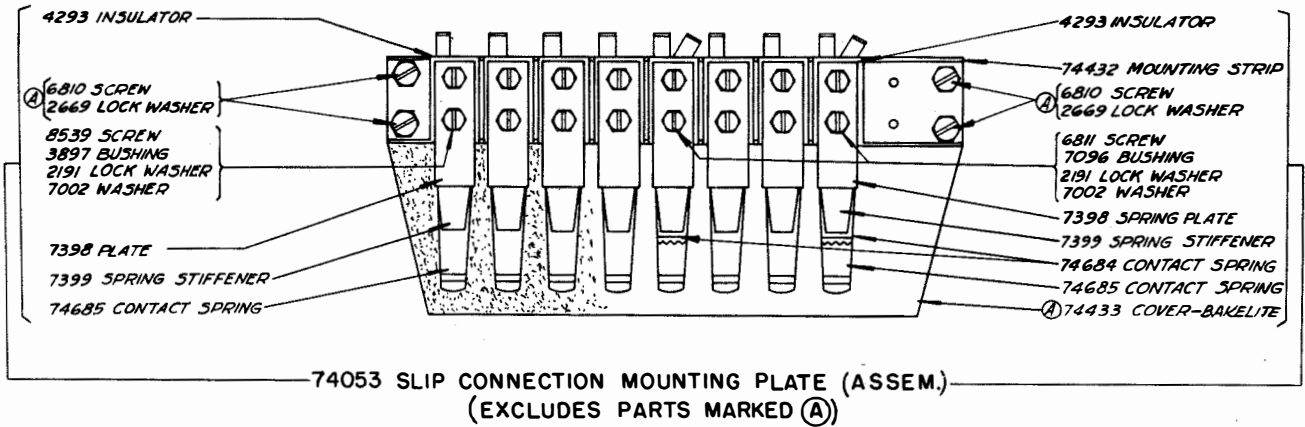
74428 SEND-RECEIVE BREAK MECHANISM (ASSEM.)
(SUPERSEDED BY 82917)

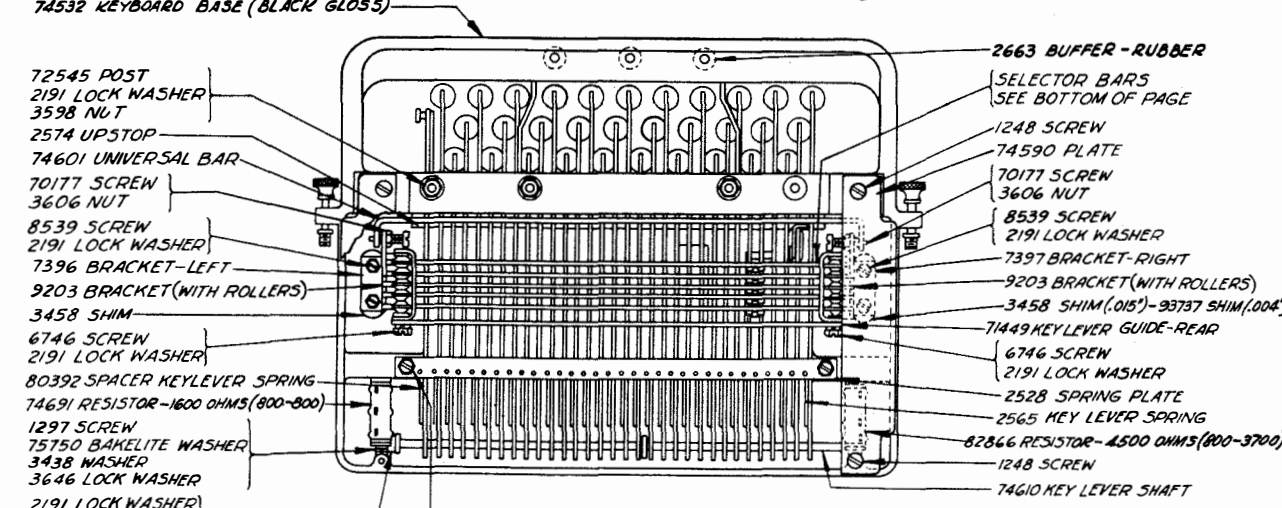
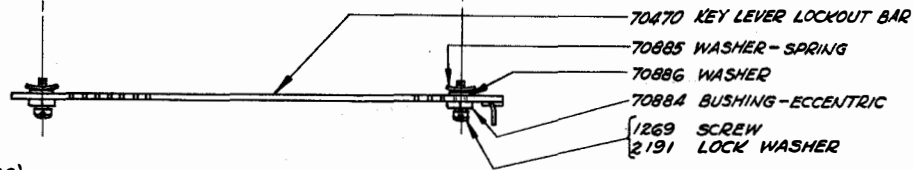
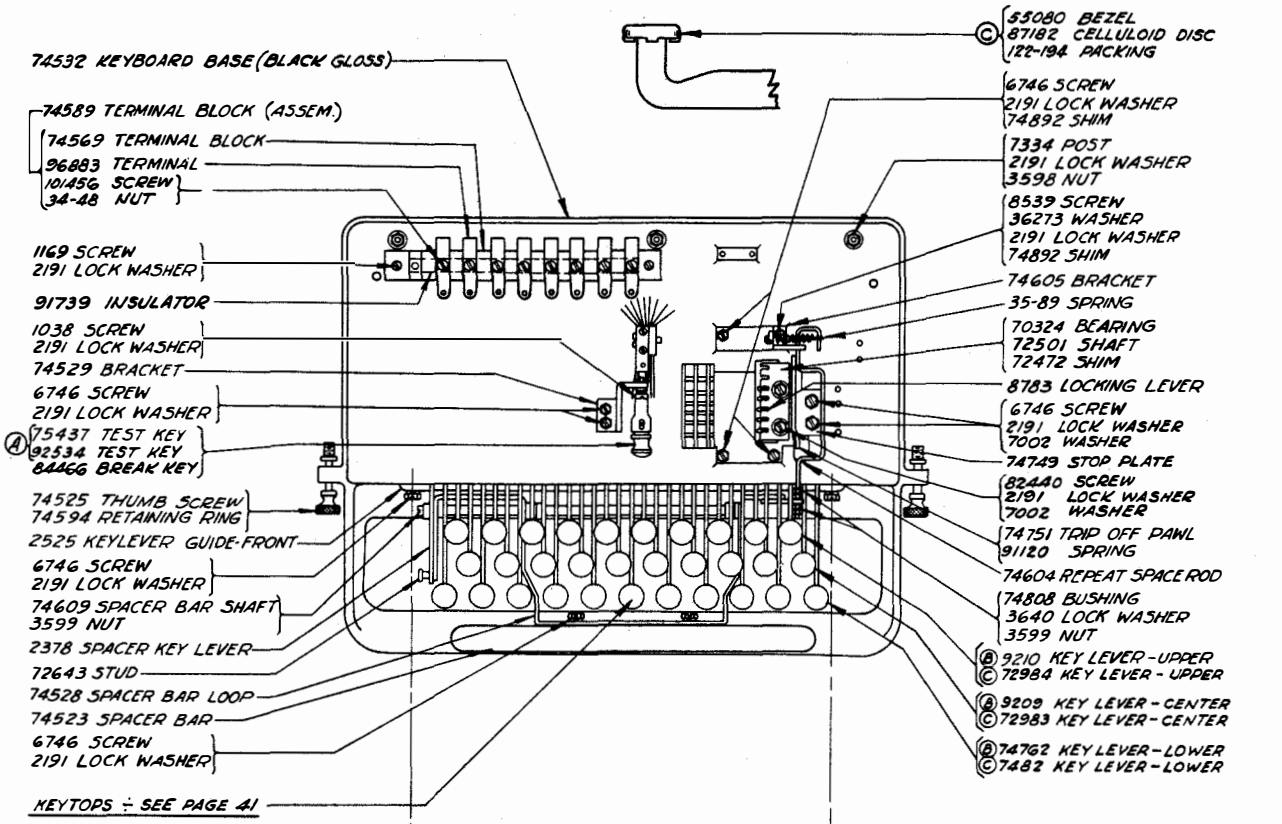






(A) (B) SEE PAGE 45 FOR NOTES OF EXPLANATION.





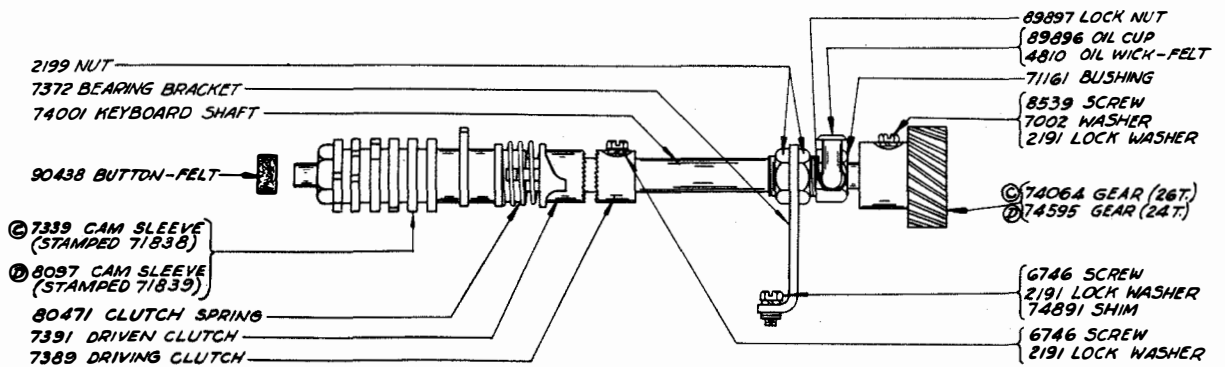
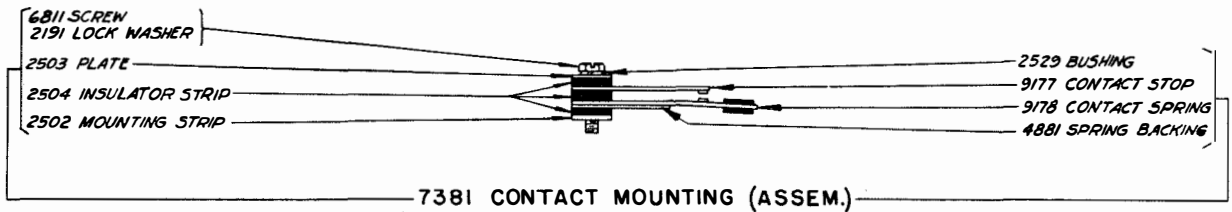
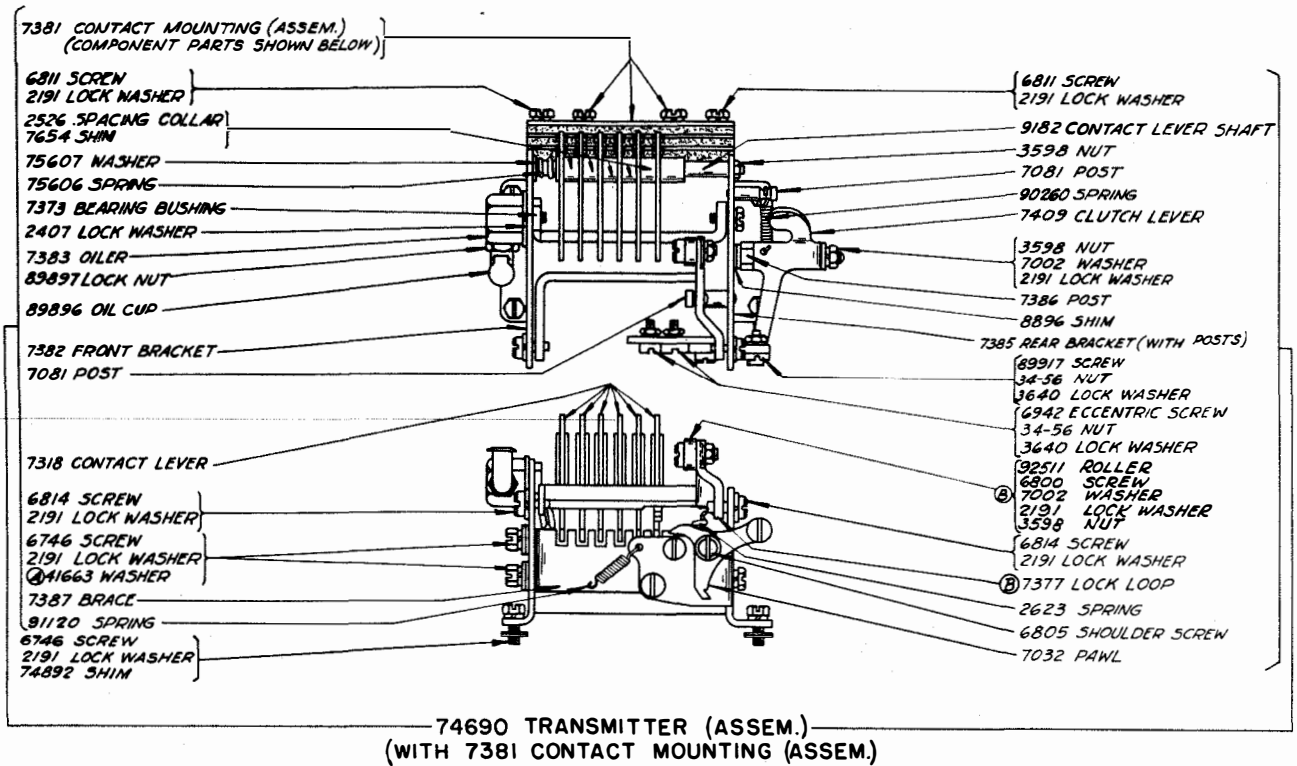
- 74581 SELECTOR BAR #1 - REAR
- 74582 SELECTOR BAR #2
- 74583 SELECTOR BAR #3
- 74584 SELECTOR BAR #4
- 74585 SELECTOR BAR #5 - FRONT

