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BULLETIN 1075B

PARTS  
TAPE WINDERS  
AND  
CENTER UNWIND REELS

**TELETYPE<sup>®</sup>**  
**CORPORATION**  
SUBSIDIARY OF *Western Electric Company* INC.  
CHICAGO, ILLINOIS, U. S. A.

Printed in U.S.A.



## LIST OF EFFECTIVE PAGES

OCTOBER, 1959

(Supersedes October, 1957 Issue)

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The above list indicates the effective pages as of the date of issue. Upon receipt of change pages, insert them numerically and discard any superseded pages.

## MOTOR DRIVEN TAPE WINDERS

TELETYPE CODE OR PART NUMBER. BELL SYSTEM CODE IN PARENTHESIS	NUMBER OF TAPE REELS	TAPE WIDTH IN INCHES	CORE DIAMETER IN INCHES	CUP DIAMETER IN INCHES	CAPACITY OF REELS		FLOOR SPACE IN INCHES	HEIGHT IN INCHES	NOTES	SHOWN ON PAGES
					FULLY PUNCHED (FEET)	CHAD-LESS (FEET)				
TW3	2	11/16	3	—	2000	1000	725X16	17.5		1,2,4,5 & 6
Ⓐ TW4	1	11/16	3	—	2000	1000	6.18X16	17.5		1,2,4,5 & 6
Ⓑ TW5 (2A)	1	11/16	3	—	2000	1000	6.18X16	17.5		1,2,4,5 & 6
TW5 + (2B) 115743AD	1	11/16	3	—	2000	1000	—	—		1,2,4,5,6 & 19
TW6 (1A)	2	11/16	3	—	2000	1000	7.25X16	17.5		1,2,4,5 & 6
TW8	1	3/8	3	—	2000	1000	6.18X16	17.5		1,2,4 & 6
TW9	2	3/8	3	—	2000	1000	7.25X16	17.5		1,2,4 & 6
TW10 (3A)	3	11/16	3	—	2000	1000	11.5X16	17.5		1,2,3,4,5 & 6
Ⓒ TW12	1	11/16	2	—	2000	1000	5X20.5	12.75		7,8,9 & 10
Ⓓ TW13 (4A)	1	11/16	2	—	2000	1000	5X20.5	12.75		7,8,9 & 10
TW200**	1	3/8	3	—	500	250	5.5X11	9.25	FORMERLY TW11 (GRAY GREEN WRINKLE)	11,12 & 13
		15/32	3	—	500	250	5.5X11	9.25		
		11/16	3	—	500	250	5.5X11	9.25		
		7/8	3	—	500	250	5.5X11	9.25		
TW201**	1	7/8	2-5/8	—	90	50	5.25X11	9.25		11,12 & 13

## SPRING DRIVEN TAPE WINDERS (SINGLE REEL)

115739**	1	7/8	2-3/4	—	90	50	6X6.75	6	FORMERLY 85832 (WALNUT)	14 & 15, FIG. 2
115753**	1	11/16	2-3/4	—	180	100	6X6.75	6	FORMERLY 103032 (WALNUT)	14 & 15, FIG. 3
115754**	1	11/16	2-3/4	—	90	50	6X6.75	6	FORMERLY 91729 (WALNUT)	14 & 15, FIG. 1
123587**	1	3/8	1-1/8	—	500	—	6X6.75	6.75	FORMERLY 93791 (BLACK) AND 104478 (BLACK WRINKLE)	14 & 15, FIG. 4
		1/2	1-1/8	—	500	—	6X6.75	6.75		
		11/16	1-1/8	—	400	150	6X6.75	6.75		
124884**	1	7/8	2-3/4	—	180	100	6X6.75	6.75	FOR 6 UNIT TAPE	14 & 16, FIG. 5

## CENTER UNWIND REELS

91819	1	7/8 OR LESS	2-5/8	4.5	90	50	4.5 DIA.	—	ARRANGED TO MOUNT ON A BELL SYSTEM 19A TABLE.	17
103035	1	7/8 OR LESS	2-5/8	6.216	180	100	6.25 DIA	—	ARRANGED TO MOUNT ON A BELL SYSTEM 19A TABLE.	17
114189	1	7/8 OR LESS	2-5/8	6.216	180	100	6.25 DIA	4	SIMILAR TO 103035 EXCEPT ARRANGED TO MOUNT ON A TRANSMITTER DIST. COVER	17
116836	1	7/8 OR LESS	2-5/8	6.312	180	100	6.312 DIA			16

ⒶⒷ TW4 AND TW5 DIFFER AS TW5 HAS INNER AND OUTER BEARING PLATES AND TW4 HAS NONE. CORD ASSEMBLIES DIFFER AS INDICATED ON PAGE 6.

ⒸⒹ TW12 AND TW13 DIFFER IN TAPE ARM, BASE PLATE, CABLE AND TAPE REEL CORE AS INDICATED ON PAGES 7 AND 10.

BELL SYSTEM ONLY

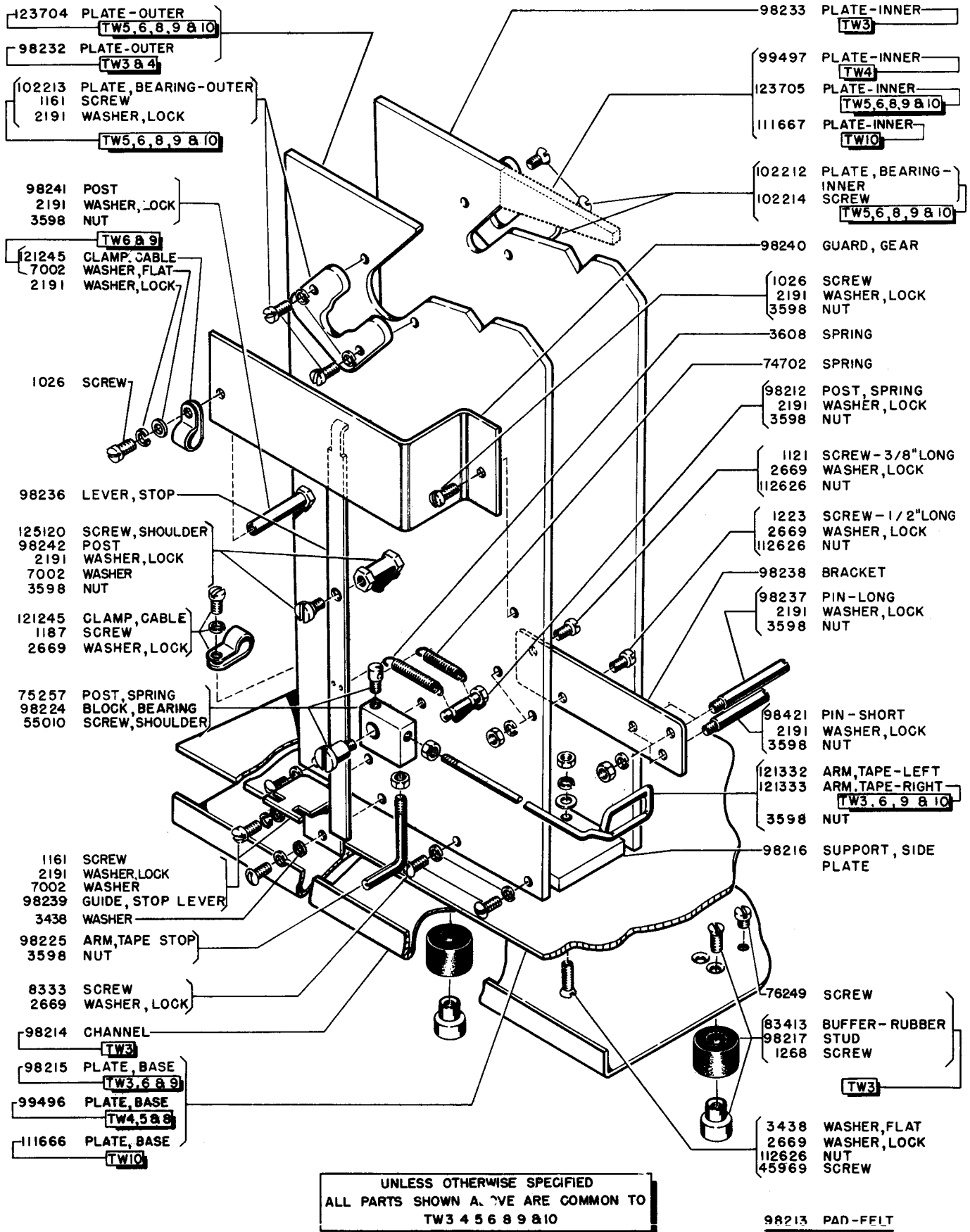
When ordering parts from this bulletin, prefix each number with the letters TP.

## NOTE:

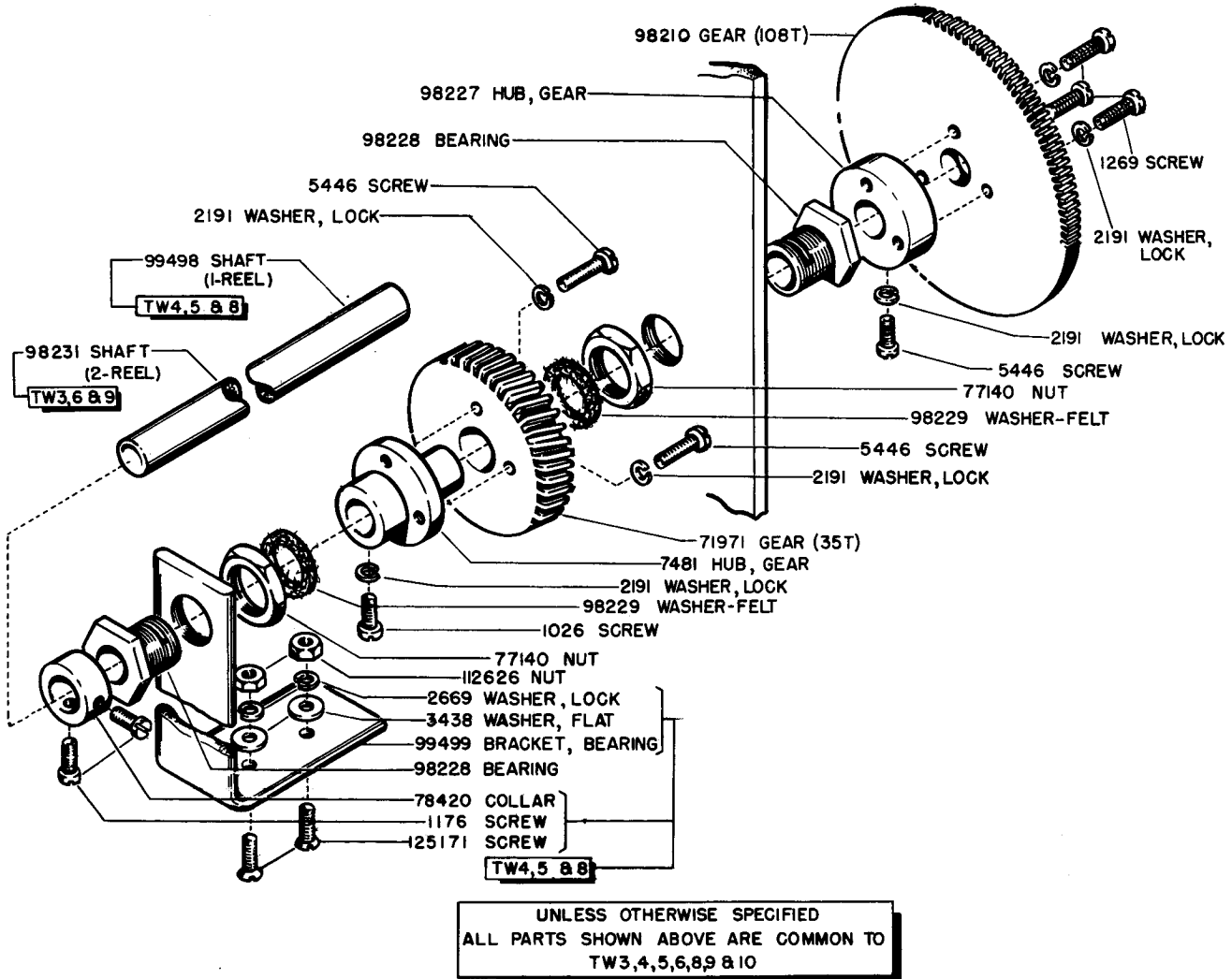
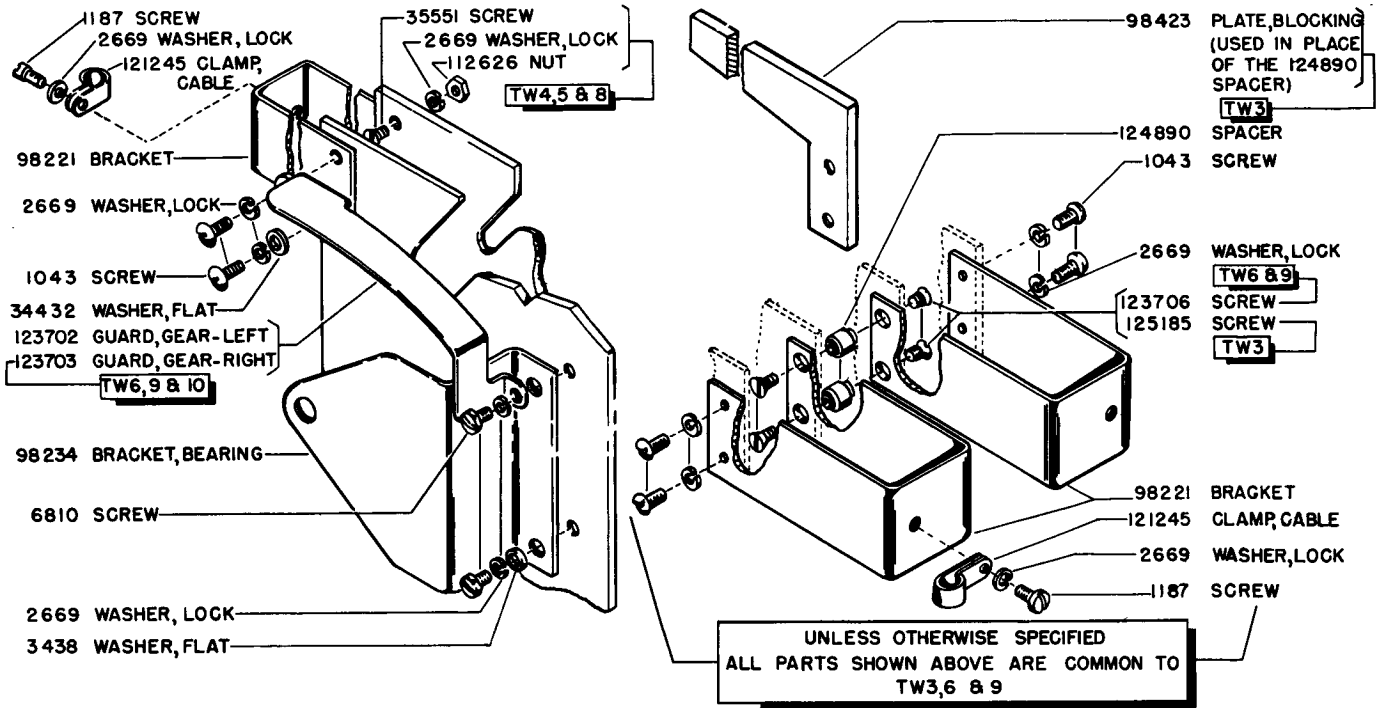
A double asterisk (\*\*) following a part or assembly number designates a two-letter suffix which denotes the paint finish. The following finishes are now available:

