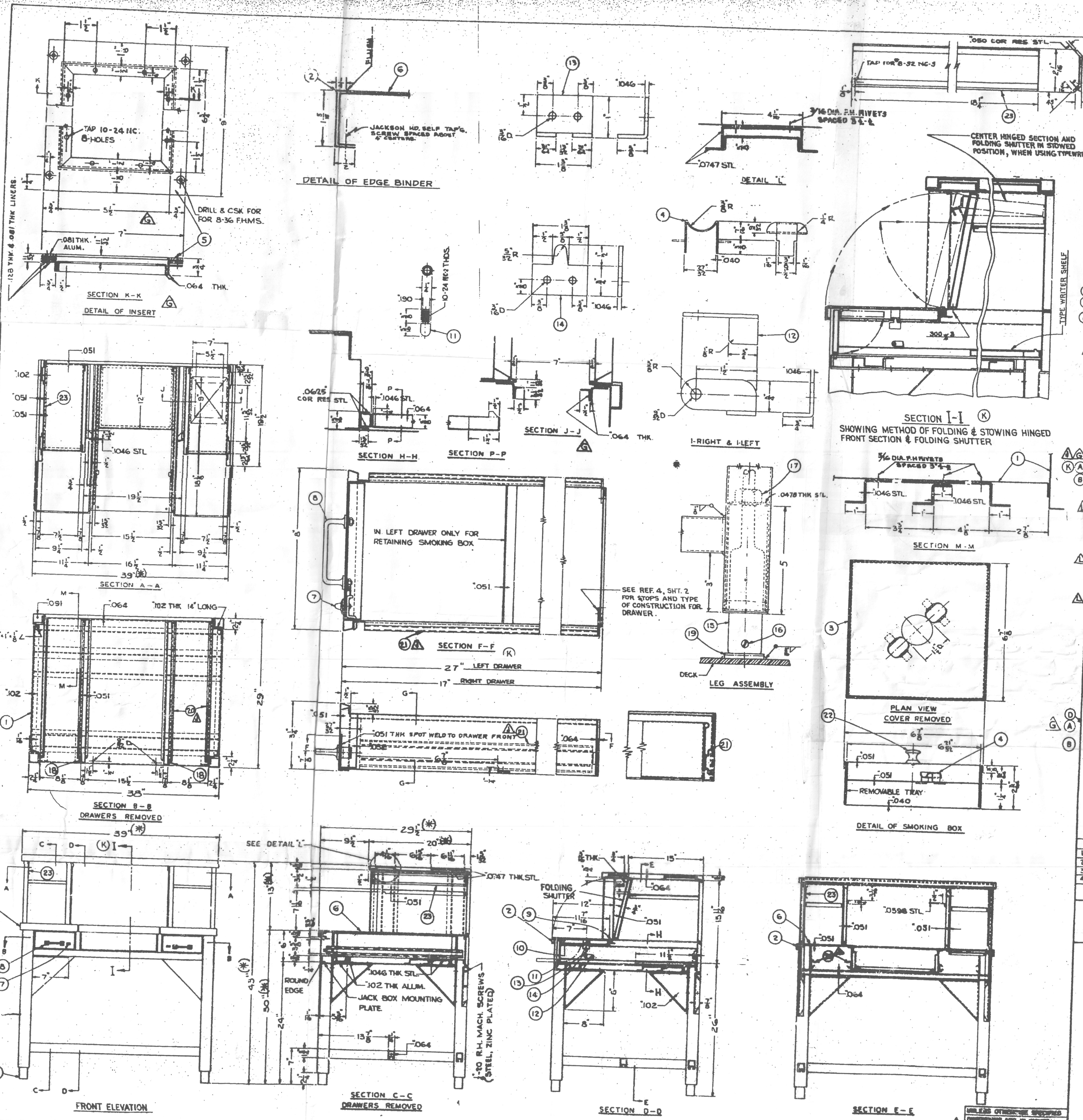




ALTERATIONS					
NO.	DESCRIPTION	DATE	BY	APPROVED	
A	REVISIONS MADE PER PC 23 & 24 CHANGES TO SPECIFICATIONS. NOTE 10.	7/1/61	W. J. W.	W. J. W.	
B	ADDED DET NO. 23, ADDED NOTE 11, REVISED SPECS.	7/1/61	W. J. W.	W. J. W.	
C	CHANGED AND REVISED SPECS. PC 23 WAS AL.	7/1/61	W. J. W.	W. J. W.	
D	REVISED NOTE NO. 10 AS PER BUSHIPS LTR. 514/515331.	7/1/61	W. J. W.	W. J. W.	
E	REVISED SECTION I-I, CHANGED FROM SHOWN IN (P) TO SHOWN IN (K). NOTE 12 & NOTE LEFT OF TITLE BLOCK REVISED. PC NO. 23 DELETED.	7/1/61	W. J. W.	W. J. W.	
F	DETAIL OF INSERT & SECTION J-J REVISED. NOTE 10 ADDED. NOTE 12 & NOTE LEFT OF TITLE BLOCK REVISED. PC NO. 23 DELETED.	7/1/61	W. J. W.	W. J. W.	
G	ALTERED WEIGHT, DIA. THK. OF DRAWERS, PLUS THICK. DELETED A 20. NOTE 10 & NOTE 12 DELETED. NOTE 10 & NOTE 12 DELETED.	7/1/61	W. J. W.	W. J. W.	
H	REVISED SECTION F-F, ADDED SECTION I-I & FED. STK. NO. BY AUTHORITY OF CODE 335 H.M.S.Y.	7/1/61	W. J. W.	W. J. W.	
I	REVISED SECTION F-F, ADDED SECTION I-I & FED. STK. NO. BY AUTHORITY OF CODE 335 H.M.S.Y.	7/1/61	W. J. W.	W. J. W.	
J	REVISED SECTION F-F, ADDED SECTION I-I & FED. STK. NO. BY AUTHORITY OF CODE 335 H.M.S.Y.	7/1/61	W. J. W.	W. J. W.	