84527 CABLE (FOR KEYBOARDS WITH BREAK KEY) - W.D. - 1458

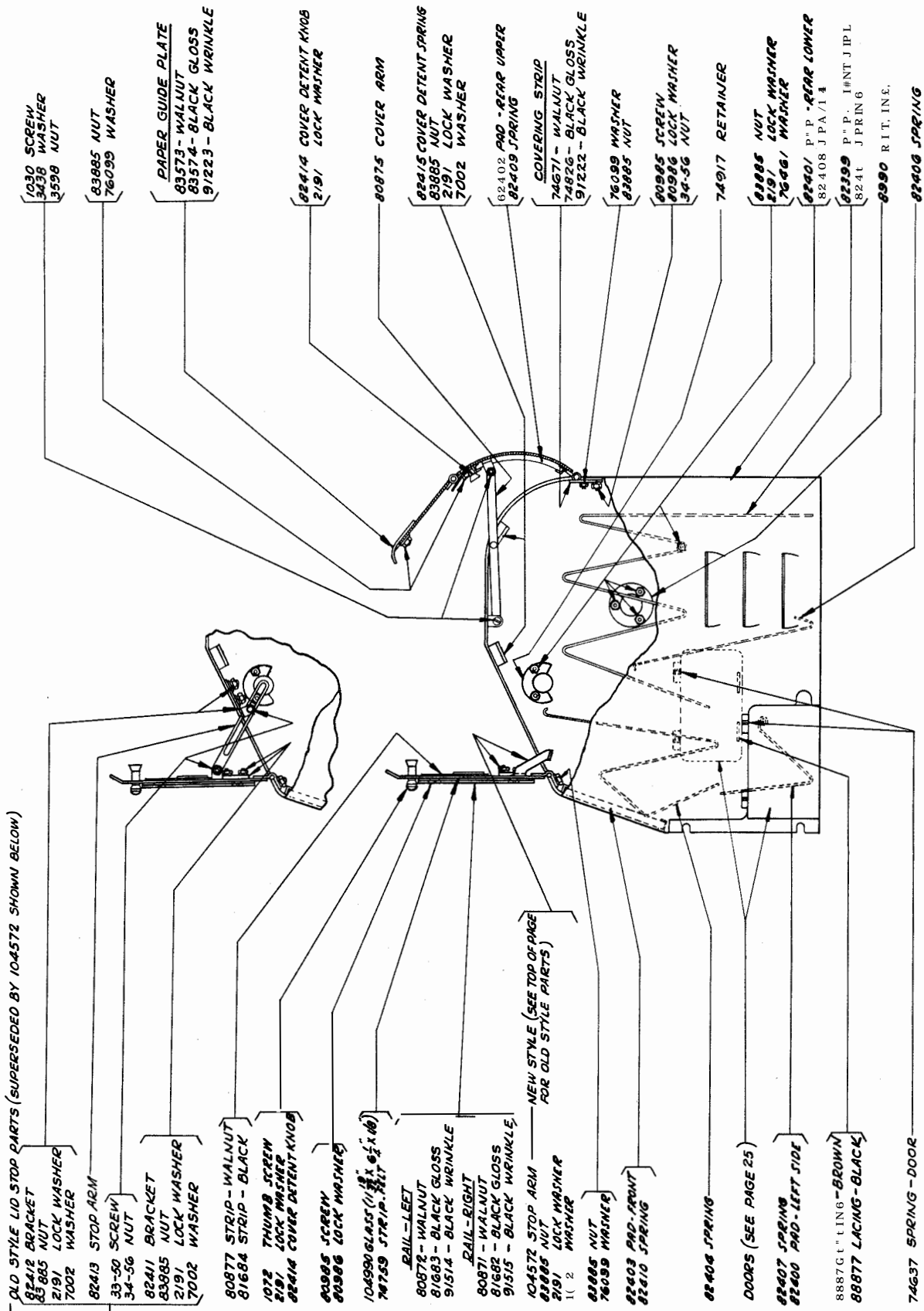
74572 CABLE (KEYBOARD) (W.D. 1221, 1277, 1837, 1701, 1910)

91162 CABLE (KEYBOARD) (W.D. 1614)

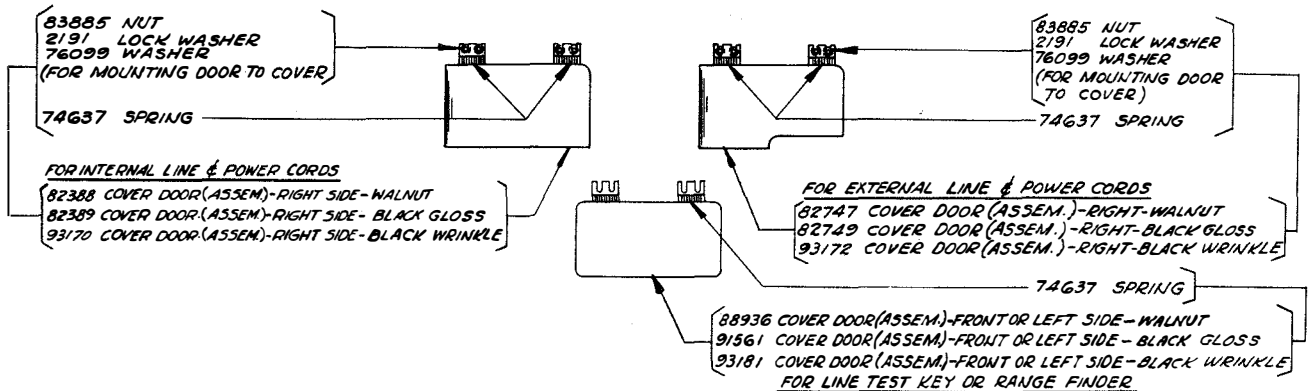
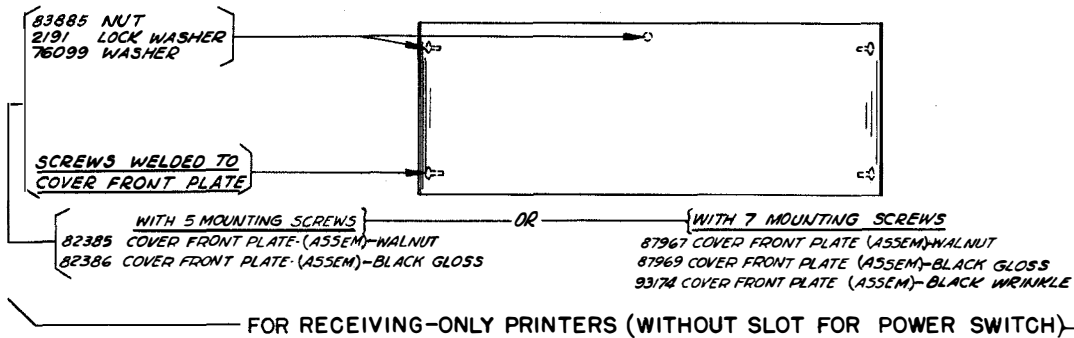
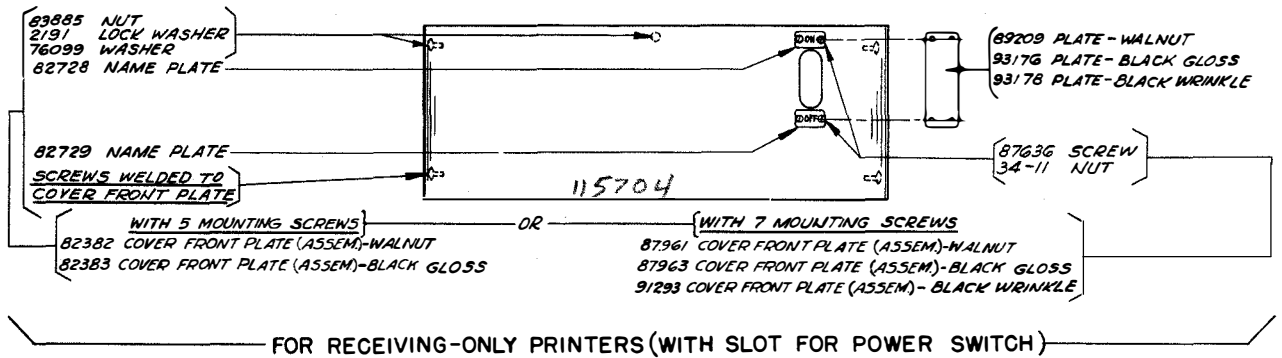
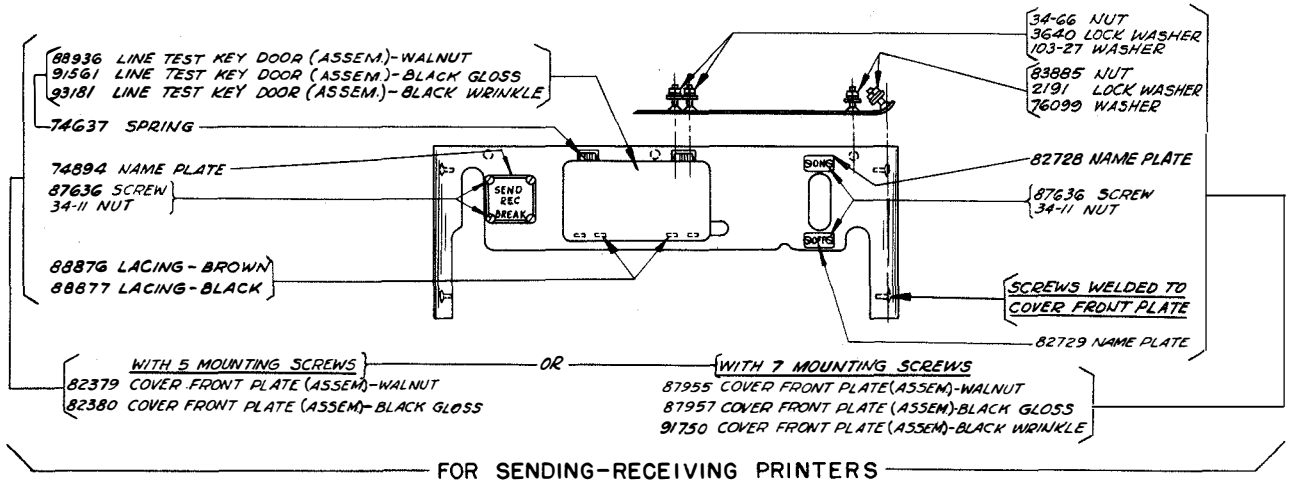
(A) SEE PAGE 45 FOR NOTES OF EXPLANATION.
(B) FOR SPRING CUSHION OR PNEUMATIC KEYPADS.
(C) FOR CELLULOID KEYPADS.

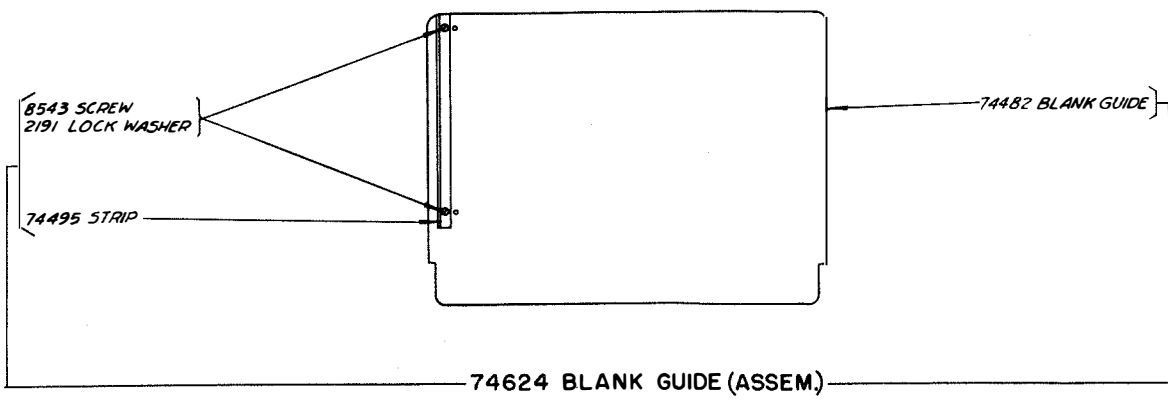
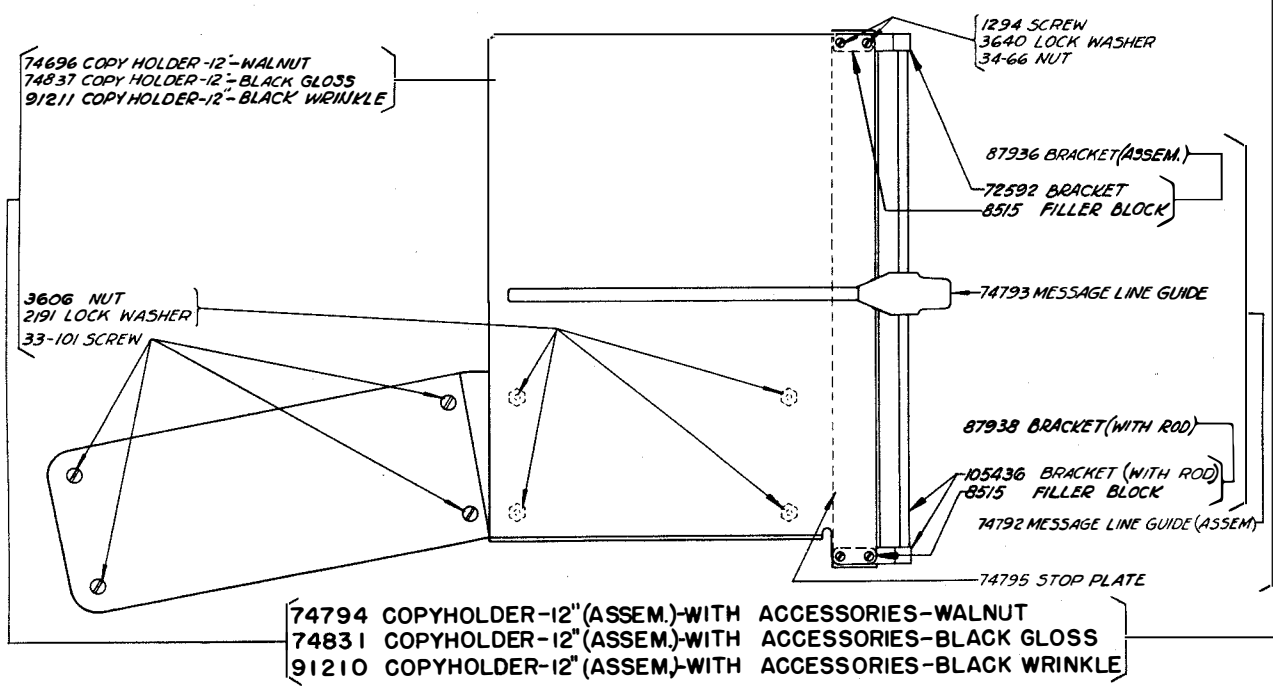
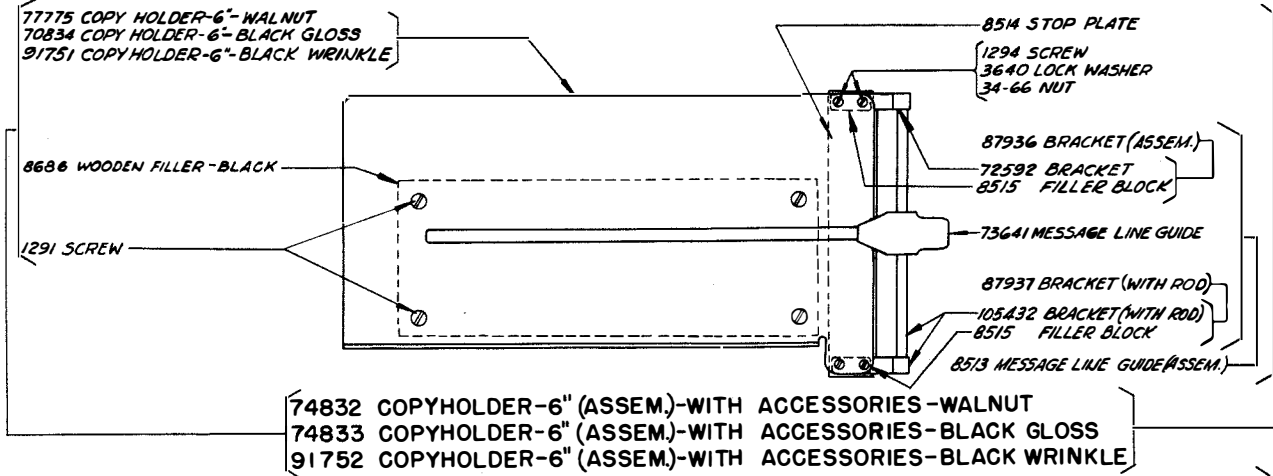