Black Wrinkle -AA Light Brown Wrinkle -AC  
Gray Green Wrinkle -AB Dark Brown Wrinkle -AD

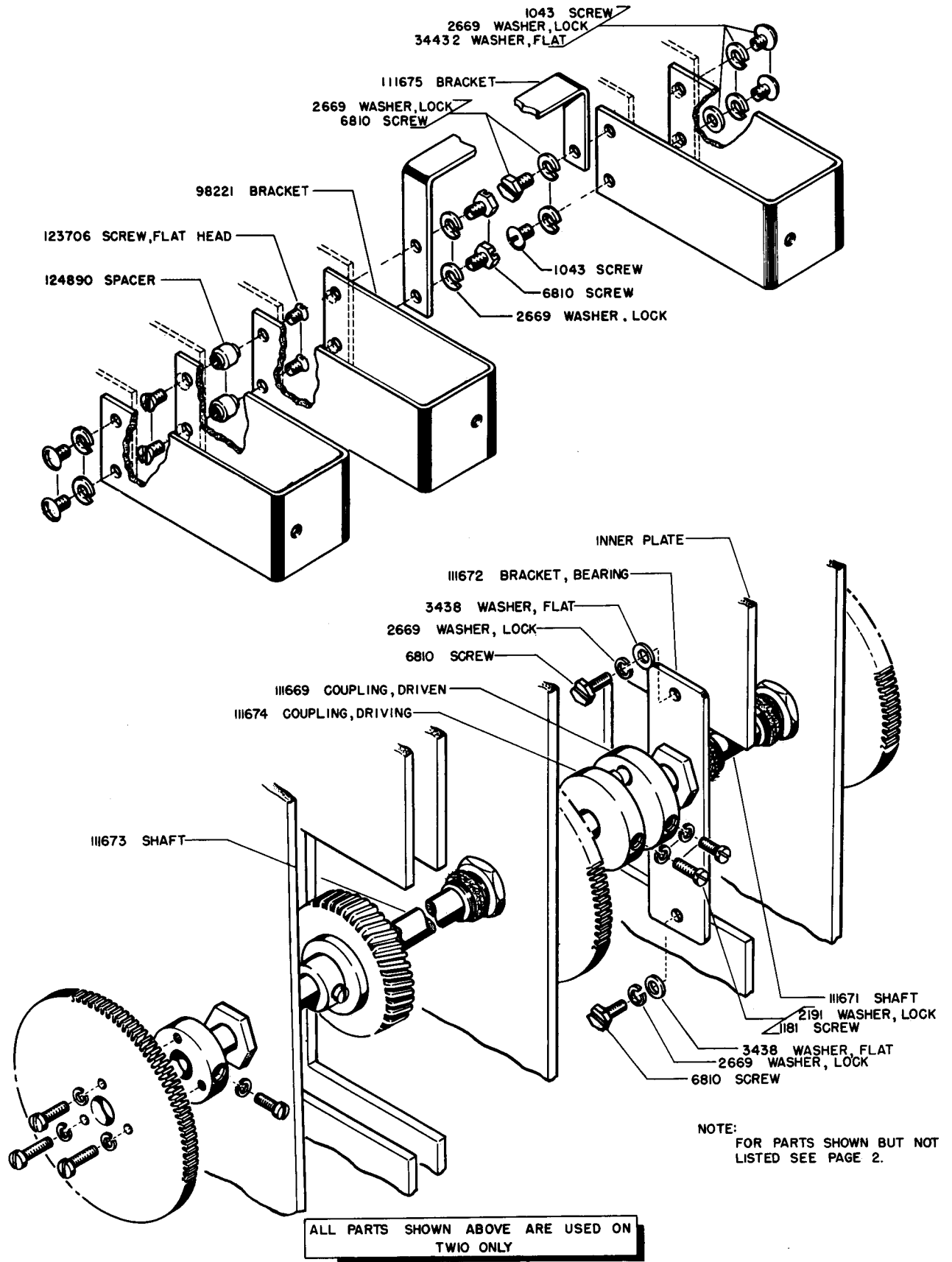
In addition to the colors listed above other colors may be provided on request.