K	REVISED SECTION F-F, ADDED SECTION I-I & FED. STK. NO. BY AUTHORITY OF CODE 335 H.M.S.Y.	7/1/61	W. J. W.	W. J. W.	
L	REVISED SECTION F-F, ADDED SECTION I-I & FED. STK. NO. BY AUTHORITY OF CODE 335 H.M.S.Y.	7/1/61	W. J. W.	W. J. W.	

LIST OF MATERIAL						
NO.	NAME	NO.	SPEC.	MATERIAL	DIE	REMARKS
1	BODY	1	COM'L	ALUM. 5052-H32		
2	BINDER	1	COM'L	COR. RES. STL.		.0375 THK. FIN. 4
3	SMOKING BOX	1	COM'L	ALUM. 5052-H32		
4	HOLDER	2	COM'L	ALUM. 5052-H32		
5	INSERT	1	COM'L	ALUM. 5052-H32		
6	COVERING	1	COM'L	ALUM. 5052-H32		
7	LATCH ASSEMBLY	2		LINOLEUM		REF. 2
8	DRAWER PULL	1				REF. 1 PCS. 5 & 5a.
9	HINGE, CONTINUOUS	1	COM'L	BRASS		
10	HINGE 1 1/2" x 2"	2	BRASS			TYPE II, CLASS I
11	DOWEL	2	STEEL	CAD. PLT'D		GRADE 60
12	LATCH, T. W. SHELF	2	STEEL	CAD. PLT'D		
13	CLIP, RETAINING	2	STEEL	CAD. PLT'D		
14	CLIP, RETAINING	2	STEEL	CAD. PLT'D		
15	LEG, ADJUSTABLE	4	STEEL	CAD. PLT'D		
16	SCREW	4				REF. 3 PC. 7
17	NUT, HEX	4				REF. 3 PC. 8
18	CATCH	2				REF. 3 PC. 9
19	DECK PAD	4				REF. 3 PC. 5
20	CASE CHANNEL	4				REF. 3 PC. 12
21	DRAWER CHANNEL	4				REF. 1 PC. 6
22	KNOB	1				REF. 1 PC. 12
23	SLIDE FOR LIGHT	1	ALUM.	COR. RES. STL.		REF. 1 PCS 35 & 35a