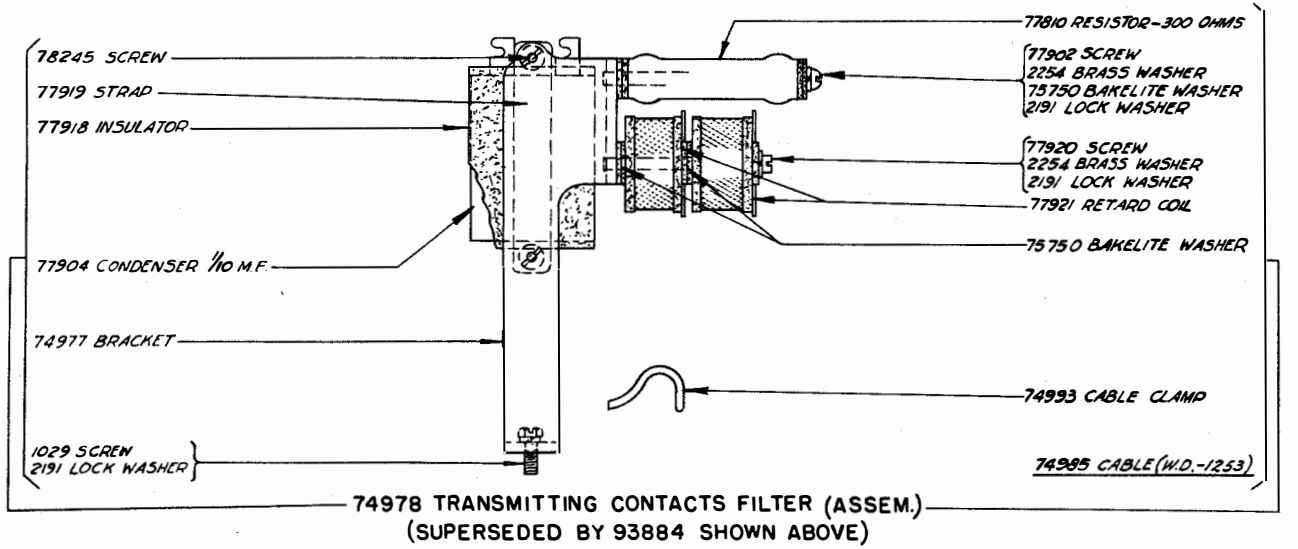
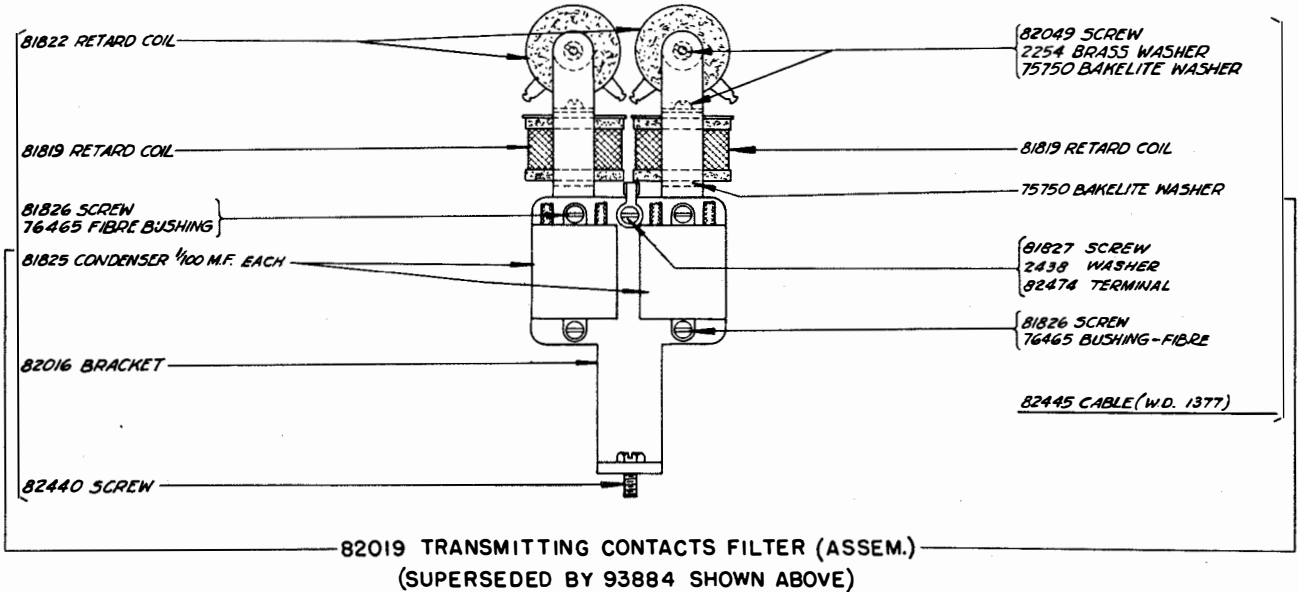
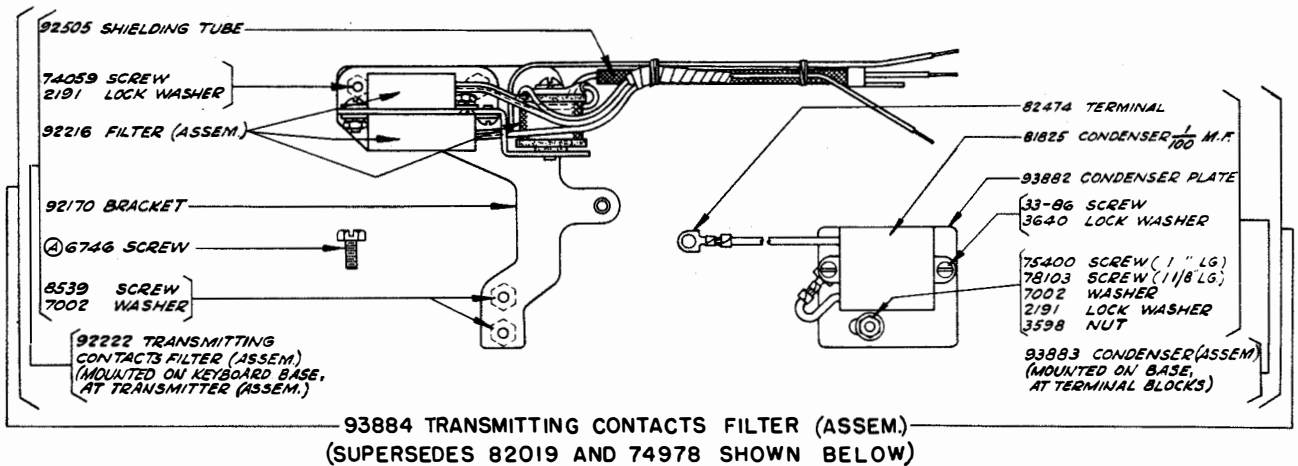
(A)(B)(C)(D) SEE PAGE 46 FOR NOTES OF EXPLANATION.



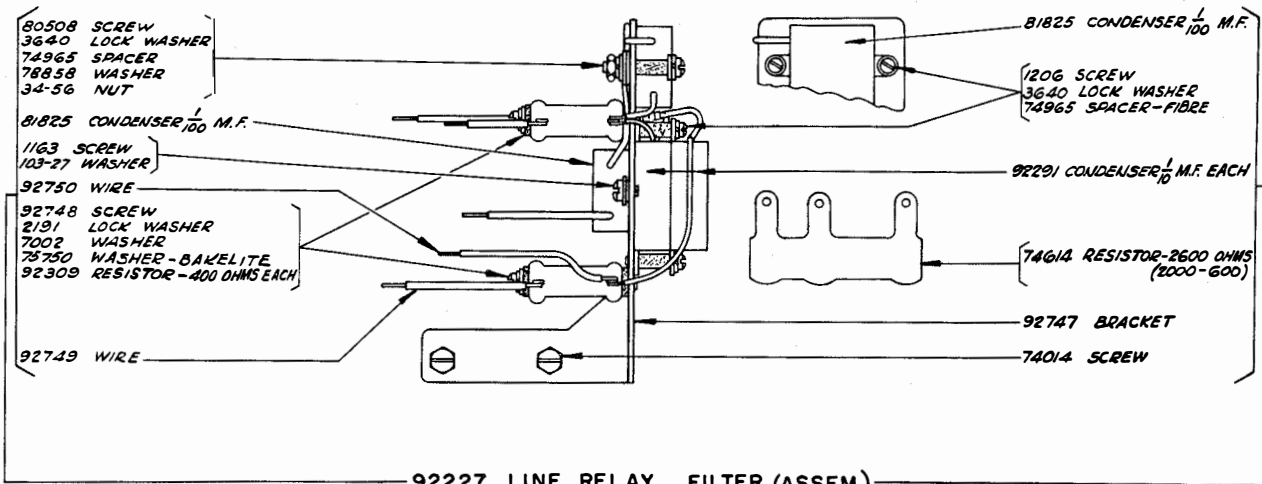
C1 COVER (ASSEM.) - WALNUT
 C2 COVER (ASSEM.) - BLACK GLOSS
 C105 COVER (ASSEM.) - BLACK WRINKLE



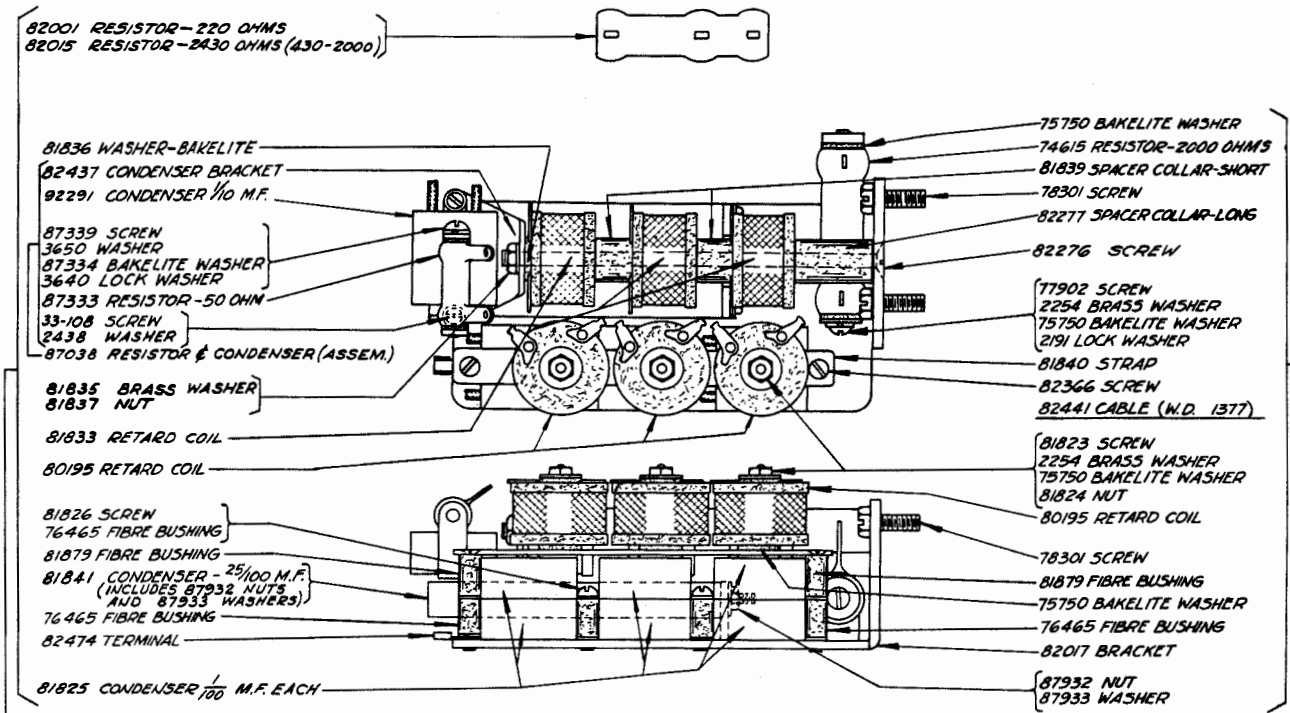




(A) SEE PAGE 46 FOR NOTES OF EXPLANATION.