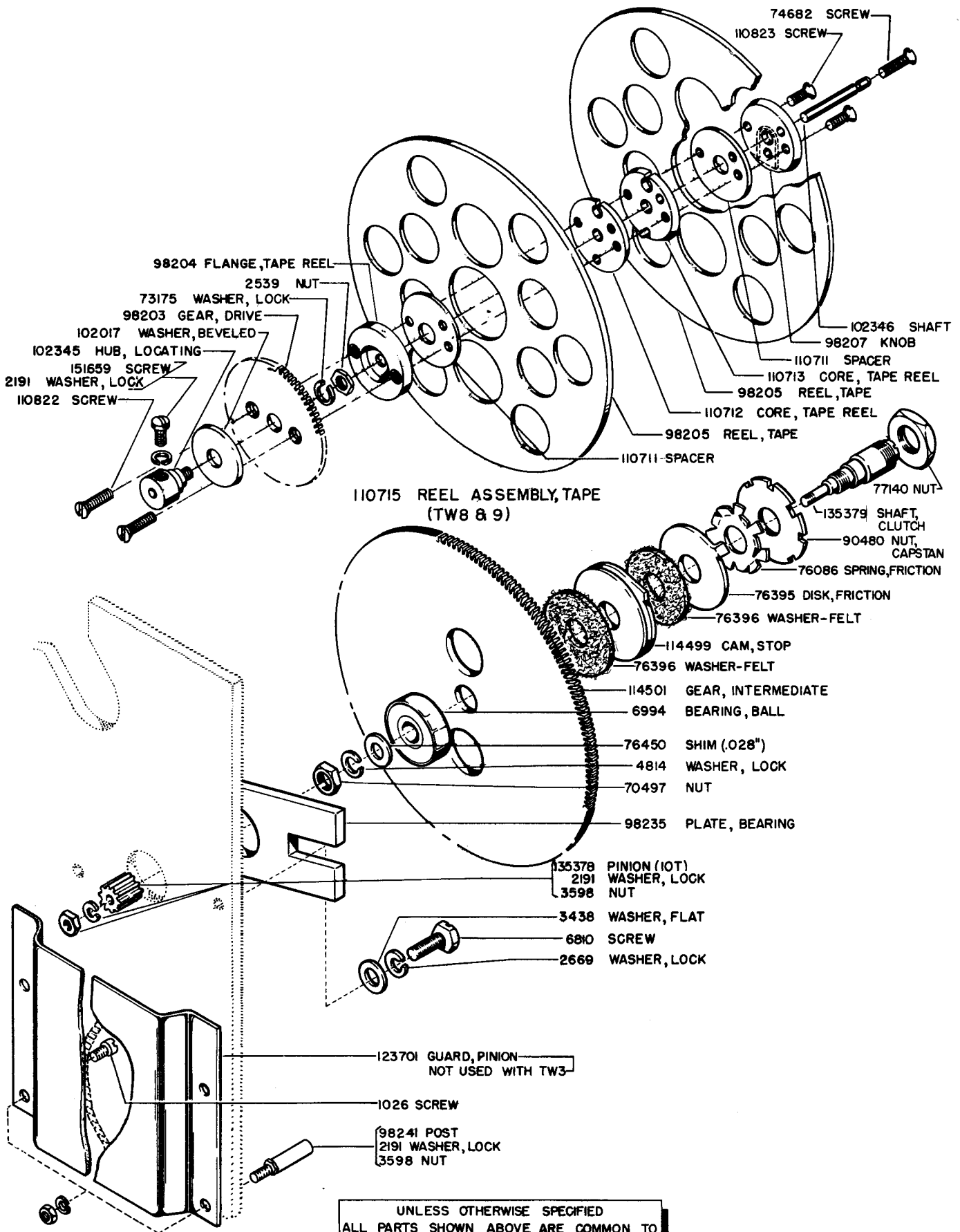


UNLESS OTHERWISE SPECIFIED  
ALL PARTS SHOWN ABOVE ARE COMMON TO  
TW3 4 5 6 8 9 & 10



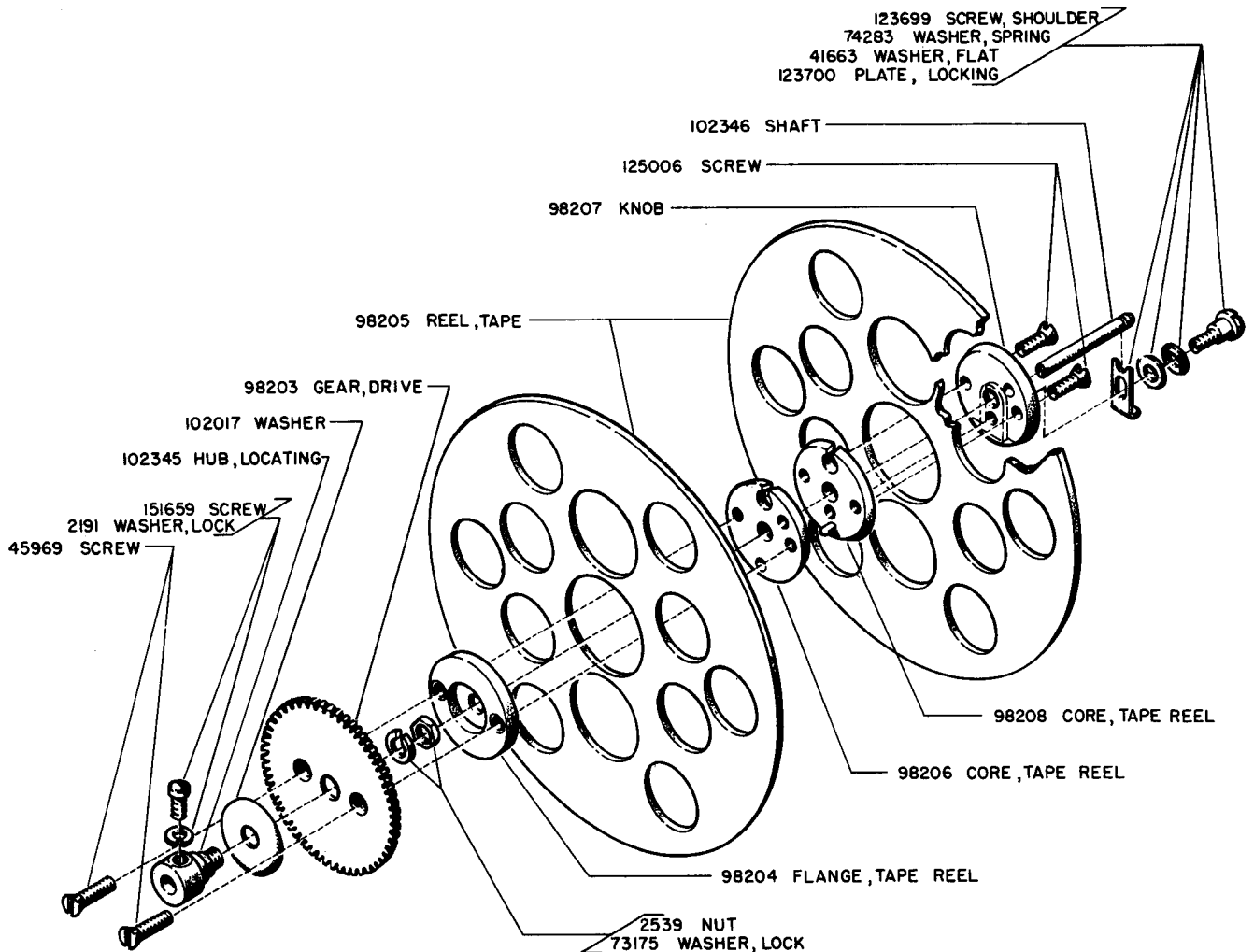
1075B



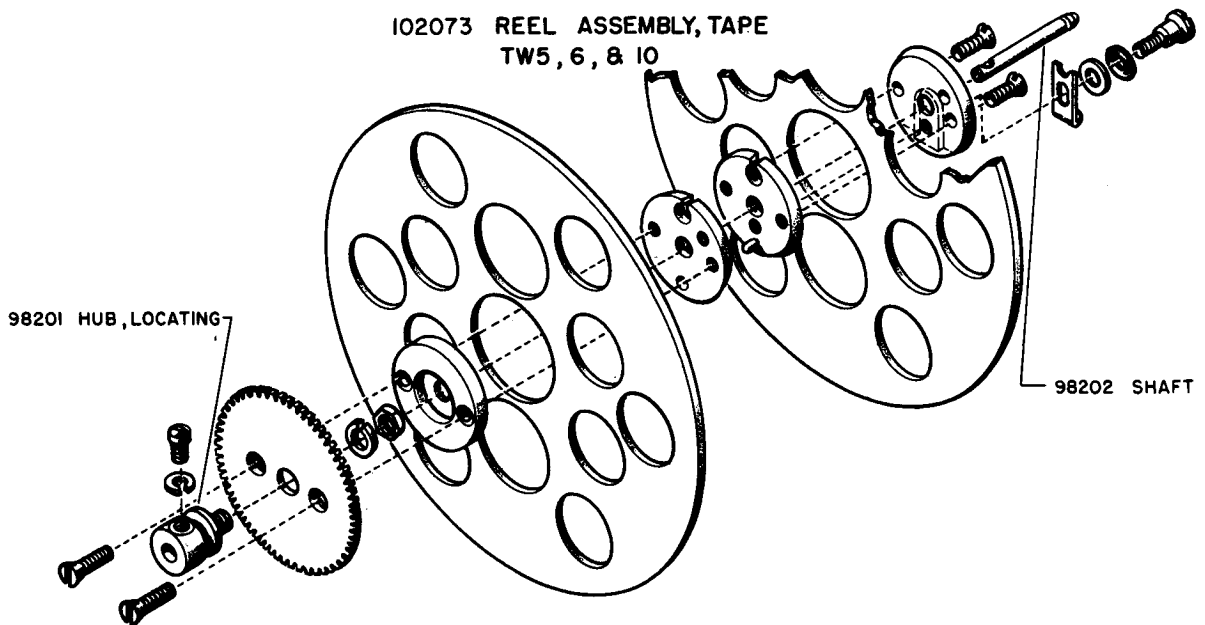


UNLESS OTHERWISE SPECIFIED  
 ALL PARTS SHOWN ABOVE ARE COMMON TO  
 TW3,4,5,6,8,9 & 10





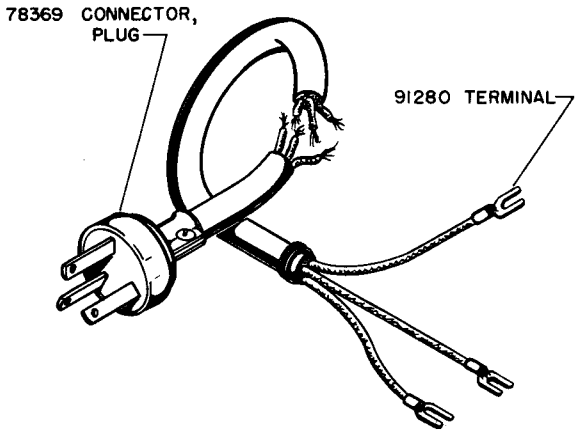
102073 REEL ASSEMBLY, TAPE  
TW5, 6, & 10



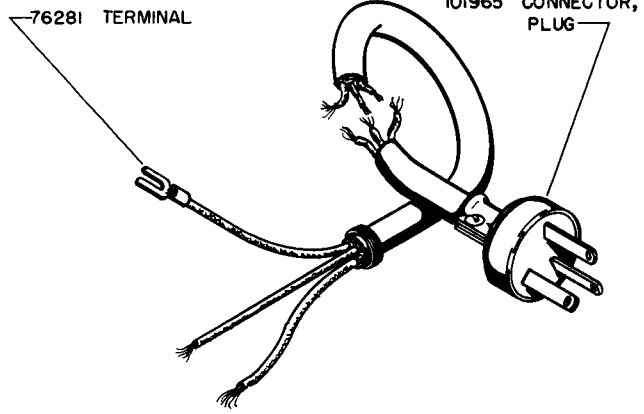
98200 REEL ASSEMBLY, TAPE  
TW3 & 4

(PARTS SHOWN BUT NOT LISTED SAME AS ABOVE)