SEE NOTE 12	
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NOTES

- DESK TO BE BUILT IN ACCORDANCE WITH MILITARY SPECIFICATION MIL-F-902.
- DESK TO BE OF KNOCKDOWN CONSTRUCTION, TOP SECTION AND LOWER SECTION BEING SEPARABLE.
- AN ASTERISK (*) DENOTES MANDATORY REQUIREMENTS.
- EDGE RINDER, PC. 2, SHALL NOT HAVE A BUTT JOINT ON FRONT EDGE OF DESK.
- LEGS TO BE ADJUSTED SO THAT THE HEIGHT FROM DECK TO CENTER OF TOP OF WRITING SURFACE WILL BE 30 INCHES.
- THE RECEIVER UNITS TO BE MOUNTED ON TOP OF DESK WEIGH APPROXIMATELY 350 LBS. WHEN IT IS KNOWN THAT THE TOP LOADING WEIGHT EXCEEDS 350 LBS THE DESIGN IS TO BE REINFORCED TO CARRY THE ADDITIONAL WEIGHT. THE POWER SUPPLY UNIT TO BE SUSPENDED FROM STIFFENERS ON UNDER SIDE OF DESK WEIGHS APPROXIMATELY 110 LBS.
- JACK BOXES TO BE MOUNTED ON UNDER SIDE OF DESK.
- DESK TO BE INSTALLED SO AS TO AVOID CONTACT WITH BULKHEADS OR SURROUNDING STRUCTURE.
- DESK INSERT NOT TO BE USED WHEN INSTALLING DUAL TYPE KEY CONTROL PANEL.
- NET WEIGHT OF RADIO OPERATING DESK IS APPROX. 139 LBS.
- WELDING SYMBOLS DEFINED IN AMERICAN WELDING SOCIETY STD. A2.0-50.
- SURFACES OF SLIDE PC NO. 23 MUST BE FREE FROM BUMPS, TWISTS, BENDS AND ANY OTHER DEFECTS WHICH WOULD PREVENT THE SLIDE FROM OPERATING SMOOTHLY THROUGHOUT ITS ENTIRE LENGTH WITH SUFFICIENT FRICTION TO HOLD THE DESK LIGHT IN POSITION UNDER VIBRATION.

FED. STOCK NO H5820-355-4946

REFERENCE DRAWINGS	
1. HARDWARE FOR METAL FURNITURE	53200-860055
2. DRAWER LATCH ASSEMBLIES	63200-860056
3. TABLE SOLID TOP TYPE A & B - SEE I & II	63200-861176
4. METAL FURNITURE DETAILS 2 & 3	805-1642365

THIS DRAWING SUPERSEDES BUREAU NO 270931

NORVA SHIPYARD

DRAWN BY NORVA N.S.

EXAMINED BY (631) W. J. W.

CONSENTANT TECH. SEC. HEAD ENGINEER

IN CHARGE OF WORK DATE 20 March 1966

HULL TYPE DRAWING RADIO OPERATING DESK ALUMINUM

SCALE - 1/4" = 1' 0"

NAVY DEPARTMENT
NAVAL SHIP
WASHINGTON, D.C. SYSTEMS COMMAND

MARCH 25, 1946

R. L. Evans
FOR CORNU SHIPSYSDOM

REV. L

U.No. S6700-635345