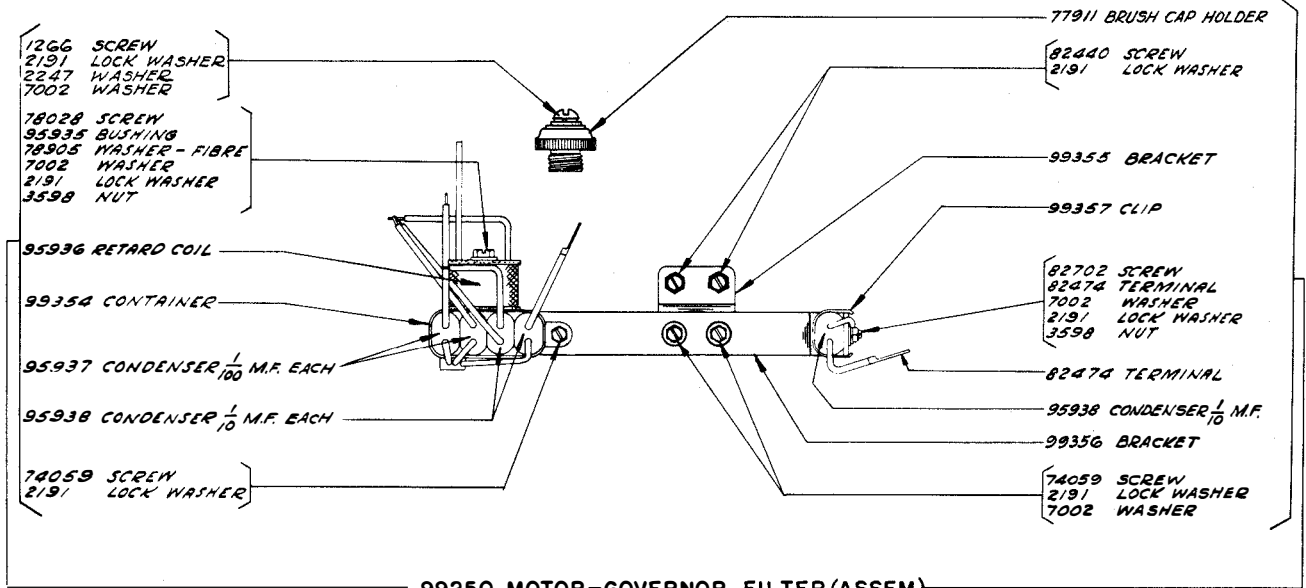


92227 LINE RELAY FILTER (ASSEM.)
(SUPERSEDES 82018 SHOWN BELOW)

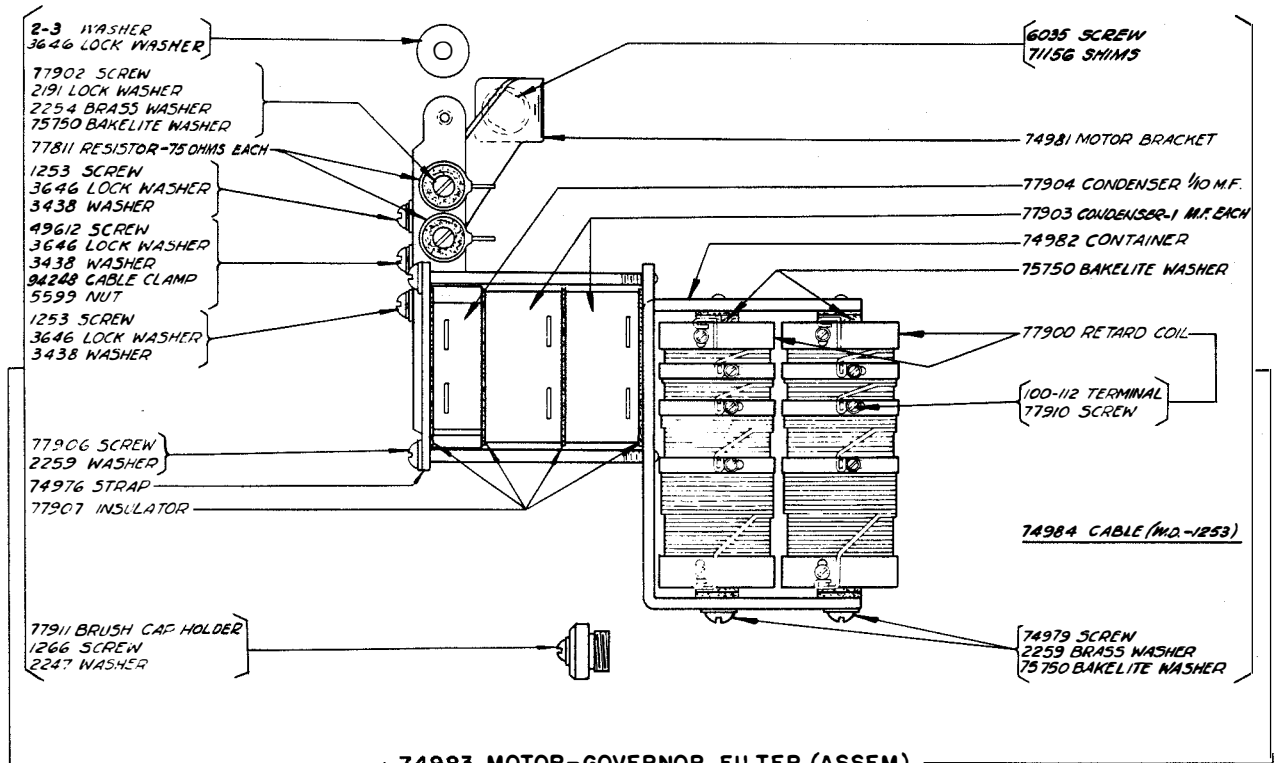


82018 LINE RELAY FILTER (ASSEM.)
(SUPERSEDED BY 92227 SHOWN ABOVE)

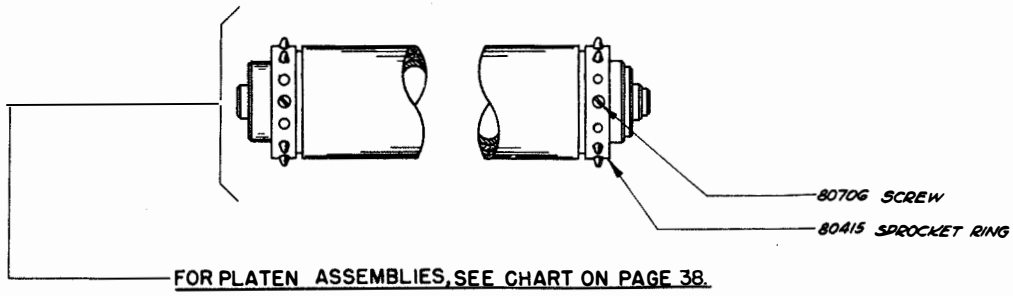
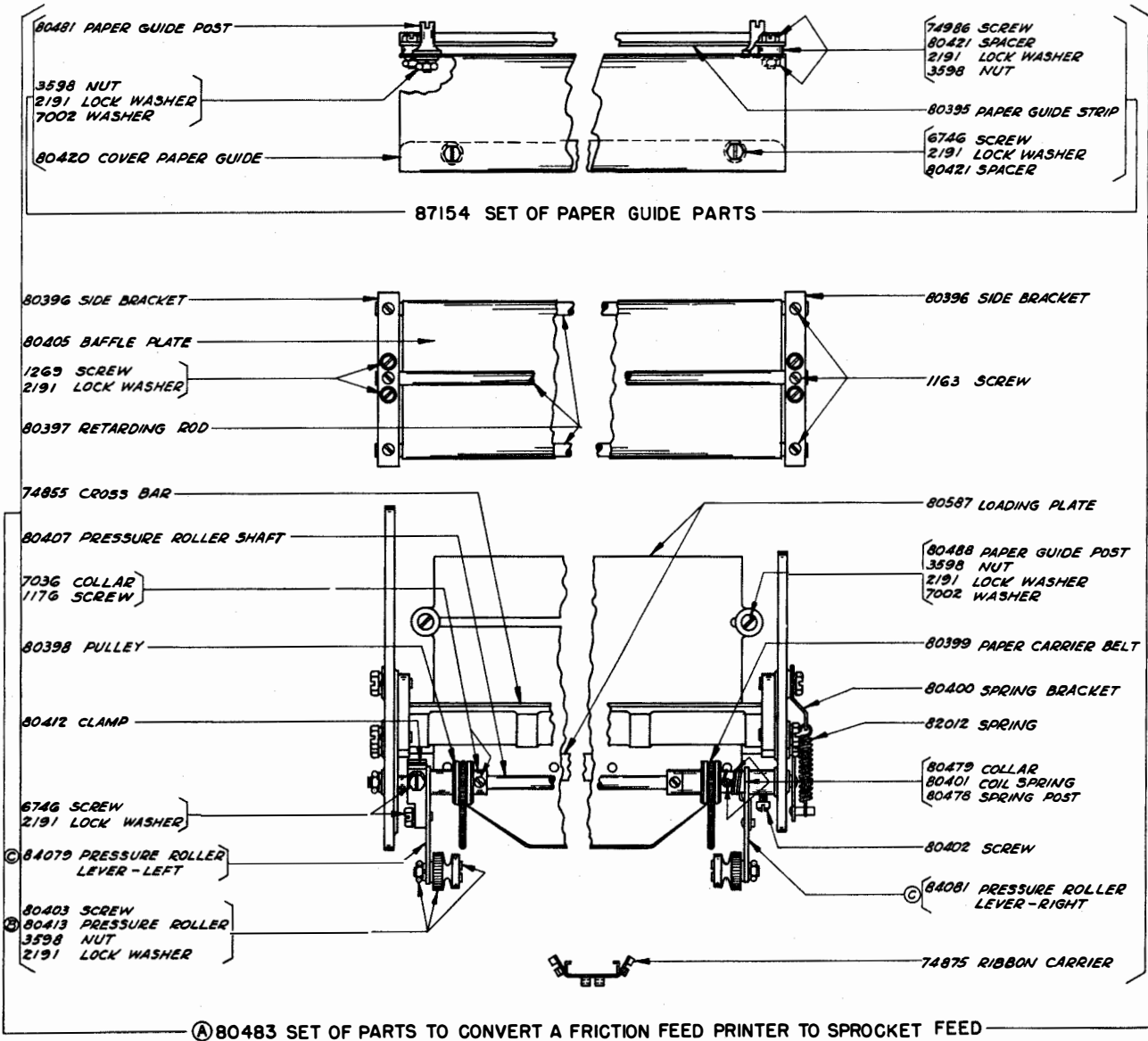
FILTERS FOR GOVERNED MOTORS



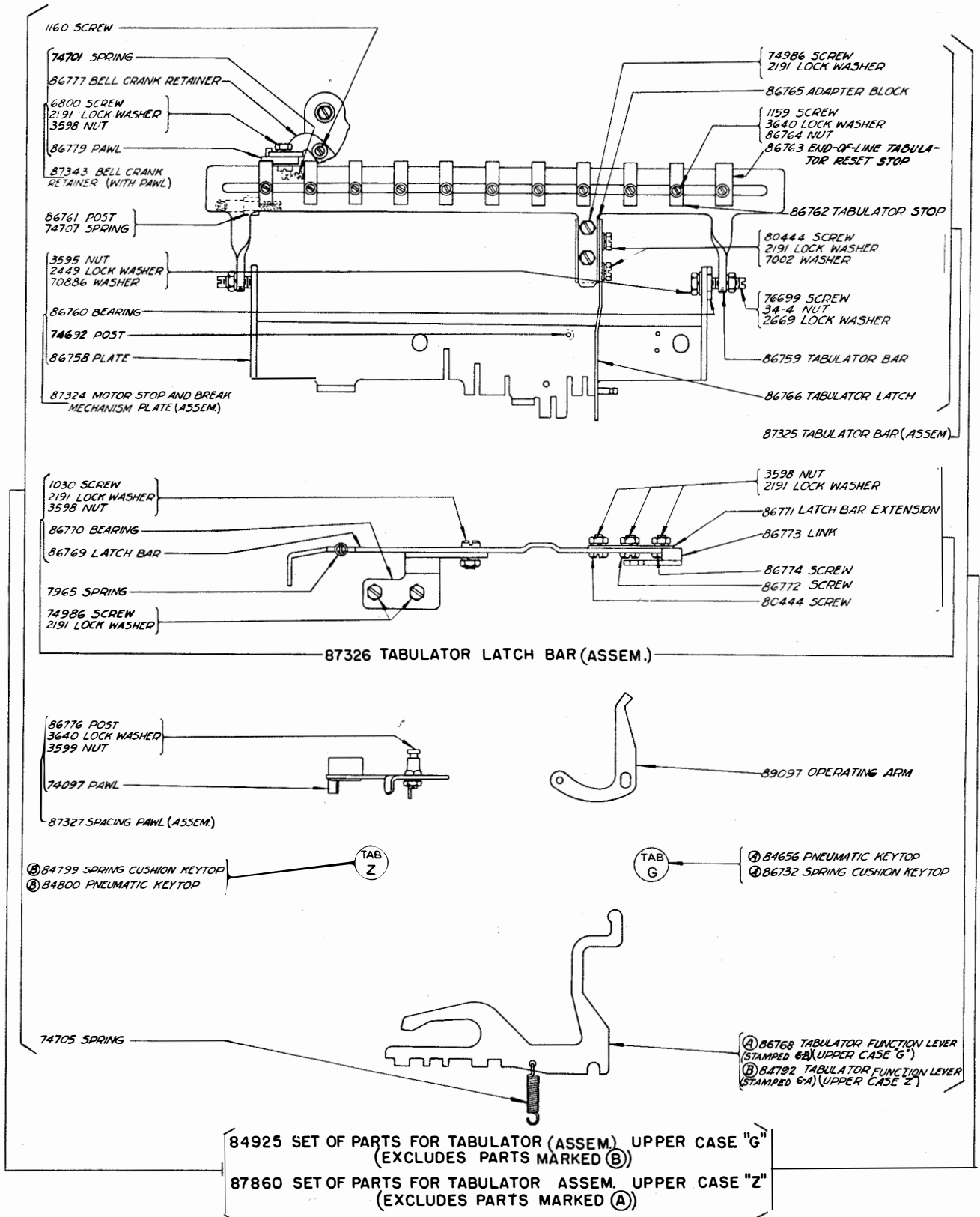
99250 MOTOR-GOVERNOR FILTER (ASSEM.)
(SUPERSEDES 74983 SHOWN BELOW)

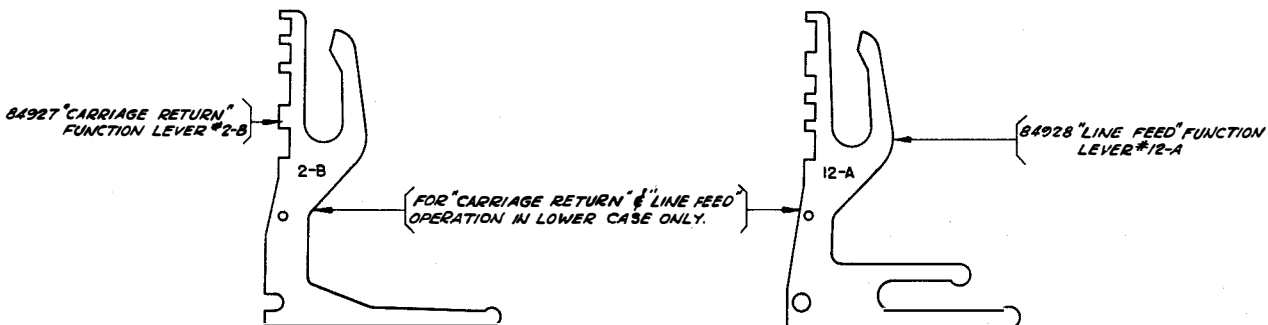
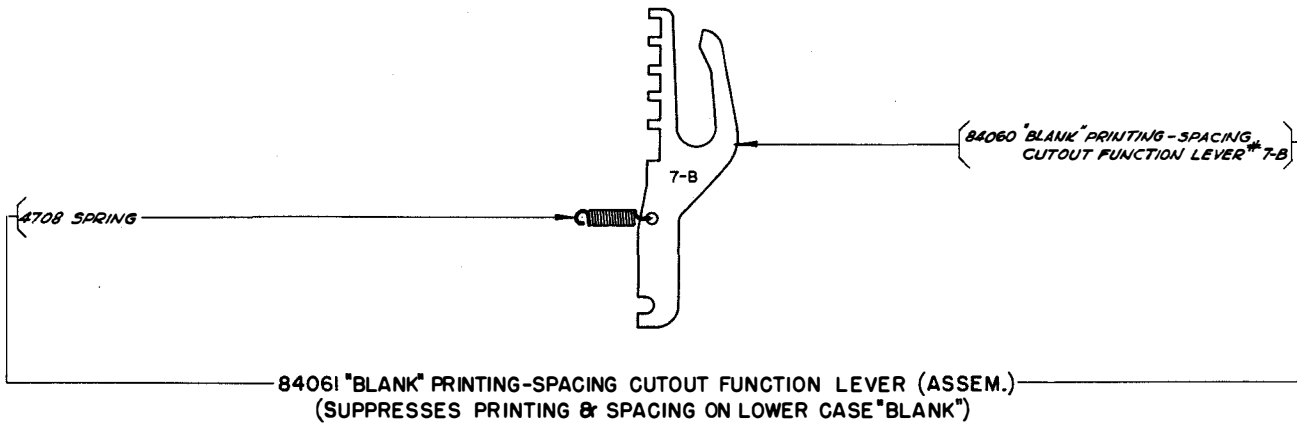