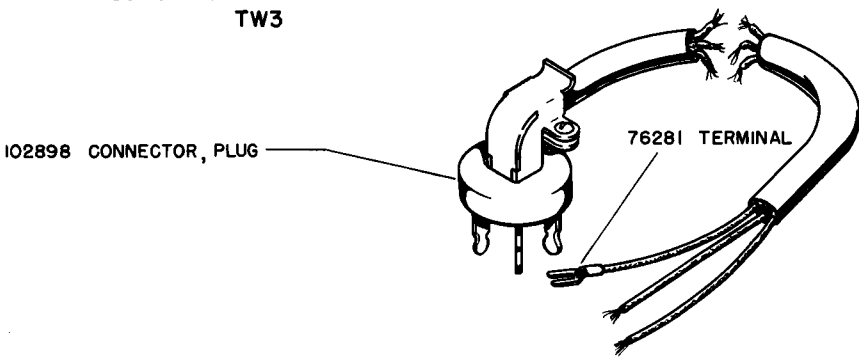
10758



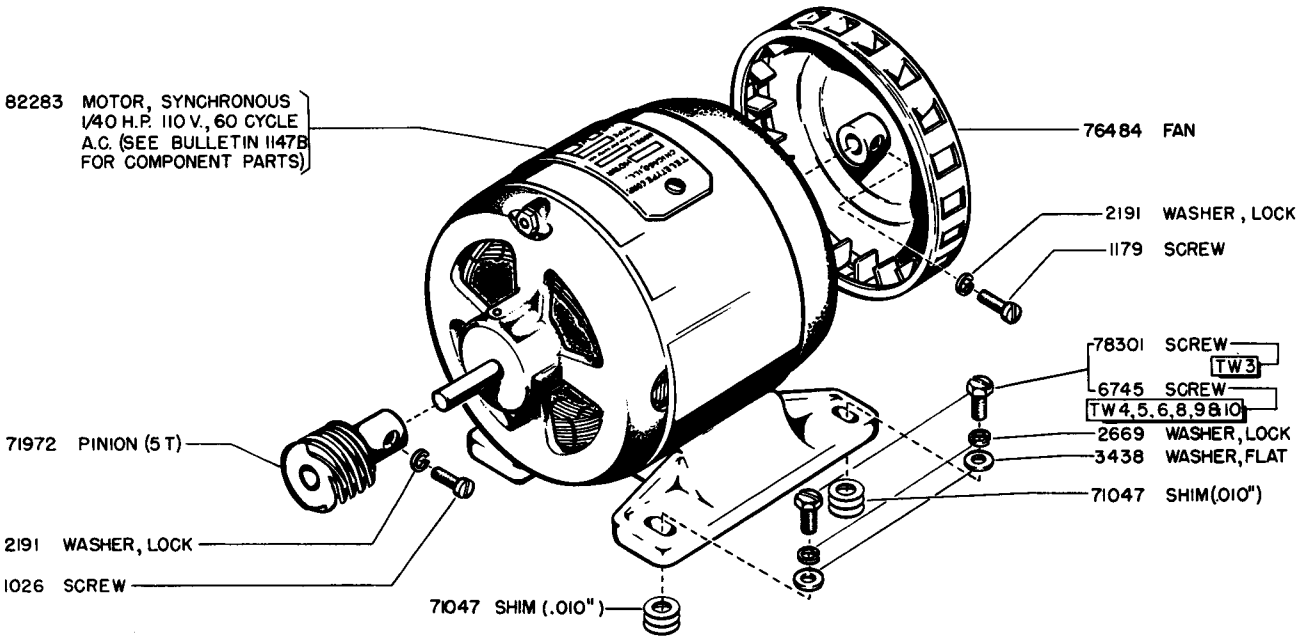
89437 CORD ASSEMBLY TW3



102495 CORD ASSEMBLY TW4, 6, 9, & 10

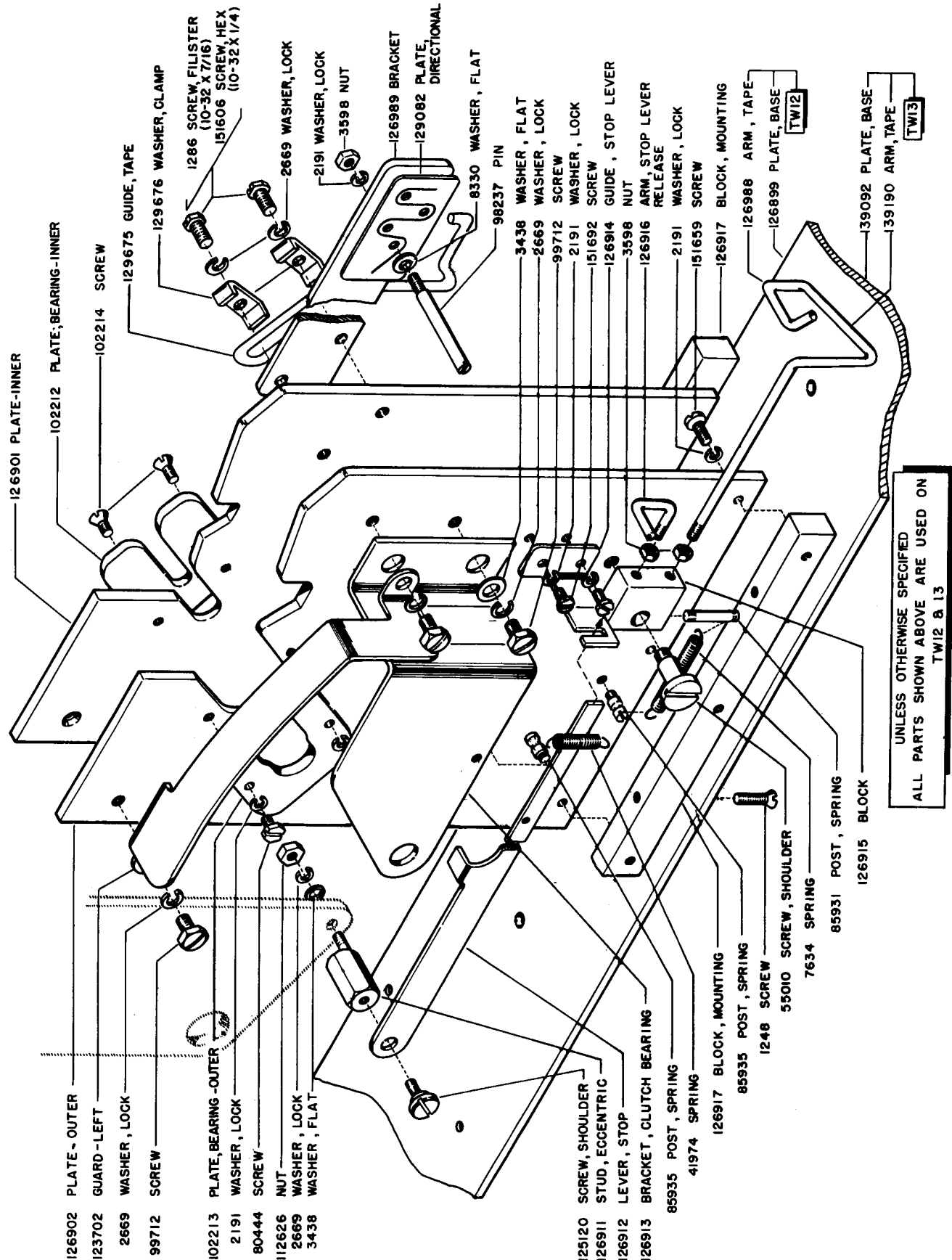


102899 CORD ASSEMBLY TW5 & 8

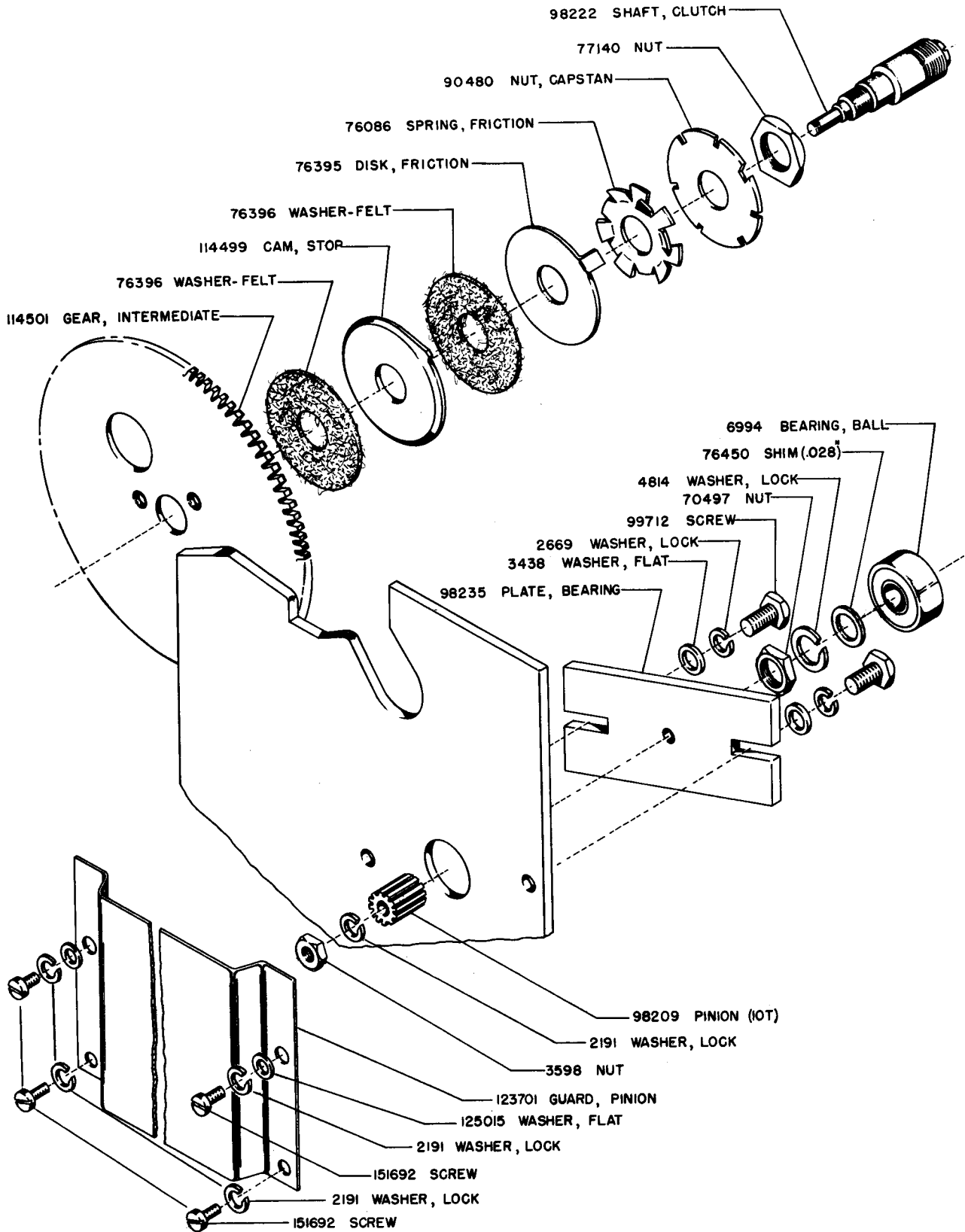


SYNCHRONOUS MOTOR

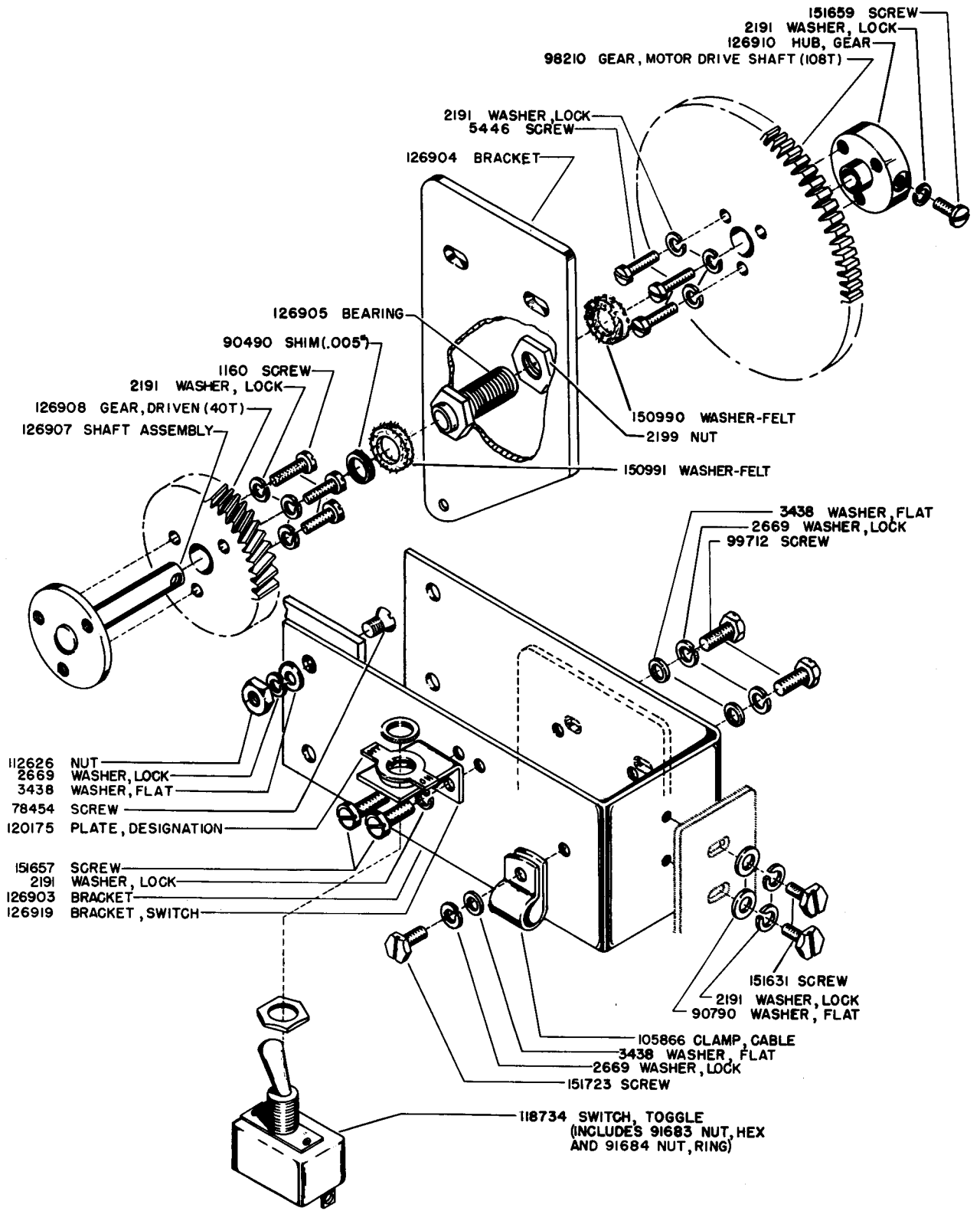
UNLESS OTHERWISE SPECIFIED  
 ALL PARTS SHOWN ABOVE ARE COMMON TO  
 TW3, 4, 5, 6, 8, 9 & 10



UNLESS OTHERWISE SPECIFIED  
 ALL PARTS SHOWN ABOVE ARE USED ON  
 TW12 & 13

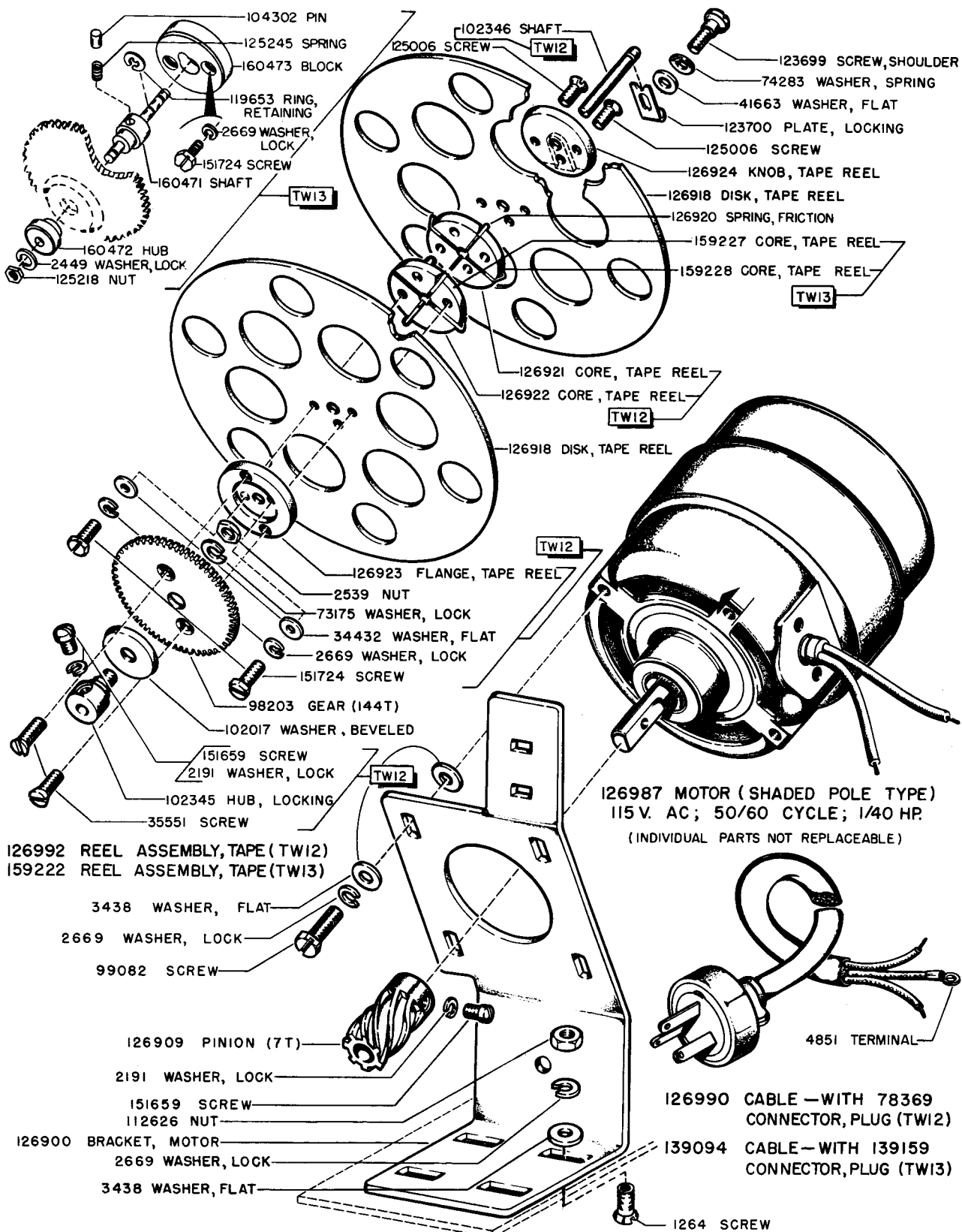


ALL PARTS SHOWN ABOVE ARE USED ON  
 TW12 & 13



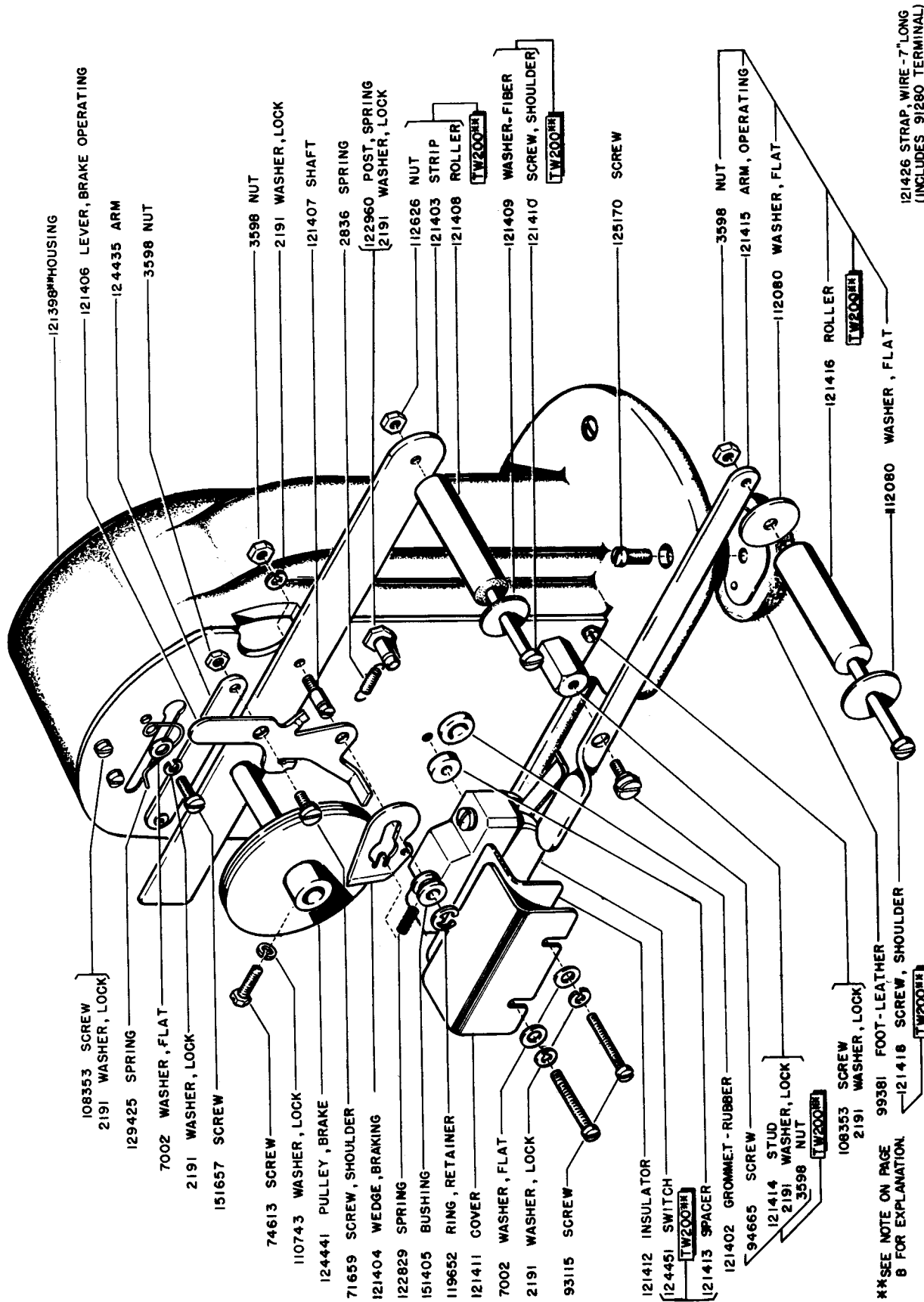
ALL PARTS SHOWN ABOVE ARE USED ON  
TW12 & 13

1075B



UNLESS OTHERWISE SPECIFIED  
 ALL PARTS SHOWN ABOVE ARE USED ON  
 TWI2 & 13

CHANGE 1



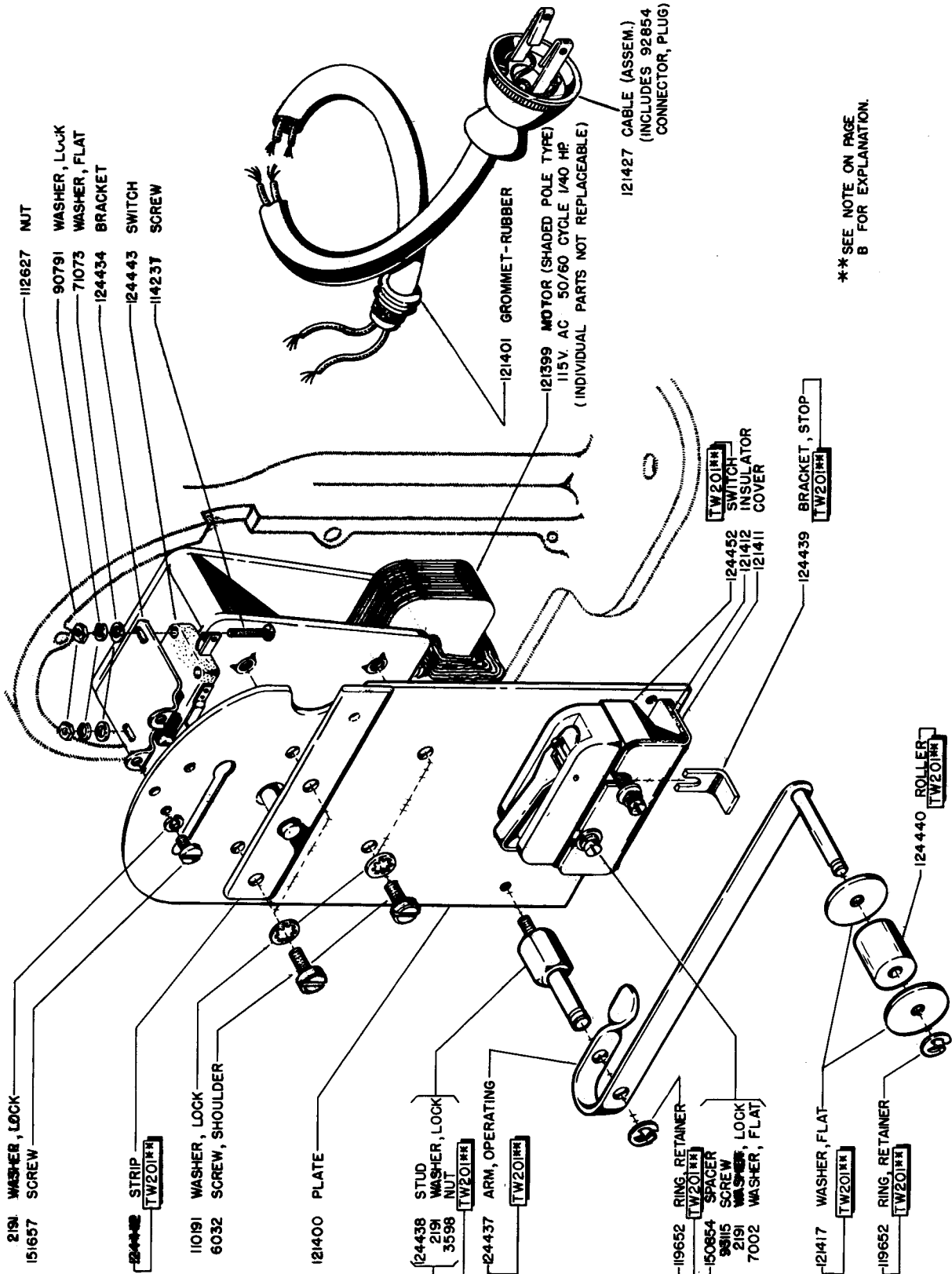
- 108353 SCREW
- 2191 WASHER, LOCK
- 129425 SPRING
- 7002 WASHER, FLAT
- 2191 WASHER, LOCK
- 151657 SCREW
- 74613 SCREW
- 110743 WASHER, LOCK
- 124441 PULLEY, BRAKE
- 71659 SCREW, SHOULDER
- 121404 WEDGE, BRAKING
- 122829 SPRING
- 151405 BUSHING
- 119652 RING, RETAINER
- 121411 COVER
- 7002 WASHER, FLAT
- 2191 WASHER, LOCK
- 93115 SCREW
- 121412 INSULATOR
- 124451 SWITCH
- 121413 SPACER
- 121402 GROMMET - RUBBER
- 94665 SCREW
- 121414 STUD
- 2191 WASHER, LOCK
- 3598 NUT
- 108353 SCREW
- 2191 WASHER, LOCK
- 99381 FOOT - LEATHER
- 121418 SCREW, SHOULDER
- 121398 HOUSING
- 121406 LEVER, BRAKE OPERATING
- 124435 ARM
- 3598 NUT
- 3598 NUT
- 2191 WASHER, LOCK
- 121407 SHAFT
- 2836 SPRING
- 122960 POST, SPRING
- 2191 WASHER, LOCK
- 12626 NUT
- 121403 STRIP
- 121408 ROLLER
- 121409 WASHER-FIBER
- 121410 SCREW, SHOULDER
- 125170 SCREW
- 3598 NUT
- 121415 ARM, OPERATING
- 112080 WASHER, FLAT
- 121416 ROLLER
- 112080 WASHER, FLAT

\*\*SEE NOTE ON PAGE 8 FOR EXPLANATION.

121426 STRAP, WIRE - 7" LONG  
(INCLUDES 91280 TERMINAL)

UNLESS OTHERWISE SPECIFIED  
ALL PARTS SHOWN ABOVE ARE COMMON TO  
TW200\*\* & TW201\*\*

WIRING DIAGRAM - 2632WD

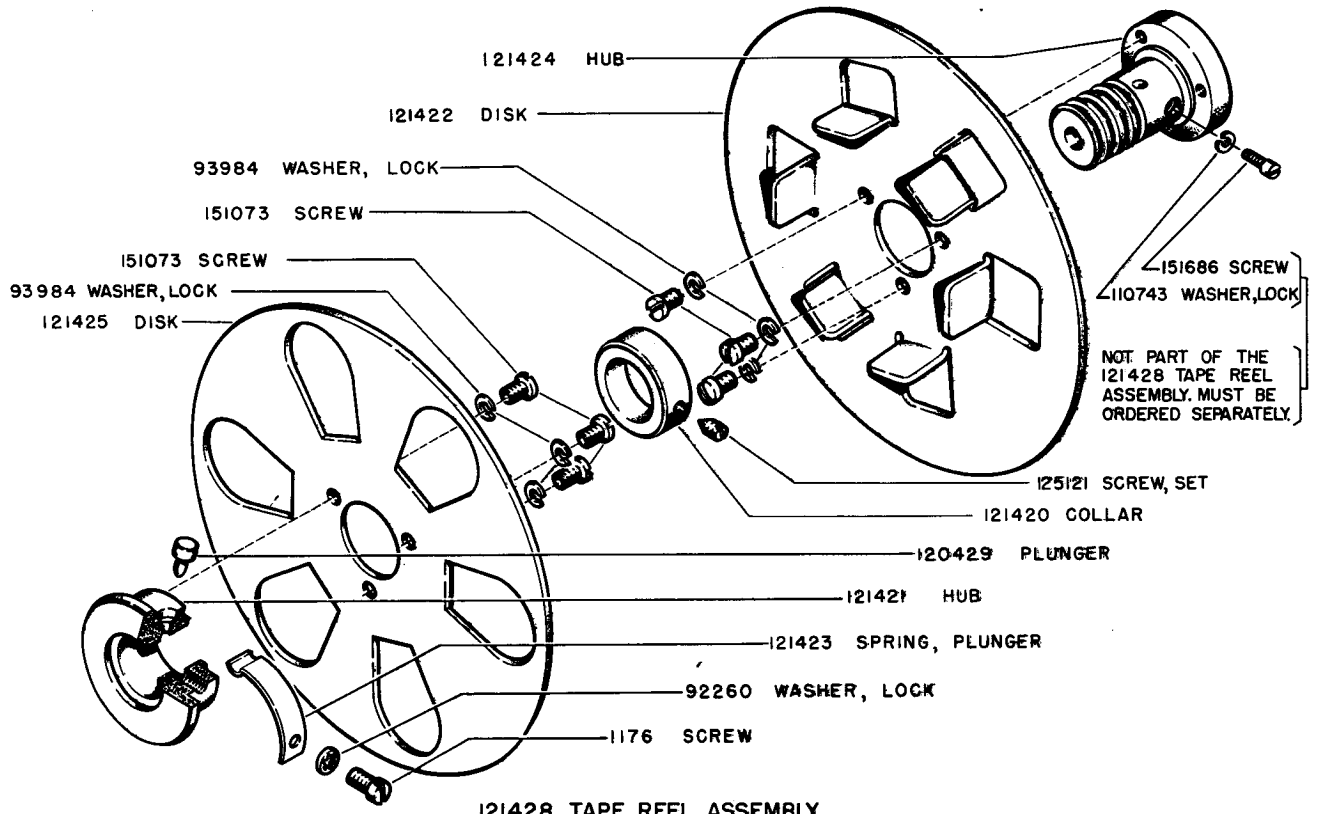


UNLESS OTHERWISE SPECIFIED  
ALL PARTS SHOWN ABOVE ARE COMMON TO  
TW200\*\* & TW201\*\*

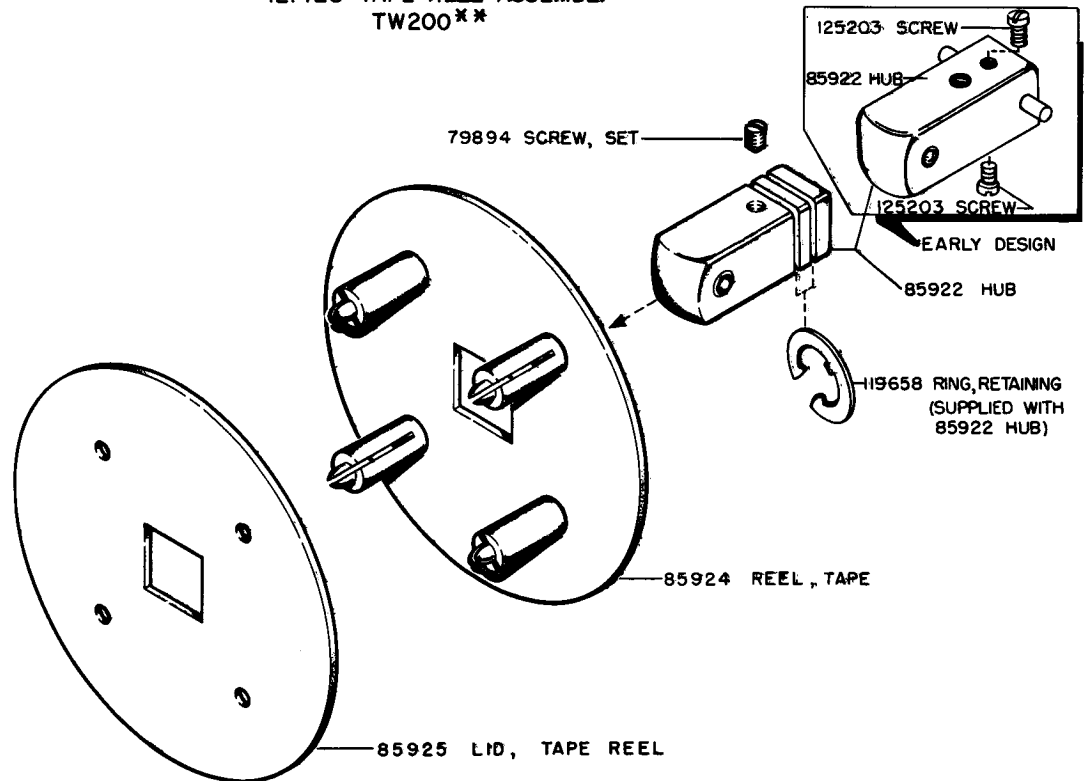
\*\*SEE NOTE ON PAGE  
B FOR EXPLANATION.