74983 MOTOR-GOVERNOR FILTER (ASSEM.)
(SUPERSEDED BY 99250 SHOWN ABOVE)



Ⓐ Ⓑ Ⓒ SEE PAGE 46 FOR NOTES OF EXPLANATION

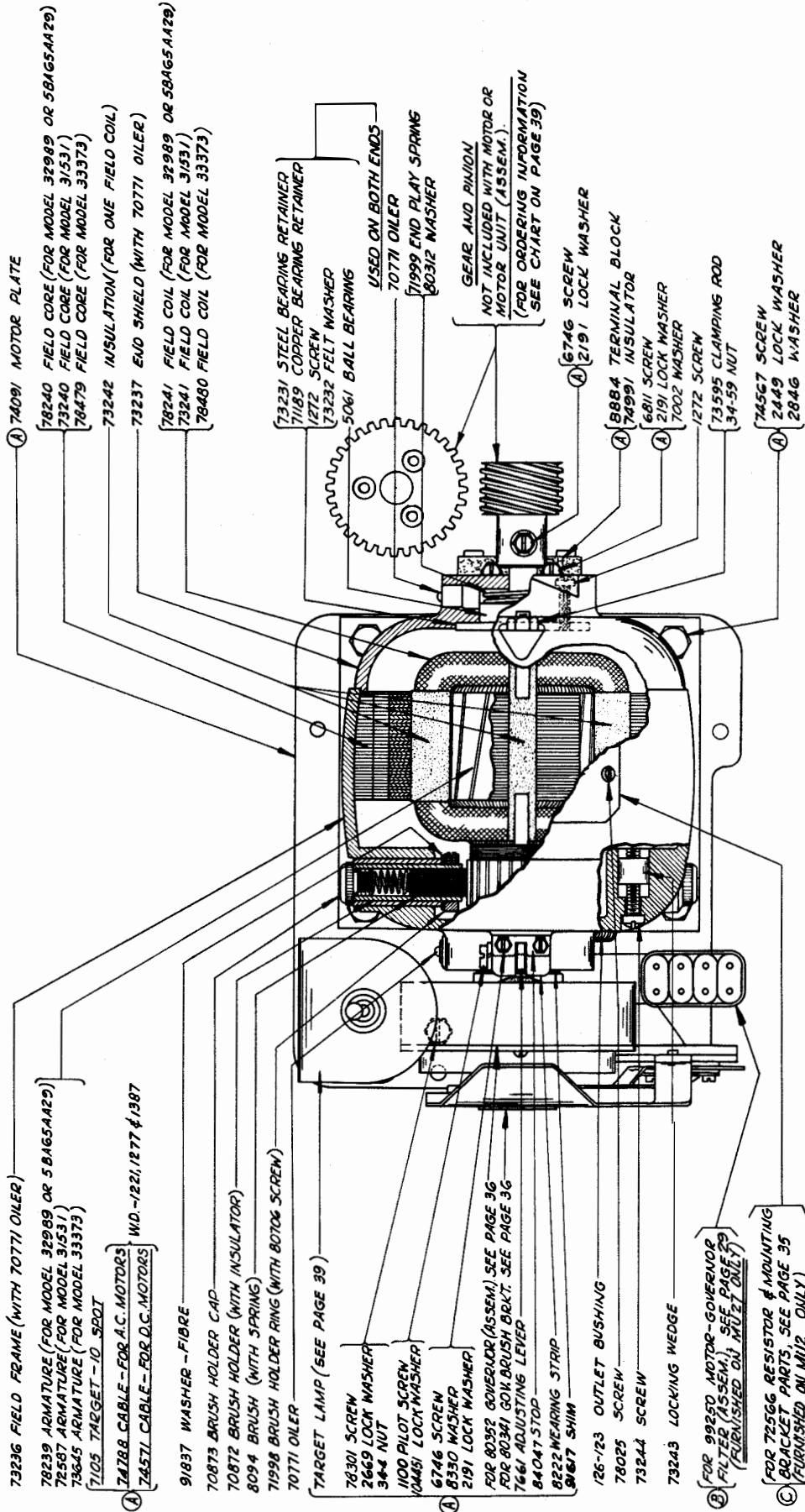




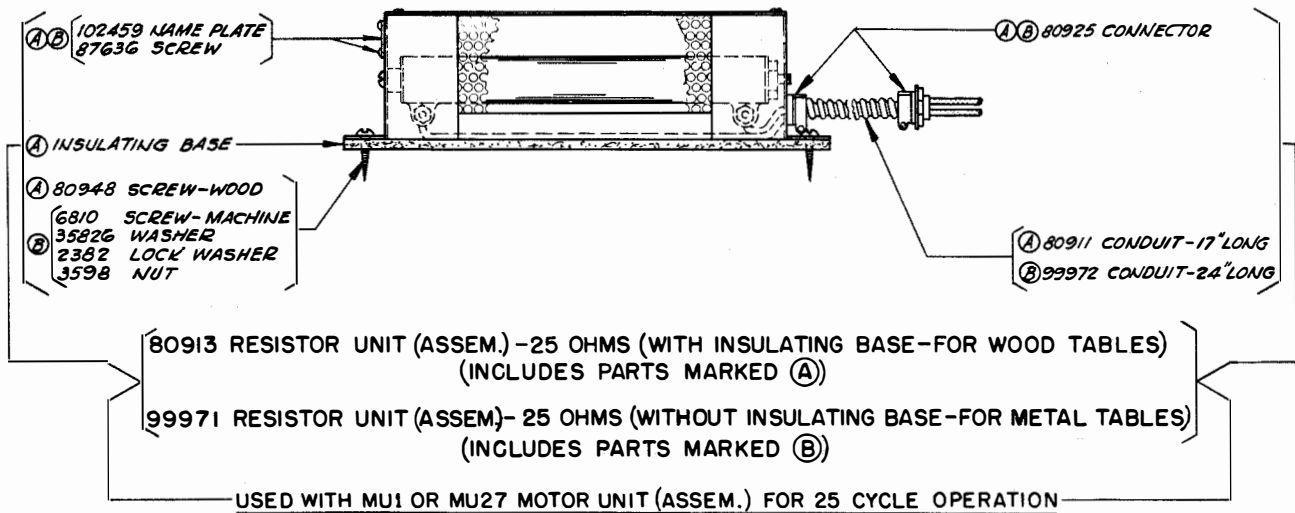
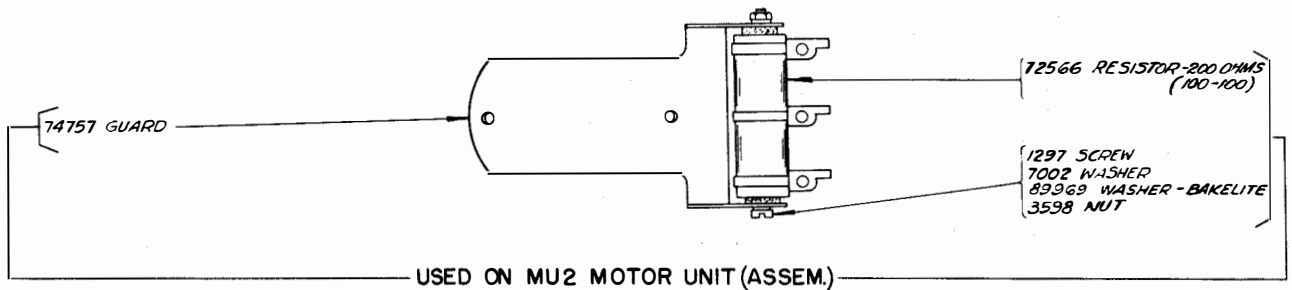
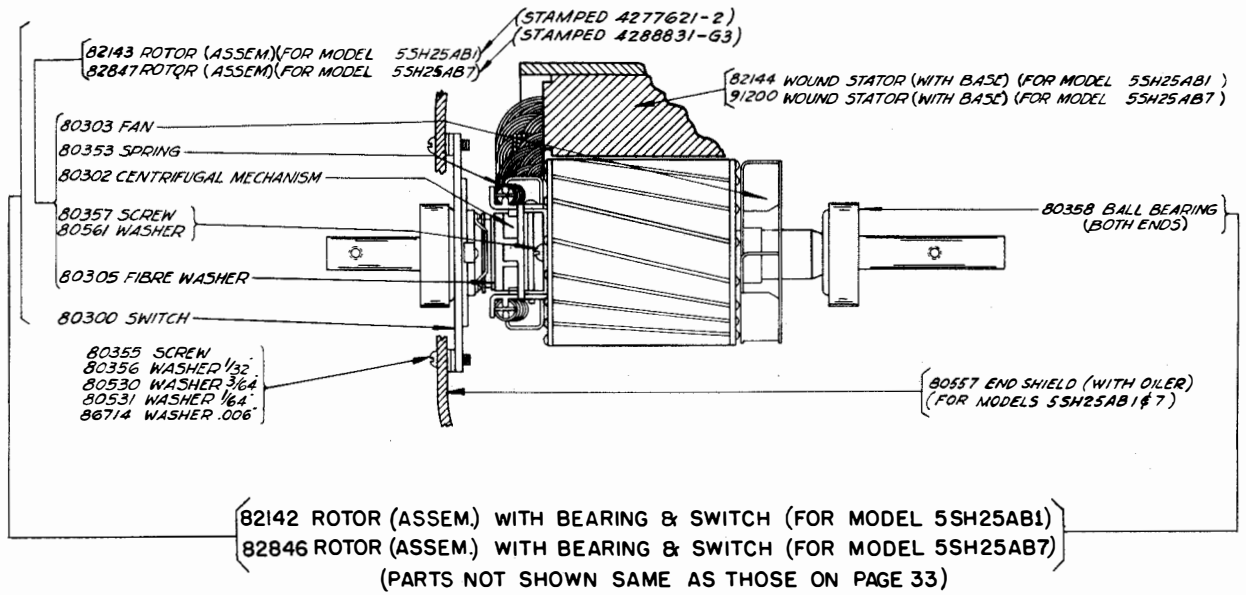
82750 SET OF TYPE BAR PALLETS	B		A	TYPE BAR PALLET AND KEYTOP DESCRIPTION
	82765 SET OF PNEUMATIC KEYTOPS	90101 SET OF SPRING CUSHION KEYTOPS		
82147	82752	89414	A	↑
82420	82764	89425	B	⊕
82423	82762	89423	C	○
82148	82753	89415	D	/
82149	82754	89416	F	→
82150	82755	89417	G	↘
82151	82756	89418	H	↓
82152	82757	89419	J	✓
82153	82758	89420	K	←
82154	82759	89421	L	↙
84069	84070	89426	N	⊖
82421	82763	89424	V	⊙
82751	82760	89422	Z	+
84025	84024	89413		-

82424 SET OF PARTS FOR CONVERTING MODEL 15 PRINTER SETS, EQUIPPED WITH PNEUMATIC KEYTOPS, TO DISSEMINATE WEATHER MAP DATA, INCLUDES ALL PARTS SHOWN ON THIS PAGE EXCEPT THOSE MARKED (A).

90103 SET OF PARTS FOR CONVERTING MODEL 15 PRINTER SETS, EQUIPPED WITH SPRING CUSHION KEYTOPS, TO DISSEMINATE WEATHER MAP DATA, INCLUDES ALL PARTS SHOWN ON THIS PAGE EXCEPT THOSE MARKED (B).

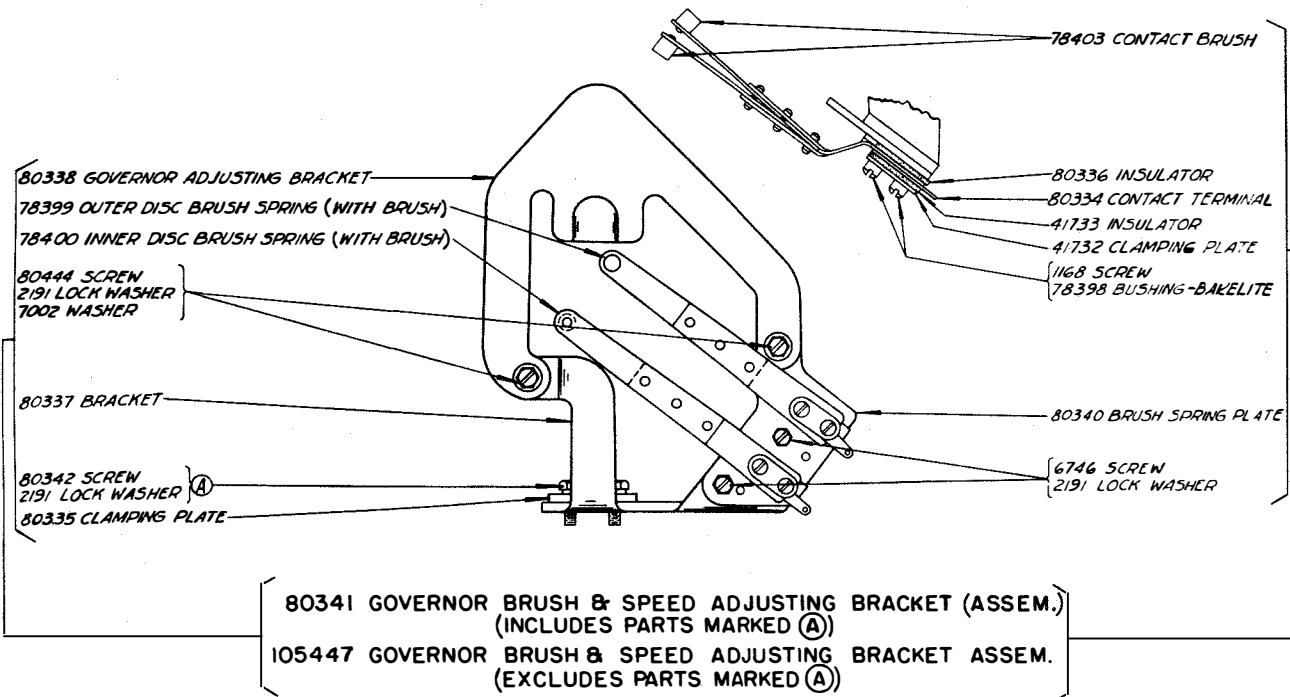
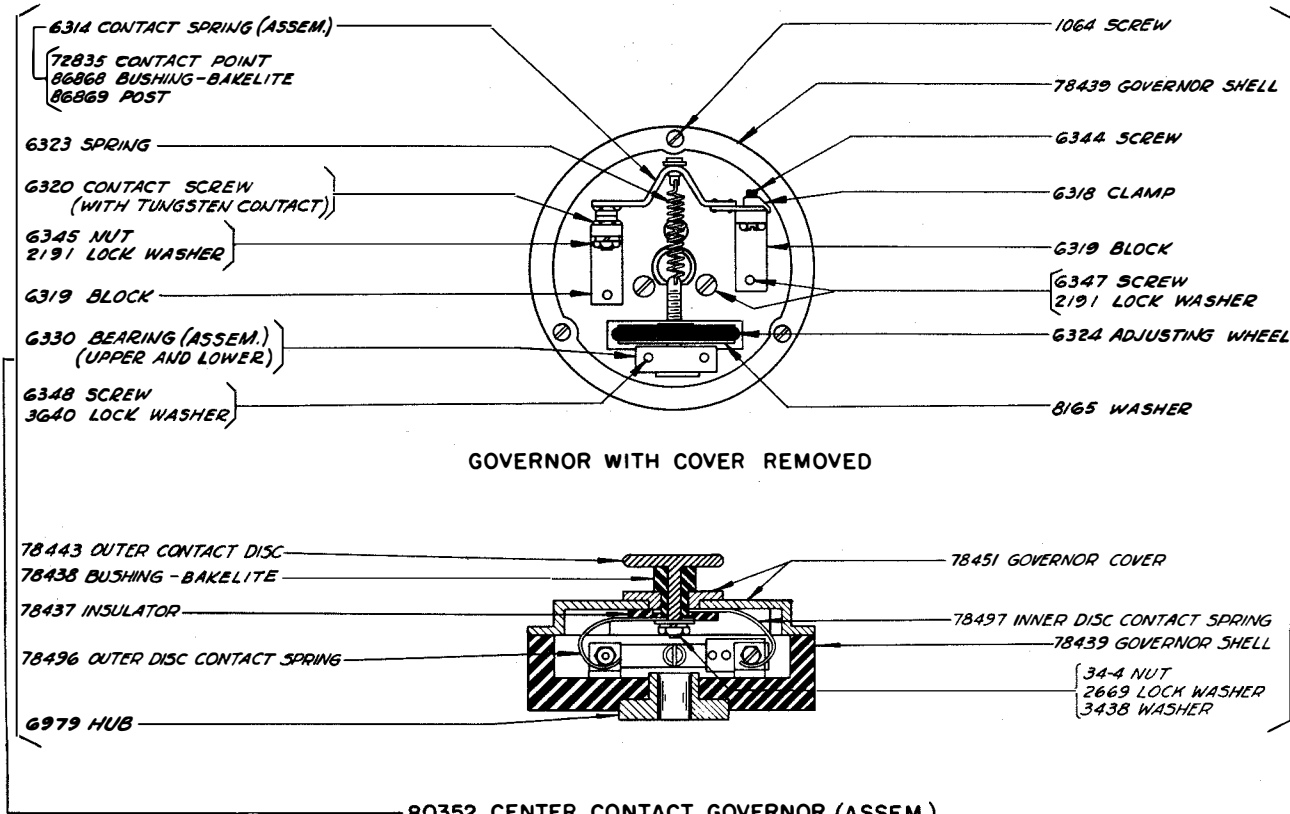