1075B

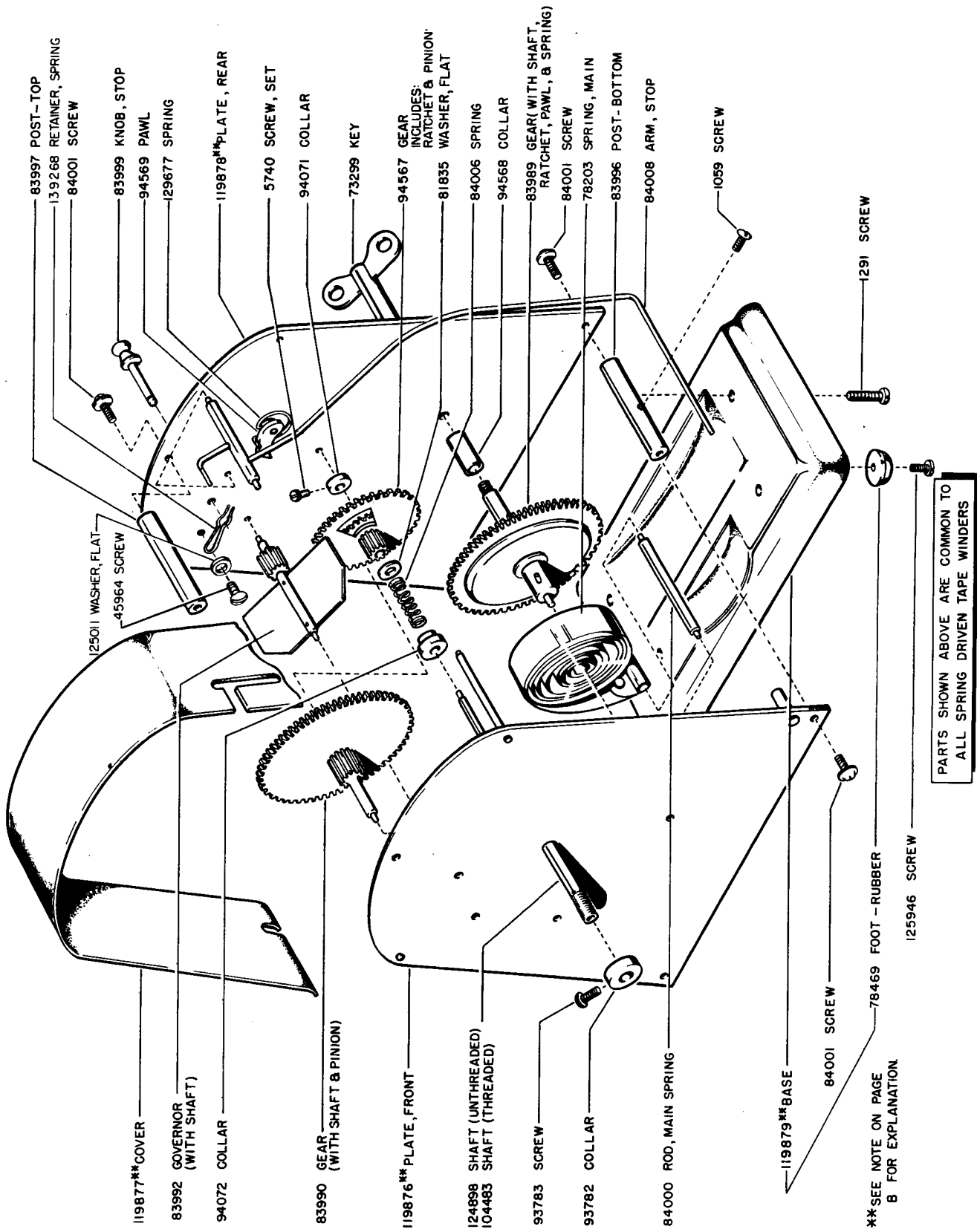


121428 TAPE REEL ASSEMBLY  
TW200\*\*



TAPE REEL ASSEMBLY  
TW201\*\*

\*\*SEE NOTE ON PAGE  
B FOR EXPLANATION.



PARTS SHOWN ABOVE ARE COMMON TO ALL SPRING DRIVEN TAPE WINDERS

\*\*SEE NOTE ON PAGE B FOR EXPLANATION

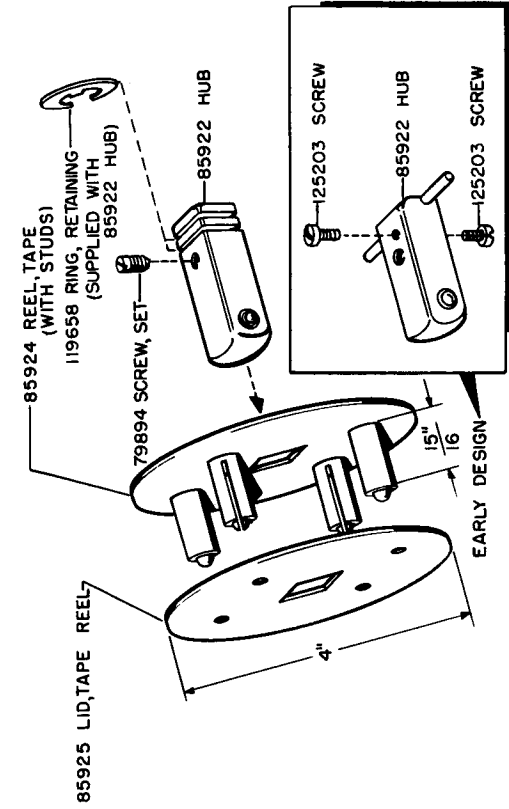


FIGURE 2

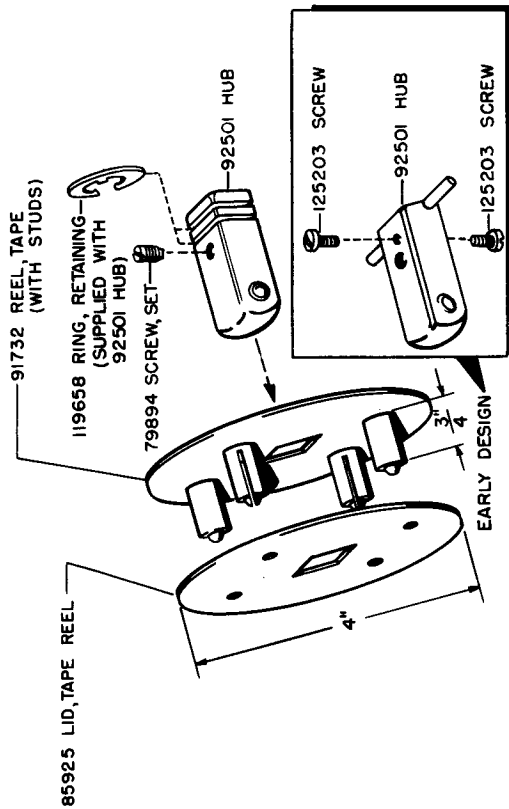


FIGURE 1

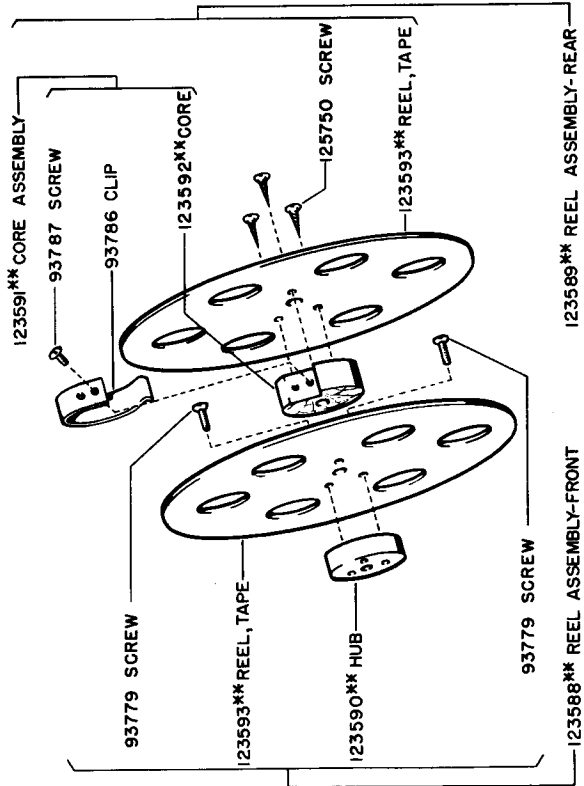


FIGURE 4

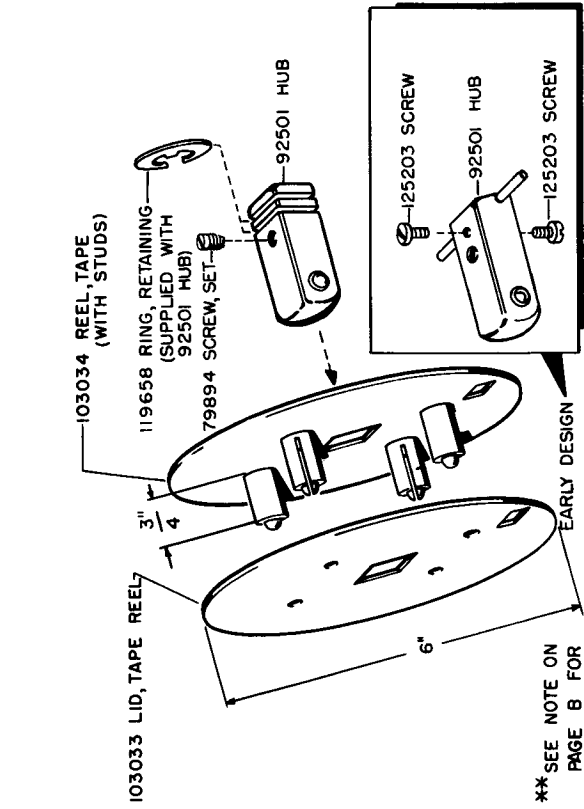


FIGURE 3

\*\* SEE NOTE ON PAGE B FOR EXPLANATION.

TAPE REELS FOR SPRING DRIVEN TAPE WINDERS

1075B

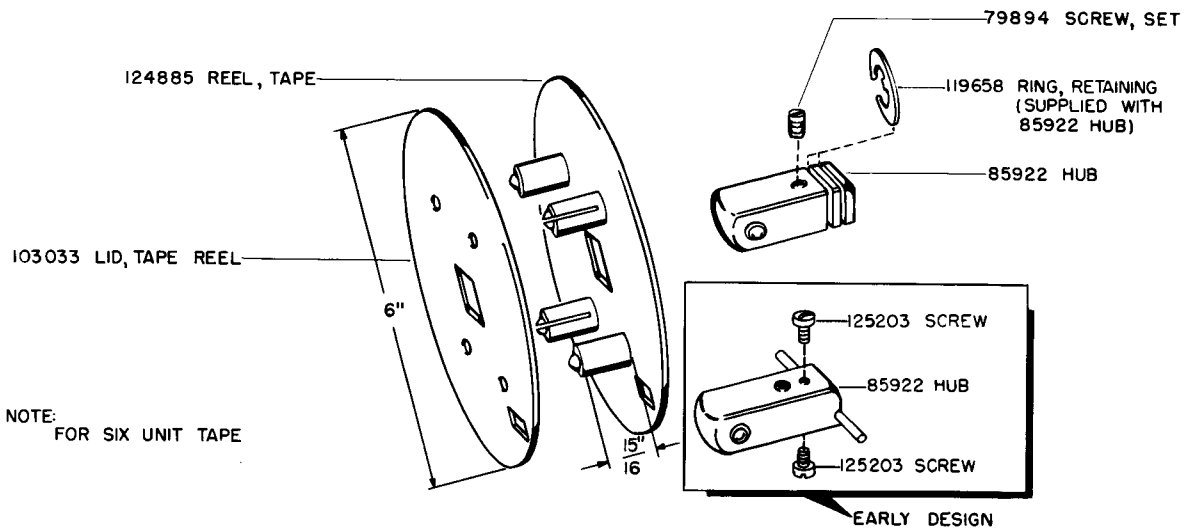
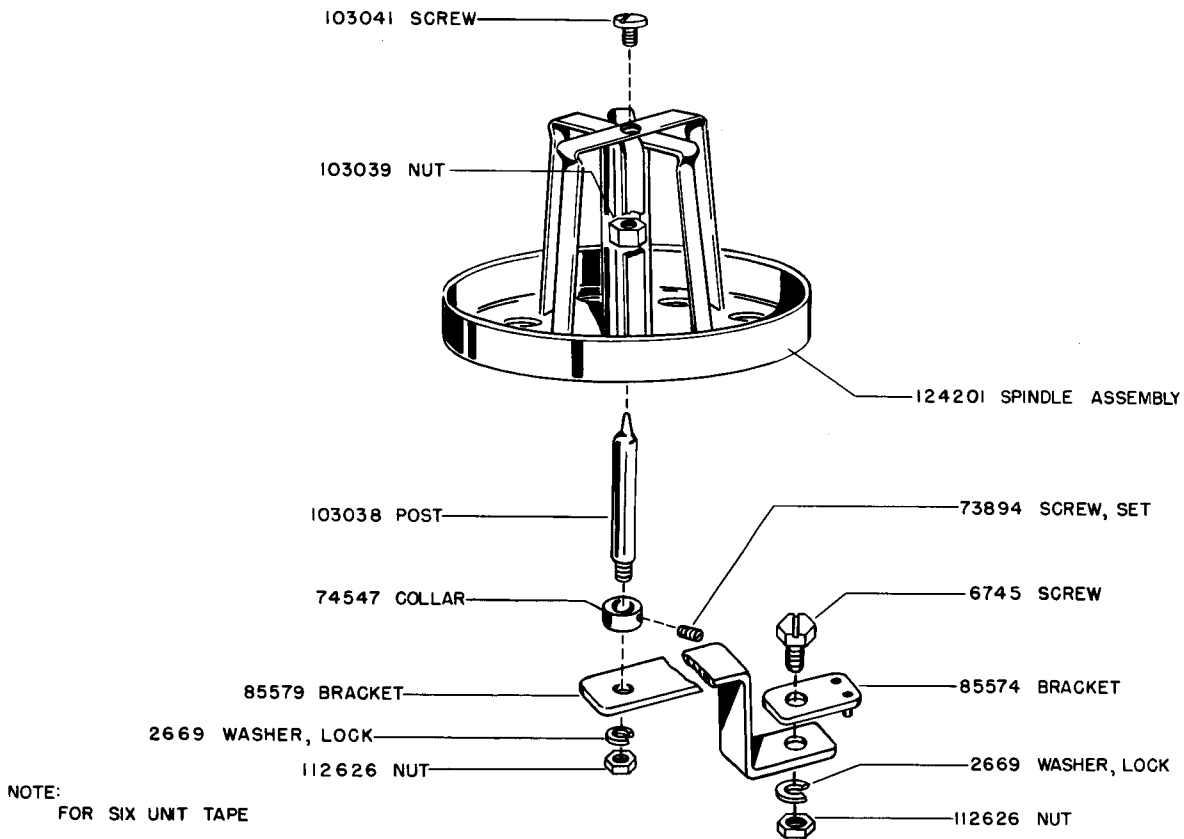
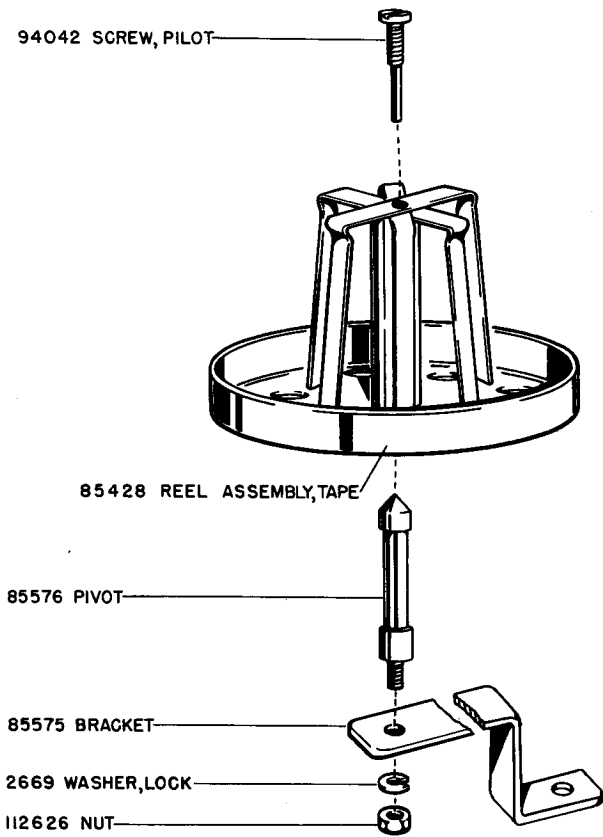


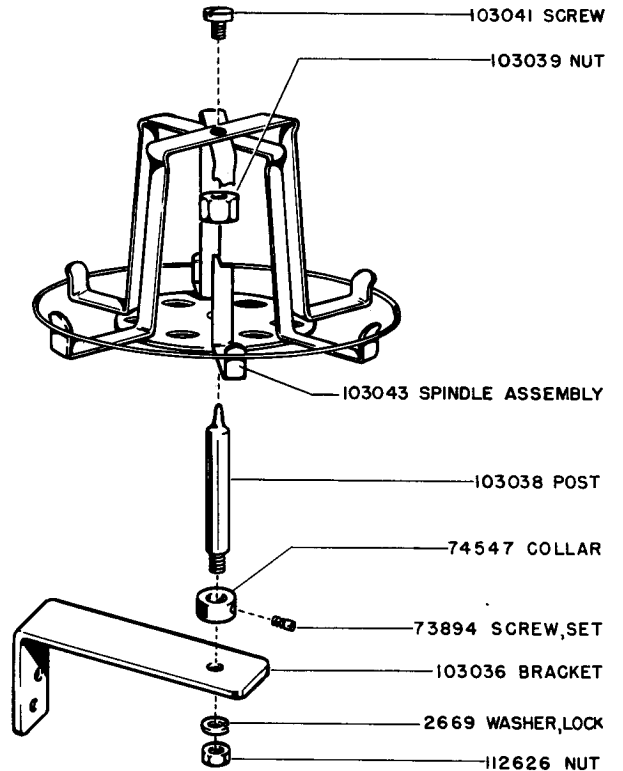
FIGURE 5



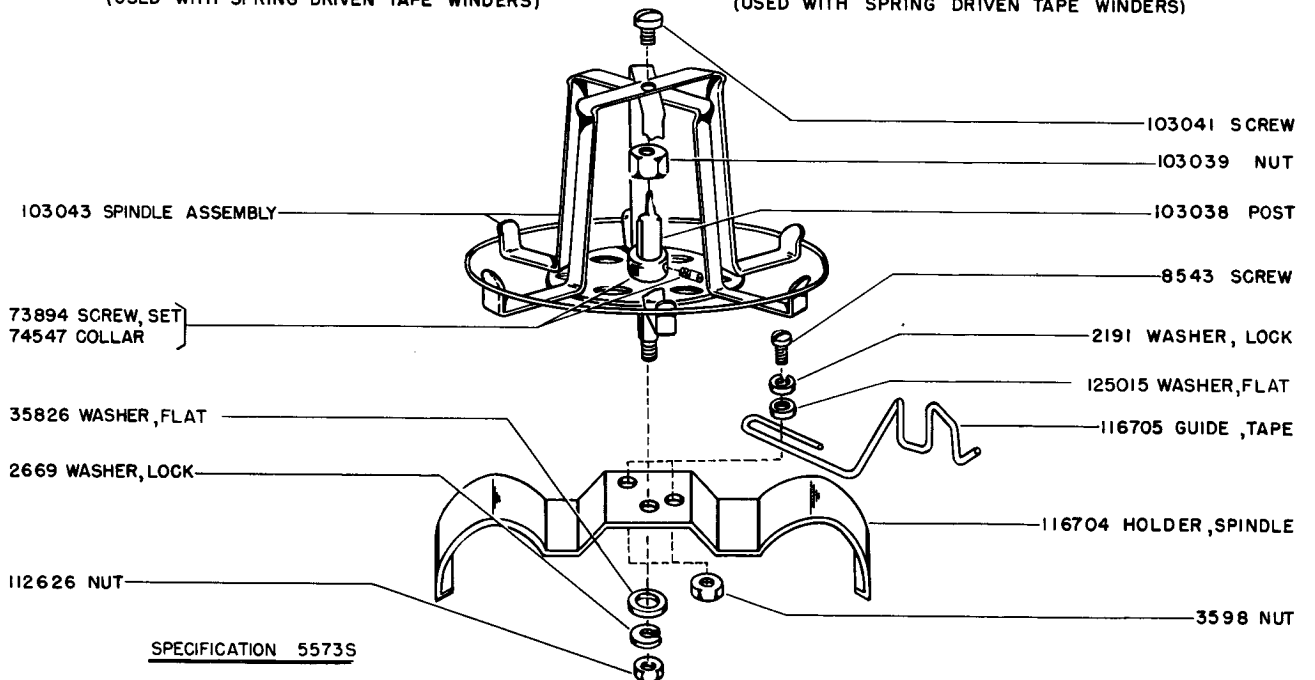
116836 SET OF PARTS FOR APPLYING CENTER UNWIND REEL  
(USED WITH SPRING DRIVEN TAPE WINDERS)  
(EXCLUDES PARTS IN FIGURE 5)