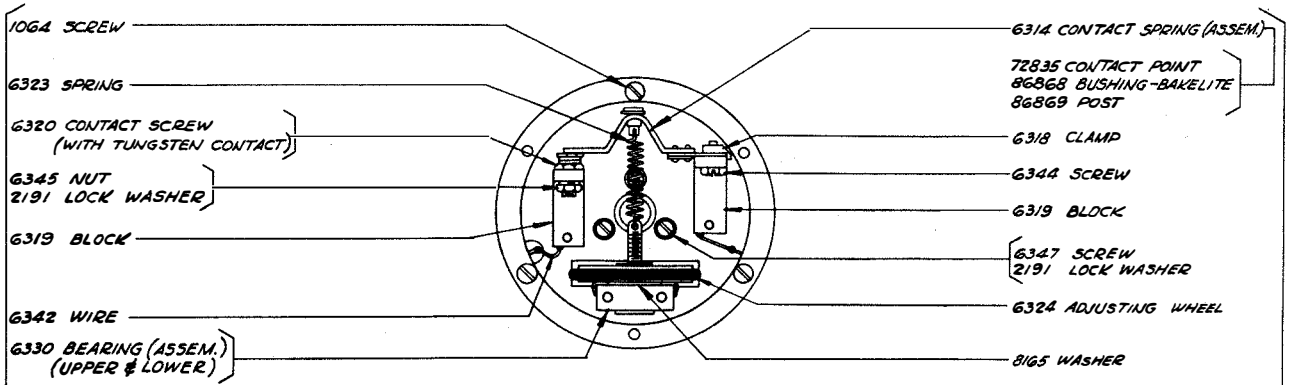
- 77953 MOTOR 1/25 H.P., 110 V., A.C. SERIES 50-60 CYCLE (G.E. MODEL 32989 OR 58A65AA29) - EXCLUDES PARTS MARKED (A) (B) & (C)
- MU1 MOTOR UNIT (ASSEM.) INCLUDES 77953 MOTOR AND PARTS MARKED (A), (EXCLUDES PARTS MARKED (B) & (C))
- MU2 MOTOR UNIT (ASSEM.) INCLUDES 77953 MOTOR AND PARTS MARKED (A) & (B), (EXCLUDES PARTS MARKED (C))
- 72586 MOTOR, 1/7 H.P., 110 V., D.C. SHUNT, (G.E. MODEL 31531) - EXCLUDES PARTS MARKED (A) (B) & (C)
- MU2 MOTOR UNIT (ASSEM.) INCLUDES 72586 MOTOR AND PARTS MARKED (A) & (C), (EXCLUDES PARTS MARKED (B))
- 73644 MOTOR, 1/7 H.P., 220 V., D.C. SHUNT, (G.E. MODEL 33373) - EXCLUDES PARTS MARKED (A) (B) & (C)
- MU5 MOTOR UNIT (ASSEM.) INCLUDES 73644 MOTOR AND PARTS MARKED (A), (EXCLUDES PARTS MARKED (B) & (C))



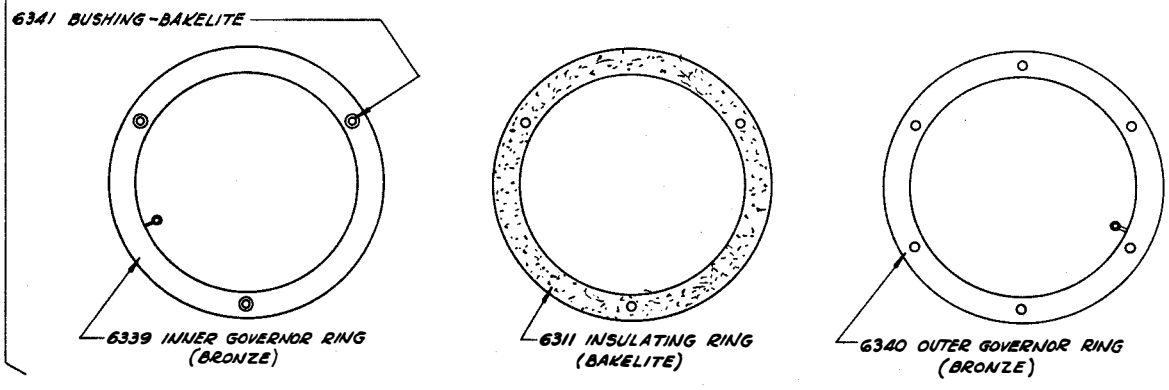
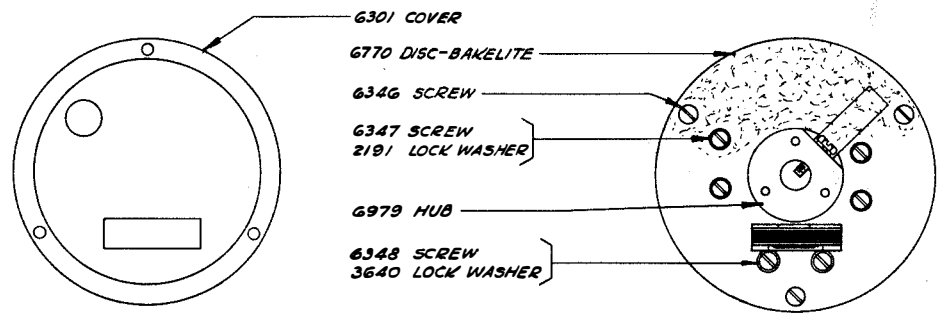
6811 SCREW
2191 LOCK WASHER
FOR MOUNTING GOVERNOR

7105 TARGET - 10 SPOTS
7106 TARGET - 11 SPOTS
72665 TARGET - 23 SPOTS

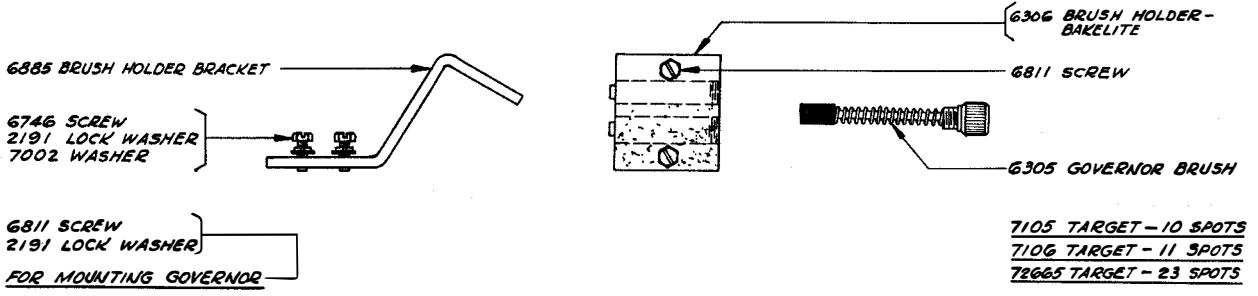


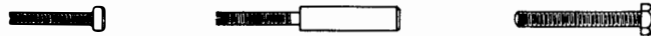
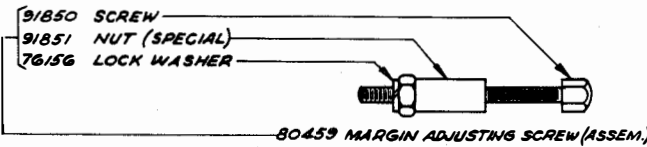
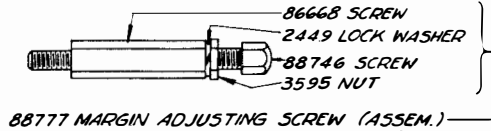
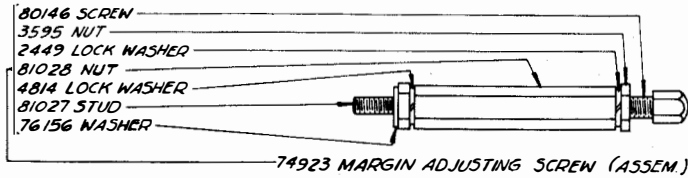
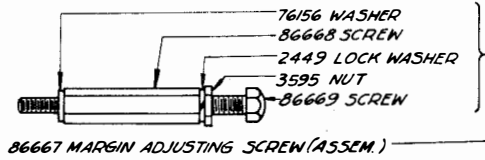
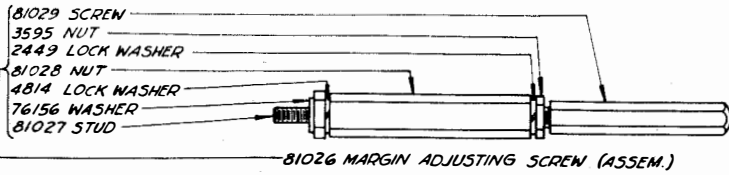


GOVERNOR WITH COVER REMOVED



7485 PERIPHERY RING GOVERNOR (ASSEM.)
(FOR 3/8" MOTOR SHAFT)





74739 MARGIN ADJUSTING SCREW 80458 MARGIN ADJUSTING SCREW 74367 MARGIN ADJUSTING SCREW

FRICITION FEED AND SPROCKET FEED PLATENS ETC.

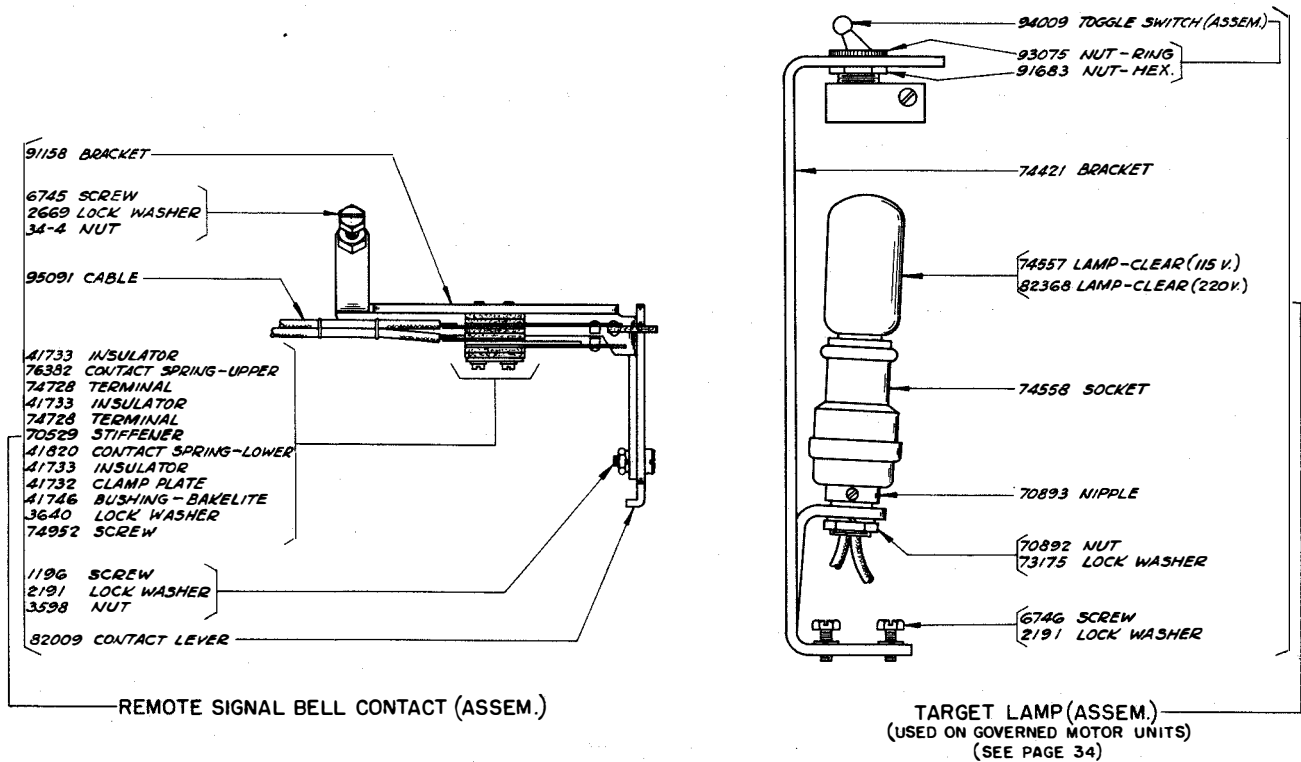
WIDTH	PAPER CENTRALLY LOCATED (FRICITION FEED ONLY)				PAPER LOCATED AT RIGHT HAND SIDE OF PLATEN (FRICITION OR SPROCKET FEED)						
	LEFT HAND ADJ. SCREW	RIGHT HAND MARGIN ADJ. SCREW	PAPER ROLL SPINDLE	PLATEN	LEFT HAND MARGIN ADJ. SCREW	RIGHT HAND MARGIN ADJ. SCREW	PAPER ROLL SPINDLE (FOR USE WITH FRICITION FEED ONLY)	PLATEN (FRICITION FEED)	PLATEN (SPROCKET FEED)	PLATEN WITH RINGS AND SET SCREWS (SPROCKET FEED)	PLATEN WITH RINGS, SET SCREWS AND MARGIN ADJ. SCREWS (SPROCKET FEED)
8 1/2"	74367	74739	74876	74438 (RC) 74820 (HR) 82253 (S.J)	74367	74739	74922 74876	74438 (RC) 74820 (HR) 82253 (S.J)	80422 (RC) 80765 (S.J)	91189 (RC) 91190 (S.J)	80722 (RC) 80766 (S.J)
8"					80459	74739	74922 74876	74438 (RC) 74820 (HR) 82253 (S.J)	80217 (RC) 89971 (S.J)	91187 (RC) 91188 (S.J)	80723 (RC) 89972 (S.J)
7"					80459	74739	74922	74438 (RC) 74820 (HR) 82253 (S.J)	82174 (RC)	91186 (RC)	82175 (RC)
6 1/2"	80459	80458	80455	74438 (RC) 74820 (HR) 82253 (S.J)	86667	74739	74922 80455	74438 (RC) 74820 (HR) 82253 (S.J)	84902 (RC) 91509 (S.J)	91185 (RC) 91511 (S.J)	89540 (RC) 91512 (S.J)
6"					74923	74739	74922	74438 (RC) 74820 (HR) 82253 (S.J)	80216 (RC) 81802 (S.J)	91184 (RC) 91183 (S.J)	80598 (RC) 81801 (S.J)
5 3/4"					74923	74739		74438 (RC) 74820 (HR) 82253 (S.J)	82172 (RC) 92795 (S.J)	91182 (RC) 92792 (S.J)	82173 (RC) 92793 (S.J)
5 1/2"	88777	88745	91111	74438 (RC) 74820 (HR) 82253 (S.J)	74923	74739	74922	74438 (RC) 74820 (HR) 82253 (S.J)	80248 (RC) 81806 (S.J)	91180 (RC) 91181 (S.J)	80599 (RC) 81805 (S.J)
5"	88777	88745	88020	74438 (RC) 74820 (HR) 82253 (S.J)	74923	74739	74922	74438 (RC) 74820 (HR) 82253 (S.J)	80451 (RC)	91179 (RC)	80600 (RC)
4 5/16"					81026	74739	74922	74438 (RC) 74820 (HR) 82253 (S.J)	80249 (RC)	91178 (RC)	80601 (RC)
4 1/4"					81026	74739		74438 (RC) 74820 (HR) 82253 (S.J)	91136 (RC)	91191 (RC)	91135 (RC)
4"					81026	74739		74438 (RC) 74820 (HR) 82253 (S.J)	81025 (RC) 91868 (S.J)	91177 (RC) 91870 (S.J)	81024 (RC) 91871 (S.J)
3 5/8"					81026	74739		74438 (RC) 74820 (HR) 82253 (S.J)	88832 (RC)	91176 (RC)	88833 (RC)
4 1/2"					81026	74739		74438 (RC) 74820 (HR) 82253 (S.J)	92304 (RC) 92300 (S.J)	92307 (RC) 92302 (S.J)	92308 (RC) 92303 (S.J)

FOR SPROCKET FEED PLATENS, THE WIDTH DIMENSION SHOWN IS FROM EDGE TO EDGE OF PAPER. THE DISTANCE BETWEEN FEED HOLES IS 1/2" LESS.