9189 SET OF PARTS FOR APPLYING CENTER UNWIND REEL  
(USED WITH SPRING DRIVEN TAPE WINDERS)

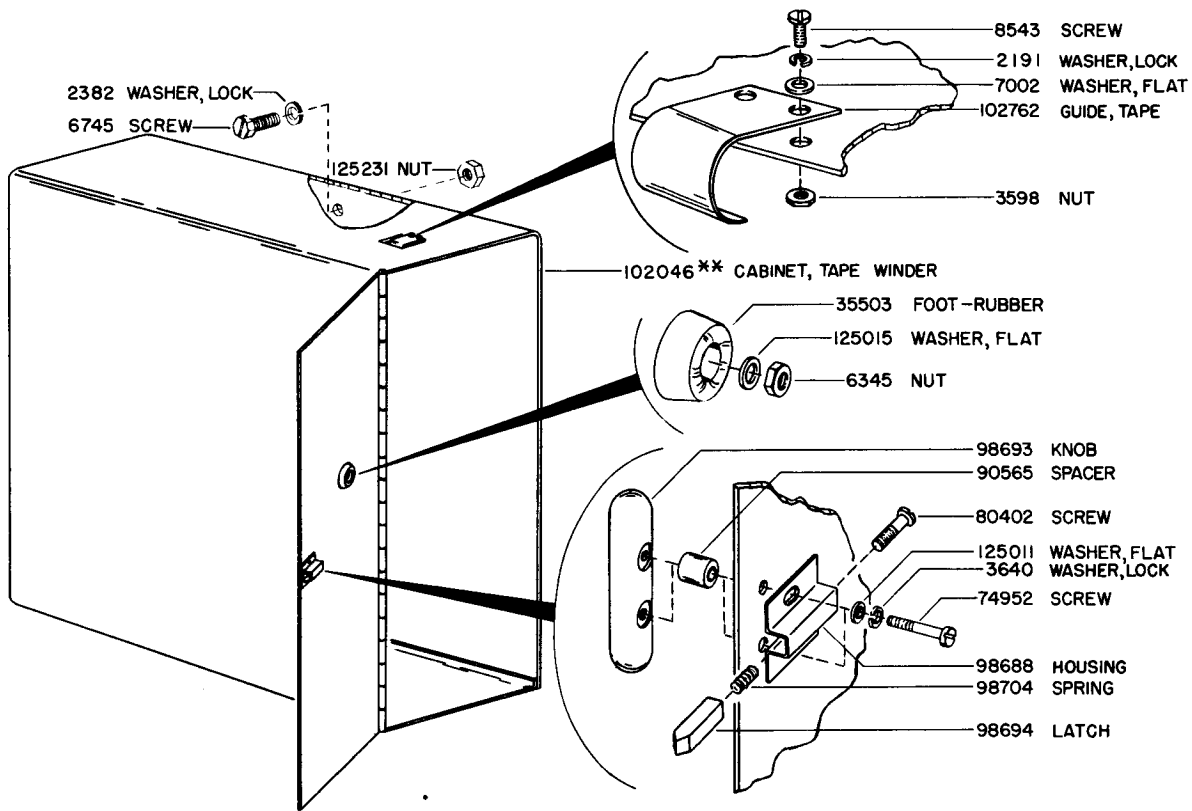


103035 SET OF PARTS FOR APPLYING CENTER UNWIND REEL  
(USED WITH SPRING DRIVEN TAPE WINDERS)

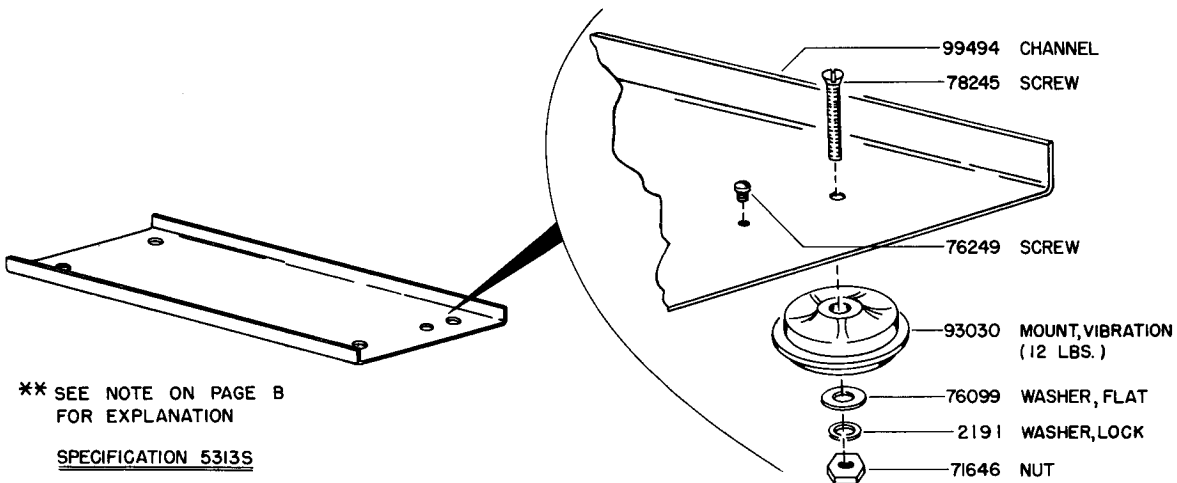


SPECIFICATION 5573S

114189 SET OF PARTS FOR APPLYING CENTER UNWIND REEL  
(USED ON A 14 TYPE TRANSMITTER DISTRIBUTOR COVER)



118634\*\* TAPE WINDER CABINET ASSEMBLY

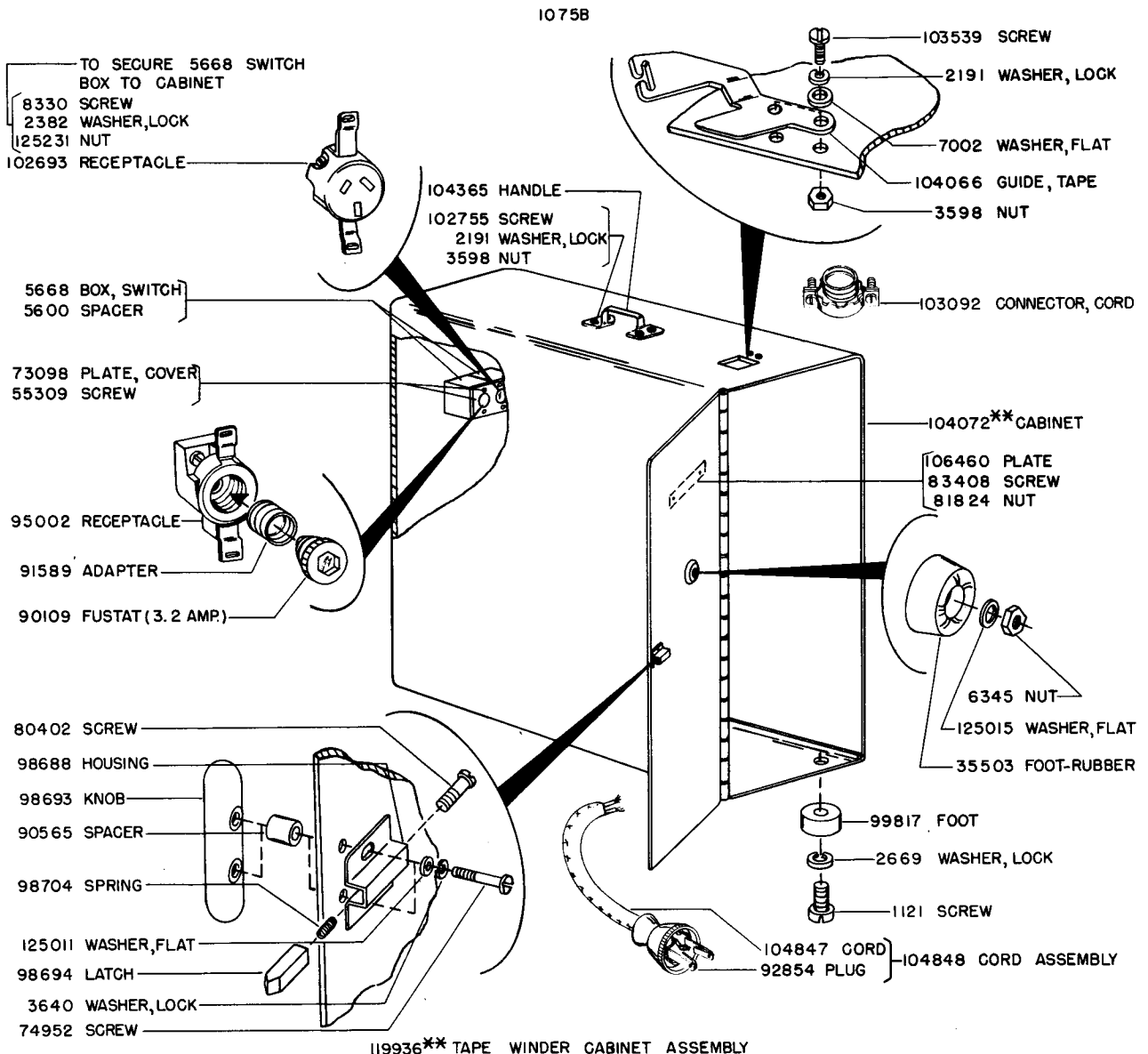


102492 TAPE WINDER MOUNTING CHANNEL ASSEMBLY

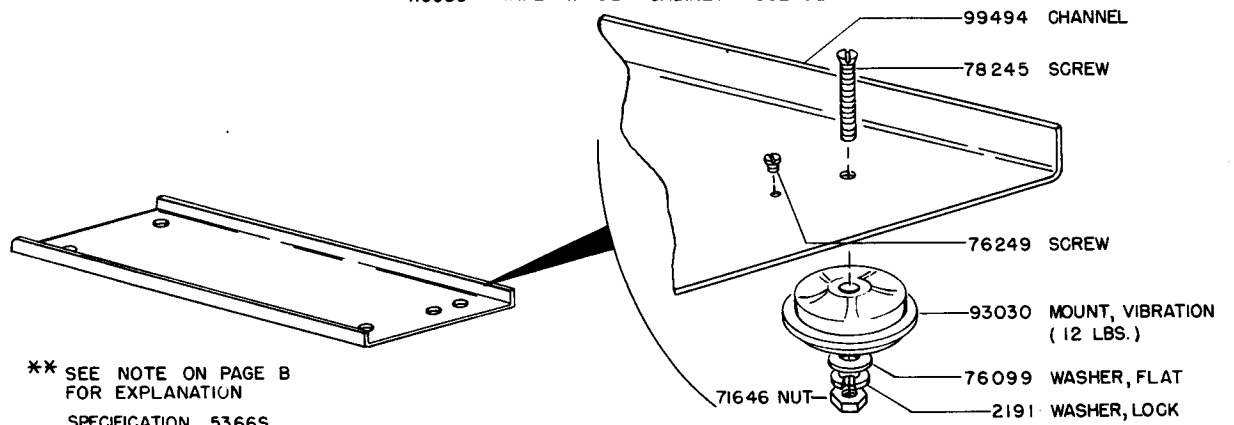
115725\*\* SET OF PARTS TO PROVIDE MEANS FOR MOUNTING A MOTOR  
DRIVEN SINGLE-REEL TAPE WINDER TO LEFT SIDE OF TABLE  
FOR ALL SINGLE-REEL TAPE WINDERS INCLUDING TW5 (BELL 2A)

\*\* SEE NOTE ON PAGE B  
FOR EXPLANATION

SPECIFICATION 5313S



1075B  
119936\*\* TAPE WINDER CABINET ASSEMBLY



102492 TAPE WINDER MOUNTING CHANNEL ASSEMBLY

\*\* SEE NOTE ON PAGE B  
FOR EXPLANATION  
SPECIFICATION 5366S

115743\*\* SET OF PARTS TO PROVIDE MEANS FOR HOUSING A MOTOR  
DRIVEN SINGLE-REEL TAPE WINDER AT THE LEFT SIDE OF THE TABLE  
FOR ALL SINGLE-REEL TAPE WINDERS INCLUDING TW5 (BELL 2A)

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1121	Screw (10-32 x 3/8 Fil) 1, 19	71659	Screw (6-40 Shoulder) 11
1160	Screw (6-40 x 5/16 Fil) 9	71971	Gear (35T) 2
1161	Screw (6-40 x 1/4 Fil) 1	71972	Pinion (5T) 6
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1181	Screw (6-40 x 1/4 Fil) 3	73299	Key 14
1187	Screw (10-32 x 1/4 Fil) 1, 2	73894	Screw (6-40 x 1/8 Set) 16, 17
1223	Screw (10-32 x 1/2 Fil) 1	74283	Washer, Spring 5, 10
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1268	Screw (6-40 x 5/16 Flat) 1	74682	Screw (10-32 x 1-1/8 Flat) 4
1269	Screw (6-40 x 1/2 Fil) 2	74702	Spring 1
1286	Screw (10-32 x 7/16 Fil) 7	74952	Screw (4-40 x 5/8 Fil) 18, 19
1291	Screw (6-32 x 3/4 Flat) 14	75257	Post 1
2191	Washer, Lock Used Extensively	76086	Spring 4, 8
2199	Nut (7/16-32 Hex) 9	76099	Washer, Flat 18, 19
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2669	Washer, Lock Used Extensively	76396	Washer, Felt 4, 8
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3438	Washer, Flat 1, 2, 3, 4, 6, 7, 8, 9, 10	76484	Fan 6
3598	Nut (6-40 Hex) Used Extensively	77140	Nut (9/16-32 Hex) 2, 4, 8
3608	Spring 1	78203	Spring 14
3640	Washer, Lock 18, 19	78245	Screw (6-32 x 7/8 Flat) 18, 19
4814	Washer, Lock 4, 8	78301	Screw (10-32 x 5/8 Hex) 6
4851	Terminal 10	78369	Connector 6, 10
5446	Screw (6-40 x 9/16 Fil) 2, 9	78420	Collar 2
5600	Spacer 19	78454	Screw (10-32 x 7/16 Flat) 9
5668	Box, Switch 19	78469	Foot 14
5740	Screw (2-56 x 1/4 Fil) 14	79894	Screw (10-32 x 7/32 Set) 13, 15, 16
6032	Screw (8-32 x 7/16 Fil) 12	80402	Screw (4-40 x 15/32 Fil) 18, 19
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6745	Screw (10-32 x 1/2 Hex) 6, 16, 18	81824	Nut (4-40 Hex) 19
6810	Screw (10-32 x 3/8 Hex) 2, 3, 4	81835	Washer, Flat 14
6994	Bearing, Ball 4, 8	82283	Motor 6
7002	Washer, Flat Used Extensively	83408	Screw (4-40 x 3/16 Rd) 19
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7634	Spring 7	83989	Gear (80T) 14
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8543	Screw (6-40 x 1/4 Fil) 17, 18	83996	Post 14
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35503	Foot 18, 19	83999	Knob 14
35551	Screw (10-32 x 3/8 Flat) 2, 10	84000	Rod 14
35826	Washer, Flat 17	84001	Screw (6-32 x 1/4 Washer Hd.) 14
41663	Washer, Flat 5, 10	84006	Spring 14
41974	Spring 7	84008	Arm 14
45964	Screw (4-36 x 3/16 Rd) 14	85428	Reel Assembly 17
45969	Screw (10-32 x 3/4 Flat) 1, 5	85574	Bracket 16
55010	Screw (10-32 Shoulder) 1, 7	85575	Bracket 17
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70497	Nut (5/16-32 Hex) 4, 8	85579	Bracket 16



## NUMERICAL INDEX

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85925	Lid 13, 15	98225	Arm 1
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85935	Post 7	98228	Bearing 2
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90109	Fustat (3.2 Amp) 19	98231	Shaft 2
90480	Nut, Capstan 4, 8	98232	Plate - Outer 1
90490	Shim (.005") 9	98233	Plate - Inner 1
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90791	Washer, Lock 12	98236	Lever 1
91280	Terminal 6, 11	98237	Pin 1, 7
91589	Adapter 19	98238	Bracket 1
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91684	Nut (15/32-32 Ring) 9	98240	Guard 1
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91732	Reel, Tape 15	98242	Post 1
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92260	Washer, Lock 13	98423	Plate 2
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93779	Screw (4-36 x 1/4 Flat) 15	99082	Screw (6-32 x 11/16 Hex) 10
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93783	Screw (4-36 x 1/4 Fil) 14	99494	Channel 18, 19
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