(RC) - RUBBER COVERED
(HR) - HARD RUBBER COVERED (FOR MULTI-COPY)
(S.J) - STEEL JACKETED (FOR MULTI-COPY)

GEAR AND PINION CHART

Q.R.M.	WORDS PER MINUTE	MOTOR				TARGET		FORK		GEAR		PINION		GEAR AND PINION SET NO.	STAMPING		
		TYPE	VOLT	SPEED R. P. M.	MOTOR PART NO.	SPOTS	PART NO.	V. P. S.	PART NO.	TEETH	PART NO.	TEETH	PART NO.		OLD STYLE		NEW STYLE
															GEAR AND PINION	GEAR	PINION
240	40	60 CYCLE SYN.	110	1800	82283	—	—	—	—	46	74920	7	74919	80438	4	74920	74919
240	40	50 CYCLE SYN.	110	1500	82714	—	—	—	—	44	84016	8	84017	84043	8	84016	84017
240	40	50-60 CYCLE, A.C. SER.	110	1911	77953	11	7106	87.6	72634	42	74781	6	74782	80375	2	74781	74782
240	40	D.C. SHUNT	110	1368	72586	23	72665	87.6	72634	35	74151	7	74505	80374	1	74151	74505
368	60	60 CYCLE SYN.	110	1800	82283	—	—	—	—	30	74913	7	74912	80437	3	74913	74912
368	60	50 CYCLE SYN.	110	1500	82714	—	—	—	—	25	84019	7	84018	84042	7	84019	84018
368	60	50-60 CYCLE, A.C. SER.	110	2102	77953	10	7105	87.6	72634	35	74151	7	74505	80374	1	74151	74505
368	60	D.C. SHUNT	110	2102	72586	10	7105	87.6	72634	35	74151	7	74505	80374	1	74151	74505
368	60	D.C. SHUNT	220	2102	73644	10	7105	87.6	72634	42	84993	9	84992	84094	10	84993	84992



FUNCTION LEVERS

CATALOG NUMBER	POSITION USED	FUNCTION PERFORMED	SPRING	CODE SELECTION	OLD STAMPING	NEW STAMPING
74040	1	LOCKS VANES	74962	ALL COMBINATIONS	1	1
② 74131	2	CARRIAGE RETURN	74961	---4-	2	2
84927	2	CARRIAGE RETURN IN "LETTERS" POSITION ONLY	74961	---4-	5-2	2-B
74128	3	SHIFT TO "FIGURES" POSITION	74962	1 2 - 4 5	3	3
74138	4	BELL ON "FIGURES" "S"	74961	1 - 3 - -	4	4
80489	4	BELL ON "FIGURES" "J"	74961	1 2 4	4	4-A
80919	4	BELL ON "BLANK"	74961	-----	4	4-B
74109	5	RESETS SEND-RECEIVE BREAK MECHANISM	86873	ANY PRINTED CHARACTER	U	5-A
84792	6	TABULATION ON "FIGURES" "Z"	74705	1 - - - 5	6	6-A
86768	6	TABULATION ON "FIGURES" "G"	74705	- 2 - 4 5	6	6-B
91886	6	STARTS ASSOCIATED REPERFORATOR MOTOR ON "FIGURES" "S"	74962	1 - 3 - -	6	6-D
③ 74932	7	SUPPRESSES PRINTING & SPACING ON "BLANK"	87402	-----	7	7-A
84060	7	SUPPRESSES PRINTING & SPACING ON "BLANK" IN "LETTERS" POSITION ONLY	4708	-----	7	7-B
74130	9	SHIFT TO "LETTERS" POSITION ON SPACE	74962	- - 3 - -	9	9
74039	10	OPERATES SEND-RECEIVE BREAK MECHANISM ON "BLANK" SIGNAL	74705	-----	10	10
④ 74129	11	SHIFT TO "LETTERS" POSITION	74962	1 2 3 4 5	11	11
⑤ 74127	12	LINE FEED	74962	- 2 - - -	12	12
84928	12	LINE FEED IN "LETTERS" POSITION ONLY	74962	- 2 - - -	5-12	12-A
⑥ 74038	13	MOTOR STOP ON "FIGURES" "M"	82788	- - 3 4 5	13	13
81784	13	MOTOR STOP ON "FIGURES" "BLANK"	82788	-----	13	13-C
⑦ 82271	13	MOTOR STOP ON "FIGURES" "H"	82788	- - 3 - 5	13	13-D
91887	13	STOPS ASSOCIATED REPERFORATOR MOTOR ON "FIGURES" "H"	74962	- - 3 - 5	13	13-E

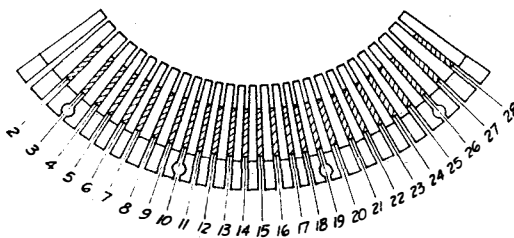
④⑤⑥⑦ SEE PAGE 47 FOR NOTES OF EXPLANATION

CODE BARS	
NO STAMPED ON CODE BAR	CATALOG NO.
1D	74180
2D	74181
3D	74182
4D	74183
5D	74184

- NOTE -

CHECK CAREFULLY THE POSITION OF PULLBARS IN SEGMENT AND THE ARRANGEMENT OF THE TYPE PALLETS ON THE TYPEBARS, IF THESE DIFFER IN ANY WAY WITH THE ARRANGEMENT SHOWN ON THIS PAGE, THE FOLLOWING PARTS SHOULD BE ORDERED BY NAME, FOR EXAMPLE ORDER:-

TYPE PALLET _____ (A-)
 TYPE BAR #17 WITH PALLET _____ (A-)
 PNEUMATIC KEYTOP OR
 SPRING CUSHION KEYTOP _____ (A-)



NUMBER OF POSITION IN SEGMENT	PULL BARS		TYPE BARS WITHOUT PALLETS		TYPE BAR PALLETS		TYPE BARS WITH PALLETS		PULL BAR SPRING	PNEUMATIC KEYTOPS CATALOG NUMBER	KEYTOP DESCRIPTION	SPRING CUSHION KEYTOPS CATALOG NUMBER	CELLULOSE KEYTOPS CATALOG NUMBER
	CATALOG NUMBER	DESCRIPTION	CATALOG NUMBER	NUMBER ON BAR	CATALOG NUMBER	DESCRIPTION	CATALOG NUMBER	NUMBER ON BAR					
1													
2	74185	STANDARD	74202	2	74302	• •	74642	2	7634	7642	• •	78979	72059
2	74185	"	74202	2	84025	-	84734	2	7634	84024	-	89413	
3	74185	"	74203	3	74303	Z "	74643	3	7634	3079	Z "	78970	72056
3	74185	"	74203	3	82751	Z +	84735	3	7634	82760	Z +	89422	84535
4	74185	"	74204	4	74304	K (74644	4	7634	3064	K (78956	72041
4	74185	"	74204	4	80861	K 1/2	82588	4	7634	72707	K 1/2	78988	75653
4	74185	"	74204	4	82153	K -	84736	4	7634	82758	K -	89420	
5	74185	"	74205	5	74305	B ?	74645	5	7634	3055	B ?	78947	72032
5	74185	"	74205	5	80149	B %	82589	5	7634	80151	B %	82603	
5	74185	"	74205	5	82176	B *	82178	5	7634	78704	B *	82604	
5	74185	"	74205	5	80862	B 5/8	82590	5	7634	72705	B 5/8	78986	75657
5	74185	"	74205	5	82420	B ⊕	84737	5	7634	82764	B ⊕	89425	
6	74185	"	74206	6	74306	P 0	74646	6	7634	3069	P 0	78961	72046
7	74185	"	74207	7	74307	Y 6	74647	7	7634	3078	Y 6	78969	72055
8	74185	"	74208	8	74308	M *	74648	8	7634	3066	M *	78958	72824
8	74185	"	74208	8	82011	M %	82591	8	7634	3482	M %	82605	72043
8	74185	"	74208	8	82272	M #	82592	8	7634	82273	M #	82606	83862
8	74185	"	74208	8	82272	M #	82592	8	7634	74881	M STOP	80138	
9	74185	"	74209	9	74309	U 7	74649	9	7634	3074	U 7	78965	72051
10	74185	"	74210	10	74310	L)	74650	10	7634	3065	L)	78957	72042
10	74185	"	74210	10	80863	L 3/4	82593	10	7634	71057	L 3/4	78983	75654
10	74185	"	74210	10	82154	L \	84738	10	7634	82759	L \	89421	
11	74185	"	74211	11	74311	H £	74651	11	7634	3061	H £	78953	72038
11	74185	"	74211	11	74765	H #	74845	11	7634	8255	H #	78981	75852
11	74185	"	74211	11	74765	H #	74845	11	7634	82274	H STOP	82607	86630
11	74185	"	74211	11	81760	H	84739	11	7634	73335	H	85869	84509
11	74185	"	74211	11	82151	H †	84740	11	7634	82756	H †	89418	
11	74185	"	74211	11	82718	H 1/2	84741	11	7634	82180	H 1/2	91134	
12	74185	"	74212	12	74312	O 9	74652	12	7634	3068	O 9	78960	72045
13	74185	"	74213	13	74313	I 8	74653	13	7634	3062	I 8	78954	72039
14	74185	"	74214	14	74314	N ,	74654	14	7634	3067	N ,	78959	72830
14	74185	"	74214	14	80864	N 1/8	82594	14	7634	72706	N 1/8	78987	75658
14	74185	"	74214	14	81729	N -	81730	14	7634	7794	N -		75704
14	74185	"	74214	14	84069	N ⊕	84742	14	7634	84070	N ⊕	89426	
15	74185	"	74215	15	74315	E 3	74655	15	7634	3058	E 3	78950	72035
16	74185	"	74216	16	74316	T 5	74656	16	7634	3073	T 5	78964	72050
17	74185	"	74217	17	74317	A -	74657	17	7634	3054	A -	78946	72031
17	74185	"	74217	17	82289	A)	82595	17	7634	82292	A)	82608	
17	74185	"	74217	17	82147	A †	84743	17	7634	82752	A †	89414	
18	74185	"	74218	18	74318	J †	74658	18	7634	3063	J †	78955	72827
18	74185	"	74218	18	74318	J †	74658	18	7634	7640	J 5/8L	80552	72040
18	74185	"	74218	18	82025	J †	82596	18	7634	82614	J †	82609	
18	74185	"	74218	18	82290	J †	82597	18	7634	82293	J †	82610	
18	74185	"	74218	18	82498	J †	84744	18	7634	75691	J †	78993	86631
18	74185	"	74218	18	82152	J †	84745	18	7634	82757	J †	89419	
18	74185	"	74218	18	84890	J #	88848	18	7634	84891	J #	88849	
19	74185	"	74219	19	74319	R 4	74659	19	7634	3071	R 4	78963	72048
20	74185	"	74220	20	74320	D \$	74660	20	7634	3057	D \$	78949	72034
20	74185	"	74220	20	82291	D %	82598	20	7634	82294	D %	82611	
20	74185	"	74220	20	82148	D †	84746	20	7634	82753	D †	89415	

CONTINUED ON NEXT PAGE

(A) SEE PAGE 47 FOR EXPLANATION.

SETS OF PARTS

The 84059 set of parts for cover tearing edge (assem.) - (walnut) for sprocket feed printers (8-1/2 forms) consists of the following parts:

84075	Cover Lip - Walnut	1
84076	Tearing Edge Bracket	2
84077	Tearing Edge	1
84073	Mounting Plate	2
74986	Screw	2
7002	Washer	6
2191	Lock Washer	6
84082	Screw	4
84079	Pressure Roller Lever - Left	1
84081	Pressure Roller Lever - Right	1

The 91895 set of parts to control reperforator from Model 15 printer consists of the following parts:

91886	Function Lever (6-D)	1	3640	Lock Washer	1
91887	Function Lever (13-E)	1	91882	Latch	1
74962	Spring	2	33-38	Screw - Shoulder	1
91884	Break Mechanism Plate	1	34-56	Nut	1
91881	Plate	1	3640	Lock Washer	1
3949	Spacer	2	35-72	Spring	1
74986	Screw	2	91885	Blocking Plate	1
2191	Lock Washer	2	74890	Contact (Assem.)	1
7002	Washer	2	82633	Cable (Typing Unit)	1
91883	Pawl	1	92176	Cable (Base)	1
33-38	Screw - Shoulder	1	88033	Power Cord (with Plug)	1
34-56	Nut	1			

The 92784 end-of-line printing and spacing cutout mechanism consists of the following parts:

92789	Arm and Latch Bracket	1
92785	Printing Bail Latch	1
92787	Eccentric Bushing	1
80342	Screw	1
2191	Lock Washer	1
35-70	Spring	1
76277	Eccentric	1
1161	Screw	1
2191	Lock Washer	1
92790	Escapement Clutch Stop	1
33-41	Screw - Shoulder	1
3598	Nut	1
2191	Lock Washer	1
33038	Spring	1

Note: When the 92784 mechanism is to be installed on a typing unit which has a rib on the 74244 printing bail, it will be necessary to either work over the 74244 printing bail, in accordance with Specification S-5142, furnished with the 92784 mechanism, or replace it with a modified printing bail which may be ordered as 92786 printing bail.

The 94622 set of parts for platen tearing edge (assem.) for sprocket feed printers consists of the following parts:

94623	Tearing Edge Arm - Left	1	2191	Lock Washer	1
94624	Screw - Stop	1	82012	Spring	1
3598	Nut	1	94628	Screw - Stop	1
2191	Lock Washer	1	2669	Lock Washer	1
94625	Tearing Edge Arm - Right (with Spring Post)	1	34-4	Nut	1
94626	Spacer	1	94629	Tearing Edge Blade	1
94627	Stop Bracket (with Spring Post)	1	93141	Screw	4
6811	Screw	1	2191	Lock Washer	4
2191	Lock Washer	1	94630	Paper Finger	2
7002	Washer	1	74638	Cover Glass - Short	1
80444	Screw	1	84079	Pressure Roller Lever - Left	1
			84081	Pressure Roller Lever - Right	1

The 94681 form accumulating shelf (assem.) consists of the following parts:

94682	Form Accumulating Shelf	1
89535	Foot - Felt	2
2191	Lock Washer	2
6345	Nut	2
94683	Shield (Assem.)	1
1073	Screw - Thumb	2
123-244	Washer	2
2191	Lock Washer	2
94687	Copy Shelf Stud	2
2191	Lock Washer	2
3598	Nut	2

NOTES OF EXPLANATION

Pages 1 and 2

- (A) Parts marked (A) are not used on sprocket feed printers.

Page 2

- (B) The 80511 margin bell shaft and 80510 margin bell hammer have replaced 74047 margin bell shaft and 74298 shaft (with bell hammer). The 80510 margin bell hammer is mounted to the 80511 margin bell shaft by two 1168 screws and two 3640 lock washers.
- (C) The 74909 frame - right (with bearing cap, screws and lock washers) is of a new design which permits the main shaft driving gear to be mounted on the outside of the frame instead of on the inside, as is necessary with the old style 74400 frame - right (with bearing cap, screws and lock washers). The main shaft has also been redesigned and the old style main shaft (shown on page 3) cannot be used with the new style frame nor can the new style main shaft (shown on page 3) be used with the old style frame.

Page 3

- (C) The 74063 driving gear - 24 teeth, and the 74064 gear - 26 teeth, (shown on page 23) are used with the 7339 cam sleeve (also shown on page 23) having the number 71838 stamped on the cams.
- (D) The 74596 driving gear - 21 teeth, and the 74595 gear - 24 teeth, (shown on page 23) are used with the 8097 cam sleeve (also shown on page 23), having the number 71839 stamped on the cams.
- (E) The main shaft has been redesigned to permit easy removal of the driving gear. The right side frame has also been redesigned to accommodate this change. The old style main shaft cannot be used with the 74909 frame - right (new style) and the new style main shaft cannot be used with the 74400 frame - right (old style).

Page 5

- (A) The 87509 spring post (threaded) has replaced the 8486 spring post (not threaded). The 74244 printing bail, which is now tapped, includes the 87509 spring post. Old style 74244 printing bails (not tapped) necessitate the use of the 8486 spring post for replacement purposes.
- (B) The 87509 spring post (threaded) has replaced the 6940 spring post (not threaded). The 74503 function bail, which is now tapped, includes the 87509 spring post. The old style 74503 function bails (not tapped) necessitate the use of the 6940 spring post for replacement purposes.
- (C) The original 3108 roller used on the function bail and the printing bail arm was replaced by a roller of new design consisting of one roller housing and nine rollers.

The 82986 pilot screw, which was redesigned and may be identified by the beveled end, must be used with the new style roller housing and rollers. It may also be used with the old style 3108 rollers.

The 2449 lock washer was retained for use with the new style roller housing and rollers.

An assembly number (91175) was assigned to the cam follower roller (Assem.) which consisted of one roller housing, nine rollers, and one pilot screw.

The 91175 cam follower roller (Assem.) has now been redesigned but retains the same number. This latest design of 91175 consists of one 82986 pilot screw, (which has not been changed) one roller housing, nine rollers, and two roller retaining washers.

Due to the fact that the rollers of both the later designs are tested as assemblies, it is recommended that whenever a roller housing or roller is to be replaced, the whole assembly 91175 be ordered.

Pages 7, 8, 11, 40 and 41

- (A) The 74764 motor stop mechanism (operating on upper case "M"), required to convert printers from switch to remote control, consists of all the parts marked (A) on pages 7, 8, 11, 40 and 41.
- (B) The 82742 motor stop mechanism (operating on upper case "H"), required to convert printers from switch to remote control, consists of all the parts marked (B) on pages 7, 8, 11 and 40.

Page 9

- (C) The 74264 platen shaft has been redesigned but retains the original part number. The new design differs from the old in that it has a hole at the left end for a 104995 pin, instead of a tapped hole for the 80255 screw. The 80255 screw, however, is still available for maintenance purposes on the old style shafts.

Page 10

- (A) A paper chute with one centrally located hole for the pressure roller is available and may be ordered as 92745.

Page 11

- (A) All the parts marked (A) on pages 7, 8, 11, 40 and 41 comprise the 74764 motor stop mechanism (operating on upper case "M") required to convert printers from switch to remote control.
- (B) All the parts marked (B) on pages 7, 8, 11 and 40 comprise the 82742 motor stop mechanism (operating on upper case "H") required to convert printers from switch to remote control.
- (C) The 94015 clutch lever bracket supersedes the 74189 clutch lever bracket and differs from 74189 in that a cutout has been added between the two outer mounting holes. The 94015 new style bracket now mounts by means of two screws instead of three. The original design of the 74189 old style bracket mounted by means of two screws, but was later redesigned and made wider and mounted by means of three screws. To accommodate this change a hole was added in the selector mounting plate.

The 94015 new style clutch lever bracket is interchangeable with the 74189 old style bracket of the later design, but is not interchangeable with the original 74189 bracket which mounted by means of two screws.

Page 12

- (A) The redesigned 90043 armature bracket and the 6811 screw have replaced the old style 90043 armature bracket, 91113 spacer and 78028 screw.

Page 13

- (A) The 74294 adapter plate formerly consisted of an adapter plate with two 2341 dowels. The new style 74294 adapter plate has two extruded projections instead of the dowels. The 2341 dowels, however, are available for maintenance on the old style adapter plates.
- (B) In order that the ribbon may be locked sufficiently below the printing line, to clear tall fractions when stencils are being cut, the 74365 lockout lever has been replaced by the 91657 ribbon lockout lever (assem.). The 74331 lockout spring is assembled under the new lockout lever so as to extend outward from the ribbon oscillator, instead of toward the ribbon oscillator as in the previous construction.

Page 14

- (A) The 33-41 shoulder screw and 81936 ribbon feed lever have replaced the 33-346 shoulder screw and 74382 ribbon feed lever, respectively. None of the foregoing parts are interchangeable. When either an old style lever or screw is replaced by a new style part, the other old style part must also be replaced.
- (B) The 84894 arm, 84895 detent spring and 84896 screw have replaced the 74748 arm, 74747 detent spring, and 74738 screw respectively. New and old style parts are not interchangeable. When an old style part is replaced by a new style part, the other old style parts must also be replaced. The new style parts may be ordered as 83855 set of parts.

Page 15

- (A) The 74994 mounting plate has replaced the 74188 mounting plate, and the 74995 retainer has replaced the 74193 retainer in order to obtain more clearance between the lower end of the bell crank retainer and the keyboard lock loop.

The old and new style parts are not interchangeable, as the hole for the lower mounting screw in the 74995 retainer and the 74994 mounting plate is located .062" higher than in the 74193 retainer and the 74188 mounting plate. The distance between centers of the two retainer mounting screw holes in the 74193 retainer and the 74188 mounting plate is 3.011" as compared with 2.932" in the 74995 retainer and the 74994 mounting plate.

Page 20

- (A) When mounting condenser on top of base (without 74814 relay mounting assembly) the 86850 screws are used instead of the 1245 screws.
- (B) The 82508 motor control relay (assem.) includes a 77977 metal cover which is not shown.

Page 22

- (A) The 92534 test key differs from the 75437 test key in that it is provided with a plunger or button which normally holds the contacts locked in the "operating" or "line" position. This plunger is intended to be released only by maintenance men for test purposes.

Page 23

- (A) Two 41663 washers have been added under the head of each of the two 6746 screws that mount the 7387 brace to the 7382 bracket.

When it is desired to convert a nonrepeating keyboard to a repeating keyboard, these washers are removed and placed under the 74749 stop plate (shown on page 22), two at each mounting screw.

- (B) In order to improve the keyboard touch, it is necessary that the clearance between the lockout lever and the lock loop be made adjustable. To accomplish this, the following changes have been made:

A slot has been provided in place of the hole in the 7377 lock loop, which retains the same number. The 92511 roller has replaced the 7378 roller, having a larger diameter in order to clear the head of the 6800 shoulder screw.

A 7002 washer, and a 2191 lock washer have been added under the 3598 nut that mounts the 6800 screw to the 7377 lock loop.

Note: The new style 92511 roller should not be used with the old style 7377 lock loop.

- (C) The 74064 gear - 26 teeth, and the 74063 driving gear - 24 teeth (shown on page 3) are used with the 7339 cam sleeve having the number 71838 stamped on the cams.
- (D) The 74595 gear - 24 teeth, and the 74596 driving gear - 21 teeth (shown on page 3) are used with the 8097 cam sleeve having the number 71839 stamped on the cams.

Page 27

- (A) The two 6746 screws are used to secure the local test key bracket, when replacing a 74978 or 82019 filter unit with a 92222 filter unit. If the keyboard was not equipped with a filter before, the two 6746 screws furnished with 92222 may be discarded.

Page 30

- (A) The 80483 set of parts is used for converting from friction feed printers to sprocket feed printers.

When it is desired to convert from sprocket feed to friction feed, an 84913 set of parts (not illustrated) may be ordered.

- (B) The 89858 pressure roller (long), which is 1/16" longer than the standard 80413 pressure roller, has been designed for use on sprocket feed printers handling forms which have sprocket holes on the left-hand side only of the carbon and on the right-hand side only of the paper.
- (C) The 84079 pressure roller lever - left, and the 84081 pressure roller lever - right, have replaced the 80410 pressure roller lever - left, and the 80408 pressure roller lever - right, so as to permit the use of the 84059 set of parts for sprocket feed tearing edge listed on page 43.

Page 33

- (C) The 82283 synchronous motor, 60 cycle, (G. E. model 5SH25AB11B) and the 82714 synchronous motor, 50 cycle, (G. E. model 5SH25AB14B) have both been redesigned but retain their original part numbers. The model numbers, however, have been changed as follows: "G. E. model 5SH25AB11B" was "G. E. model 5SH25AB11" and "G. E. model 5SH25AB14B" was "G. E. model 5SH25AB14".

The new style motors differ from the old in that, (1) the 80303 internal fan has been omitted, (2) the 103431 grommet has replaced the 80307 outlet (with 80308 bushing-fibre) and the 80351 screw, (3) the 102774 bolt and W-6104 nut have replaced the 80559 clamping screw.

Page 40

- (A) All parts marked (A) on pages 7, 8, 11, 40 and 41 comprise the 74764 motor stop mechanism (operating on upper case "M") required to convert printers from switch to remote control.

When it is desired to have the character "#" in place of "stop", on upper case "M", the following parts may be ordered:

82272 Type Pallet "M-#"
82273 Pneumatic Keytop "M-#"

When it is desired to operate the motor stop on upper case "H", in place of upper case "M", the following parts are necessary:

82271 Motor Stop Function Lever (for "H" Combination)
82274 Pneumatic Keytop "H-Stop" (for sending-receiving printers)

The No. 82275 has been assigned to the above set of four parts.

- (B) All parts marked (B) on pages 7, 8, 12 and 20 comprise the 82742 motor stop mechanism (operating on upper case "H") required to convert printers from switch to remote control.
- (C) When a Model 12 and a Model 15 printer are hooked up on the same circuit, the 74918 function lever (assem.), which consists of a 74932 function lever 7-A and a 87402 spring is required for the Model 15 printer to suppress printing and spacing when the 12 type set sends "Blank" combination.
- (D) The 74127 line feed function lever #12 and the 74131 carriage return function lever #2, are used for operation of L.F. and C.R. in upper and lower case.

For combined carriage return and line feed operation, the 74131 carriage return function lever #2 is used in both the C.R. and L.F. positions.

Page 41

- (A) All parts marked (A) on pages 7, 8, 11, 40 and 41, comprise the 74764 motor stop mechanism (operating on upper case "M"), required to convert printers from switch to remote control.

(B-1114)

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74359	Draw Strap,6	74504	Base-Black Gloss,16	74627	Connection Strip (Assem.) 21
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78438	Bushing-Bakelite,36	80309	Washer-Felt,33	80599	(5 1/2"),38
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78443	Outer Contact Disc,36	80311	Washer-Cupped,33	80601	(4-5/16"),38
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78597	Screw (10-32 Shoulder),11	80338	Governor Adjusting Bracket 36	80757	Screw (10-32 x 1/2),1,2
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78858	Washer,28	80353	Spring,35		<u>Pallets</u>
78889	Insulator,20	80355	Screw (4-48 x 7/16),35	80861	(K 1/2),41
78905	Washer-Fibre,29	80356	Washer-1/32 thick,35	80862	(B 5/8),41
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78947	(B ?),41	80375	Set of Gears,39	80866	(F 1/4),42
78948	(C),42	80392	Spacer Key Lever Spring,22	80867	(V 3/8),42
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78952	(G &),42	80398	Pulley,30	80877	Strip-Walnut,24
78953	(H 2),41	80399	Paper Carrier Belt,30	80911	Conduit (17" long),35
78954	(I 8),41	80400	Spring Bracket,30	80913	Resistor Unit (Assem.)- 25 Ohms (for Wood Tables) 35
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78959	(N),41	80407	Pressure Roller Shaft,30	80948	Screw (#10 x 1 wood),35
78960	(O 9),41	80408	Pressure roller lever- right,46	80985	Screw (4-40 x 1/4),24
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78963	(R 4),41	80413	Pressure Roller,30,46	81015	Cable Clamp,19
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78970	(Z =),41	80444	Screw (6-40 x 1/4),12,31, 36,43		
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81027	Stud,38	82179	Type Bar (with Pallet) #22 (F %),42		<u>Type Bars</u>
81028	Nut (Hex-Special),38	82180	Pneumatic Keytop (H $\frac{1}{2}$), 41		(With Pallets)
81029	Screw (1/4-32 Special),38	82253	Platen-Steel Jacketed,9, 38	82588	#4 (K $\frac{1}{2}$),41
81299	Bushing,21	82271	Function Lever (#13-D), 40,47	82589	#5 (B %),41
81682	Rail-Right (Black Gloss),24	82272	Pallet (M #),41,47	82590	#5 (B 5/8),41
81683	Rail-Left (Black Gloss),24	82273	Pneumatic Keytop (M #), 41,47	82591	#8 (M %),41
81684	Strip-Black,24	82274	Pneumatic Keytop (H Stop),41,47	82592	#8 (M #),41
81729	Pallet (N -),41	82275	Set of Parts,47	82593	#10 (L 3/4),41
81730	Type Bar (with Pallet) #14 (N -), 41	82276	Screw (10-32 x 4-1/2 Flat Head),28	82594	#14 (N 7/8),41
81747	Insulator Block,4	82277	Spacer Collar-Long,28	82595	#17 (A),41
81760	Pallet (H),41	82283	Motor, 1/40 H.P., 110 V., 60 cycle A.C. (G.E. Model 5SH25AB11B),33,46	82596	#18 (J $\frac{1}{2}$),41
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81775	Resistor-8000 Ohms,18	82290	Pallet (J),41	82598	#20 (D %),41
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81802	Platen-Steel Jacketed (6" long),38	82294	Pneumatic Keytop (D %), 41	82602	#25 (V 3/8),42
81805	Platen (5 $\frac{1}{2}$) With Rings, Set Screws and Margin Adjusting Screws-Steel Jacketed (Sprocket Feed),38	82300	Motor Stop Locking (Assem.),8		<u>Spring Cushion</u>
81806	Platen-Steel Jacketed (5 $\frac{1}{2}$ " long),38	82346	Resistor Unit (Assem.)- For 220 Volts,20		<u>Keytops</u>
81819	Retard Coil,27	82366	Screw (4-40 x 1-1/8),28	82603	(B %),41
81822	Retard Coil,27	82368	Lamp-Clear (220 V.),39	82604	(B *),41
81823	Screw (4-40 x 1-3/32),28	82379	Cover Front Plate (Assem.) -Walnut,25	82605	(M %),41
81824	Nut (4-40 x 1/4 Hex.),28	82380	Cover Front Plate (Assem.)-Black Gloss,25	82606	(M #),41
81825	Condenser 1/100 K.F.,27,28	82382	Cover Front Plate (Assem.)-Walnut,25	82607	(H Stop),41
81826	Screw (4-40 x 5/16),27,28	82383	Cover Front Plate (Assem.)-Black Gloss,25	82608	(A),41
81827	Screw (4-40 x 1/4),27	82385	Cover Front Plate (Assem.)-Walnut,25	82609	(J $\frac{1}{2}$),41
81833	Retard Coil,28	82386	Cover Front Plate (Assem.)-Black Gloss,25	82610	(J),41
81835	Washer-Brass,28	82388	Cover Door (Assem.)- Right Side-Walnut,25	82611	(D %),41
81836	Washer-Bakelite,19,28	82389	Cover Door (Assem.)- Right Side-Black Gloss, 25	82612	(F %),42
81837	Nut (10-32 x 5/16 Hex.),28	82399	Pad-Right Side,24	82613	(V *),42
81839	Spacer Collar-Short,28	82400	Pad-Left Side,24	82614	Pneumatic Keytop (J $\frac{1}{2}$),41
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